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VALUE OUTBOARD PARTS

[www.outboardparts.com.au](http://www.outboardparts.com.au)

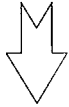
*Yatala*  
**Outboard  
Wrecking**

SOUTHSIDE MARINE  
COMPONENTS

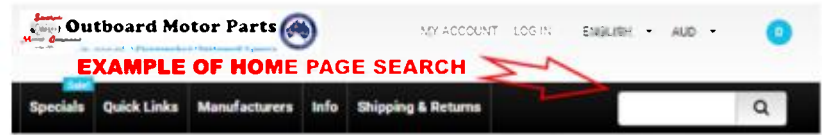


ALL BRANDS  
FULL CATALOGUE

# METHOD 1 >>> HOW TO USE THIS CATALOGUE



1. SCROLL DOWN TO INDEX OR OPEN YOUR PDF VIEWER'S BOOKMARKS
2. SELECT THE SECTION THAT REFERS TO YOUR PART
3. WHEN YOU HAVE LOCATED YOUR PART - COPY AND PAST THE NUMBER OR TYPE IT INTO THE SITE SEARCH
4. PRESS ENTER OR SELECT WITH MOUSE



5. YOUR PART & PRICE WILL DISPLAY READY FOR PURCHASE

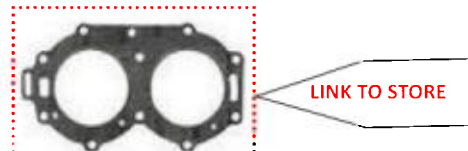
## METHOD 2 >>> FOLLOW STEPS 1 + 2 OF METHOD 1.

3. SELECT LINKED PART NUMBER (SEE EXAMPLE)

**OR -**

MODEL	YEAR	ENGINE	OEM #	STARTER MODEL	
BF35	97	35 H.P.	31200-ZV5-0130	HIT93	LINK TO STORE
BF35	96-95	35 H.P.	31200-ZV5-0130	HIT93	

- 3a. SELECT LINKED IMAGE



5. YOUR PART & PRICE WILL DISPLAY READY FOR PURCHASE

**TIP >** SEVERAL HELPFUL NAVIGATING AIDS ARE LOCATED THROUGHOUT THE CATALOGUE, ALONG WITH A HELPFUL VIDEO TUTORIAL

### **TIP**

IF YOU WANT TO MAKE MULTIPLE SELECTIONS, IT IS RECOMMENDED TO REGISTER & SIGN INTO SHOPPING CART

**IF YOU ENCOUNTER ANY PROBLEM**

**PLEASE USE OUR HELP FORM.**



**LOCATED CENTRE OF HOME PAGE**



## IMPORTANT TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

### 2-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for 2-Cylinder 9.9 HP & 15 HP (1974-1992)

Johnson / Evinrude Outboards

These engines use  $\varnothing$  2.1875" pistons

9.9 HP 1974 – 1992

15 HP 1974 – 1992

Pistons for above engines

#### PISTON KIT

**397487** STD

**325296** WRIST PIN

**396574** .030 O/S

**325262** CIR CLIP

All pistons come with rings, pin and retainers

#### RINGS

**386279** STD

**386280** .030 O/S

All rings come 2 to a set

\*NOTE: 397487 Replaces 386012,387660,391526,391190,393851,5006670

396574 Replaces 5006662

SELECT PART  
NUMBERS TO GO  
TO STORE



### 2-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for 2-Cylinder 9.9 HP & 15 HP (1993 ONWARDS)

Johnson / Evinrude Outboards

These engines use  $\varnothing$  2.375" pistons

9.9 HP 1993 – Current

15 HP 1993 – Current

Pistons for above engines

#### PISTON KIT

**436901** STD

**325296** WRIST PIN

**436903** .020 O/S

**325262** CIR CLIP

All pistons come with rings, pin and retainers

#### RINGS

**435218** STD

**436360** .020 O/S

All rings come 2 to a set

SELECT PART  
NUMBERS TO GO  
TO STORE



**FOUR STROKE PISTONS** for 2-Cyl 9.9 and 15 HP (1995-2002) 65mm Bore Size

**PART NO: 437777** .030 O/S Piston Kits Avail Until Sold

# IMPORTANT TIP

SCROLL DOWN



IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

## 2-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for 2-Cylinder 20 HP, 25 HP, 30 HP, 35 HP  
Johnson / Evinrude Outboards

These engines use  $\varnothing$  3.000" pistons

20HP – 1985-05

30HP – 1984-05

25HP – 1981-05

35HP – 1981-94

### Pistons for above engines

#### PISTON KIT

~~392621~~ STD

**320954** WRIST PIN

**396576** .030 O/S

**317831** CIR CLIP

All pistons come with rings, pin and retainers

#### RINGS

**396377** STD

**396379** .030 O/S

All rings come 2 to a set



## 2-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 2-Cylinder 40HP – 60HP  
Johnson / Evinrude Outboards

These engines use  $\varnothing$  3.1875" pistons

28HP 1996 – 1997 (JET)

35HP 1986-88, 1990-00

40HP 1984 – 2005

50HP 1981 – 2005

45HP 1986 - 1997

55HP 1980 – 2000 (COMM)

48HP 1987 – 1996

60HP 1980 – 1985

### Pistons for above engines

#### PISTON KIT

**391798** STD

**396581** .030 O/S

**24112** .020 O/S

**100\_100\_07K** .040 O/S

**322188** WRIST PIN

**317831** CIR CLIP

All pistons come with rings, pin and retainers

#### RINGS

**391170** STD

**391416** .030 O/S

**24320** .020 O/S

All rings come 2 to a set





## IMPORTANT TIP

SCROLL DOWN



IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

### 3-CYLINDER LOOPCHARGED PISTONS

#### Loopcharged Pistons for 3-Cylinder 60HP, 65HP, 70HP, 75HP (1976-1988) Johnson / Evinrude Outboards

These engines use  $\varnothing$  3.000" pistons  
60HP 1986 – 1988      65HP 1984 – 1986  
70HP 1976 – 1986      75HP 1976 – 1985

SELECT PART  
NUMBERS TO GO  
TO STORE

#### Pistons for above engines

##### PISTON KIT

<b>387284</b> STD	<b>396583</b> .030 O/S
<b>387285</b> .020 O/S	<b>100-104-07K</b> .040 O/S
<b>320954</b> WRIST PIN	<b>317831</b> CIR CLIP

All pistons come with rings, pin and retainers

##### RINGS

<b>396377</b> STD	<b>396379</b> .030 O/S
<b>396378</b> .020 O/S	

All rings come 2 to a set



### 3-CYLINDER LOOPCHARGED PISTONS

#### Loopcharged Pistons for 3-Cylinder 60HP, 65HP, 70HP (1986-1994) Johnson / Evinrude Outboards

These engines use  $\varnothing$  3.1875" pistons with Traditional (triangular) rings  
60HP 1989 – 1994  
65HP 1987 – 1994  
70HP 1986 – 1994

SELECT PART  
NUMBERS TO GO  
TO STORE

#### Pistons for above engines

##### PISTON KIT

<b>437411</b> STD	<b>437412</b> .030 O/S
<b>23780</b> .020 O/S	<b>100-120-07K</b> .040 O/S
<b>322188</b> WRIST PIN	<b>317831</b> CIR CLIP

All pistons come with rings, pin and retainers

Top ring is 2.3 mm thick. Bottom ring is 1.6 mm thick

##### RINGS

<b>391170</b> STD	<b>391416</b> .030 O/S
<b>24320</b> .020 O/S	

All rings come 2 to a set



# IMPORTANT TIP

SCROLL DOWN



IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

## 3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 3-Cylinder 60HP, 65HP, 70HP (1994-2001)  
Johnson / Evinrude Outboards

These engines use  $\varnothing$  3.1875" pistons with Keystone (rectangular) rings

60HP 1994 – 2001

65HP 1994 – 2001

70HP 1994 – 2001

Pistons for above engines

### PISTON KIT

**5006694** STD **5006695** .030 O/S

**5006707** .020 O/S **100-120-07K** .040 O/S

**322188** WRIST PIN **326765** CIR CLIP

All pistons come with rings, pin and retainers

(Rings are all 2mm thick NOT SUITABLE FOR OEM OR GENUINE PISTONS)

### RINGS

**436972** STD **436973** .030 O/S

**24550** .020 O/S

All rings come 2 to a set

SELECT PART  
NUMBERS TO GO  
TO STORE



## V4 90° & V6 90° CROSSFLOW PISTONS

Crossflow Pistons for 90 ° V4 & V6  
Johnson / Evinrude Outboards

These engines use  $\varnothing$  3.500" pistons

85HP	90 ° V4	79 – 80, 91-93	140HP	90 ° V4	1977 – 1984
88HP	90 ° V4	1987 – 1993	150HP	90 ° V6	1978 – 1991
90HP	90 ° V4	1981 – 1995	175HP	90 ° V6	1977 – 1985
100HP	90 ° V4	1984 – 1994	185HP	90 ° V6	1984 – 1985
110HP	90 ° V4	1986 – 1990	200HP	90 ° V6	1976 – 1983
115HP	90 ° V4	1973 – 1995	235HP	90 ° V6	1978 – 1979
135HP	90 ° V4	1974 – 1976			

Pistons for above engines

### PISTON KIT

**393271** STD **396588** .030 O/S

**438999** .020 O/S **438998** .040 O/S

**327861** WRIST PIN **317831** CIR CLIP

### RINGS

**394930** STD **439001** .020 O/S **396504** .030 O/S **439002** .040 O/S

All rings come 2 to a set

438999 Replaces: 396503, 439001

SELECT PART  
NUMBERS TO GO  
TO STORE



# IMPORTANT TIP

SCROLL DOWN



IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

## V6 90° CROSSFLOW PISTONS

Crossflow Pistons for 90 ° V6  
Johnson / Evinrude Outboards

These engines use ø 3.625" pistons

175HP	90 ° V6	1986 – 1991
235HP	90 ° V6	1980 – 1985

Pistons for above engines

### PISTON KIT

**392455** STD                      **396587** .030 O/S

**439012** .020 O/S

**327861** WRIST PIN              **317831** CIR CLIP

All pistons come with rings, pin and retainers

### RINGS

**390509** STD                      **390510** .030 O/S

**439014** .020 O/S

All rings come 2 to a set



## V4 60° & V6 60° LOOPCHARGED PISTONS

Loopcharged Pistons for 60 ° V4 & V6  
Johnson / Evinrude Outboards with Carburetors

These engines use ø 3.600" pistons

90HP	60 ° V4	1995 – newer with Carburetors
115HP	60 ° V4	1995 – newer with Carburetors
150HP	60 ° V6	1991 – newer with Carburetors
175HP	60 ° V6	1991 – newer with Carburetors

Pistons for above engines

### PISTON KIT

#### **PORT**

**436242** STD

**439025** .020 O/S

**439519** .030 O/S

**100-130-07PK** .040 O/S

#### **STARBOARD**

**436243** STD

**344065** .020 O/S

**439521** .030 O/S

**100-130-07SK** .040 O/S

**327861** WRIST PIN

**317831** CIR CLIP

### RINGS

**436353** STD                      **436354** .030 O/S

**439014** .020 O/S

All rings come 2 to a set



## IMPORTANT

### TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

SCROLL DOWN



### V4 60° & V6 60° LOOPCHARGED PISTONS

Loopcharged Pistons for 60 ° V4 & V6

Johnson / Evinrude Outboards with Fuel Injection

These engines use ø 3.600" pistons with a dish in the piston top

75HP	60 ° V4	2000-newer with Fuel Injection
90HP	60 ° V4	2000-newer with Fuel Injection
115HP	60 ° V4	2000-newer with Fuel Injection
150HP	60 ° V6	2000-newer with Fuel Injection
175HP	60 ° V6	2000-newer with Fuel Injection

Pistons for above engines

#### PISTON KIT

##### PORT

**5000812** STD

**24460** .020 O/S

**5000814**.030 O/S

##### STARBOARD

**5000813** STD

**24470** .020 O/S

**5000815** .030 O/S

**327861** WRIST PIN

**317831** CIR CLIP

All pistons come with rings, pin and retainers

#### RINGS

**436353** STD

**436354** .030 O/S

**439014** .020 O/S

All rings come 2 to a set

SELECT PART  
NUMBERS TO GO  
TO STORE



### V4 90° / V6 90° / V8 LOOPCHARGED PISTONS

Loopcharged Pistons for 90 ° V4/V6/V8

Johnson / Evinrude Outboards

These 1985 - 1987 engines use ø 3.500" pistons

120HP	90 ° V4	1985 – 1987	225HP	90 ° V6	1986 – 1987
140HP	90 ° V4	1985 – 1987	275HP	90 ° V8	1985 – 1987
200HP	90 ° V6	1986 – 1987	300HP	90 ° V8	1985 – 1987

Pistons for above engines

#### PISTON KIT

##### PORT

**393566** STD

**23820** .020 O/S

**393612** .030 O/S

**100-115-07PK** .040 O/S

##### STARBOARD

**391481** STD

**23830** .020 O/S

**391653** .030 O/S

**100-115-07SK** .040 O/S

**326764** WRIST PIN

**326765** CIR CLIP

All pistons come with rings, pin and retainers

#### RINGS

**394930** STD

**396504** .030 O/S

**439001** .020 O/S

All rings come 2 to a set

SELECT PART  
NUMBERS TO GO  
TO STORE





## IMPORTANT TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

### V4 90° / V6 90° / V8 LOOPCHARGED PISTONS

#### LOOPCHARGED Pistons for 90° V4/V6/V8

#### Johnson / Evinrude Outboards

These 1988 and newer engines use  $\varnothing$  3.6875" pistons

120HP	90° V4	1988 – 1994	225HP	90° V6	1988 – 1992
140HP	90° V4	1988 – 1994	250HP	90° V8	1991 – 1998
200HP	90° V6	1988 – 1992	300HP	90° V8	1988 – 1995

Pistons for above engines

#### PISTON KIT

##### PORT

**432969** STD

**24070** .020 O/S

**433003** .030 O/S

**100-135-07PK** .040 O/S

##### STARBOARD

**432970** STD

**24120** .020 O/S

**433004** .030 O/S

**100-135-07SK** .040 O/S

All pistons come with rings, pin and retainers

#### RINGS

**431870** STD

**431844** .030 O/S

**24270** .020 O/S (UNTIL SOLD THEN NLA)

All rings come 2 to a set

SELECT PART  
NUMBERS TO GO  
TO STORE



### V6 90° LOOPCHARGED PISTONS

#### LOOPCHARGED Pistons for 90° V6

#### Johnson / Evinrude Outboards

These 1993 and newer engines use  $\varnothing$  3.6875" pistons with finger ports

200HP	90° V6	1993 – 2001 with Carburetors
225HP	90° V6	1993 – 2001 with Carburetors

Pistons for above engines

#### PISTON KIT

##### PORT

**436860** STD

**439011** .020 O/S

**436862** .030 O/S

**100-125-07PK** .040 O/S

##### STARBOARD

**436859** STD

**439013** .020 O/S

**436861** .030 O/S

**100-125-07SK** .040 O/S

All pistons come with rings, pin and retainers

#### RINGS

**436254** STD

**439538** .020 O/S

All rings come 2 to a set

SELECT PART  
NUMBERS TO GO  
TO STORE



#### PISTON/WRIST/GUDGEON PINS

322188

327861

320954

326764

325296

Not sure use link  
provided for OEM  
numbers

#### CIRCLIPS

326765

325262

SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

## O.M.C (JOHNSON-EVINRUDE) SLEEVES – UNTIL SOLD

Model		Sleeve description	Cylinder I.D	1/16" Wall O.D.	3/32" Wall O.D	1/8" Wall O.D	Sleeve Length
40 H.P. 2 Cylinder 737cc (45C.I)	1985 - 04	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-012-OB O.D 3.453"	5.585"
50 H.P. 2 Cylinder 55 H.P. 2 Cylinder 737cc (45C.I)	1985 - 04	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-012-OB O.D 3.453"	5.585"
40 H.P. 3 Cylinder 50 H.P. 3 Cylinder 920cc (56C.I)	1999 - 04 1995 - 98	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-125-OB O.D 3.465"	4.540"
55 H.P. 2 Cylinder 737cc (45C.I)	1981 - 93	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-012-OB O.D 3.453"	5.585"
60 H.P. 2 Cylinder	1980 - 85	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-012-OB O.D 3.453"	5.585"
60 H.P. 3 Cylinder	1986 - 89	Flanged sleeve, with ports cut in, 3 port exhaust	<b>3"</b>	<b>N/A</b>	FL-025-OB O.D 3-3/16"	<b>N/A</b>	4 – 3/4"
60 H.P. 3 Cylinder 65 H.P. 3 Cylinder 920cc (56 C.I)	1993- 00	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-125-OB O.D 3.465"	4.540"
70 H.P. 3 Cylinder	1980- 85	Flanged sleeve, with ports cut in, 3 port exhaust	<b>3"</b>	<b>N/A</b>	FL-025-OB O.D 3-3/16"	<b>N/A</b>	4 – 3/4"
60 H.P. 3 Cylinder 70 H.P. 3 Cylinder 920cc (56C.I)	1987 -93 1986- 92	Straight sleeve, with ports cut in, <b>bridged</b> exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-057-OB O.D 3.444"	4.545"
70 H.P. 3 Cylinder 920cc (56C.I)	1993- 00	Straight sleeve, with ports cut in, non-bridged exhaust port.	<b>3-3/16"</b>	<b>N/A</b>	<b>N/A</b>	L-125-OB O.D 3.465"	4.540"
75 H.P. 3 Cylinder	1980- 89	Flanged sleeve, with ports cut in, 3 port exhaust	<b>3"</b>	<b>N/A</b>	FL-025-OB O.D 3-3/16"	<b>N/A</b>	4 – 3/4"
88 H.P. V-4 90 H.P. V-4 115 H.P. V-4 GT-100 V-4 Cross-Flow 1632cc (100C.I)	1988 - 93 1980 - 98 1980 - 98 1993	Straight sleeve, no ports cut in	<b>3-1/2"</b>	<b>N/A</b>	LA-20-OB O.D 3-11/16"	<b>N/A</b>	5 – 1/2"
90 H.P. V-4 100 H.P. V-4 115 H.P. V-4 1726cc (105C.I)	1995 - 04 1995 - 00 1995 - 04	Straight sleeve, with ports cut in. Carb-injection.	<b>3.600"</b>	Port (L.) STBD (R.)	LA-179-OB LA-134-OB O.D 3.800"	<b>N/A</b>	5.060"
90 H.P. Ficht 60° V-4 115 H.P. Ficht 60° V-4 1726cc (105C.I) <b>RING TO DISCUSS BEFORE ORDERING</b>		Straight sleeve with ports cut in. Top of exhaust to top of sleeve 1.600". Same as LA-189-OB / LA-190-OB except of exhaust height	<b>3.600"</b>	Port (L.) STBD (R.)	LA-133-OB LA-180-OB O.D 3.800" <b>RING TO DISCUSS</b>	<b>N/A</b>	5.060"
125 H.P. V-4 135 H.P. V-4 Cross-Flow	1971 -72 1973- UP	Straight sleeve, no ports cut in	<b>3-1/2"</b>	<b>N/A</b>	LA-20-OB O.D 3-11/16"	<b>N/A</b>	5 – 1/2"
140 H.P. V-4	1976- 84	Straight sleeve, no ports cut in	<b>3-1/2"</b>	<b>N/A</b>	LA-20-OB O.D 3-11/16"	<b>N/A</b>	5 – 1/2"



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<b>O.M.C (JOHNSON-EVINRUDE) SLEEVES – UNTIL SOLD</b>							
<b>Model</b>		<b>Sleeve description</b>	<b>Cylinder I.D</b>	<b>1/16" Wall O.D.</b>	<b>3/32" Wall O.D</b>	<b>1/8" Wall O.D</b>	<b>Sleeve Length</b>
120 H.P. V-4	1985 - 89	Straight sleeve, with ports cut in, bridged exhaust port, 1.770" height from top	<b>3-1/2"</b>	<b>N/A</b>	<b>N/A</b>	L-026-OB	5.992"
140 H.P. V-4	1985- 91					O.D 3.875"	
120 H.P. V-4 140 H.P. V-4 (122 C.I.)	1988-94 1988-94	Straight sleeve, with ports cut in, bridged exhaust port.	<b>3.685"</b>	<b>N/A</b>	<b>N/A</b>	L-058-OB O.D 3.875" (0.95" Wall)	5.230"
120 H.P. V-4 140 H.P. V-4	1988-94 1988-94	Flanged sleeve, O.D. + .020 with ports cut in, same as L-058-OB, bridged exhaust port.	<b>3.685"</b>	<b>N/A</b>	<b>N/A</b>	FL-082-OB O.D 3.905"	5.225"
130 H.P. V-4 2000cc (122 C.I.)	1995-00	Straight sleeve, with ports cut in.	<b>3.685"</b>	<b>N/A</b>	LA-135-OB O.D 3.876"	<b>N/A</b>	5-1/4"
150 H.P. V-6 2589cc (158 C.I)	1992-04	Straight sleeve, with ports cut in, exhaust port height from top of sleeve to top of exhaust 1.710". Carb injection.	<b>3.600"</b>	Port (L.) STBD (R.)	LA-117-OB LA-118-OB O.D 3.800"	<b>N/A</b>	5.060"
150 H.P. V-6 XP-150 V-6 GT-150 V-6 175 H.P. V-6 185 H.P. V-6 Cross-Flow	1980-81 1988-91 1988-89 1976-on 1984-on	Straight sleeve, no ports cut in	<b>3-1/2"</b>	<b>N/A</b>	LA-20-OB O.D 3-11/16"	<b>N/A</b>	5-1/2"
150 H.P. Eagle Series 175 H.P. V-6 2589cc (158 C.I)	1991-04	Straight sleeve, with ports cut in, exhaust port height from top of sleeve to top of exhaust 1.610". Carb injection.	<b>3.600"</b>	Port (L.) STBD (R.)	LA-084-OB LA-116-OB O.D 3.800"	<b>N/A</b>	5.060"
200 H.P. V-6	1976-84	Straight sleeve, no ports cut in.	<b>3-1/2"</b>	<b>N/A</b>	LA-20-OB O.D 3-11/16"	<b>N/A</b>	5-1/2"
200 H.P. V-6	1985-87	Straight sleeve, with ports cut in, bridged exhaust port 1.770" height from top.	<b>3-1/2"</b>	<b>N/A</b>	<b>N/A</b>	L-026-OB O.D 3.875"	5.992"
200 H.P. V-6 225 H.P. V-6 3000cc (183C.I.)	1993-00 1993-00	Straight sleeve, with ports cut in, no exhaust port bridge. Intake has finger ports (2 each side). Carb injection.	<b>3.685"</b>	<b>N/A</b>	LA-119-OB O.D 3-11/ 16""	<b>N/A</b>	5.230"
250 H.P. V-8 4000cc(244C.I.)	1991-92	Straight sleeve, bridged exhaust.	<b>3.685"</b>	<b>N/A</b>	<b>N/A</b>	L-058-OB O.D 3.875"	5.230"
250 H.P. V-8 4000cc(244C.I.)	1993-95	Straight sleeve, with ports cut in, no exhaust port bridge. Intake has finger ports (2 per side).	<b>3.685"</b>	<b>N/A</b>	LA-119-OB O.D 3.875"	<b>N/A</b>	5.230"
300 H.P. V-8 4000cc(244C.I.)	1993-95	Straight sleeve, with ports cut in, no exhaust port bridge. Intake has finger ports (2 per side).	<b>3.685"</b>	<b>N/A</b>	LA-119-OB O.D 3.875"	<b>N/A</b>	5.230"

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## IMPORTANT TIP

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 <p>Wrist Pin Bearing Fits All 3/4" Pins <b>Part No: WP13-1</b></p>	 <p>Wrist Pin Bearing V4-V6 90° Loopers Replaces: 391480 <b>Part No: 434844</b></p>	 <p>Wrist Pin Bearing 9.9 – 15 HP 74-90 <b>Part No: 386014</b></p>	<p>No Washers</p>  <p>Wrist Pin Bearing 9.9 – 15 HP 81-87 <b>Part No: WP36</b></p>
 <p>Caged Wrist Pin Bearing Fits all 3/4" Pins Crossflow, 60° &amp; FFI <b>Part No: 395627C</b></p>	 <p>Wrist Pin Bearing 5/8" to 3/4" W/P Conversion Kit <b>Part No: WP15-1</b></p>	 <p>Wrist Pin Bearing 18-125 HP 5/8" Pin <b>Part No: 378251</b></p>	 <p>Big End Rod Bearing Ø .8125 Journal Size 9.9 – 15 H.P (1974-Current) <b>Part No: 395401</b></p>
 <p>Crossflow Rod Bearing 2, 3, 4, 6, cyl Needles Only (18) <b>Part No: 387142</b></p>	 <p>Big End Rod Bearing 2 &amp; 3 cyl Replaces: 437088 <b>Part No: 388344</b></p>	 <p>Big End Rod Bearing V4-V6 Crossflow &amp; 60° <b>Part No: 387787</b></p>	 <p>Big End Rod Bearing V4, V6, V8 90° loopers <b>Part No: 396041</b></p>
 <p>Upper Main 9.9-15 HP <b>Part No: 386008</b></p>	 <p>Upper Main 2 &amp; 3 cyl <b>Part No: 390900</b></p>		 <p>Upper Main 2 &amp; 3 cyl <b>Part No: 398529</b></p>
 <p>Upper Main V4, V6, V8 Looper &amp; X-flow <b>Part No: 385822</b></p>		 <p>Upper Main 20, 25, 30 HP <b>Part No: 393896</b></p>	

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Split Sleeve, 2-3 cyl 40-75  
Early V4 XF 1964-72  
**Part No: 310433**



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**UNTIL SOLD**

Upper Main  
2 cyl 20-35HP  
(331451 Outer Sleeve NLA)  
**Part No: 389613**



ø 1.375 Journal Size

Rollers & Retainer  
Up to 140 HP, 2 & 3 Cyl, V4  
**Part No: 378252**

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AVAILABILITY**



**UNTIL SOLD**

Rollers & Retainer  
V4, V6 & V8  
Crossflow, Looper & 60°  
(For bearing inc sleeve  
order Part No: 322K)  
**Part No: 387041**



ø 1.375 Journal Size

Centre Main  
2-3 cyl 40-75 HP  
Includes (310433 & 378252)  
**Part No: 321K**



Centre Main  
V4, V6, V8  
Crossflow, looper & 60°  
Includes (320499 & 387041)  
**Part No: 322K**



Lower Main  
2 cyl 9.9-15HP  
**Part No: 385173**



Lower Main  
2 cyl 18-35HP  
**Part No: 330854**



Lower Main  
2-3 cyl 40-75 HP  
**Part No: 377139**



Lower Main  
V4-V6 Crossflow  
**Part No: 385503**



Lower Main  
60° V4-V6  
**Part No: 433503B**



Lower Main  
V4-V6-V8 Looper  
**Part No: 390641**

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2 Cyl 25-35 HP 1985-Up  
3 Cyl 70 HP 1974-85  
3Cyl 60 HP up to 1988  
**Part No: 387283**



3 Cyl 70 HP 1986-Up  
3 Cyl 60 HP 1989-Up  
**Part No: 394462**



2 Cyl 35-55 HP  
1977 – Up  
**Part No: 395861**



V4 / V6 / V8 Looper  
1994 & Earlier  
New style 3/8" Bolts  
**Part No: 394488**



60° Ficht and Crossflow  
Replaces: 392591  
**Part No: 5005510**



**ORDER IN ONLY**  
V4 / V6 / V8 Looper  
1995 & up  
New style 3/8" Bolts  
**Part No: 435355**



3.3L Ficht  
**Part No: 5000643**



Torque Spec.  
30 Ft. Lb.  
  
Conrod Bolts  
Crossflow & 60° Eagle Ficht FFI  
Fits 2,3,4,6 Cyl  
**Part No: 308186**



5/16" Bolt  
Torque Spec.  
42 Ft. Lb.  
  
Conrod Bolts 90°  
Fits 4, 6 & 8 Cyl Looper  
**Part No: 330081**



Conrod Bolts  
9.9-15 HP 81-87  
Use w/ WP-36  
Wrist Pin Bearings  
**Part No: 304610**



**Powerhead Mounting Bolts**

Stainless Steel  
Fits All V-4 Loopers  
6 x 5-1/2" Bolts (3/8" x 16)  
2 x 1-1/2" Bolts (5/16" x 18)  
2 x 1-1/4" Bolts (5/16" x 18)

3 x Nuts (5/16" x 24)  
7 x 5/16" Lock Washer  
6 x 3/8" Lock Washer  
**Part No: 357**



**Powerhead Mounting Bolts**

Stainless Steel  
Fits 60° V-4/V-6 Eagle and Ficht FFI  
6 x 2-1/2" Bolts (3/8" x 16)  
4 x 1-1/2" Bolts (1/4" x 1/4")  
1 x 3/4" Bolt (1/4" x 1/4")

1 x 1" Bolt (1/4" x 1/4")  
6 x 3/8" Lock Washer  
4 x 1/4" Lock Washer  
**Part No: 358**



3/8" Bolt  
Torque Spec.  
  
Conrod Bolts 90°  
Fits 4, 6 & 8 Cyl  
Looper & ficht 3.3L  
**Part No: 346044**

**Stainless Bolts are perfect to replace lower bearing cover and Powerhead bolts.**

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**IMPORTANT  
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Lower Bearing Cover Bolts  
Crossflow Only  
4 Bolts with "O" rings  
Stainless Steel  
**Part No: 317763**



Lower Bearing Cover Bolts  
Looper Only  
4 Bolts with O rings  
Stainless Steel  
**Part No: 332590**



Lower Bearing Cap Bolts  
8 x bolts  
8 x Washers  
Crossflow and Looper  
**Part No: 309924**



**Powerhead Mounting Bolts**  
Stainless Steel  
Fits V4 & V6 X-Flow 1979 & Later  
6 x 5-1/4" bolts (5/16" x 18)  
2 x 1" bolts (5/16" x 18)  
4 5/16" nuts (5/16" x 24 Lock nut)  
9 x 5/16" Lock washer  
**Part No: 350**



**Powerhead Mounting Bolts**  
Stainless Steel  
Fits 2 Cyl 1974-85 & 3 Cyl 1974-93  
6 x 3-1/4" bolts (5/16" x 18)  
6 x 5/16" Lock Washer  
1 Nut (5/16" x 24)  
**Part No: 351**



**Powerhead Mounting Bolts**  
Stainless Steel  
6 x 3-1/2" Bolts (5/16"x18)  
6 x 5/16" Lock Washer  
1 Nut (5/16" x 24)  
**Part No: 351-1**



**Powerhead Mounting Bolts**  
Stainless Steel  
Fits 40 & 50 HP 1974-85  
8 x 3-1/4" bolts (5/16" x 18)  
8 x 5/16" Lock Washer  
1 Nut (5/16" x 24)  
**Part No: 352**



**Powerhead Mounting Bolts**  
Stainless Steel  
Fits All V-6 Loopers  
6 x 5-1/2" Bolts (3/8" x 16)  
2 x 2-1/4" Bolts (3/8" x 16)  
4 x 1-1/4" Bolts (3/8" x 16)  
2 x 1-1/4" Bolts (5/16" x 18)  
3 x Nuts (5/16" x 24)  
5 x 5/16" Lock Washer  
12 x 3/8" Lock Washer  
**Part No: 353**



**Powerhead Mounting Bolts**  
Stainless Steel  
Fits 1986 & Later 3 Cyl  
6 x 3-3/4" Bolts (3-3/8"x18)  
6 x 3/8" Lock Washer  
1 Nut (5/16" x 24)  
**Part No: 354**

Stainless Bolts are perfect to replace lower bearing cover and Powerhead bolts.

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**CHECK AVAILABILITY**

**3 Cyl Crank**  
Fine Spline  
60-70 HP 1989-92  
**Part No: 334665**



**CHECK AVAILABILITY**

**3 Cyl Crank**  
60-70 HP 1993-98  
**Part No: 338957**



**CHECK AVAILABILITY**

**3 Cyl Crank**  
60-70 HP 1999-Up  
**Part No: 5000538**



**CHECK AVAILABILITY**

**3 Cyl Crank (4 Spline)**  
70 HP - Up to 1985  
60 HP - Up to 1986  
**Part No: 328788**



**CHECK AVAILABILITY**

**OMC V4 Looper Crank**  
1985-91  
**Part No: 328582**



**CHECK AVAILABILITY**

**OMC V6 Looper & FFI Crank**  
**Part No: 434771**



**CHECK AVAILABILITY**

**V4 Crossflow**  
Up to 1992  
**Part No: 396255**



**CHECK AVAILABILITY**

**V4 Crossflow**  
1992 - Up  
**Part No: 434769**



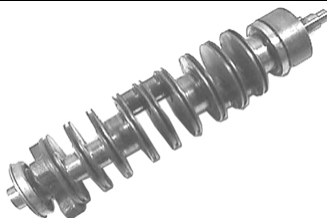
**CHECK AVAILABILITY**

**OMC V4 60° Crank**  
All years  
**Part No: 439568**



**CHECK AVAILABILITY**

**OMC V4 Looper Crank**  
1992 - Up  
**Part No: 434772**



**CHECK AVAILABILITY**

**OMC V6 60° Crank**  
92-Up  
**Part No: 438930**



**CHECK AVAILABILITY**

**OMC V6 Crossflow**  
**Part No: 396256**

**Fly Wheel Key Part No: 307480**



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### OMC CRANKSHAFT SEAL KITS

**SELECT PART NUMBERS  
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MODEL	CYL	Part No:
9.9, 10, 14, 15 HP 1976 – 1992, 1993-1999	2	1734
20, 25, 30 HP 1985 – 97 Except D model	2	1823
35 HP 1979 – 84	2	1731
35 HP 1985 – 97	2	1823
40 HP 1960 – 80	2	1732
40HP 1983-89	2	1732
40 HP 1985-05 (DOUBLE LIPPED SEAL)	2	1732-1
45 HP 1985 – 92 Comm	2	1732-1
45 SS 1987 – 90	2	1732-1
48 HP 1987 – 90	2	1732-1
50 HP 1971 – 89	2	1732
50HP 1986-2004 (DOUBLE LIPPED SEAL)	2/3	1732-1
55 HP 1977 – 97	2	1732
60 HP 1970 – 85	2	1732
60 HP 1986 – 97	3	1732-1
65 HP 1972 – 92	3	1732-1
70 HP 1974 – 85	3	1732
70 HP 1986 – 97	3	1732-1
75 HP 1975 – 89	3	1732
85 HP 1973 – 95	4	1733
88 HP 1987 – 92	4	1733-1
88 HP 1992 – 96	4	1733-3
90 HP 1981 – 91	4	1733-2
90 HP 1992 – 97	4	1733-3
90 HP 60° / Ficht FFI V-4 1995 – 00	4	1777
100 HP 1979 – 91	4	1733-2
100 HP 1992 – Up	4	1733-3
110 HP 1986 – 90	4	1733-2
115 HP 1973 – 77	4	1733
115 HP 1978 – 91	4	1733-2
115 HP 1992 – 99	4	1733-3
115 HP 60° / Ficht FFI V-4 1995 – 00	4	1777
120 HP 1985 – 87 SB	4	1776
120 HP 1988 – 94 BB	4	1776
130 HP 1995 – 00	4	1776
135, 140 HP 1973 – 76	4	1733
135 HP Ficht FFI	4	1777
140 HP 1978 – 84	4	1733-1

MODEL	CYL	Part No:
140 HP 1985 – 87 SB	4	1776
140 HP 1988 – 94 BB	4	1776
150, 155 HP 1978 – 92 Crossflow	6	1733-2
150 HP 60° 1991 - 92	6	1777-1
150 HP 60° / Ficht FFI 1993 – 00	6	1777
175 HP 1977 – 83 SB	6	1733-1
175 HP 1986 – 91 BB	6	1733-2
175 HP 60° 1991	6	1777-1
175 HP 60° / Ficht FFI 1992 – 00	6	1777
185 HP 1985	6	1733-2
200 HP 1976 – 83 SB	6	1733
200 HP 1985 – 87 SB	6	1776
200 HP 1988 – 92 BB	6	1776
200 HP 1993 – UP BB	6	1776
200 HP Ficht FFI 1999 - 2001	6	1776
225 HP 1985 – 87 SB	6	1776
225 HP 1988 – 92 BB	6	1776
225 HP 1993 – Up BB	6	1776
225 HP Ficht FFI 1999 – UP	6	1776
235 HP 1978 – 79 SB Crossflow	6	1733-1
235 HP 1980 – 85 BB	6	1733
225 HP – 250 HP 3.3L 2000 – 2004	6	1776
250 HP 2000 Carb Only	6	1776
250 HP 1990 – 93 BB	8	1776
275 HP 1985 – 87 SB	8	1776
300 HP 1985 – 87 SB	8	1776
300 HP 1990 – 93 BB	8	1776
1.6L 1983 – 90	4	1733
1.8L 1987	4	1776
2.0L 1988 – 90	4	1776
2.5L 1982 – 85	6	1733-1
2.6L 1982 – 86 BB Crossflow	6	1733-1
2.7L 1987	6	1776
3.0L 1988 – 90	6	1776
3.6L 1985 – 87 SB Looper	8	1776
4.0L 1990 – 97 BB Looper	8	1776



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Crank Seal Kit  
Part No: 1733-2



Crank Seal Kit  
Part No: 1733-1



Crank Seal Kit  
Part No: 1734



Crank Seal Kit  
Part No: 1733-3



Crank Seal Kit  
Part No: 1777-1



Crank Seal Kit  
Part No: 1823



Crank Seal Kit  
Part No: 1777



Crank Seal Kit  
Part No: 1776



Crank Seal Kit  
Part No: 1731



Crank Seal Kit  
Part No: 1732



Crank Seal Kit  
Part No: 1732-1



Crank Seal Kit  
Part No: 1733

**REFER TO OMC CRANKSHAFT SEAL KIT TABLE FOR APPLICATION**

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**JOHNSON / EVINRUDE**

**IGNITION SYSTEM APPLICATIONS**

HP	Year	Point Sets	Condenser
1.5, 2	1968 - 90	580148	580321
3	1952 - 68	580148	580321
4	1965 - 76	580148	580321
4	1981 - 90	580148	580321
4.5	1981	581207	581419
5	1965 - 68	580148	580321
5.5	1954 - 64	580148	580321
6	1965 - 76	580148	580321
7.5	1956 - 58	580148	580321
9.5	1964 - 73	580148	580321
9.5	1974 - 76	581207	581419
9.9	1974 - 76	580290	581419
10	1954 - 63	580148	580321
15	1956	581207	581419
15	1974 - 76	580148	580321
18	1957 - 61	580148	580321
18	1962 - 73	580148	581419
20	1962 - 73	580148	581419
25	1955	580148	580321
25	1974 - 76	580148	581419
28	1962 - 64	580148	581419
30	1956	580148	580321
33	1965 - 70	580148	581419
35	1958 - 59	580148	580321
35	1976	580148	581419
40	1960 - 61	581207	580321
40	1962 - 73	580148	581419
40	1974 - 76	580148	581419
40C	1981 - 83	581207	581419
45	1958 - 59	580290	580256
50	1958 - 59	580290	580256
60	1964 - 67	580290	580256
75	1960 - 65	580290	580256
80	1966 - 67	580290	580256
90	1964 - 75	580290	580256
100	1966	580290	580256



**Part No: 580148**



**Part No: 580321**



**Part No: 581207**



**Part No: 580290**



**Part No: 580256**



**Part No: 581419**

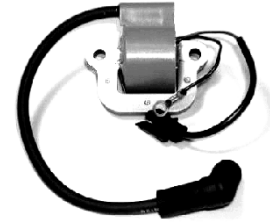
### SELECT IMAGE TO PROCEED TO STORE FOR PRICES & TO ORDER



Under flywheel Coil  
Replaces: 580416  
**Part No: 584477**



Fits on screw type packs  
3/4/6 Cyl Coil  
**Part No: 582160**



For points ignition  
External Coil  
**Part No: 581407**



Fits most applications  
Assorted Primary  
Wires Coil Kit  
**Part No: 584561**



Direct Replacement  
Late Model  
Plug in Coil  
**Part No: 582508**



Plug in coil  
Siamese Coil  
**Part No: 583740**



Internal Coil  
Some point ignition system  
**CHECK FOR RIGHT APPLICATION**  
**Part No: 581130**



Spark Plug Wire  
Sold per metre  
**Part No: 510883**



Coil Primary Wire  
**Part No: 124**



Spark Plug Boot Kit  
Replaces: 581027  
**Part No: 663-82370-01**



Dielectric Grease  
5 oz / 148mm  
**Part No: 991-9706**



# IMPORTANT TIP

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 <p>Starter Solenoid Replaces: 586180 <b>Part No: 582708</b></p>	 <p>Starter Solenoid Late Model E-Tech Replaces: 586774 <b>Part No: SW590</b></p>	 <p>Starter Solenoid E-Tech 2010-Up 15-300 Hp <b>Part No: 587020</b></p>	 <p>Starter Solenoid 10hp 2012 &amp; Up Replaces: 5041087 <b>Part No: 68N-81940-00</b></p>
 <p>Trim/ Tilt Solenoid 1976 – 81 75 – 235 HP <b>Part No: 581528</b></p>	 <p>Trim/Tilt Relay E-TEC Various Motors 25-300HP <b>Part No: 586767</b></p>	 <p>Trim / Tilt Relay <b>Part No: 584416</b></p>	
 <p>Tilt/ Trim Solenoid 1974 – 77 9.9 – 15 HP <b>Part No: 378444</b></p>	 <p>4 Wire Rectifier <b>Part No: 581778</b></p>	 <p>3 Wire Rectifier <b>Part No: 583408</b></p>	
 <p>Warning Horn <b>Part No: 585992</b></p>	 <p>Temp Sender 40-300 HP 1992-1995 <b>Part No: 584592</b></p>	 <p>20 amp Fuse <b>Part No: 510884</b></p>	
 <p>Temperature Sensor 40-225 HP 1996-Up <b>Part No: 585184</b></p>	 <p>Temperature Sensor 2 Wire 25-175 HP 95-99 <b>Part No: 585023</b></p>	 <p>Temp Switch Cover Nut <b>Part No: 329562</b></p>	

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**V4**  
60 ° Plug Wire Set  
**Part No: 931-4922 Kit**



**V6**  
60 ° Plug Wire Set  
**Part No: 931-4921 Kit**



Spark Plug  
Wire Fitting  
**Part No: 510364**



Ignition Coil Terminal  
Pack of 10  
**Part No: 512256**



Ignition Coil  
Terminal Boot  
Pack of 10  
**Part No: 512478**



Amphenol Pins, Female  
Pack of 20  
**Part No: 581656**



Amphenol Pins, Male  
Pack of 20  
**Part No: 511469**



96-Up  
Female Pin Terminals  
**Part No: 514680**



96-Up  
Male Pin Terminals  
**Part No: 514679**



Ignition Switch  
Fits all push to choke Up  
to 1995  
Replaces: 584600  
**Part No: 393301**



Ignition Switch  
Plug in connections  
1996-Up  
Replaces: 175974  
**Part No: 5005801**



Universal Stop  
Switch  
**Part No: 6A0-82550-01**



Stop Switch Cap  
**Part No: 689-8257Y-00**



Universal Emergency  
Cut out Switch  
**Part No: VP50530**



Lanyard Kit  
**Part No: VP7190**



Battery  
Isolator Switch  
4 POSITION  
**Part No: VP23122**



Battery Cable 8Ft Black  
**Part No: 941-0608-B**  
Battery Cable 8Ft Red  
**Part No: 941-0608-R**



Battery Isolator Switch  
**Part No: VP53087**

## IMPORTANT TIP

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SELECT THIS LINK FOR IMAGES**

### OMC STARTER MOTOR APPLICATION CHART

HP	YEAR	REPLACES	NOTES	PART NO:	BENDIX
9.9 – 15	93-Up	586274, 584613, 778995	10 Tooth Drive Gear	5361	N/A
9.9 – 15	79-92	386430, 584613, 586276, 763454	10 Tooth Drive Gear	5369	DV369
9.9 – 15 4 stroke	97-Up	584608, 5368	10 Tooth Drive Gear	N/A	N/A
18 – 40	80-2001	174942, 175019, 385401, 386591, 392133, 585061, 586278, 321646	11 Tooth Drive Gear	5376	DV376 #
20 - 35 2-Cyl	87-93	583473, 585059, 585459, 778991	9 Tooth Drive Gear	5390	DV390
20 - 35 3-Cyl	97-2001	586277, 584818, 778996	10 Tooth Drive Gear	5398	N/A
25, 40, 50 2-Cyl 48 - 50	89-Up 90-Up	583482, 585056, 586279	9 Tooth Drive Gear	5389	DV370
40, 50, 75, 90 E-TEC MODLES	All	586768, 587045	9 Tooth Drive Gear	5358	N/A
55 – 75 3-Cyl 70	84-2000 1979-Up	383691, 384777, 386657, 391735, 585050, 585058, 585197, 586281, 384781	9 Tooth Drive Gear	5370	DV370 # DVK70 *
50 – 60 2-Cyl 35 2 -Cyl 40 2-Cyl	84-96 86-87 Pre 89	384163, 387684, 389275, 585063, 586280, 778993	9 Tooth Drive Gear	5371	DV370#
85 – 125	69-72	383575, 384914	Large 10 Tooth Drive Gear	5372X	DV372X
85 - 140 V4 X-Flow	84-Up	385529, 389954, 585051, 585057, 585196, 586283, 385949	Small 10 Tooth Drive Gear O.D. 1.211"	5372	DV372 # DVK72 *
120 – 140 V4 Looper	85-Up	393570, 585060, 586285, 778994	10 Tooth Drive Gear	5386	N/A
150 – 235 V6 X-Flow	76-92	387094, 395207, 585062, 586288, 778992, 387683	8 Tooth Drive Gear	5373	DV380
90 – 115 60° V4 & EFI	95-99	584980, 586284	Motor only, gear reduction starter	5399	DV517 #
150-175 60° V6 & EFI V4 90-135 HP	91-Up 2000-Up	432925, 438878 586287, 586286	Motor only, gear reduction starter <b>BRUSH HOLDER ASSY</b>	5363	DV517 (9T) DV518 (10T) <b>SR363</b>
V6-V8 Looper & 200-225 HP EFI	85-2004	391511, 396235, 397023, 584799, 586289, 586411, 586731, 586897, 586890, 586957	10 Tooth Drive Gear	5387	DV387
90, 115, 140 4 Stroke Johnson / Suzuki	01-2014	5033799, 31100-90J01	9 Tooth Drive Gear	31100-90J00	N/A

#	1 Piece Drive Assembly
*	2 Piece Drive Assembly

### NOTE

When ordering drive assemblies for OMC starters,  
Be aware that some OMC outboard starters use a  
**2-piece drive assembly.** Older OMC starters use a  
**1-piece drive assembly.** Order the correct drive.  
**THEY ARE NOT INTERCHANGEABLE**

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Starter Motor  
Part No: 5361



Starter Motor  
Part No: 5369



Starter Motor  
Part No: 5376



Starter Motor  
Part No: 5390



Starter Motor  
Part No: 5398



Starter Motor  
Part No: 5389



Starter Motor  
Part No: 5372



Starter Motor  
Part No: 5370



Starter Motor  
Part No: 5371



Starter Motor  
Part No: 5386



Starter Motor  
Part No: 5363



Starter Motor  
Part No: 5387



Starter Motor  
Part No: 5399



Starter Motor  
Part No: 5358



Starter Motor  
Part No: 31100-90J00



Starter Motor  
Part No: 5373



Starter Motor  
Part No: 5372X


















**REFER TO STARTER MOTOR TABLE FOR APPLICATIONS**



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				 Starter Motor Brush Holder <b>Part No: 61787</b>
Two piece Drive Kit 9 tooth <b>Part No: DVK70</b>	Jack Shaft Assembly 9 tooth for 5363 & 5399 starter <b>Part No: 434517</b>	Two piece Drive Kit Small (OD 1.211") 10 tooth drive <b>Part No: DVK72</b>	Jack Shaft Assembly 10 tooth for 5363 Starter <b>Part No: 5004595</b>	 Brush Holding Tool <b>Part No: SR107</b>
 Brush Kit Replacement Brushers Fits: Most American made permanent magnet outboard starts <b>Part No: 385952</b>	 Prestolite Repair Kit 2-brush outboard starters <b>Part No: SR102</b>	 Prestolite Repair Kit 4-brush outboard starters <b>Part No: SR104</b>	 Replacement brushes for most small outboards <b>Part No: BK899</b>	
 Rewind Spring 9.9-15hp Replaces: 338534 <b>Part No: 318944</b>	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>		 Rewind Spring 6-35hp <b>Part No: 336681</b>	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
 Rewind Starter Pinion <b>Part No: 318940</b>	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>		 Starter Pawl <b>Part No: 330525</b>	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
 Remote Control Handle Cover <b>Part No: 336242</b>	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>		 Shell <b>Part No: 334153</b>	 Retaining Ring <b>Part No: 203470</b>

**IMPORTANT****TIP**

SCROLL DOWN



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SELECT THIS LINK FOR IMAGES**

**JOHNSON / EVINRUDE TRIM & TILT APPLICATION GUIDE**

OMC	Year	Replaces	PART NO:
25/ 35 HP 3 Cyl	1996-2000	6242, 435532	437801
25/ 30 HP E-Tec	2009-2012	6248, 5005831, 5006319, 5005817	6247
Variety 35-75	1972-1985	172588, 173944, 173946	6228
35/ 40/ 50 HP	1986-1988	6208, 172850, 173564	173596
25/ 40/ 50 HP	1989-1995	6243	433226
35 JET	1992-1997	6242, 435532	437801
40/ 50 HP	1988	6208, 172850, 173564	173596
40/ 48/ 50 HP	1990-2005	6242, 435532	437801
40-50-55 E-Tec	2004-2012	6248, 5005831, 5006319, 5005817	6247
45/55 HP	1988-1990	6208, 172850, 173564	173596
50/55 HP	1977-1985	6208, 172850, 173564	173596
50/60 HP TTL	1997-1998	6244, 437666	435548
50/ 60/ 70 HP	1997-1998	6241, 434495, 434496, 438531, 5005374, 5005376	438529
60 HP 65 HP	1980-1985 1984-1985	6208, 172850, 173564	173596
60/ 65 HP	1986-1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
60/65 HP	1991-1993	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	394176 438529 (TTL Models)
60 HP Evinrude E-Tec	2005-2012	6248, 5005831, 5006319, 5005817	6247
60/ 70 HP	1994-1996, 1999-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
70 / 75 HP	1977-1980	6206, 582048, 582155, 584107, 984356	387277
70 / 75 HP	1981-1993	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	394176 438529 (TTL Models 92-93)
70 HP	1999	6241, 434495, 434496, 438531, 5005374, 5005376	438529
75/ 90 HP Evinrude E-Tec	2004-2012	6238, 438786, 439937 6248, 5005831, 5006319, 5005817	5005254 (04-05) 6247(05-12)
75/ 90/ 115 HP FFI	2000	6238, 438786, 439937	5005254
75/ 90/ 115 HP	2003	6238, 438786, 439937	5005254
80 HP JET	1994-2000	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	394176 (94-95) 438529 (96-00)
85 HP	1994-1997	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
Most 85/ 115/ 135 HP	1973-1980	6216	382715
85-115 HP	1977	6208, 172850, 173564	173596
85-115 HP	1978-1981	6206, 582048, 582155, 584107, 984356	387277
85-115 HP	1982-1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
85-115 HP	1991-1996	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237 6241, 434495, 434496, 438531, 5005374, 5005376	*394176 *438529
90/ 100/ 115 HP	1994-1998	6241, 434495, 434496, 438531, 5005374, 5005376 6244, 437666	438529 435548 (1997 Only)
90/115 HP 60° V4	1997-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
90/100/115 HP 60° V4	2003-2006	6238, 438786, 439937	5005254
90/ 115 HP FFI	1999	6238, 438786, 439937	5005254
115 HP/ 130 HP E-Tec	2007-2012	6238, 438786, 439937 6248, 5005831, 5006319, 5005817	*5005254 *6247

**\*NOTE: PART NO'S: 394176 (3 RAM) 6247 (SINGLE RAM) 438529 (2 RAM) 5005254 (3 RAM)**

**IMPORTANT****TIP**

SCROLL DOWN



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**JOHNSON / EVINRUDE TRIM & TILT APPLICATION GUIDE**

OMC	Year	Replaces	PART NO:
115 HP/ 130 HP E-Tec	2007-2012	6238, 438786, 439937 6248, 5005831, 5006319, 5005817	*5005254 *6247
100 HP Commercial	1997	6244, 437666	435548
100 HP Commercial	1998-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
105 HP JET	1997-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
120-140 HP	1985-1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
120-140 HP 125ESX	1991-1993	6241, 434495, 434496, 438531, 5005374, 5005376	438529
125 HP	1991-1993	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
130 HP	1994, 1997-1999	6241, 434495, 434496, 438531, 5005374, 5005376	438529
120/ 125/ 140 HP	1994	6241, 434495, 434496, 438531, 5005374, 5005376	438529
135 HP	2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
135 HP Evinrude	2003-2006	6238, 438786, 439937	5005254
135 HP FFI	2000-2002	6238, 438786, 439937	5005254
140 HP	1982-1984	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
150-235 HP	1977-1981	6206, 582048, 582155, 584107, 984356	387277
150-235 HP	1982-1985	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
150/155/175 HP	1986-1991	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
150/ 175 HP	1992-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
150/ 175 HP	2003	6238, 438786, 439937	5005254
150/175 HP FFI	1997-1999	6238, 438786, 439937	5005254
150/ 175 60° V6	2003	6238, 438786, 439937	5005254
150/ 175 HP 60° V6 EVINRUDE	2004-2006	6238, 438786, 439937	5005254
150/ 175 HP 60° V6 JOHNSON	2004-2006	6238, 438786, 439937	5005254
150/ 175 HP Evinrude E-Tec	2007-2012	6238, 438786, 439937	5005254
185-300 HP	1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
185-225 HP	1991-1993	6241, 434495, 434496, 438531, 5005374, 5005376	438529
185/200 HP	1994	6241, 434495, 434496, 438531, 5005374, 5005376	438529
200-225 HP	1995-1998	6241, 434495, 434496, 438531, 5005374, 5005376	438529
200-300 HP	1986-1989	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
200/ 225/ 250 HP	1995-2000	6241, 434495, 434496, 438531, 5005374, 5005376	438529
200/ 225/ 250 HP	2003-2004	6238, 438786, 439937	5005254
200/ 225 HP FFI	1999	6238, 438786, 439937	5005254
200/ 225/ 250 HP FFI	2000	6238, 438786, 439937	5005254
250/ 300 HP	1991-1993	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
200/ 225/ 250 Direct Injection	2004-2005	6238, 438786, 439937	5005254
200/ 225/ 250/ 300 HP Evinrude E-Tec	2005-2012	6238, 438786, 439937	5005254
250/ 300 HP	1994-1998	6244, 437666	435548
1.6L , 1.8L, 2.0L V4 SEADRIE	1983-1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
2.5L, 2.7L, 3.0L V6 SEADRIE	1983-1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176
3.6L, 4.0L V8 SEADRIE	1987-1990	6220, 391264, 393259, 393988, 395840, 434795, 983019, 983446, 985237	394176

**\*NOTE: PART NO'S: 394176 (3 RAM) 6247 (SINGLE RAM) 438529 (2 RAM) 5005254 (3 RAM)**

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**IMPORTANT  
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Trim Motor  
3 Wire  
Bolts: Engine to Trim Motor  
Motor and Reservoir only  
**Part No: 173596**



Trim Motor  
3 Bolt 3 wire  
**Part No: 382777**



Trim Motor  
4 Bolt 2 Wire  
**Part No: 433226**



Trim Motor  
4 Bolt 2 Wire  
**Part No: 437801**



Trim Motor  
3 Wire  
Bolts: Trim Motor to Engine  
Motor and Reservoir only  
**Part No: 382715**



Trim Motor  
3 Bolt 2 Wire  
**Part No: 394176**



Trim Motor  
4 Bolt 2 Wire  
**Part No: 438529**

Repair Kit  
**Part No: TR228**



Trim Motor - Motor Only  
**Part No: 6228**



E TEC Trim Motor  
SINGLE RAM  
4 Bolt 2 Wire  
**Part No: 6247**

**Refer to OMC Trim Motor Table for Applications**



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E TEC Trim Motor  
3 RAM SYSTEM 4 Bolt 2 Wire  
**Part No: 5005254**



Trim Motor  
3 Bolt 2 Wire  
**Part No: 435548**

**Refer to OMC Trim Motor Table for Applications**



Wiring Harness ONLY  
With 2 relays  
Converts 2 Wire Trim motors for use on older 3  
wire systems  
**Part No: 8268**



Universal Trim Box  
Wiring Harness & 2 Relays  
**Part No: 8268K**



Universal T/T Switch  
Dash Mounted  
**Part No: 174652**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Trim & Tilt Switch Assy  
**Part No: 703-82563-02**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Tilt Assist Cable  
**Part No: 436202**



Quad Ring  
**Part No: 328227**



O-Ring  
**Part No: 319662**



Wiper  
**Part No: 122494**















O-Ring  
**Part No: 321715**

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 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Tilt Rod Seal Part No: 335148</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Wiper Part No: 335154</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Back Up Ring Part No: 335155</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Trim Manifold Bushing Part No: 332434</p>
<p>Trim/ Tilt</p>  <p>O Ring Kit 25-50 HP 1996-98 (Some 1999) Part No: 435567</p>	<p>Trim/ Tilt</p>  <p>Various 50-300 HP 83-97 Manifold O-Ring Kit Part No: 393942</p>	<p>Trim/ Tilt</p>  <p>Repair Kit Fast Strike 60-225 HP 1991-93 Part No: 434519</p>	
<p>Tilt</p>  <p>O-Ring Kit 35-60 HP 1986-89 85-135 HP 1974-1977 Replaces: 172575 OE Part No: 174520</p>	<p>Tilt</p>  <p>O-Ring Kit 60-235 HP 1982-88 NON SHOWA Part No: 174003</p>	<p>Tilt</p>  <p>O-Ring Kit Various 50-235 HP 1978-97 SHOWA Part No: 390007</p>	
 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>ETEC TRIM / TILT Cap Seal Kit ¾" SINGLE RAM 75, 90, 115, 130 HP 2005 - UP To suit Complete Hydraulic Assy No's: 5005756, 5007776, 5008949 Part No: LG0612</p>		<p>TILT Cap W/Seals</p>  <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>SHOWA 70-300 HP 1978-UP Replaces: 390006 Part No: 63P438</p>	

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Johnson/ Evinrude Electrical Application Guide								
HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
4		77-80	2	583380	584840	-	583387	584561
4		77-84	2	583380	584840	-	583387	584477
4	Manual Start	85	2	582285	584840	-	583387	582508
4	RDH	89	2	583656*	584840	-	583387	582508
4	CHECK MODEL	93	2	583656*	584840	581778	583387	583740
4	CHECK MODEL	93	2	583656*	584840	-	583387	582508
4	Comm	94-96	2	582285	584840	-	583387	582508
4	Deluxe	95	2	582285	584840	-	583387	582508
4.5		85	2	582285	584840	-	583387	582508
5	Elect Start	85	2	582285	584840	581778	583387	582508
5	Manual Start	85	2	582285	584840	-	583387	582508
5	DR,RC,RL,BA	89-90	2	583656*	584840	581778	583387	582508
5		91-92	2	583656*	584840	-	583387	582508
5		93-97	2	582285	584840	-	583387	583740
5	DR	98	2	582285	584840	-	583387	583740
6		77-84	2	583380	584840	-	583387	584561
6	Manual Start	85	2	582285	584840	-	583387	582508
6	Elect Start	85	2	582285	584840	581778	583387	582508
6		89-90	2	583656*	584840	581778	583387	582508
6		91-92	2	583656*	584840	-	583387	583740
6		94-00	2	582285	584840	581778	583387	583740
6	4 STROKE	2000	2	-	-	-	583387	582508
8		84	2	-	584840	581778	583387	582508
8	Manual Start	85	2	582285	584840	-	583387	582508
8	Elect Start	85	2	-	584840	581778	583387	582508
8		89-90	2	583656*	584840	581778	583387	582508
8		91-92	2	583656*	584840	-	583387	583740
8	Comm	94-01	2	582285	584840	-	583387	583740
8	DR/RE/RL/SR	94-97	2	582285	584840	-	583387	583740
8	4 Stroke, El. St.	95	2	-	-	584890	IN PACK	-
8	RE/RL/RS/RV/RX	98-03	2	582285	584840	-	583387	583740
9.9	Manual Start	77-82	2	583380	584840	-	583387	584561
9.9	Elect Start	77-83	2	583380	585087	581778	IN STATOR	584561
9.9	Manual Start	83-84	2	583380	584840	581778	583387	584561
9.9	Elect Start	84	2	583380	584840	581778	583387	584561
9.9	Elect Start	85	2	582285	584840	581778	583387	582508
9.9	Manual Start	85-87	2	582285	584840	-	583387	584561
9.9		88	2	582285	584840	581778	583387	582508
9.9		89-92	2	583656*	584840	581778	583387	583740
9.9		93	2	582285	585087	581778	IN STATOR	583740
9.9		94	2	582285	584840	581778	583387	583740
9.9	Manual Start	95	2	582285	584840	581778	-	583740
9.9	Elect Start	95	2	582285	585087	581778	IN STATOR	583740
9.9	4 Stroke	95-01	2	-	-	584890	IN PACK	-
9.9	Manual Start	96-05	2	582285	584840	581778	-	583740
9.9	Elect Start	96-05	2	582285	585087	581778	IN STATOR	583740
10		74-76	2	-	-	-	-	581407
10		85-88	2	582285	584840	581778	583387	582508
10	Comm	89-90	2	583656*	584840	581778	583387	582508
10	Comm	94	2	582285	584840	581778	583387	582508
10	4-Stroke	96-98	2	-	-	584890	IN PACK	
11	Comm	87	2	582285	584840	581778	583387	582508
14		88	2	582285	584840	581778	583387	582508
14		89-90	2	583656*	584840	581778	583387	582508
15		74-76	2	-	-	-	-	581407
15	Manual Start	77-82	2	583380	584840	581778	583387	582508
15	Elect Start	77-83	2	583380	585087	581778	IN STATOR	582508

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
15	Sail	83	2	583380	584840	581778	583387	582508
15	Manual Start	83-84	2	583380	584840	581778	583387	582508
15	Elect Start	84	2	583380	584840	581778	583387	584561
15		85-88	2	582285	584840	581778	583387	582508
15		89-91	2	583656*	584840	581778	583387	582508
15		92	2	583656*	584840	581778	583387	583740
15		93	2	582285	585087	-	IN STATOR	583740
15		94	2	582285	584840	-	-	583740
15	Elect Start	95	2	582285	585087	-	IN STATOR	583740
15	BA,	95-05	2	582285	584840	-	583387	583740
15	Manual Start	95-05	2	582285	584840	-	-	583740
15	Elect Start	96-97	2	582285	585087	-	IN STATOR	583740
15	Comm	00-05	2	582285	584840	-	-	583740
18		73	2	-	-	-	-	581130
18	Jet,25JRE	95-97	2	585074	584840	-	583387	583740
20		73	2	-	-	-	-	581130
20	Elect Start	77-81	2	583380	585087	581778	IN STATOR	584561
20	Manual Start	77-84	2	583380	584840	-	583387	584561
20	Elect Start	82-84	2	583380	584840	581778	583387	584561
20	Manual Start	85-88	2	582285	584840	-	583387	582508
20	Elect Start	85-88	2	582285	584840	581778	583387	582508
20	Manual / Elec Start	89-92	2	583656*	584840	581778	583387	582508
20	EE,EL,IE,SE	92	2	583656*	584840	581778	583387	582508
20	Elect Start	93-95	2	585074	584840	581778	583387	582508
20	Manual Start	93-97	2	585074	584840	-	583387	582508
20	Elect Start	96-97	2	585074	584840	581778	583387	582508
20	Jet	00-05	2	585074	584840	-	583387	582508
25		73-76	2	-	-	-	-	581130
25	Elect Start	77	2	583380	585087	581778	IN STATOR	584561
25	Manual Start	77-84	2	583380	584840	-	-	584561
25	Elect Start	78-81	2	583380	585087	581778	IN STATOR	584561
25	Comm	82	2	583380	584840	-	583387	584561
25	Elect Start	82-84	2	583380	584840	581778	583387	584561
25	Comm	83-84	2	-	584840	-	583387	584561
25	Manual Start	85-88	2	582285	584840	-	583387	582508
25	Elect Start	85-88	2	582285	584840	581778	583387	582508
25	Comm	85-88	2	-	584840	581778	583387	582508
25	DR, DE, DT	89	2	583656*	584840	581778	583387	582508
25	Comm	89-90	2	583656*	584840	581778	583387	582508
25	EE,EL,IE,SE	89-91	2	583656*	584840	581778	583387	582508
25	Manual Start	89-92	2	583656*	584840	581778	583387	582508
25	TE, TTL, TL	90-91	2	583656*	584840	581778	583387	582508
25	Comm	91	2	583656*	584840	581778	583387	582508
25	TL,M,El, EE,	92	2	583656*	584840	581778	583387	583740
25	TL,J, TTL, TE(J) EI	92	2	175316	584560	585001	175386	583740
25	Comm	92-97	2	-	584840	-	-	582508
25	Elect Start	93-95	2	585074	584840	581778	583387	582508
25	D, TL, Elect. St.	93-95	2	585074	584840	-	-	582508
25	Manual Start, TE	93-97	2	585074	584840	581778	583387	582508
25	Comm	94	2	585074	584840	581778	583387	582508
25	SIK,SIL,SIT	94-95	3	585189	584560	585001	-	582508
25	Comm	95	2	-	584840	-	583387	582508
25	H25FP Comm	95-97	2	582285	584840	-	583387	582508
25	TNT	96	3	586472	-	584890	-	-
25	Manual Start	96	2	585074	584840	-	583387	582508
25	Elect Start	96	2	585074	584840	581778	583387	582508
25	Elect Start	96-97	3	586472	-	584890	584824	

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
25	Manual Start	97	2	585074	584840	-	583387	582508
25	Comm	97	2	585074	584840	-	583387	582508
25	TEL/TNT	97-01	3	586472	-	584890	-	-
25	Elect Start 2STK	97-05	2	585074	584840	581778	583387	582508
25	Comm	99-05	2	-	584840	-	583387	582508
25	ELAN	00-01	3	586472	-	584890	584824	-
25	TE	00-05	2	585074	584840	581778	583387	582508
25	Manual Start	00-05	2	585074	584840	-	583387	582508
25	E, EL, PL, TEL	2000	3	586472	-	584890	584824	-
28	Elect Start	85-87	2	582285	584840	581778	583387	582508
28	Manual Start	86-88	2	582285	584840	-	583387	582508
28		88	2	582285	584840	581778	583387	582508
28	Manual Start	89	2	583656*	584840	581778	583387	582508
28	Elect Start	89-91	2	583656*	584840	581778	583387	582508
28	Manual Start	91	2	583656*	584840	581778	583387	582508
28	SPL	92	2	583656*	584840	581778	583387	582508
28		93-95	2	585074	584840	581778	583387	582508
28	JET, 40JRE	95-98	2	585074	584840	-	583387	583740
28	ES	96	2	585074	584840	581778	583387	582508
30	Manual Start	84	2	583380	584840	-	583387	584561
30	Elect Start	84	2	583380	584840	581778	583387	584561
30	Manual Start	85	2	582285	584840	-	583387	582508
30	Elect Start	85-88	2	582285	584840	581778	583387	582508
30	Manual Start	88	2	582285	584840	-	583387	582508
30	Elect Start	89-91	2	583656*	584840	581778	583387	582508
30	Manual Start	89-92	2	583656*	584840	581778	583387	582508
30	TE	92	2	583656*	584840	-	583387	582508
30	EE, EL, IE, SE	92	2	583656*	584840	581778	583387	582508
30	Elect Start	93-95	2	585074	584840	581778	583387	582508
30	Manual Start	93-97	2	585074	584840	-	583387	582508
30	TE	93-97	2	585074	584840	581778	583387	582508
30	Elect Start	96-05	2	585074	584840	581778	583387	582508
30	JET	00-05	2	582285	584840	-	583387	582508
30	Manual Start	00-05	2	585074	584840	-	583387	582508
35	Elect Start	77-81	2	583380	585087	581778	IN STATOR	584561
35	Manual Start	77-84	2	583380	584840	-	583387	584561
35	Elect Start	82-84	2	583380	584840	581778	583387	584561
35	Manual Start	85-88	2	582285	584840	-	583387	582508
35	Elect Start	85-88	2	582285	584840	581778	583387	582508
35	Elect Start	89-91	2	583656*	584840	581778	583387	582508
35	Manual Start	89-92	2	583656*	584840	581778	583387	582508
35	TE	92	2	583656*	584840	581778	583387	582508
35	JET, TL, M, TE, TTL EI & Man	92	2	583656*	584840	581778	583387	583740
35	JET, TL, J. El. St.	92-93	2	175316	584560	585001	175386	583740
35	JET, EL, TL	93-95	2	585074	584840	585001	583387	583740
35	JET, TE, TTL, M	93-95	2	175316	584560	585001	175386	583740
35	Manual Start	93-97	2	585074	584840	581778	583387	582508
35		95	2	175316	584560	585001	175386	583740
35	JET, EL, TL, TTL	96	2	175316	584560	585001	175386	583740
35	Elect Start, TEL, TNT	96-97	3	586472	-	584890	584824	-
35	JET,	97	2	585074	584840	-	583387	583740
35	JET, Elect. St.	97	2	175316	584560	585001	175386	583740
35	E, EL, PL, TEL	2000	3	586472	-	584890	584824	-

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
40		74	2	-	-	-	-	581407
40	Comm	83-84	2	583380	584840	-	583387	584561
40	Manual Start	84	2	583380	584840	-	583387	584561
40	Elect Start	84	2	583380	584840	581778	583387	584561
40	Manual & Elec Start	85	2	582285	584840	581778	583387	582508
40	Comm, El. Str.	85	2	582285	584840	581778	583387	582508
40	Comm, Man. St.	85	2	582285	584840	-	583387	582508
40	Comm	86	2	582285	584840	-	583387	582508
40		86-88	2	582285	584840	581778	583387	582508
40	BA,EC,EL,RC,RL,TE,TL,TTL	89	2	583656*	584840	581778	583387	583740
40	Comm	90	2	583656*	584840	-	583387	583740
40	TL, TE, TTL	90-91	2	583656*	584840	581778	583387	583740
40		92	2	583656*	584840	581778	583387	583740
40	TE, TTL, J	92	2	175316	584560	585001	175386	583740
40	EL, TL, (J)	92-94	2	175316	584560	585001	175386	583740
40	Manual Start	93	2	585074	584840	-	583387	583740
40	TE, TTL	93-95	2	175316	584560	585001	175386	583740
40	Comm	93-97	2	582285	584840	-	583387	583740
40	Manual Start	94-96	2	585074	584840	581778	583387	583740
40	TE,TL,Elct	95	2	175316	584560	585001	175386	583740
40	EL, TL, TTL, TE	96	2	175316	584560	585001	175386	583740
40	Manual Start	97	2	585074	584840	-	583387	583740
40	Elect Start	97	2	175316	584560	585001	175386	583740
40	JPL	99	3	585189	584560	585001	584804	583740
40	Manual Start	00-05	2	585074	584840	-	583387	583740
40	2 Strk. Elect Start	00-05	2	175316	584560	585001	175386	583740
45	Comm	85-86	2	582285	584840	-	583387	582508
45	Comm	87	2	582285	584840	581778	583387	582508
45	SS	88	2	582285	584840	581778	583387	582508
45		88	2	582285	584840	-	583387	582508
45	SS	89-90	2	582285	584840	-	583387	582508
45	Comm, Man & Elec St.	89-90	2	583656*	584840	581778	583387	582508
45	Comm, El. Str.	91	2	583656*	584840	581778	583387	583740
45	Comm, Mn. St.	91	2	583656*	584840	581778	583387	582508
45	Comm	92-00	2	582285	584840	-	583387	583740
48	SPL	87	2	582285	584840	581778	583387	582508
48		88	2	582285	584840	581778	583387	582508
48		89-90	2	583656*	584840	581778	583387	582508
48		91-93	2	583656*	584840	581778	583387	583740
48		94-95	2	585074	584840	-	-	583740
48	ES	96	2	585074	584840	-	-	583740
50		71	2	581397	581232	583408	-	582160
50	Elect Start	72	2	581397	581232	583408	-	582160
50	Manual Start	72	2	581397	-	-	-	582160
50		73-75	2	581397	581232	583408	-	582160
50	Manual Start	79-82	2	583380	584840	-	583387	584561
50	Elect Start	79-83	2	583380	585087	581778	IN STATOR	584561
50	Manual Start	84	2	583380	584840	-	583387	584561
50	Elect Start	84	2	583380	584840	581778	583387	584561
50	Manual & Elec Start	85	2	582285	584840	581778	583387	582508
50		86-88	2	582285	584840	581778	583387	582508
50	BE, TE, TL, RN	89-90	2	583656*	584840	581778	583387	582508
50	TE, TTL, TL	90-91	2	583656*	584840	581778	583387	583740
50		92	2	583656*	584840	581778	583387	583740
50	TE, J	92	2	175316	584560	585001	175386	583740
50	El/TL	93	2	585074	584840	585001	583387	583740
50	TE/TTL/EL/TL	93-94	2	175316	584560	585001	175386	583740

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Johnson/ Evinrude Electrical Application Guide								
HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
50	Manual Start	95	2	585074	584840	-	583387	583740
50	DT/JL/EL/TL/TTL	95	3	585189	584560	585001	584804	582508
50	TE/TL/TLL,Elec.St	95	2	175316	584560	585001	175386	583740
50	DT/JL/EL/TL	95-98	3	585189	584560	585001	584804	582508
50	TTL	96	3	585189	584560	585001	584804	582508
50	EL/TL/TTL/TE	96	2	175316	584560	585001	175386	583740
50	TTL	97	3	585189	584560	585001	584804	582508
50	Elect Start	97-99	2	175316	584560	585001	175386	583740
50	Manual Start	99	2	585074	584840	-	583387	583740
50	2 Str, Elect Start	00-05	2	175316	584560	585001	175386	583740
55		76-77	2	581397	581232	583408	-	582160
55		78	2	583380	585087	581778	IN STATOR	584561
55	Manual Start	79-82	2	583380	584840	-	583387	584561
55	Elect Start	79-83	2	583380	585087	581778	IN STATOR	584561
55	Comm	82	2	583380	584840	-	583387	582508
55	Comm	83-84	2	-	584840	-	583387	584561
55	Comm	85	2	-	584840	-	583387	582508
55	Comm	86	2	582285	584840	-	583387	582508
55	Comm	87	2	582285	584840	581778	583387	582508
55		88	2	582285	584840	-	583387	582508
55	Comm, Man & El. Str.	89-91	2	583656*	584840	581778	583387	582508
55	Comm	92-95	2	-	584840	581778	583387	583740
55	Comm, Mn. St.	93-00	2	-	584840	581778	583387	583740
55	Comm, El. Str.	96-97	2	-	584840	581778	583387	583740
60	VX	67	3	-	-	583408	POINTS	-
60		70-71	3	389549	-	583408	POINTS	-
60	Elect Start	79-84	2	583380	585087	581778	583387	584561
60	Manual Start	79-84	2	583380	584840	583408	583387	584561
60	Manual Start	85	2	582285	584840	-	583387	582508
60	Elect Start	85	2	582285	584840	581778	583387	582508
60	Manual / Elec Start	85	3	582285	584840	583408	584558	-
60	EL/TL	86-87	3	582115	583724	583408	584558	582508
60	TTL	88	3	582115	583724	583408	584558	582508
60	EL/TL	88	3	582115	583724	583408	584558	582508
60		89	3	583748	584766	583408	584558	582508
60	TTL	89	3	583748	584766	-	584558	582508
60	SST	89-90	3	582115	583724	583408	584558	582508
60	EL/TL	90	3	583748	584766	583408	584558	582508
60	TTL	90-91	3	583748	584766	583408	584558	582508
60	EL/TL/TX	91	3	583748	584766	583408	584558	582508
60	EL/TL/TX	92	3	583748	584560	585001	584558	582508
60	TTL	92	3	583748	584560	585001	584558	582508
60	EL/TL/TX	93-94	3	585189	584560	585001	584804	582508
60	TTL	93-97	3	585189	584560	585001	584804	582508
60	DT/JL/EL/TL	95-96	3	585189	584560	585001	584804	582508
60		97-01	3	585189	584560	585001	584804	582508
65		68	3	389549	-	-	POINTS	-
65	Comm Elec Start	84	3	582556	583724	-	584558	584561
65	Comm Man Start	84	3	582556	584766	583408	584558	584561
65	Comm	85-88	3	-	583724	-	584558	582508
65		89	3	583748	584766	583408	584558	582508
65	Comm,Elec.Strt	89-91	3	583748	584766	583408	584558	582508
65	Comm,Man.Strt	89-95	3	583748	584766	583408	584558	582508
65	Comm,Elec.Strt	90	3	583748	584766	-	584558	582508
65	Comm,Elec.Strt.	92	3	583748	584560	585001	584558	582508
65	Comm,Man.Strt.	92-95	3	583748	584766	583408	584558	582508

**\*583110 & 582811 MOTOR WITH 2 PACKS**

**#583101 MOTOR WITH 1 PACK**

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Johnson/ Evinrude Electrical Application Guide								
HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
65	Comm,Elect Start	93-94	3	585189	584560	585001	584804	582508
65	Comm W/O VRO	95	3	583748	584766	585001	584558	582508
65	Jet	95	4	-	583536	584204	583379	582508
65	Comm W/VRO	95	3	585189	584560	585001	584804	582508
65	Comm	96-99	3	583748	584560	585001	584558	582508
70		73-78	3	582057	581235	583408	-	582160 (74-75)
70		79-84	3	582556	583724	583408	584558	-
70		85	3	-	583724	583408	584558	582508
70	EL/TL	86-87	3	582115	583724	583408	584558	582508
70		88	3	582115	583724	583408	584558	582508
70		89-90	3	583748	584766	583408	584558	582508
70	EL/TL/TX	91	3	583748	584766	583408	584558	582508
70	TTL	91	3	583748	584766	583408	584558	582508
70	EL/TL/TX	92	3	583748	584560	585001	584558	582508
70	TTL	92	3	583748	584560	585001	584558	582508
70	EL/TL/TX	93-94	3	585189	584560	585001	584804	582508
70	TTL	93-95	3	585189	584560	585001	584804	582508
70	TTL C & S	94	3	585189	584560	585001	584804	582508
70	DT/JL/EL/TL	95-96	3	585189	584560	585001	584804	582508
70	RNLB	96	3	585189	584560	585001	584804	582508
70		97-01	3	585189	584560	585001	584804	582508
75		75-78	3	582057	581235	583408	-	-
75		79-84	3	582556	583724	583408	584558	-
75		85	3	582115	583724	583408	584558	582508
75	EC	86-87	3	582115	583724	583408	584558	582508
75		88	3	582115	583724	583408	584558	582508
80	Spedifour/ Starflite	67	4	-	-	583408	-	-
80	Jet 10 AMP	92-94	4	584028	583536	584204	583379	582508
80	Jet Tiller	95	4	584028	583536	584204	583379	582508
80	Jet 10 AMP	96	4	584028	583536	584204	583379	582508
80	Jet	2000	4	586292	584849	586048	586343	-
85	S/Four V4S	68	4	-	-	583408	-	-
85	V4S Speedi 4, V4A	68	4	389549	-	-	POINTS	-
85		69-72	4	-	-	583408	-	-
85		69-72	4	389549	-	-	POINTS	-
85		70-72	4	582056	-	-	POINTS	-
85	6 Amp	73-77	4	582056	581225	583408	-	582160
85	12 Amp	73-77	4	582056	-	583408	-	582160
85		78-80	4	582125	583672	583408	583376	584561
85	TTL	91	4	584028	583536	583408	583379	582508
85	TTL	92-95	4	584028	583536	584204	583379	582508
85	TTL W/O Trim	94	4	584028	583536	583408	583379	582508
85	TTL W/Trim 10 AMP	94	4	584028	583536	584204	583379	582508
85	JET 115 JLE	97	4	-	583536	584204	583379	582508
88		87	4	583110 *	583672	583408	583376	582508
88		88	4	583101 #	583536	583408	583379	582508
88	W/O Trim	89-91	4	584028	583536	583408	583379	582508
88	W/Trim 10 AMP	89-91	4	584028	583536	584204	583379	582508
88		92-93	4	584028	583536	583408	583379	582508
88	W/O Trim	94	4	584028	583536	583408	583379	582508
88	W/Trim 10 AMP	94	4	584028	583536	584204	583379	582508
88	TS W/20 IN	94-95	4	584028	583536	583408	583379	582508
88	TS W/25 IN	94-95	4	584028	583536	584204	583379	582508
88	MS	95-96	4	584028	583536	583408	583379	582508
88	TS W/20 IN	96	4	584028	583536	583408	583379	582508
88	TS W/25 IN	96	4	584028	583536	584204	583379	582508
90	10 Amp	81-82	4	582125	583672	583268	583376	584561

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**#583101 MOTOR WITH 1 PACK**



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Johnson/ Evinrude Electrical Application Guide								
HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
90	6 Amp	81-83	4	582125	583672	583408	583376	584561
90	10 Amp	83	4	582125	583672	-	583376	584561
90	6 Amp	84	4	582125	583672	583408	583376	584561
90	10 Amp	84	4	582125	583672	584204	583376	584561
90	W/O Trim	85	4	582811 *	583672	583408	583376	582508
90	W/Trim	85	4	582811 *	583672	583268	583376	582508
90	W/O Trim	86-87	4	583110 *	583672	583408	583376	582508
90	W/Trim & Tilt	86-87	4	583110 *	583672	583268	583376	582508
90	W/O Trim	88	4	583101 #	583536	583408	583379	582508
90	W/Trim	88	4	-	-	584204	-	-
90	W/O Trim	89-90	4	584028	583536	583408	583379	582508
90	W/Trim	89-90	4	584028	583536	584204	583379	582508
90		91-93	4	584028	583536	584204	583379	582508
90	W/O Trim	94	4	584028	583536	583408	583379	582508
90	W/Trim	94	4	584028	583536	584204	583379	582508
90	JE TurboJet	94	4	584028	583536	584204	583379	582508
90	TurboJet / JLE	95	4	584028	583536	584204	583379	582508
90	EL/EX/SL,60 Deg	95	4	586292	584849	N/A	586343	583740
90	60 Deg Looper	96-06	4	586292	584849	586048	586343	583740
90	20 IN	96-97	4	584028	583536	583408	583379	582508
90	25 IN	96-97	4	584028	583536	584204	583379	582508
100		65-66	4	-	-	380076	POINTS	-
100	W/ALTN	68	4	-	-	583408	-	-
100		71	4	389549	-	-	POINTS	-
100		71-72	4	-	-	583408	-	-
100		79-80		582125	583672	583408	583376	584561
100	Comm	84	4	582125	583672	583268	583376	584561
100	Comm	85	4	582811 *	583672	583268	583376	582508
100	Comm	86	4	583110 *	583672	583268	583376	582508
100	Comm	87	4	583110 *	583672	583408	583376	582508
100	Comm	88	4	583101 #	583536	584204	583379	582508
100	Comm	89	4	584028	583536	584204	583379	582508
100	Comm,W/O Trim	90	4	584028	583536	583408	583379	582508
100	Comm,W/Trim	90	4	584028	583536	584204	583379	582508
100		90-93	4	584028	583536	584204	583379	582508
100	Comm	91-93	4	584028	583536	584204	583379	582508
100	W/O Trim	94	4	-	583536	583408	583379	582508
100	W/Trim	94	4	-	583536	584204	583379	582508
100	Comm WM	94	4	584028	583536	584204	583379	582508
100	Comm WT	94	4	584028	583536	584204	583379	582508
100	Comm WT/WL	95	4	584028	583536	584204	583379	582508
100	Comm	96-97	4	-	583536	584204	583379	582508
100	Comm	00-06	4	586292	584849	586048	586343	583740
105	Jet	94	6	584910	584981	439561	586343	582508
105	Jet	00-06	6	584910	584981	586048	586343	582508
105	Comm,Man.Start, WE,	00-06	4	586292	584849	586048	586343	583740
110	TLCDF,W/O Trim	86	4	582811 *	583672	583408	583376	582508
110	TLCDF W/Trim	86	4	582811 *	583672	583268	583376	582508
110	W/O Trim	86-87	4	583110 *	583672	583408	583376	582508
110	W/Trim	86-87	4	583110 *	583672	583268	583376	582508
110		88	4	583101 #	583536	583408	583379	582508
110	W/O Trim	89	4	584028	583536	583408	583379	582508
110	W/Trim	89	4	584028	583536	584204	583379	582508
112	20 IN	94-96	4	584028	583536	583408	583379	582508
112	25 IN	94-96	4	584028	583536	584204	583379	582508
115		69-70	4	-	-	583408	-	-
115	6 & 12 Amp	73	4	582056	581225	583408	-	582160

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**#583101 MOTOR WITH 1 PACK**

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
115	6 & 12 Amp	74-76	4	582056	581225	583408	-	582160
115	6 & 12 Amp	77	4	582056	581225	583408	-	582160
115		78-83	4	582125	583672	583408	583376	584561
115	6 Amp	84	4	582125	583672	583408	583376	584561
115	10 Amp	84	4	582125	583672	584204	583376	584561
115	35 Amp	84-87	4	582125	-	583268	583376	584561
115	W/O Trim	85	4	582811 *	583672	583408	583376	582508
115	W/Trim	85	4	582811 *	583672	584204	583376	582508
115	W/O Trim	90	4	584028	583536	583408	583379	582508
115	W/Trim	90	4	584028	583536	584204	583379	582508
115	W/O Trim, W/Trim	91-94	4	584028	583536	584204	583379	582508
115	60 Deg.	95-06	4	586292	584849	586048	586343	583740
115		95-96	4	584028	583536	584204	583379	582508
115	TurboJet	96-98	4	584028	583536	584204	583379	582508
115	20 IN	97-98	4	584028	583536	583408	583379	582508
115	25 IN	97-98	4	584028	583536	584204	583379	582508
120	35 Amp	84-87	4	582125	-	583268	583376	582508
120		1985	4	583072	583669	584205	583379	582508
120		86-87	4	583101 #	583669	584205	583379	582508
120	LOOPER	88-90	4	584041	583410	584205	583508	582508
120	35 Amp	88-95	4	584041	584288	586000	583508	582508
120	10 Amp	92-94	4	584041	583410	584205	583508	582508
125	Comm,Elec.St	89-95	4	584041	583410	584205	583508	582508
125	Comm,Man,St	96-98	4	-	-	-	583379	582508
125		91-94	4	584041	583410	584205	583508	582508
130	35 Amp	88-95	4	584041	584288	586000	583508	582508
130		94-00	4	584041	583410	584205	583508	582508
130	35 Amp	96-00	4	584041	584288	583268	583508	582508
135	12 Amp	73-76	4	582056	-	583408	-	582160
135	6 Amp	73-76	4	582056	581225	583408	-	582160
135		2001	4	584041	583410	584205	583508	582508
140	6 Amp	77	4	582056	581225	583408	-	582160
140	12 Amp	77	4	582056	-	583408	-	582160
140		78-83	4	582125	583672	583408	583376	584561
140	6 Amp	84	4	582125	583672	583408	583376	584561
140	10 Amp	84	4	582125	583672	584204	583376	584561
140	35 Amp	84-87	4	582125	-	583268	583376	584561
140		85	4	583072	583669	584205	583379	584561
140		86-87	4	583101 #	583669	584205	583379	582508
140	LOOPER	88-95	4	584041	583410	584205	583508	582508
140	35 Amp	88-95	4	584041	584288	586000	583508	582508
150		78	6	582057	-	583408	-	-
150		79-83	6	582556	583672	583268	583377	584561
150	TL/TX	84	6	582556	583672	583268	583377	584561
150	AN/ST,10 Amp	84	6	582556	583672	583268	583377	584561
150	AN/ST, 35 Amp	84	6	582556	583668	583268	583377	584561
150	TL/TX, ST 10 AMP	85	6	582651	583672	583268	583377	582508
150	ST, 35 Amp	85	6	582651	583668	583268	583377	582508
150	TL/TX 10 Amp	86-87	6	582651	583672	583268	583377	582508
150	ST, 35 Amp	86-87	6	582651	583668	583268	583377	582508
150		88	6	582651	583668	583268	583377	582508
150		89-91	6	583865	583837	584204	-	582508
150	SL/ST	89-92	6	583865	584292	583268	583853	582508
150	GL/EL/EX/NX 600	91	6	584910	584981	439561	586343	582508
150	60 DEG	92-00	6	584910	584981	586048	586343	583740
150		92-93	6	584910	584981	439561	586343	583740

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HP	Model	Year	Cyl	Ign. Pack	Stator	Rect/Reg	Trigger	Ign. Coil
150	Comm,W/O VRO,	93	6	584910	584981	439561	586343	583740
150	Quiet Rider	93-94	6	-	584981	-	586343	583740
150	W/O VRO, W/ VRO	94	6	584910	584981	439561	586343	583740
150		95	6	584910	584981	439561	586343	583740
150	Comm,W/O VRO,	95	6	584910	584981	439561	586343	583740
150		96-06	6	584910	584981	586048	586343	583740
150	Comm	00-06	6	584910	584981	586048	586343	583740
155	Comm, 35 Amp	84	6	582556	583668	583268	583377	584561
155	Comm	85	6	582651	583668	583268	583377	582508
155	Comm	86-88	6	-	583668	583268	583377	582508
155	Comm, 35 Amp	89-90	6	583865	584292	583268	583853	582508
155	Comm, 10 Amp	89-90	6	-	583837	584204	-	582508
155	Comm	91	6	583865	584292	583268	583853	582508
155	Comm	92	6	583865	584292	583268	583853	582508
155	Turbojet	95	6	-	583536	584204	583379	-
175		77-78	6	582057	-	584204	153-3408	-
175		79-83	6	582556	583672	583268	583377	582508
175	TL/TX	85	6	582651	583668	583268	583377	582508
175	TL/TX	86-87	6	-	583668	583268	583377	582508
175	TL/TX/ST	88	6	-	583668	583268	583377	582508
175	-	89-90	6	583865	584292	583268	583853	582508
175	GL/EL/EX/NX/TX	91-93	6	584910	584981	439561	586343	583740
175	105 Jet	92-95	6	584910	584981	439561	586343	583740
175	Quiet Rider	93-94	6	-	584981	439561	586343	583740
175	W/O VRO, W/VRO	94-95	6	584910	584981	439561	586343	583740
175	GL/EL/EX/NX/TX	96-05	6	584910	584981	586048	586343	583740
185		77-78	6	582057	-	-	-	-
185		79-84	6	582556	583672	583268	583377	584561
185	TL/TX	85	6	582651	583668	583268	583377	582508
185		90-92	6	586217	584287	586000	583533	582508
185		93-94	6	586212	584643	583271	583533	582508
200		76-78	6	582057	583672	583408	-	-
200		79-83	6	582556	583672	583268	583377	584561
200		86-87	6	-	583670	586000	583048	582508
200		88-92	6	586217	584287	586000	583533	582508
200		93-00	6	586212	584643	586271	583533	582508
225	Crossflow	86-87	6	-	583670	583268	583048	582508
225	Looper	88-92	6	586217	584287	586000	583533	582508
225		93-00	6	586212	584643	586271	583533	582508
235		78	6	582057	-	-	-	-
235	ST.PORT/STBD,10	79-84	6	582556	583672	583268	583377	584561
235	ST.PORT/STBD,35	84	6	582556	583668	583268	583377	584561
235	TL/TX	85	6	582651	583668	583268	583377	582508
235	ST, 10 Amp	85	6	582115	583672	583268	583377	582508
250		91-92	8	-	584287	586000	-	582508
250		93-95	8	-	584643	586271	-	582508
250		97	8	-	584643	586271	-	582508
250		2000	6	586212	584643	586271	583533	582508
275		85	8	583072	583670	586000	-	582508
275	3.6L	86-87	8	583101	583670	586000	-	582508
275		88-89	8	-	584287	586000	-	582508
300	3.6L	85	8	583072	583670	586000	-	582508
300	3.6L	86-87	8	583101	583670	586000	-	582508
300		88-92	8	-	584287	586000	-	582508
300		93-95	8	-	584643	586271	-	582508

SCROLL DOWN



**SELECT IMAGE TO PROCEED  
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## IMPORTANT TIP

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Power Pack  
9.9-35 HP  
**Part No: 583380**



Power Pack  
2 Cyl  
Replaces: 584783  
**Part No: 582285**



Power Pack  
3/6 Cyl  
**Part No: 582556**



Power Pack  
3/6 Cyl  
**Part No: 582115**



Power Pack  
60-70 HP  
**Part No: 583748**



Power Pack  
3/6 Cyl  
**Part No: 582651**



Power Pack  
4/8 Cyl (No rev limiter)  
Dual Pack Application  
**Part No: 582125**



Power Pack  
2 Cyl  
**Part No: 581397**



Power Pack  
3/6 Cyl  
**Part No: 582057**



Power Pack  
4 Cyl  
**Part No: 582056**

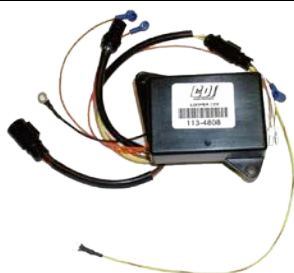


Power Pack  
20-50 HP  
**Part No: 175316**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Power Pack  
90-110 HP 1986-87  
(Motors with 2 packs)  
**Part No: 583110 \***



Power Pack  
3/6 Cyl  
**Part No: 585189**



Power Pack  
3 Cyl 25-35 HP 00-01  
**Part No: 586472**



Power Pack  
2 Cyl  
**Part No: 585074**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Bullet Connectors  
10 Male, 10 Female  
with shields  
**Part No: 911-9783**



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Power Pack  
4/8 Cyl  
**Part No: 584028**



Power Pack  
4/8 Cyl  
Single Pack Application  
**Part No: 583072**



Power Pack  
4/8 Cyl  
No Rev Limiter  
**Part No: 583101 #**



Power Pack  
4-Cyl Optical 60°  
90-115 HP 1995-06  
**Part No: 586292**



Power Pack  
105-175 HP 91-06  
**Part No: 584910**



Power Pack  
V-4 Looper  
**Part No: 584041**



Power Pack  
6-Cyl Loopcharged  
1988-92  
185, 200, 225 HP  
**Part No: 586217**



Power Pack  
V6  
**Part No: 583865**



Power Pack  
200-250 HP 93-00  
V-6 Looper  
**Part No: 586212**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**  
Power Pack Kit 60° V4  
Kit contains power pack,  
optical eye  
and plug wires  
**Part No: 586292K1**



Power Pack Kit V6  
Kit contains power pack,  
optical eye  
and plug wires  
**Part No: 436367**



Power Pack  
4/8 Cyl (2 Pack Motors)  
No Rev Limiter  
**Part No: 582811 \***



Power Pack  
Motorola Amp W/Coil  
**Part No: 389549**



CD2 Conversion Kit  
Replaces: 583664, 583665, 584894, 584329, 584331, 584347,  
584486, 584489, 583663, 584488, 583667  
**Part No: 583656**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**  
Stator Coil  
Replaces: 581670, 584504,  
585073, 5000611  
**Part No: 584840**

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 <p>Stator 9.9-60 HP <b>Part No: 585087</b></p>	 <p>Stator 35 Amp 185-300 HP Looper 88-95 <b>Part No: 584287</b></p>	 <p>Stator 2 Cyl <b>Part No: 581232</b></p>	 <p>Stator 3 Cyl <b>Part No: 581235</b></p>
 <p>Stator 4 Cyl <b>Part No: 581225</b></p>	 <p>Stator 9 Amp 120-140 HP 1988 – UP <b>Part No: 583410</b></p>	 <p>Stator 9 Amp 85-115 HP <b>Part No: 583536</b></p>	 <p>Stator Replaces: 583117 <b>Part No: 583670</b></p>
 <p>Stator 35 Amp 150-235 HP Crossflow <b>Part No: 583668</b></p>	 <p>Stator 120-140 HP 9 Amp <b>Part No: 583669</b></p>	 <p>Stator 9 Amp 4 &amp; 6 Cyl Cross Flow <b>Part No: 583672</b></p>	 <p>Stator 9 Amp 2, 3, 4 Cyl <b>Part No: 583724</b></p>
 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Stator 9 Amp 150 HP <b>Part No: 583837</b></p>	 <p>Stator V4 <b>Part No: 584288</b></p>	 <p>Stator 35 Amp 150-175 HP Crossflow <b>Part No: 584292</b></p>	 <p>Stator 2 &amp; 3 Cyl 40-70 HP <b>Part No: 584560</b></p>
 <p>Stator 60° Optical V4 <b>Part No: 584849</b></p>	 <p>Stator 60-70 HP 89-95 <b>Part No: 584766</b></p>	 <p>Stator 35 Amp 185-300 HP Looper <b>Part No: 584643</b></p>	 <p>Stator 60° V6 150-175 91 &amp; Later Carby Model Only <b>Part No: 584981</b></p>

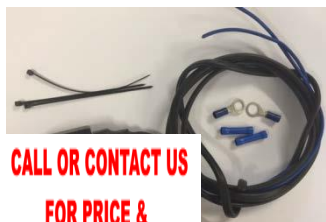
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**CALL OR CONTACT US  
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**Universal Reg/Rect Kit**

For use on Outboards  
with under flywheel  
lighting coil  
Instructions Included  
**Part No: RR007CK**



**Universal 3 Wire  
Reg/Rect**

Fits Various Motors 6-300hp  
Wires: Green, Green/White,  
Red, Black(Earth)  
All approx. 150mm long  
Unit approx. 40 x 35mm  
1 Centre Mount Hole  
**Part No: 6F5-81970-62**



Rectifier 4 Wire  
3 Yellow/ 1 Red  
**Part No: 581778**

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Rectifier 3 Wire  
2 Yellow/ 1 Red  
**Part No: 583408**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Reg/ Rect  
**Part No: 380076**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

35 Amp Reg/ Rect  
V6 Looper  
**Part No: 586000**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

35 Amp Reg/ Rect  
60° V6 150-175 HP  
**Part No: 439561**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

10 Amp Reg/ Rect  
4 & 6 Cyl Crossflow  
Replaces: 585195  
**Part No: 584204**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

4 Cyl Looper  
Replaces: 586475  
**Part No: 584205**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Regulator  
35-70 HP 92 – UP  
**Part No: 585001**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

35 Amp Reg/ Rect  
V6 Looper 93 & Up  
**Part No: 586271**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

35 Amp Reg/ Rect  
90-235 HP Crossflow 84-90  
**Part No: 583268**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Reg/ Rect  
**Part No: 584890**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

35 Amp Reg/ Rect  
60° V4/V6  
Replaces: 586075  
**Part No: 586048**



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 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Reg/ Rect <b>Part No: 380076</b></p>	 <p>Trigger <b>Part No: 583387</b></p>	 <p>Trigger <b>Part No: 583048</b></p>	 <p>Trigger V4 Crossflow <b>Part No: 583376</b></p>
 <p>Trigger V6 Crossflow 79-88 <b>Part No: 583377</b></p>	 <p>Trigger V4 Looper <b>Part No: 583379</b></p>	 <p>Trigger <b>Part No: 583508</b></p>	
 <p>Trigger V6-Looper 88-00 <b>Part No: 583533</b></p>	 <p>Trigger 150-175HP V6 89-91 <b>Part No: 583853</b></p>	 <p>Trigger 3 Cyl Replaces: 583378 <b>Part No: 584558</b></p>	 <p>Trigger <b>Part No: 175386</b></p>
 <p>Trigger <b>Part No: 584804</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Trigger/ Sensor Assy 3 Cyl 96-01 25-35 HP <b>Part No: 584824</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Joint Link Kit <b>Part No: 395448</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Optical Eye V4 / V6 60° <b>Part No: 586343</b></p>
 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Encoder 60° V6 <b>Part No: 513917</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Encoder 60° V4 <b>Part No: 513788</b></p>	<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Bullet Connectors 10 Male, 10 Female with shields <b>Part No: 911-9783</b></p>	



**IF YOU WANT TO MAKE  
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**SIDE GEAR SHIFT, SMALL BORE 2.1875"**

Gasket Set  
9.9-15 HP (84-92)  
**Part No: 394546**



**FRONT GEAR SHIFT, BIG BORE 2.375"**

Gasket Set  
9.9-15 HP (93-Current)  
**Part No: 436358**



Gasket Set  
20-30 HP C/flow (90-Current)  
**Part No: 433941**



Gasket Set  
40 HP Comm Crossflow  
(83-86)  
**Part No: 390700**



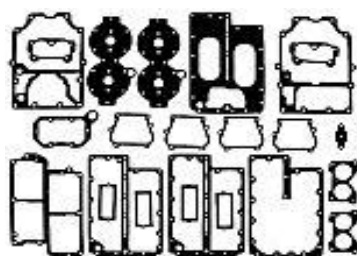
Gasket Set  
40-60 HP, 2 Cyl Loopcharged  
(88-Current)  
**Part No: 393433**



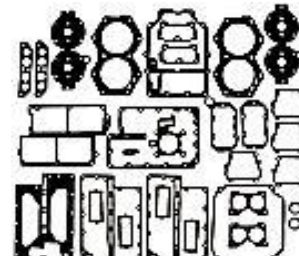
**BIG BORE 3.187"**  
Gasket Set  
60-70 HP, 3 Cyl (86-Current)  
Replaces: 438904  
**Part No: 398047**



Gasket Set  
VARIOUS 60-75 HP, 3 Cyl  
(72-88)  
Replaces: 439084  
**Part No: 385416**



Gasket Set  
90° V4 Crossflow (73-77)  
(Does not include Head Gaskets)  
115/140HP Gaskets **Part No: 318358**  
85 HP Head Gaskets N/A  
Replaces: 386110  
**Part No: 388602**



Gasket Set  
90° V4 Crossflow  
(78-94)  
Replaces: 391300, 439085  
**Part No: 389556**

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**



**BORE SIZE 3.5"**  
Gasket Set  
90° V4 L/Charged  
120-140 HP (85-87)  
**Part No: 396750**



Gasket Set  
60° V4 L/Charged  
Carb 90-115 HP (95-Up)  
Replaces: 439559  
**Part No: 437779**



**BORE SIZE: 3.6875**  
Gasket Set  
90° V4 L/Charged  
120-140 HP (88-99)  
**Part No: 432570**

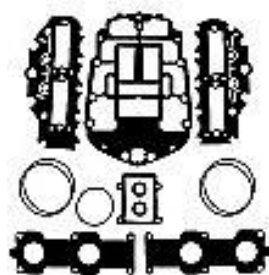
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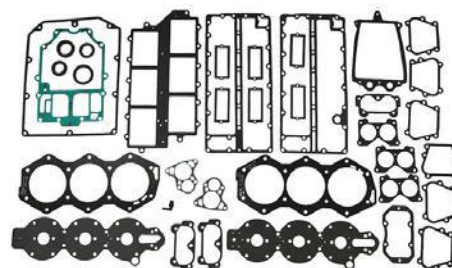
**SELECT IMAGE TO PROCEED  
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**IMPORTANT  
TIP**

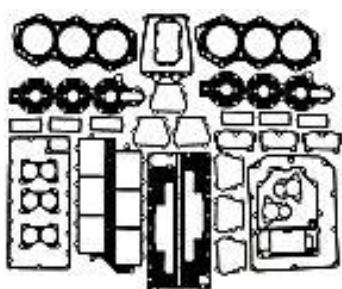
**IF YOU WANT TO MAKE  
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Gasket Set  
60° V4 Loopcharged  
EFI 90-115 HP (98-Up)  
**Part No: 5000400**



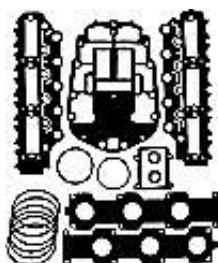
Gasket Set  
V6 Crossflow All  
(Except 175-235 HP 80-91) (78-91)  
**Part No: 391988**



Gasket Set  
V6 Crossflow 175-235 HP (80-91)  
**Part No: 434381**

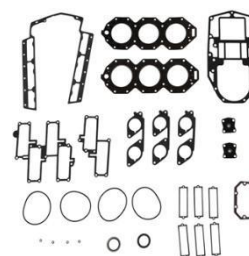


Gasket Set  
60° V6 Loopcharged  
Carb 150-170 HP (91-99)  
**Part No: 437155**



Gasket Set  
V6 Fitch FFI 150-175 HP  
**Part No: 439202**

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**



Gasket Set  
90° V6 Loopcharged  
Carb 200,225 HP  
(86-87)  
**Part No: 398172**



Gasket Set  
90° V6 Loopcharged Big Bore & 3Litre FFI Early  
Replaces: 436891, 437725, 436947  
**Part No: 432571**

**CHOOSE YOUR PART NUMBER  
& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES**

## IMPORTANT TIP

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# JOHNSON / EVINRUDE HEAD GASKET APPLICATIONS

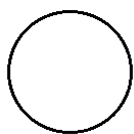
## 1974 and Later Models

Model	Year	PART No.
2 Colt, Junior	1969-90	313782
2-3.3 HP	REFER IMAGE	27-95299001
4	1968-80	203130
2.5,3,4,4.5, Ultra, Excel 4	1981-99	332010
6 (145cc)	1959-79	329103
6, 7.5, 8 (164cc)	1980-01	325273
9.9, 15 (216cc)	1974-92	330818
9.9, 15 (255cc)	1993-01	338222
18	1959-73	322332
25	1969-76	322332
25 (361cc)	1974-76	N/A
25 (521cc)	1977-78	319633
35 (521cc)	1976-78	319633
20, 25, 28, 30, 35 (521cc)	1979-01	329419
40, 40 Comm. (719cc)	1968-86	307069
50 (680cc)	1971-75	315539
40, 45, 48, 50, 55, 60 (737cc)	1976-01	327795
60 3-Cyl (814cc)	1986-89	313413
60 3-Cyl (913cc)	1974-85	313413
65 3-Cyl	1984-86	313413
65 3-Cyl	1987-01	329836
70 3 Cyl	1974-85	313413
70 3-Cyl	1986-01	329836
75 3-Cyl (814cc)	1975-88	313413
75 3-Cyl (814cc) Low Octane	1975-78	N/A
85 V4 Crossflow	1974-78	N/A
115, 135, 140 V4 Crossflow	1973-78	318358
85, 88, 90, 100, 110, 115 V4 Crossflow	1978-98	318358
90, 115 60 degrees FFI Model	1995-UP	335523*

Model	Year	PART No.
135, 140 V4 Crossflow	1973-84	318358
120, 140 V4 Loopcharged	1985-87	328623
120, 130, 140 V4 L/charged 2L	1988-01	340115
150,155,175,185,200 C/flow	1976-91	320745
175 V6 Crossflow	1986-91	335361
150, 175 60° FFI	1992-UP	335523*
200, 225 V6 Loopcharged	1986-87	331211
200, 225 Loopcharged V6 3L	1988-93	333670
200, 225, 250 V6 L/charged 3L	1994-01	333670
235 V6 Crossflow	1978-80	320745
235 V6 Crossflow	1981-85	335361
2.6 XP-GT V6 Crossflow	1983-85	335361
275, 3.6L V8 Loopcharged	1985-87	N/A
250, 275, 300 V8 L/charged 4L	1988-93	N/A
300 V8 Loopcharged 4L	1993-94	N/A

## Fast Moving Gaskets For Older Models

5, 5.5, 6	1959-73	329103
9.5	1969-73	N/A
33	1965-70	N/A
40	1960-73	307069
50, 60, 65	1958-68	N/A
55, 60, 65	1968-73	313413
60, 65	1970-73	N/A
75, 80, 85, 90, 100, 115	1960-70	306048
125	1971-72	N/A
115, 135	1973	318358



Head O-Ring  
Sold Separately  
**Part No: 335523**



Exhaust Seal BB  
V6 Crossflow  
**Part No: 336429**



**Part No:**  
**GASKET GOO**



Loctite 518 Gasket  
Sealant Red 50ml Tube  
**Part No: 518**

\* = Head O-ring not head gasket

















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 <p>Head Gasket 2 HP 1 Cyl <b>Part No: 313782</b></p>	 <p>Head Gasket 2-3 HP 1991-2001 Replaces: 115496, 767616 <b>Part No: 27-95299001</b></p>	 <p>Head Gasket 4 HP 2 Cyl <b>Part No: 203130</b></p>	 <p>Head Gasket 2.5, 3, 4, 4.5 HP 2 Cyl (87-98) <b>Part No: 332010</b></p>
 <p>Head Gasket 6 HP 2 Cyl <b>Part No: 329103</b></p>	 <p>Head Gasket 6, 7.5, 8 HP 2 Cyl (80-98) <b>Part No: 325273</b></p>	 <p>Head Gasket 9.9, 15 HP (85-92) <b>Part No: 330818</b></p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Head Gasket 9.9, 15 HP (93-99) <b>Part No: 338222</b></p>
 <p>Head Gasket 25, 35 HP 2 Cyl (76-78) <b>Part No: 319633</b></p>	 <p>Head Gasket 20, 25, 28, 30, 35 HP (79-2000) <b>Part No: 329419</b></p>	 <p>Head Gasket 40 HP 2 Cyl Crossflow (60-86) <b>Part No: 307069</b></p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Head Gasket 50 HP, 2-Cyl (1971-75) <b>Part No: 315539</b></p>
 <p>Head Gasket 35-60 HP (1981-89) Replaces: 335359 <b>Part No: 327795</b></p>		 <p>Head Gasket 18 HP 59-73 25 HP 69-76 <b>Part No: 322332</b></p>	

SCROLL DOWN



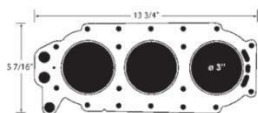
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**IMPORTANT  
TIP**

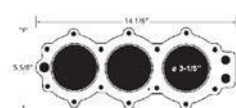
**IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART**



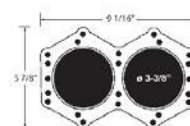
Head Gasket  
3 Cyl  
Loopcharged  
With a 3.000"  
Piston  
(68-89)  
**Part No: 313413**



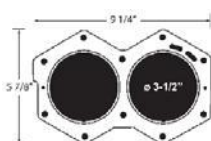
Head Gasket  
3 Cyl  
Loopcharged  
(86-2001)  
With a 3.1875"  
Piston  
**Part No: 329836**



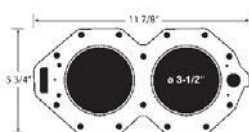
Head Gasket  
90° V4 Crossflow  
(68-72)  
With a 3.375"  
Piston  
**Part No: 306048**



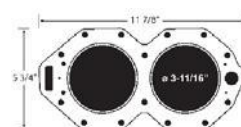
Head Gasket  
90° V4 Crossflow  
(73-94)  
With a 3.500"  
Piston  
Replaces:  
332819  
**Part No: 318358**



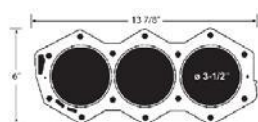
Head Gasket  
90° V4  
Loopcharged  
With a 3.500  
Piston  
**Part No: 328623**



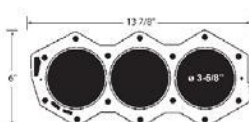
Head Gasket  
90° V4  
Loopcharged  
With a 3.6875"  
Piston  
**Part No: 340115**



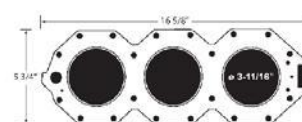
Head Gasket  
90° V6 Crossflow  
(76-91)  
With a 3.500"  
Piston  
Replaces: 335360  
**Part No: 320745**



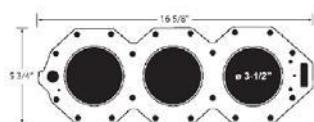
Head Gasket  
90° V6 Crossflow  
(80-91)  
With a 3.625"  
Piston  
Replaces: 325647  
**Part No: 335361**



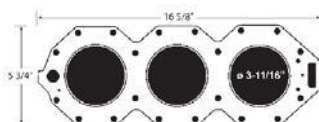
Head Gasket  
90° V6  
Loopcharged  
With a 3.6875"  
Piston  
(88-92)  
**Part No: 333670**



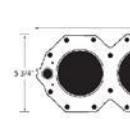
Head Gasket  
90° V6  
Loopcharged  
With a 3.5000"  
Piston  
(85-87)  
**Part No: 331211**



Head Gasket  
90° V6  
Loopcharged  
With a 3.6875"  
Piston  
(94-2001)  
Replaces: 345257  
**Part No: 333670**








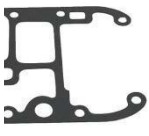
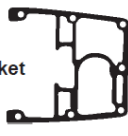
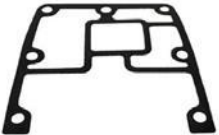
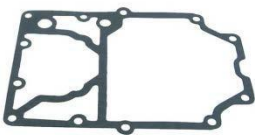
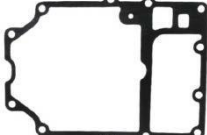
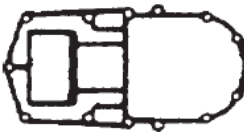

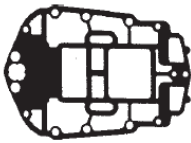
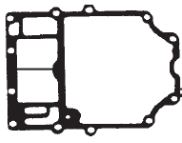
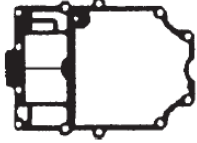
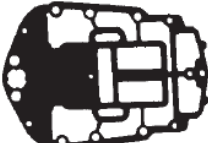


Head Gasket  
90° V8  
Loopcharged  
With a 3.6875"  
Piston  
(94-98)  
**Part No: 340116**



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AVAILABILITY**




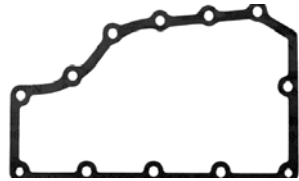

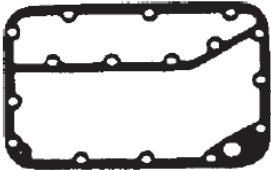
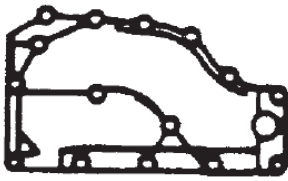
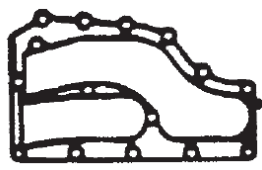



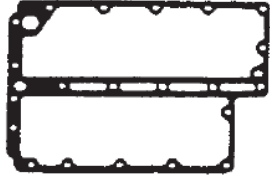
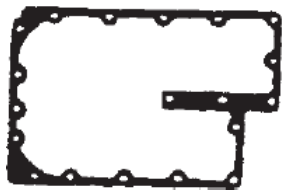
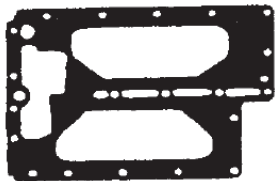





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<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Powerhead Mounting Gasket 5, 5.5, 6 HP <b>Part No: 313065</b></p>	<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Powerhead Mounting Gasket 9.9, 15 HP (74-Up) <b>Part No: 325721</b></p>	 <p>Powerhead Mounting Gasket 25, 35 HP (76-78) <b>Part No: 319710</b></p>	 <p>Powerhead Mounting Gasket 2 Cyl, 25, 35 HP (79-Up) <b>Part No: 330621</b></p>
<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Powerhead Mounting Gasket 28, 33, 40 HP <b>Part No: 319348</b></p>	<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Powerhead Mounting Gasket 2 Cyl Loopcharged/ETEC Replaces: 350108 <b>Part No: 326468</b></p>	 <p>Thick Gasket</p> <p>Powerhead 3 Cyl Mounting Gasket Replaces: 313763 <b>Part No: 328618</b></p>	
 <p>Powerhead Mounting Gasket 3 Cyl 60, 70 HP <b>Part No: 329828</b></p>	 <p>Powerhead Mounting Gasket 90° V4 Crossflow (73-77) <b>Part No: 318373</b></p>	 <p>Powerhead Mounting Gasket 90° V4 C/flow (78-97) 90-140 HP Replaces: 342513 <b>Part No: 321727</b></p>	 <p>Powerhead Mounting Gasket 90° V4 Loopcharged 120-140 HP <b>Part No: 328590</b></p>
<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Powerhead Mounting Gasket 60° V4 1997 90-115 HP Replaces: 339601 <b>Part No: 343853</b></p>	 <p>Powerhead Mounting Gasket 60° V4 (1998-Up) <b>Part No: 344386</b></p>	 <p>Powerhead Mounting Gasket 90° V6 Crossflow <b>Part No: 323214</b></p>	 <p>Powerhead Mounting Gasket 90° V6 Loopcharged <b>Part No: 335503</b></p>
 <p>Powerhead Mounting Gasket 60° V6 <b>Part No: 335419</b></p>	<p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>  <p>Powerhead Mounting Gasket 90° V6 Loopcharged <b>Part No: 333879</b></p>	 <p>Powerhead Mounting Gasket 90° V8 Crossflow (73-77) <b>Part No: 329975</b></p>	

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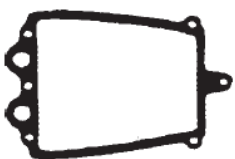
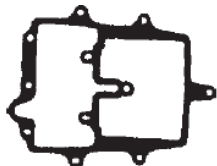
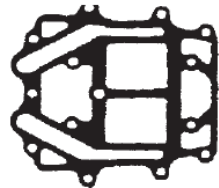

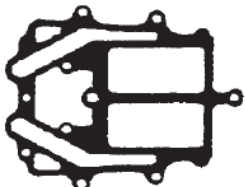
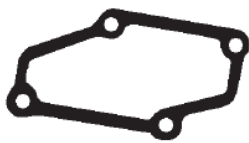
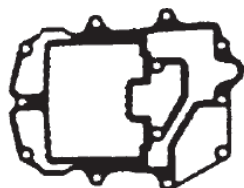


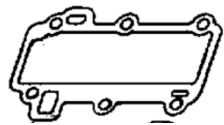
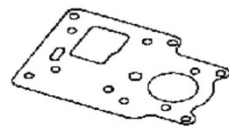




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 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Powerhead Exhaust Gasket 3, 4 HP <b>Part No: 203171</b></p>	 <p>Powerhead Exhaust Gasket 9.9, 15 HP <b>Part No: 318925</b></p>	 <p>Powerhead Exhaust Gasket 25, 35 HP Replaces: 324263 <b>Part No: 324323</b></p>	 <p>Powerhead Exhaust Gasket 40-60 HP <b>Part No: 325211</b></p>
 <p>Powerhead Exhaust Gasket 2 Cyl Crossflow <b>Part No: 326264</b></p>	 <p>Powerhead Exhaust Gasket 2 Cyl Crossflow <b>Part No: 304762</b></p>	 <p>Powerhead Exhaust Gasket 2 Cyl Loopcharged <b>Part No: 315869</b></p>	 <p>Powerhead Exhaust Gasket 2 Cyl Loopcharged <b>Part No: 315868</b></p>
 <p>SMALL BORE 3"</p> <p>Powerhead Exhaust Gasket 3 Cyl <b>Part No: 331917</b></p>	 <p>SMALL BORE 3"</p> <p>Powerhead Exhaust Gasket 3 Cyl <b>Part No: 331916</b></p>	 <p>BIG BORE 3.187"</p> <p>Powerhead Exhaust Gasket 3 Cyl 60, 70 HP Replaces: 329833 <b>Part No: 343863</b></p>	 <p>Powerhead Exhaust Gasket 90 ° V4 C/flow <b>Part No: 317914</b></p>
 <p>Powerhead Exhaust Gasket 90 ° V4 C/flow <b>Part No: 317955</b></p>	 <p>Powerhead Exhaust Gasket 90 ° V4 C/flow <b>Part No: 323469</b></p>	 <p>Powerhead Exhaust Gasket 90 ° V4 C/flow <b>Part No: 318156</b></p>	 <p>Powerhead Exhaust Gasket 90 ° V6 Crossflow, 235HP <b>Part No: 393561</b></p>
 <p>Powerhead Exhaust Gasket 90 ° V6 Crossflow <b>Part No: 321435</b></p>	 <p>Powerhead Exhaust Gasket 90 ° V6 Crossflow <b>Part No: 336430</b></p>	 <p>Powerhead Exhaust Gasket 90 ° V6 Crossflow <b>Part No: 321182</b></p>	
















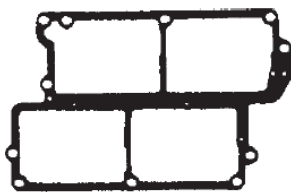

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 <p>Exhaust Relief Cover 2 Cyl Loopcharged <b>Part No: 329826</b></p>	 <p>Intermediate Housing Exhaust 2 Cyl Loopcharged <b>Part No: 328283</b></p>	 <p>Intermediate Housing Exhaust 3 Cyl (72-85) <b>Part No: 331016</b></p>	 <p>Intermediate Housing Exhaust 3 Cyl 60, 70 HP (86-Up) <b>Part No: 336308</b></p>
 <p>Intermediate Housing Exhaust 90 ° V4 Crossflow <b>Part No: 323459</b></p>	 <p>Intermediate Housing Exhaust 90 ° V4, V6 Crossflow <b>Part No: 323222</b></p>	 <p>Intermediate Housing Exhaust 90 ° V6 Crossflow <b>Part No: 331585</b></p>	 <p>Intermediate Housing Exhaust 90 ° V6 Crossflow <b>Part No: 324516</b></p>
 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Exhaust Hsg Gasket <b>Part No: 305586</b></p>	 <p>Intermediate Housing Exhaust 90 ° V6 Crossflow <b>Part No: 323292</b></p>	 <p>Intermediate Housing Exhaust 90 ° V6 Loopcharged <b>Part No: 333564</b></p>	 <p>Intermediate Housing Exhaust 90 ° V6 Loopcharged <b>Part No: 343809</b></p>
 <p>Exhaust Hsg Gasket <b>Part No: 324611</b></p>	 <p>Exhaust Cover Gasket <b>Part No: 306201</b></p>	 <p>In &amp; Out Exh Gasket Replaces: 329080 <b>Part No: 325271</b></p>	 <p>D/shaft Hsg Gasket <b>Part No: 336117</b></p>
 <p>Thermo &amp; Water Jacket 2 Cyl Crossflow <b>Part No: 318917</b></p>	 <p>Thermo &amp; Water Jacket 9.9, 15 HP <b>Part No: 329920</b></p>	 <p>Water Jacket 25, 35 HP <b>Part No: 319665</b></p>	 <p>Water Jacket 25, 35 HP <b>Part No: 327674</b></p>

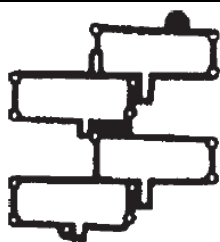
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USED FOR THIS CATEGORY

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Water Jacket 2 Cyl Loopcharged Part No: 318962	Water Jacket 50, 55 HP Part No: 315538	Water Jacket 3 Cyl Part No: 318609	
			
Water Jacket V4 Part No: 318335	Water Jacket V6 Part No: 321028	Reed Plate 9.9, 15 HP Part No: 318924	Reed Plate Gasket 9.9, 15 HP Part No: 325260
			
Reed Plate Gasket 25, 35 HP Part No: 326260	Intake Manifold Gasket 2 Cyl Loopcharged Part No: 315578	Reed Plate Gasket 25, 35 HP Part No: 321479	
			
Intake Manifold Gasket 2 Cyl Loopcharged Part No: 335633	Carby to Manifold Gasket Part No: 317305	Carby to Manifold Gasket Part No: 326926	Intake Manifold Gasket 90 ° V4 Crossflow Part No: 319174
	Loctite 518 Gasket Sealant Red 50ml Tube Part No: 518		

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Intake Manifold  
Gasket  
90 ° V4/ V6 Loopcharged  
**Part No: 328622**



Port Intake  
Manifold Gasket  
60 ° V4  
**Part No: 336388**



Starboard Intake  
Manifold Gasket  
60 ° V4  
**Part No: 336389**



Intake Manifold  
Gasket  
90 ° V6 Crossflow  
**Part No: 329718**



Intake Manifold  
Gasket  
90 ° V6 Loopcharged  
Replaces: 341476  
**Part No: 331532**



Port Intake  
Manifold Gasket  
60 ° V6  
**Part No: 336226**



Starboard Intake  
Manifold Gasket  
60 ° V6  
**Part No: 336227**



Throttle Body  
To Manifold  
**Part No: 332319**



Throttle Body  
Gasket  
**Part No: 344526**



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Port Intake to  
Carby Gasket OE:335818  
**NO LONGER AVAILABLE**



**CALL OR CONTACT US  
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AVAILABILITY**

Starboard Intake to  
Carby Gasket (Discontinued when stock sold)  
**Part No: 335819**



Port Intake to  
Carby Gasket (Discontinued when stock sold)  
**Part No: 335403**



Port Intake to  
Carby Gasket (Discontinued when stock sold)  
**Part No: 335404**

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USED FOR THIS CATEGORY

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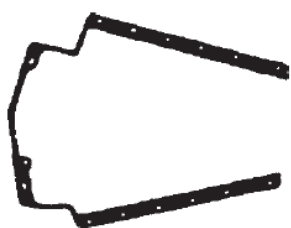
Transfer Port  
Cover Gasket  
9.9, 15 HP  
**Part No: 319332**



Transfer Port  
Cover Gasket  
25, 35 HP  
**Part No: 319661**

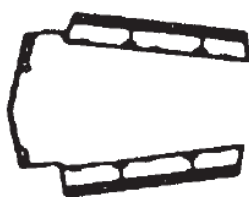


Transfer Port  
Cover Gasket  
90 ° V4  
**Part No: 307133**



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AVAILABILITY**

Cover to Base  
Gasket  
V6  
**Part No: 327236**



Cover to Base  
Gasket  
V6  
**Part No: 331598**



Cover to Base  
Gasket  
V4  
**Part No: 331101**



Reed Box Gasket  
90 ° V4/ V6 Crossflow  
**Part No: 321907**



Reed Box Gasket  
90 ° V4/ V6 Loopcharged  
**Part No: 332266**



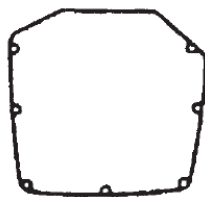
Reed Box Gasket  
90 ° V4/ V6 Loopcharged  
**Part No: 328626**

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UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

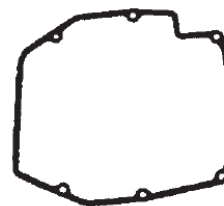
**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**



Air Silencer Gasket  
**Part No: 330698**



Air Silencer Gasket  
**Part No: 330909**



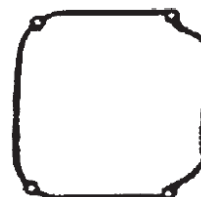
Air Silencer Gasket  
**Part No: 320679**



Air Silencer Gasket  
70, 75 HP  
**Part No: 314322**



Air Silencer Gasket  
3 Cyl  
**Part No: 321794**



Air Silencer Gasket  
V4  
**Part No: 321722**



Air Silencer Gasket  
V6  
**Part No: 321183**



Air Silencer Gasket  
20, 35 HP  
**Part No: 323338**



Air Silencer Gasket  
**Part No: 321497**



Air Silencer Gasket  
70, 75 HP  
**Part No: 314115**



Air Silencer Gasket  
Replaces: 386573  
**Part No: 319771**



Air Silencer Gasket  
**Part No: 328604**

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**








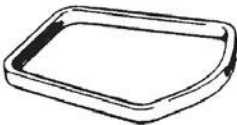


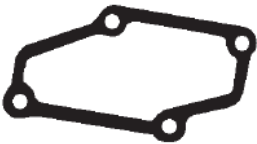
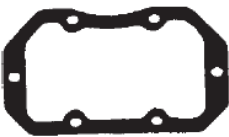

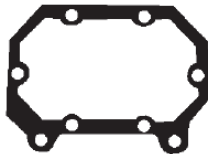








Air Silencer Gasket  
**Part No: 336821**



Air Silencer Gasket  
3 Cyl  
**Part No: 333008**

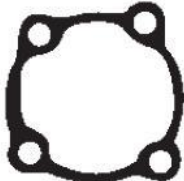

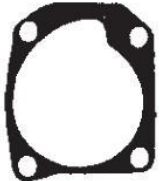





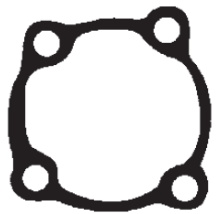
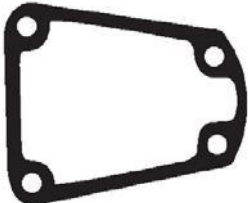
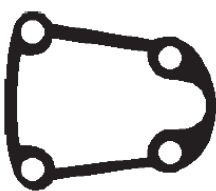





SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

 <p>Carb to Manifold Gasket Replaces: 338282 <b>Part No: 318932</b></p>	 <p>Carb to Manifold Gasket <b>Part No: 325092</b></p>	 <p>Carb To Manifold Gasket <b>Part No: 327707</b></p>	 <p>Carb to Manifold Gasket <b>Part No: 315052</b></p>
 <p>Seal – Exhaust Housing V4-V6 Small <b>Part No: 320936</b></p>	 <p>Seal – Exhaust Housing V4-V6 Large <b>Part No: 320961</b></p>	 <p>Seal – Exhaust Housing 60-70 HP <b>Part No: 324937</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Reg Mount Gasket 60 ° V4/ V6 <b>Part No: 342291</b></p>
 <p>Water Passage Cover Gasket <b>Part No: 333564</b></p>	 <p>Water Passage Cover Gasket V4/ V6 Replaces: 322858 <b>Part No: 317951</b></p>	 <p>Water Passage Cover Gasket V4/ V6 <b>Part No: 317951</b></p>	 <p>Reg Mount Gasket 90 ° V4/ V6 <b>Part No: 344472</b></p>
 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket <b>Part No: 303339</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket Impeller Housing 20/ 25 HP <b>Part No: 329390</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket <b>Part No: 325040</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gearcase Cover Gasket <b>Part No: 324637</b></p>
 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket <b>Part No: 323311</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket <b>Part No: 323312</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket <b>Part No: 324901</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Gasket <b>Part No: 325399</b></p>

SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY



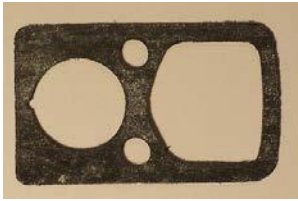












**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

 <p>Gasket Part No: 324449</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY Gasket Part No: 325535</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY Gasket Part No: 319586</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY Gasket Part No: 336530</p>
 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY Gasket Part No: 325537</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY Gasket Part No: 309204</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY Gasket V4/ V6/ V8 Part No: 338484</p>	 <p>Shift Rod Cover Part No: 304023</p>
 <p>Lower Gearcase Part No: 324449</p>	 <p>V4 Solenoid Cover Part No: 314876</p>	 <p>Gasket Part No: 314082</p>	 <p>Shift Cover Gasket Part No: 324670</p>
 <p>Thermostat Cover Gasket 6-8 HP Part No: 329076</p>	 <p>Thermostat Seal 5, 6, 8, 10, 15 HP (1991-2001) Part No: 336947</p>	 <p>Thermostat Cover Gasket 2-Cyl Crossflow Part No: 311145</p>	 <p>Thermostat Cover Gasket 2-Cyl Crossflow Part No: 308328</p>



SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Thermostat Cover Gasket 2 &amp; 3 Cyl Loopcharged 90 ° V4 Loopcharged 40, 60, 70 HP <b>Part No: 329830</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Thermostat Cover Gasket 3-Cyl 49 Cubic Inch(1985-1988) <b>Part No: 332108</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Old V4 Thermostat Cover Gasket <b>Part No: 318396</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Old V4 Thermostat Cover Gasket <b>Part No: 318394</b></p>
 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Thermostat Valve Body <b>Part No: 321693</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Thermostat Cover Gasket 90 ° V4 Crossflow <b>Part No: 332369</b></p>	 <p>Thermostat Cover Gasket 90 ° V6 Crossflow <b>Part No: 321184</b></p>	 <p>Thermostat Cover Gasket 90 ° V6 Loopcharged <b>Part No: 337068</b></p>
<p>Thermostat Gasket RUBBER GROMMET 2-Cyl Crossflow 9.9-25 HP 90 ° V6 Crossflow Thermostat <b>Part No: 26-62386</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p>	 <p>Thermostat Gasket RUBBER 2-Cyl Crossflow 8-30 HP Thermostat <b>Part No: 329319</b></p>	 <p>Thermostat Gasket CORK 3-Cyl Thermostat <b>Part No: 313416</b></p>
 <p>Thermostat Gasket RUBBER 3-Cyl Thermostat <b>Part No: 332130</b></p>	 <p>Thermostat Gasket RUBBER 60 ° V4, V6 Thermostat <b>Part No: 339044</b></p>	 <p>Thermostat Gasket CORK 90 ° V4 Crossflow Thermostat <b>Part No: 321932</b></p>	 <p>Thermostat Gasket POP OFF SEAT <b>Part No: 335981</b></p>



SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

	 <p>Thermostat 60 ° 6-55 HP, V4, V6 Crossflow Replaces: 5005440, 434841, 437414, 393659, 378065, 833072 <b>Part No: 75692</b></p>		
			
			
			

#### Thermostat Conversion Guide

143 Degrees Fahrenheit  
= 60 Degrees Celsius (61.6)  
120 Degrees Fahrenheit  
= 50 Degrees Celsius (48.9)

133 = 56.11  
130 = 54.44  
105 = 40.55

SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

				
Thermostat Sleeve 1997 90-175 HP Part No: 343105	Thermostat Sleeve 2-Cyl, 3-Cyl & V4 Loopcharged Part No: 336178	Thermostat Sleeve 90 ° V6 Loopcharged Part No: 337533	Thermostat Washer Part No: 336185	
				
Diaphragm Part No: 394408	60 ° Thermostat Cap Some E-Tec Motors SOLD INDIVIDUALLY Part No: 338632	Thermostat Cap Ficht V4-V6 SOLD INDIVIDUALLY Part No: 332944	Thermostat Cover200-300 HP E-TEC Part No: 344771	CALL OR CONTACT US FOR PRICE & AVAILABILITY  Thermostat Cover Part No: 321690
				
Thermostat Cover Part No: 343141	Thermostat Seat Part No: 320880	Spring Retainer For V6 Crossflow Part No: 321220	Thermostat Rubber Gasket Replaces: 310058, 339299 Part No: 27-62386	CALL OR CONTACT US FOR PRICE & AVAILABILITY  Thermostat Cover Part No: 338234
Springs				
SELECT HERE TO LOOK UP (OEM) PART-NUMBERS USED FOR THIS CATEGORY	Part No: 342421			
	Part No: 343115			
	Part No: 343020			
	Part No: 337067			
	Part No: 336211			
	Part No: 333858			
	Part No: 338174			
	Part No: 317245			
	Part No: 336179			
	Part No: 343977			

SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

 <p>Thermo Seal Part No: 335981</p>	 <p>Grommet For V4 Crossflow Part No: 321692</p>	 <p>Valve Cup V4/ V6 Loopcharged Part No: 330273</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Thermostat Cup Part No: 336183</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Pressure Relief Valve Part No: 335493</p>
 <p>Valve For V4 Crossflow Part No: 318395</p>	 <p>Valve For V6 Crossflow Part No: 321027</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Valve Grommet Replaces: 332979 Part No: 316132</p>	 <p>Thermostat Hose Kit V4 Crossflow Part No: VP097</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Pressure Relief Valve Part No: 397958</p>
 <p>Valve 8-300 HP 1993-97 Part No: 321221</p>	 <p>Valve Diaphragm 2, 3-Cyl V4 Loopcharged Replaces: Diaphragm 336184 &amp; Cup 336183 Part No: 435957</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Diaphragm &amp; Cup Part No: 437352</p>	 <p>Tell Tale Nipple Part No: 321885</p>	 <p>Water Deflector Hose Part No: 322411</p>
 <p>Elbow For 1/4 Hose 9.9-15 (1978-95), 20-35 HP (1978-80) 3-Cyl, V4 (1978-UP), V6 (1978-92) 40-60 2 Cyl, (1978-90), (1978-91) Part No: 321886</p>	 <p>Elbow For 5/16 Hose 60/ 70 HP (1988-Up) Part No: 126776</p>	 <p>Elbow For 3/8 Hose V6 (1987-90) Loopcharged &amp; V8 (1986-91) With Power Steering Replaces: 22-99664-1 Part No: 331894</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Tell Tale Nipple Part No: 336597</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Tell Tale Nipple Part No: 326712</p>

SELECT HERE TO LOOK  
UP (OEM) PART-NUMBERS  
USED FOR THIS CATEGORY

**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

 <p>Cover Gasket Part No: 340616</p>	 <p>Cover Gasket Part No: 341501</p>	 <p>Cover Gasket Part No: 334043</p>	 <p>Gasket Part No: 334353</p>
 <p>Housing to Tank Gasket Part No: 125530</p>	 <p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p> <p>Fuel Tank Gasket Part No: 302557</p>	 <p>Gasket Part No: 335070</p>	 <p>Gasket Part No: 338883</p>
 <p>Gasket Part No: 343512</p>	 <p>Gasket Part No: 307583</p>	 <p>Gasket Part No: 338886</p>	 <p>Gasket Part No: 338813</p>
 <p>Fuel Bowl Part No: 338882</p>	 <p>Float Bowl Part No: 338878</p>	 <p>Fuel Bowl Part No: 338880</p>	 <p>Needle Retainer Part No: 315232</p>
 <p>Plug Washer Carb Screw Part No: 317477</p>	 <p>Carburettor Bowl Part No: 338884</p>	 <p>Nozzle &amp; Float Bowl Gasket Kit Part No: 34831</p>	
 <p>Seal Part No: 332253</p>	 <p>Seal Part No: 344046</p>	 <p>Seal Part No: 343613</p>	 <p>Seal Part No: 335076</p>

## IMPORTANT TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

**CHOOSE YOUR PART NUMBER  
& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES**

## JOHNSON / EVINRUDE Carburettor Service Kit/ Needles and Seat Applications

HP	YEAR	CARBY KIT	N/SEAT		HP	YEAR	CARBY KIT	N/SEAT
1.5	70-90	439071	396522		55	92	435677	396522
2	70-90	439071	396522		60	64-67	N/A	396521
2, 2.3	95-99	N/A	N/A		60	70-99	396701	396521
2-3	00-02	N/A	N/A		60	92-93	435677	396522
3	52-67	439071	396521		65	72-99	396701	396521
3	68	439071	396522		65	92-93	435677	396522
3.3	95-99	N/A	N/A		70	72-98	396701	396521
3.5	02	N/A	N/A		70	92-93	435677	396522
4	65-78	439071	396522		75	60-63	N/A	396521
4	83-89,91-93	398453	396522		75	75-88	396701	396521
4.5	82-84, 87	398453	396522		80	66-67	N/A	396521
5	65-67	439071	396522		85	68	N/A	396521
5	68	N/A	396521		85	69-70, 91-93	434888	396522
5	84-85	398453	396522		V4	69-79	434888	396522
5.5	54-67	439071	396522		V4	83-84	434888	396522
6	54-79	439071	396522		88/90	85-95	434888	396522
6	68	N/A	396521		90	81-82, 83	434888	396522
6	84-85	398453	396522		90	95-01	435442	396522
6	86-UP	439073	396522		100	71, 80,85-95	434888	396522
7.5	55-58	439071	396522		100	72, 79	N/A	396521
8	84-85	439071	396522		100/105	98-01	435442	396522
8	89-UP	439073	N/A		110	85-90	434888	396522
9.9	74-88	439071	396522		115	69, 80-95	434888	396522
9.9	89-UP	439073	396522		115	70, 73-79	N/A	396521
10	54-63	439071	396522		V6	79-90	434888	396522
14	68	398453	396522		115	83	434888	396522
15	55-56	439071	396522		115	96-01	435442	396522
15	74-88	398453	396522		120	85-90, 93	435677	396522
15-20	89-UP	439073	396522		125	71-72	N/A	396521
18	57-68	439071	396522		125	93	435677	396522
20	57-68	439071	396520		125C	89-95	435677	396522
20	69-98	396701	396521		130	2000/2001	437327	396522
25	69-99	396701	396521		135	73-76	N/A	396521
25	91-95	435677	396522		140	77, 80-84	434888	396522
28	62-64	N/A	396521		140	78-79	N/A	396521
28	76-96	396701	396521		140	85-91, 93	435677	396522
28	92-93	435677	396522		150	79-90	434888	396522
30	56	N/A	396521		150	92-01	435442	396522
30	76-99	396701	396521		155	84-83	434888	396522
30	91-93	435677	396522		175	77-91	434888	396522
33	65-70	N/A	396521		175	92-01	435442	396522
35	76-95	396701	396521		185	84	434888	396522
35	91-93	435677	396522		185	89-93	435442	396522
40	71-97	396701	396521		200	76-83	434888	396522
40	93	396701	396521		200	86-90	435677	396522
45	71-97	396701	396521		200	92-93	435442	396522
45	92	435677	396522		200	2000/2001	437327	396522
48	87-96	396701	396521		225	86-90,92-93	435442	396522
48	92-95	435677	396522		225	2000/2001	437327	396522
50	58-59	N/A	396521		250	91-93	435442	396522
50	71-98	396701	396521		250	2000/2001	437327	396522
50	93	435677	396522		275/3.6L	85-88	435442	396522
55	68-69, 71-99	396701	396521		300	88,91-93	435442	396522



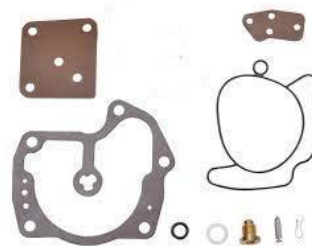
SCROLL DOWN



**SELECT IMAGE TO PROCEED  
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Carburettor Service Kit  
W/O Float  
**Part No: 439071**



Carburettor Service Kit  
W/O Float  
**Part No: 437327**



Carburettor Service Kit  
**Part No: 398453**



Carburettor Service Kit  
**Part No: 439073**



Carburettor Service Kit  
Replaces: 439076  
**Part No: 434888**



Carburettor Service Kit  
Replaces: 392061  
**Part No: 396701**



Carburettor Service Kit  
W/O Float  
Replaces: 439078  
**Part No: 435677**



Carburettor Service Kit  
Replaces: 438996  
**Part No: 435442**



Needle & Seats  
**Part No: 396522**



Needle & Seats  
**Part No: 396521**



Needle & Seats  
**Part No: 396520**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Cam & Screw Assy  
**Part No: 396740**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Carby Float  
**Part No: 382363**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Float & Arm Assy  
**Part No: 396514**



Shaft Roll Pin  
**Part No: 303261**



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

Cam Follower  
**Part No: 323327**







Cam Follower  
Roller  
**Part No: 323328**

## IMPORTANT TIP

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& SIGN INTO SHOPPING CART

**SELECT IMAGE REFERRING TO  
YOUR PART NUMBER TO GO TO  
STORE FOR PRICES & TO ORDER**

FUEL PUMP KITS			
Model	Year	Part No	
2.5	1987-88	393088	
4	1981-Up	393088	
4.0 Deluxe	1992-93	393088	
4.5	1982-87	393088	
5	1985-93	393088	
6	1986-93	393088	
6.5	1989-90	393088	
7.5	1982-83	393088	
8	1984-93	393088	
9.9, 15	1981	393103	
9.9, 15	1982-Up	393088	
9.9 Electric & 15	1987-89	398514	
9.9 Electric & 15	1990-UP	438616	
10, 14	1989-90	393088	
14	1988	393088	
20 / 25	1977-86	393103	
20-30	1990-Up	438616	
20, 25, 30	1987	398514	
20, 25, 30	1988-89	432962	
20, 25, 30 Rope	1990	432962	
20, 25, 30 Remote	1990	432962	
20/35 Rope	1989	432962	
25 Comm	1982	393103	
25 Comm	1988-90	432962	
28	1962-63	N/A	
28	1987	398514	
30, 35	1972-86	393103	
35	1958-59	N/A	
40	1960-64	N/A	
40	1987	398514	
40	1990-Up	438616	
40	1970-78	393103	
40, 50	1988-89	432962	
45	1958-59	N/A	
45, 48, 50	1989	432962	
45, 48, 50	1990-Up	432962	
45, 55	1985-86	398514	
45, 55	1987	398514	

Fuel Pump Kit  
Part No: 393088

Fuel Pump Kit  
Part No: 393103

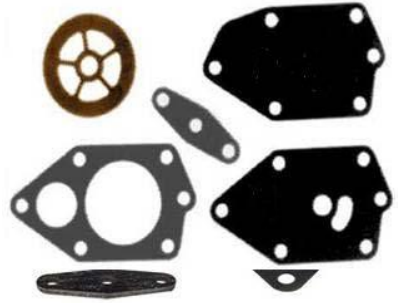

Fuel Pump Kit  
Part No: 438616



## IMPORTANT TIP

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FUEL PUMP KITS			
Model	Year	Part No	
45, 55 Comm	1989-90	398514	 <p>Fuel Pump Kit Part No: 432962</p>
48	1987	398514	
48	1988	432962	
48, 50	1990	432962	
50	1958-59	N/A	
50	1987	398514	
50, 60	1982-84	393103	
55	1983	393103	
55 Comm	1984	393103	
55-75	1970-78	393103	
60	1964-67	N/A	
60	1988	398514	
65	1985-87	393103	 <p>Fuel Pump Kit Part No: 398514</p>
65	1990	398514	
65 Comm	1984	393103	
65 Comm	1988-89	398514	
70, 75	1982-84	393103	
70	1990	398514	
75	1960-65	N/A	
80	1966-67	N/A	
85	1978-83	393103	
88	1987	398514	
88, 90, 110	1988-89	398514	
88, 90, 100, 115	1990	398514	
88, 100, 125	1990-Up	438616	
90	1964-65	N/A	
90, 115	1978-83	393103	
90, 115, 140	1982	393103	
100	1966	N/A	
100 Comm	1989-90	398514	
125 Comm	1989-90	398514	
V4 140	1978-83	393103	
150, 175, 200	1982	393103	
V6 150, 175	1983	393103	
155 Comm	1989-90	398514	
V6 235	1983	393103	
2.6	1984	398514	
3	1991-93	393088	



 <p>Fuel Pump Gasket <b>Part No: 338876</b></p>	 <p>Fuel Pump Mounting Gasket <b>Part No: 303615</b></p>	 <p>Fuel Pump Gasket <b>Part No: 338879</b></p>	 <p>Fuel Pump Screw Gasket <b>Part No: 303630</b></p>	 <p>Check Valve Sold 1 per pack <b>Part No: 335334</b></p>	 <p>Fuel Pump Cap <b>Part No: 329972</b></p>
 <p>Valve assembly W/Cap 40-300 HP <b>Part No: 175158</b></p>	 <p>Solenoid Cover Gasket 40-300 HP <b>Part No: 341297</b></p>	 <p>Primer Solenoid Cover W/O Gasket 40-300 HP <b>Part No: 341071</b></p>	 <p>Fuel Manifold <b>Part No: 395540</b></p>	 <p>Fuel Pump Cap W/ O-Rings Replaces: 335335 <b>Part No: 433518</b></p>	
 <p>Various 4, 6, 8, 9.9, 15 &amp; 25 HP Up to Current Model <b>Part No: 397839</b></p>		 <p>VRO Fuel Pump 4 Wire Fits Various 2, 3, 4, 6, 8 Cyl 93-Up <b>Part No: 5007420</b></p>		 <p>Fuel Pump Nipple 3/8" <b>Part No: 343576</b></p>	
 <p>Fuel Pump Various 9.9-15 HP V4, V6 Most Non VRO Block mounted fuel pumps Replaces: 438556, 438562 <b>Part No: 433387</b></p>		 <p>Fuel Pump <b>EXTERNAL PULSE LINE</b> 9.9-70 HP Some V4 motors Can replace VRO pumps with an external pulse. <b>Part No: 433386</b></p>			

**PLEASE NOTE:**

Fuel related products should be sold 'as is' and at the risk of the end user. Credit will only be given once tested and deemed mechanically defective.

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 <p>Fuel Filter Replaces: 5032323 <b>Part No: 15410-87J10</b></p>	 <p>Fuel Filter <b>Part No: 5032238</b></p>	 <p>Fuel Filter 200-225HP 4-Stroke 04-06 Replaces: 5034985 <b>Part No: 15440-93J00</b></p>	 <p>Fuel Filter 4 Stroke V6 Replaces: 5065695 <b>Part No: 35-888289T2</b></p>									
 <p>Fuel Filter E-Tec 40-200 HP Replaces: 5007335, 5007326 <b>Part No: 5005266</b></p>	 <p><b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b></p> <p>Inline Mini Fuel Filter 5mm 3/16 <b>Part No: VP191</b></p>	 <p>Fuel Filter 90-175 HP <b>Part No: 433190</b></p>	 <p>Fuel Filter Nut <b>Part No: 335112</b></p>									
 <p>Primer Bulb and Hose Hose 5/16" 8mm <b>Part No: 6Y1-24306-01</b></p>	<p>Primer Bulb</p>  <table><tr><td>For 1/4" Hose 6mm</td><td>For 5/16" Hose 8mm</td><td>For 3/8" Hose 10mm</td></tr><tr><td><b>Part No:</b></td><td><b>Part No:</b></td><td><b>Part No:</b></td></tr><tr><td><b>6YL-24360-63</b></td><td><b>6Y1-24360-02</b></td><td><b>174511</b></td></tr></table>			For 1/4" Hose 6mm	For 5/16" Hose 8mm	For 3/8" Hose 10mm	<b>Part No:</b>	<b>Part No:</b>	<b>Part No:</b>	<b>6YL-24360-63</b>	<b>6Y1-24360-02</b>	<b>174511</b>
For 1/4" Hose 6mm	For 5/16" Hose 8mm	For 3/8" Hose 10mm										
<b>Part No:</b>	<b>Part No:</b>	<b>Part No:</b>										
<b>6YL-24360-63</b>	<b>6Y1-24360-02</b>	<b>174511</b>										
<p><b>Fuel Hose – Sold per Metre</b></p>  <table><tr><td>4mm</td><td>1/4 (6mm)</td><td>5/16 (8mm)</td><td>3/8 (10mm)</td></tr><tr><td><b>Part No: VP1004</b></td><td><b>Part No: VP1006</b></td><td><b>Part No: 116-315-0560</b></td><td><b>Part No: 116-3154-1000</b></td></tr></table>				4mm	1/4 (6mm)	5/16 (8mm)	3/8 (10mm)	<b>Part No: VP1004</b>	<b>Part No: VP1006</b>	<b>Part No: 116-315-0560</b>	<b>Part No: 116-3154-1000</b>	
4mm	1/4 (6mm)	5/16 (8mm)	3/8 (10mm)									
<b>Part No: VP1004</b>	<b>Part No: VP1006</b>	<b>Part No: 116-315-0560</b>	<b>Part No: 116-3154-1000</b>									
<p>Inline Fuel Filter</p>  <p>(1/4" Glass) <b>Part No: 35-16494G</b></p> <table><tr><td>5/16" Hose 8mm <b>Part No: 35-816296-1</b></td><td>1/4" Hose 6mm <b>Part No: 35-16494</b></td><td>3/8" Hose 10mm <b>Part No: 398319</b></td><td>For 5/16" in 3/8" Out <b>Part No: 435918</b></td></tr></table>				5/16" Hose 8mm <b>Part No: 35-816296-1</b>	1/4" Hose 6mm <b>Part No: 35-16494</b>	3/8" Hose 10mm <b>Part No: 398319</b>	For 5/16" in 3/8" Out <b>Part No: 435918</b>					
5/16" Hose 8mm <b>Part No: 35-816296-1</b>	1/4" Hose 6mm <b>Part No: 35-16494</b>	3/8" Hose 10mm <b>Part No: 398319</b>	For 5/16" in 3/8" Out <b>Part No: 435918</b>									

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5/16" Fuel Connector Replaces: 174508 <b>Standard</b> Part No: VP3031	5/16" Fuel Connector <b>Deluxe</b> Part No: VP3031 Deluxe	3/8" Fuel Line Connector Part No: VP3033	Tank Connector Part No: VP3065	
Tails				
				
1/8" x 5/16" Part No: P30502	1/4" x 5/16" Part No: P30504	1/8" x 3/8 " Part No: P30602	1/4" x 3/8 " Part No: P30604	Elbow Tail 5/16" x 1/4" Part No: P3433
				
Filter Fits OMC Style Head Replaces: 502905 Part No: 174144	Filter Kit (Alloy Head) Includes 5/16" Tails Part No: 35-60494A4	Filter Kit (S/S Head) Includes 5/16" Tails Part No: VPS35-60494A4		
				
Fuel Filter For FFL Part No: 502906	Alloy Filter Adapter Part No: 89876A3	S/S Filter Adapter Part No: VP25010	<div>The correct tie for fuel line connections</div> Fuel Hose tie Strap (Pkt 100) Part No: 320107	

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## RACOR FILTERS

Part No.	Filter Head Type	Replaces
<b>VPR35-60494</b>	Mercury, Yamaha	Racor S3213
<b>VPS3214</b>	OMC	Racor S3214
<b>VPS3227</b>	Honda	Racor S3227
<b>VP3350</b>	Mini Racor Kit	

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## MERCURY / YAMAHA FILTER KITS

Part Number	Contents
<b>VPRC/K 35-60494</b>	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRC/KSS 35-60494</b>	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRK35-60494</b>	Filter / Clear Bowl
<b>VP1000</b>	Clear Bowl and O-ring



Filter  
Replaces: 35-802893Q01,  
VPS3213  
**Part No: VPR35-60494**



Filter / Clear Bowl  
**Part No: VPRK35-60494**



Mini Racor Kit  
**Part No: VP3350**



Mini Racor Filter  
**Part No: VP3355**

**CALL OR CONTACT US  
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AVAILABILITY**

Oil Filter  
10-15 HP  
**Part No: 434839**

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4 Stroke Oil Filter  
25-80 HP  
Replaces: 5030716,  
16510-82703  
**Part No: 16510-92J00**



CAV Fuel Filter  
**Part No: 522**



**CALL OR CONTACT US  
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AVAILABILITY**

Oil Filter  
Various 75-250hp  
**Part No: 5004958**

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JOHNSON / EVINRUDE				WATER PUMP KIT APPLICATIONS			
Outboard HP	Year	Impeller	Plate	Pump Cup	Pump Hsg	Service Kit	Comp W/P Kit
1.5 – 15 HP							
1	1968-70	382221	(With Metal Hsg) OD: 47mm, ID: 11mm, Height: 14mm				
1.5	1968-70	387361			PLASTIC		
2	1971-79	382221	(With Metal Hsg) OD: 47mm, ID: 11mm, Height: 14mm				
2	1971-88	387361			PLASTIC		
2-3 <b>BEHIND</b>	1991-01	47-95289 2					
3, 4 (3 Blade)	1987-97	433935		324641			431785
3, 4 (3 Blade)	1998-Up	433935		324641			
4	CALL FOR CORRECT APPLICATIONS ON ALL 4/4.5 HP MOTORS DUE TO VARIOUS OPTIONS.						
4.5	PLEASE HAVE THE MODEL NUMBER AVAILABLE.						
5	1965-68	434424	203132				
5	1984-98	389576	324640	324641		396644	12065
5 4-stroke	1998-Up	389576	324640	324641		396644	12065
5.5	1956-64	434424	203132				
6	1979	<b>387361**</b>		324641	<b>**PLASTIC</b>	CONVERSION KIT TO PLASTIC HSG	763758
6	1965-79	<b>434424**</b>	203132		<b>**METAL</b>		763758
6	1984-99	389576	324640	324641		396644	12065
6 4-stroke	1998-01	389576	324640	324641		396644	12065
7.5	1954-58	434424	203132				
7.5	1980-83	389576	324640	324641		396644	12065
8	1984-01	389576	324640	324641		396644	12065
8	1996-00	386084	318995	324097	435390	391698	394711
8 4-stroke	1995-98	386084	318995	324097	435390	391698	394711
8 4-stroke	1999-00	389576	324640	324641		396644	12065
9.5	1964-73	377178					
9.9 2-stroke	1974-01	386084	318995	324097	435390	391698	394711
9.9 4-stroke	1995-01	386084	318995	324097	435390	391698	394711
10	1956-63	375638					
10	1984-01	386084	318995	324097	435390	391698	394711
10 4-stroke	1999-01	386084	318995	324097	435390	391698	394711
15	1953-56	375638					
15 2-stroke	1974-01	386084	318995	324097	435390	391698	394711
15 4-stroke	1995-01	386084	318995	324097	435390	391698	394711
2-Cylinder							
18	1957-73	375638					
18	1997-98	395289	329391	328751	330560	395271	395270
20	1966-67	375638					
20 Thru-Prop	1985-99	395289	328755	328751	393632	393509	393630
25	1969-78	375638					
25	1977	378891					
25	1975-78	395289		328751			382468
25 Above Prop	1979-05	395289	329391	328751	330560	395271	395270
25/30 Thru-Prop	1985-05	395289	328755	328751	393632	393509	393630
25 4 stroke	2000-Up	17461-96301				17400-96351	
28	1962-64	378891					
28	1986-95	395289	329391	328751	330560	395271	395270
30	1956	378891					
30 4 stroke	2000-Up	17461-96301				17400-96351	
33	1965-70	378891					
35	1957-58	378891					
35	1958-59	377230					
35	1976-77	378891					



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JOHNSON / EVINRUDE				WATER PUMP KIT APPLICATIONS			
Outboard HP	Year	Impeller	Plate	Pump Cup	Pump Hsg	Service Kit	Comp W/P Kit
35	1977-78	395289		328751			382468
35 (4 BOLT HOLE HSG)	1978-01	396809	320981	12814	384087		439077
35 (6 BOLT HOLE HSG)	1979-96	395289	328755	328751	393632	393509	393630
40	1960-70	377230					
40	1971-73	378891					
40	1974-76	Conversion Kit Only. Original Impeller 386165					391741
40	1981-87	Conversion Kit Only. Original Impeller 386165					391741
40	1984-88	396809	320981	12814	384087		439077
40	1989-05	432941	341038	12815	438544		438592
40 4 Stroke	2000-06	17461-96301				17400-96351	
40 Comm	1993-94	432941	320981	12815	438544		439077
40	1995-05	396725	341038	12815			
45 Comm	1986-94	396809	320981	12814	384087		439077
45 Comm	1995-05	396725	341038	12815			
48	1987-88	396809	320981	12814	384087		439077
48	1989-98	432941	341038	12815	438544		438592
40-50 ETEC	2000-Up	396725	341038	12815		432956	
50	1971-78	377230	320981	12814	384087		389133
50	1979-85	389589	320981	12814	384087		439077
50	1986-88	396809	320981	12814	384087		439077
50	1989-05	432941	341038	12815	438544		438592
50	1995-98	396725	341038	12815	438543	432956	436957
50 4 stroke	2000-06	17461-96301				17400-96351	
55 Comm	1986-94	396809	320981	12814	384087		439077
55	1995-05	396725	341038	12815			
60	1980-85	389589	320981	12814	384087		
60	1986-88	396725	341038	12815	438543		
<b>3-Cylinder</b>							
25, 35	1995-01	395289	328755	328751	339720		437907
55	1968-69	382547					
60	1970-71	382547					
60	1989-09	396725	341038	12815	438543	432956	436957
60 4-Stroke	1998-Up	17461-87E00				17400-87E03	
65	1972-73	382547					
65	1979-09	396725	341038	12815	438543	432956	436957
70	1974-78	382547	341038	12815	438543	389143	438579
70-90 ETEC	2000-Up	435821			435990	395060	434421
70	1979-09	396725	341038	12815	438543	432956	436957
70 4-Stroke	1998-Up	17461-87E00				17400-87E03	
75	1974-78	382547	341038	12815	438543	389143	438579
75	1979-88	396725	341038	12815	438543	432956	436957
75	1995-09	435821	338485	338486	435990	395060	5001595
<b>V4</b>							
All V4	1958-68	377992					
85	1969-72	385072					
85	1973-77	389642					
85 25" Shaft	1977	389642	338485	338486	435990		395073
85	1978	389642	338485	338486	435990		395073
85	1979-80	435821	338485	338486	435990	395060	434421
85	1993-95	435821	338485	338486	435990	395060	434421
90	1981-99	435821	338485	338486	435990	395060	434421
90 20" Shaft	1995-03	435821	338485	338486	435990	395060	434421
90 25" Shaft	1995-09	435821	338485	338486	435990	395060	5001595
90 4 Stroke	2000-06	17461-94511					
100	1969-72	385072					
100	1979-80	435821	338485	338486	435990		395073

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<b>JOHNSON / EVINRUDE WATER PUMP KIT APPLICATIONS</b>							
Outboard HP	Year	Impeller	Plate	Pump Cup	Pump Hsg	Service Kit	Comp W/P Kit
100	1984-97	435821	338485	338486	435990	395060	434421
100 20" Shaft	1998-05	435821	338485	338486	435990	395060	434421
100 25" Shaft	1998-05	435821	338485	338486	435959	395060	5001595
105	1998-01	435821	338485	338486	435959	395060	5001595
115	1973-77	389642					
115 25" Shaft	1977	389642	338485	338486	435990		395073
115	1978	389642	338485	338486	435990		395073
115	1979-99	435821	338485	338486	435990	395060	434421
115 20" Shaft	1995-06	435821	338485	338486	435990	395060	434421
115 25" Shaft	1995-09	435821	338485	338486	435959	395060	5001595
115 4 Stroke	2000-06	17461-94511					
120 20" Shaft	1985-94	435821	338485	338486	435990	395060	434421
120 25" Shaft	1985-94	435821	338485	338486	435959	395060	5001595
125	1971-72	389642					
130 20" Shaft	1995-99	435821	338485	338486	435990	395060	434421
130 25" Shaft	1995-98	435821	338485	338486	435959	395060	5001595
135	1973-76	389642					
135 20" Shaft	2000-06	435821	338485	338486	435990	395060	434421
135 25" Shaft	2000-06	435821	338485	338486	435959	395060	5001595
140	1977-78	389642	338485	338486	435990	435447	395073
140	1979-84	435821	338485	338486	435990	395060	434421
140 20" Shaft	1985-94	435821	338485	338486	435990	395060	434421
140 25" Shaft	1985-94	435821	338485	338486	435959	395060	5001595
140 4 Stroke	2000-06	17461-94511					
<b>V6/V8</b>							
150	1978	389642	338485	338486	435990		395073
150	1979-99	435821	338485	338486	435990	395060	434421
150 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
150 25" Shaft	1993-09	435821	338485	338486	435959	395060	5001595
175	1977-78	389642	338485	338486	435990	435447	395073
175	1979-99	435821	338485	338486	435990	395060	434421
175 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
175 25" Shaft	1993-09	435821	338485	338486	435959	395060	5001595
185	1984-92	435821	338485	338486	435990	395060	434421
185 20" Shaft	1993-94	435821	338485	338486	435990	395060	434421
185 25" Shaft	1993-94	435821	338485	338486	435959	395060	5001595
200	1976-78	389642	338485	338486	435990	435447	395073
200	1979-00	435821	338485	338486	435990	395060	434421
200 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
200 25" 30"	1993-09	435821	338485	338486	435959	395060	5001595
200 4 stroke	2004-06	17461-93J00					
225	1986-00	435821	338485	338486	435990	395060	434421
225 20" Shaft	1993-06	435821	338485	338486	435990	395060	434421
225 25" 30"	1993-09	435821	338485	338486	435959	395060	5001595
225 4 stroke	2004-06	17461-93J00					
235	1978	389642	338485	338486	435990	435447	395073
235	1979-85	435821	338485	338486	435990	395060	434421
250 20" Shaft	2006	435821	338485	338486	435990	395060	434421
250 25" 30"	2006-09	435821	338485	338486	435959	395060	5001595
250	1991-92	435821	338485	338486	435990	395060	434421
250 25" Shaft	1993-00	435821	338485	338486	435990	395060	434421
250 20" 30"	1993-98	435821	338485	338486	435959	395060	5001595
275	1985-88	435821	338485	338486	435990	395060	434421
300	1985-92	435821	338485	338486	435990	395060	434421
300 20" Shaft	1993-95	435821	338485	338486	435990	395060	434421
300 25" 30"	1993-95	435821	338485	338486	435959	395060	5001595
300	2008-09	435821	338485	338486	435959	395060	5001595



## Johnson / Evinrude

### WATER PUMP IMPELLERS 15 HP & BELOW

#### Water Pump Impeller Identification 15 HP & Below

These water pump impellers can be divided into two distinct groups.  
High volume water pumps use long vane impellers (old style).  
High pressure water pumps use short van impellers (new style).

(1952-1982) See Water  
Pumps Application Guide  
for Models:

**Outside Ø: 2.50"**  
**Inside Ø: .425"**



Key – Pin   
Part No: 300611

**Part No: 434424**

(1968-1990) See Water  
Pumps Application Guide  
for Models:

**Outside Ø: 1.50"**  
**Inside Ø: .440"**




Key – Pin  
Not Available

**Part No: 387361**

(1956-1963) See Water  
Pumps Application Guide  
for Models:

**Outside Ø: 2.50"**  
**Inside Ø: .500"**




Key – Pin   
Part No: 300611

**Part No: 375638**

(1980-1990) See Water  
Pumps Application Guide  
for Models:

**Outside Ø: 1.50"**  
**Inside Ø: .440"**



  
Key – Pin  
Part No: 300611

Replaces: 436137

**Part No: 389576**

(1964-1973) 9.5 HP  
Thru-Cavitation Plate  
Exhaust

**Outside Ø: 2.50"**  
**Inside Ø: .550"**



Key – Pin   
Part No: 300611

**Part No: 377178**

(1974-Up) 9.9, 15 HP  
Thru-Prop Exhaust

**Outside Ø: 1.50"**  
**Inside Ø: .500"**



Key – Pin   
Part No: 300611

**Part No: 386084**

SCROLL DOWN



## IMPORTANT TIP

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& SIGN INTO SHOPPING CART

### Johnson / Evinrude

#### WATER PUMP IMPELLERS 18-40 HP 2-CYLINDER CROSSFLOW

##### Water Pump Impeller Identification

##### 18-40 HP

The Johnson / Evinrude 2-Cylinder Crossflow engine has used two different styles of Gearcases. Until the 1980 model all gearcases were a two-piece design and had Thru-cavitation plate exhaust. This Gearcase was in production until 1997. A one-piece Gearcase with thru-prop exhaust was introduced in 1980 and in production until 2005.

(1957-78) 18, 20, 25 HP

**Outside Ø: 2.750"**

**Inside Ø: .50"**

Fits Two-Piece Gearcase  
w/

Thru-Cavitation Plate  
Exhaust

Key – STAINLESS STEEL  
HALF-MOON

Replaces: 308928

**Part No: 90280-04M04**



**Part No: 375638**

(1979-2005) 20-35 HP

**Outside Ø: 1.975"**

**Inside Ø: .625"**

Fits One-Piece Gearcase w/  
Thru-Prop Exhaust.

Fits two-piece Gearcase w/  
Thru-Cavitation Plate

Exhaust

Impeller includes:

Key – Plastic Wedge

**Part No: 344470**



**Part No: 395289**

(1958-1970) 35, 40 HP

**Outside Ø: 2.750"**

**Inside Ø: .625"**

**Height: .875"**

Fits 2-Piece Gearcase w/  
Thru-Cav Plate Exhaust

Key – STAINLESS STEEL  
HALF-MOON

Replaces: 308928

**Part No: 90280-04M04**



**Part No: 377230**

(1971-73) 40 HP

**Outside Ø: 2.750"**

**Inside Ø: .625"**

**Height: .50"**

Fits Two-Piece Gearcase w/  
Thru-Cavitation Plate

Exhaust

Key – STAINLESS STEEL  
HALF-MOON

Replaces: 308928

**Part No: 90280-04M04**

Replaces: 775521

**Part No: 378891**



(1974-1976) 40 HP, (1981-1987) 40HP

**Outside Ø: 2.00"**

**Inside Ø: .690"**

Fits Two-Piece Gearcase w/Thru-Cavitation Plate  
Exhaust

Key – STAINLESS STEEL HALF-MOON

Replaces: 308928

**Part No: 90280-04M04**



**Part No: 390286**



## Johnson / Evinrude

### WATER PUMP IMPELLERS V4/V6/V8

#### Water Pump Impeller Identification V4/V6/V8

There have been only four different water pump impellers used in the 1958-2006 V4, V6 and V8 Johnson / Evinrude 2-Stroke outboard motors.

The 1958-1968 V4 engines are identified by the thru-cavitation plate exhaust gear housings.  
The impeller number is: **Part No: 377992**

The 1969-1972 V4 engines are identified by the thru-prop exhaust gear housings with electric / hydraulic shift. They are shifted electronically with an electric shift control box (only one mechanical cable running to the engine, a throttle cable). The impeller number is: **Part No: 385072**

1973-1978 V4 and V6 engines use an impeller that fits on a .875 inch diameter shaft and is held in place with a half-moon key. The impeller number is: **Part No: 389642**

1979-2006 V4, V6 and V8 engines use an impeller that fits on a .875 inch diameter shaft and held in place with a white plastic wedge key. The impeller number is: **Part No: 435821**

(1958-1968) V4

**Outside Ø: 4.20"**

**Inside Ø: .750"**

Key – STAINLESS STEEL  
HALF-MOON



Replaces: 308928

**Part No: 90280-04M04**

**Part No: 377992**

(1973-1978) V4,  
(1976-1978) V6

**Outside Ø: 3.500"**

**Inside Ø: .875"**

Key – STAINLESS STEEL  
HALF-MOON



Replaces: 308928

**Part No: 90280-04M04**

Replaces: 777212

**Part No: 389642**

(1969-1972) V4

**Outside Ø: 3.500"**

**Inside Ø: .750"**

Key – STAINLESS STEEL  
HALF-MOON



Replaces: 308928

**Part No: 90280-04M04**

**Part No: 385072**

(1979-2006) V4/V6/V8

**Outside Ø: 3.500"**

**Inside Ø: .875"**

Key – White Plastic  
Wedge



Replaces: 5001593

**Part No: 435821**



## Johnson / Evinrude

### WATER PUMP IMPELLERS 2 & 3-CYLINDER LOOPCHARGED

#### Water Pump Impeller Identification 2 & 3-Cylinder Loopcharged

There are four different sized lower gear housings used on these outboards:

- 1968-1994 small diameter gear housing utilizing a small 6 vane water pump impeller and a small water pump housing.
- 1968-2005 large diameter gear housing utilizing a large 6 vane water pump impeller and a large water pump housing.
- 1989-2005 40, 45, 48, 50 HP 2-Cylinder, small diameter gear housing utilizing a large 3 vane water pump impeller and a large water pump housing.
- 1996-2001 25, 30 and 35 HP 3-Cylinder, small diameter gear housing utilizing a small 6 vane water pump impeller and small water pump housing.

(1971-78) small Ø lower gear hsg.

**Outside Ø: 2.750"**

**Inside Ø: .625"**

Key – STAINLESS STEEL  
HALF-MOON

Replaces: 308928

**Part No: 90280-04M04**

**Part No: 377230**

Small 6 Vane



(1996-2001) 3-Cyl, 25, 30, 35 HP

Small Ø lower gear hsg.

**Outside Ø: 1.975"**

**Inside Ø: .625"**

KEY – PLASTIC WEDGE

Replaces: 330619

**OEM: 344470**

Replaces: 5008185

**Part No: 395289**

Small 6 Vane



(1979-85) Small Ø lower gear hsg.

**Outside Ø: 2.750"**

**Inside Ø: .625"**

KEY – PIN

Replaces: 300771

**OEM: 323950**

**Part No: 389589**

Small 6 Vane



(1968-78) Large Ø lower gear hsg.

**Outside Ø: 3.600"**

**Inside Ø: .750"**

Key – STAINLESS STEEL  
HALF-MOON

Replaces: 308928

**Part No: 90280-04M04**

**Part No: 382547**

Large 6 Vane



(1984-94) Small Ø lower gear hsg.

**Outside Ø: 2.750" Inside Ø: .625"**

KEY – PLASTIC WEDGE

Replaces: 330619

**OEM: 344470**

**Part No: 396809**

Small 6 Vane



(1979-2001) Large Ø

Lower gear hsg.

**Outside Ø: 3.600"**

**Inside Ø: .750"**

**Part No: 396725**

Large 6 Vane



(1989-05) 2-Cyl, 40, 45, 48, 50 HP

Small Ø lower gear hsg.

**Outside Ø: 3.600"**

**Inside Ø: .750"**

KEY – PLASTIC WEDGE

**OEM: 334897**

Replaces: 437059

**Part No: 432941**

Large 3 Vane



KEY – BLACK PLASTIC WEDGE

**OEM: 334897**

KEY – WHITE PLASTIC WEDGE

**OEM: 331901**



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## IMPORTANT TIP

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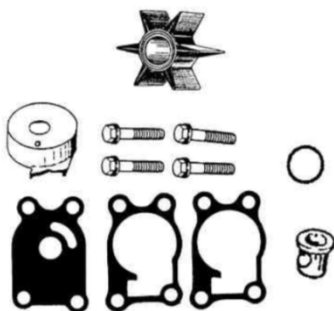
Johnson / Evinrude			
WATER PUMP WEAR PLATES			
<p>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</p>  <p>Wear Plate Part No: 203132</p>	 <p>Wear Plate Part No: 324640</p>	 <p>Wear Plate Part No: 318995</p>	 <p>Wear Plate Part No: 328755</p>
 <p>Wear Plate Part No: 329391</p>	 <p>Wear Plate Small Part No: 320981</p>	 <p>Wear Plate Replaces: 319275 Part No: 341038</p>	 <p>Wear Plate Part No: 338485</p>
WATER PUMP WEAR CUPS			
 <p>Pump Cup Part No: 324641</p>	 <p>Pump Cup Part No: 324097</p>	 <p>Pump Cup Part No: 328751</p>	 <p>Pump Cup Part No: 12814</p>
 <p>Pump Cup Replaces: 340619 Part No: 12815</p>	 <p>Pump Cup Part No: 338486</p>	<p>Pump Cup &amp; Plate Assembly</p>  <p>Plate: 338485 Cup: 338486 Part No: 435027</p>	



JOHNSON / EVINRUDE	
WATER PUMP HOUSINGS	
 <p>Pump Housing W/ Brass Bushing 20, 25, 35 HP W/ Thru-Prop Exhaust <b>Part No: 393632</b></p>	 <p>Pump Housing 8, 9.9, 15 HP <b>Part No: 435390</b></p>
 <p>Pump Housing 18, 25, 28 HP W/ Thru-Cavitation Plate Exhaust <b>Part No: 330560</b></p>	 <p>Pump Housing 2-Cylinder Loopcharged <b>Part No: 438544</b></p>
 <p>Pump Housing 2-Cylinder Loopcharged <b>Part No: 384087</b></p>	<div>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</div> <div>CHECK</div>  <p>Pump Housing 3-Cylinder <b>Part No: 339720</b></p>
 <p>Pump Housing 2-Cyl Loopcharged, 3-Cyl <b>Part No: 438543</b></p>	 <p>Pump Housing W\O Spray Hole V4, V6, V8 – 20” <b>Part No: 435990</b></p>
<div>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</div>  <p>Pump Housing W/ Spray Hole V4, V6 &amp; V8 – 25 “ &amp; 30” <b>Part No: 435959</b></p>	



## WATER PUMP KITS NO HOUSING



Fits (1980-Up) 4, 4.5, 5, 6, 7.5  
and 8 HP 2-Stroke  
**Part No: 396644**



Fits (74-Up) 9.9, 15 HP  
Fits (94-Up) 9.9, 15 HP 4-Stroke  
**Part No: 391698**



**CALL OR CONTACT US  
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AVAILABILITY**

25hp 75-78  
35hp 77-78  
**Part No: 382468**



Fits (1979-1998) 18, 25 and 28  
HP 2-Cyl Crossflow engines with  
Thru-cavitation plate exhaust  
and two-piece Gearcase  
**Part No: 395271**

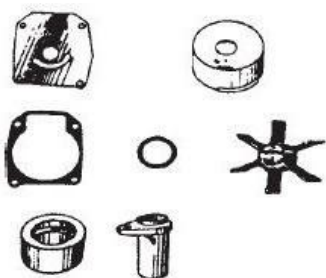


Fits (1980-2005) 20-35 HP 2-Cyl,  
Crossflow engines with thru-prop  
exhaust and one-piece Gearcase  
**Part No: 393509**

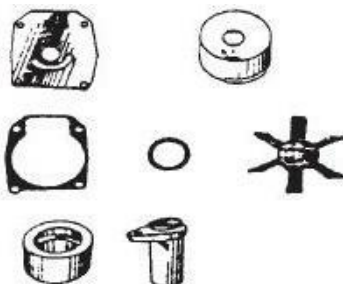


**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

3, 4 hp 1987-1997  
**Part No: 431785**



Fits 60 HP (89-Up), 60 HP  
4 Stroke (98-Up)  
65 HP (79-Up), 70 HP (79-Up),  
70 HP 4 Stroke (78-Up)  
75 HP (79-88)  
**Part No: 432956**



Fits (1974-1978) 70 and 75 HP 3-  
Cyl Loopcharged engines with  
the large Gearcase. Large water  
pump with half-moon key  
impeller  
**Part No: 389143**



4 Stroke  
200-225 HP  
Replaces: 5035036  
**Part No: 17400-93J00**



**Water Pump Kit Complete (With Housing)**  
**15 HP & Below**



Fits (1979-UP) with V4/V6/V8  
engines with 20" shaft  
**Impeller 435821**  
**Part No: 395060**



Fits (1977-1978) V4 engines with  
mechanical/hydraulic shift  
Fits (1976-1978) V6 engines with  
mechanical/hydraulic shift  
**Half-moon key Impeller 389642**  
**Part No: 435447**



Fits (1980-Up) 4, 4.5, 5,  
6, 7.5 and 8 HP  
2-Stroke outboards  
**Part No: 12065**



Conversion Water Pump Kit  
From Metal to Plastic Housing  
**Part No: 763758**



Fits (1974-Up) 9.9, 15 HP  
Fits (1994-Up) 9.9, 15 HP 4-Stroke  
**Part No: 394711**

**Water Pump Kit Complete (With Housing)**  
**18-40 HP 2-Cylinder Crossflow**



Fits (1979-1998) 18, 25 and 28  
2-Cyl, Crossflow engines with  
thru-cavitation plate exhaust  
and two-piece Gearcase.  
**Part No: 395270**



Fits (1980-2005) 20-35 HP 2-Cyl  
Crossflow engines with thru-prop  
exhaust and  
one-piece Gearcase.  
**Part No: 393630**



Fits (1974-1976) 40 2-Cyl  
Crossflow engines  
Fits (1981-1987) 40 Comm 2-Cyl  
Crossflow engines with thru-  
cavitation plate exhaust and  
two-piece Gearcase. Half-moon  
key  
**Part No: 391741**



**Water Pump Kit Complete (With Housing)  
2 & 3 Cylinder Loopcharged**



Fits (1971-1978) 2-Cyl and 3-Cyl Loopcharged engines with the small Gearcase. Small water pump and half-moon key impeller.

**Part No: 389133**



Fits (1996-2001)  
25, 30 and 35 HP  
3-Cyl Loopcharged engines.

**Part No: 437907**



Fits 60 HP (89-Up), 60 HP 4-stroke (98-Up), 65HP (79-Up), 70 HP (79-Up), 70 HP 4-stroke (78-Up) & 75 HP (79-88) Large Gearcase, Large W/Pump Cup with Plastic wedge key

**Part No: 436957**



Fits (1974-1978) 70 and 75 HP 3-Cyl Loopcharged engines with the large Gearcase. Large water pump with half-moon key impeller.

**Part No: 438579**



Fits (1984-1994) 2-Cyl, and 3-Cyl Loopcharged engines with the small Gearcase. Small water pump with plastic wedge key impeller.

Replaces: 396932

**Part No: 439077**

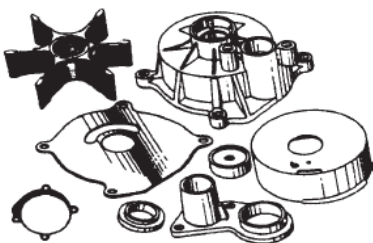


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AVAILABILITY**

Fits (1989-2005) 40, 45, 48 and 50 HP 2-Cyl Loopcharged engines w/ small Gearcase. Large water pump with the three vane impeller.

**Part No: 438592**

**Water Pump Kit Complete (With Housing)  
V4/V6/V8**



Fits (1977-1978) V4 engines with mechanical/hydraulic shift.  
Fit (1976-1978) V6 engines with mechanical/hydraulic shift  
Half-moon key impeller

**Part No: 395073**



Fits (1979-2006) with V4/V6/V8 engines with 20" shaft.  
Plastic wedge key impeller.

**Part No: 434421**



Fits (1979-2006) with V4/V6/V8 engines with 25" and 30" shaft.  
Plastic wedge key impeller

**Part No: 5001595**



SCROLL DOWN



## IMPORTANT TIP

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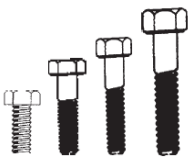
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 <p><b>Screw</b></p>		<p>Screw ¼ -20 x 1 <b>Part No: 302325</b> Screw #10-24 x 1/2 <b>Part No: 306643</b> Screw ¼-20 x 1-7/8 <b>Part No: 323626</b> Screw ¼-20 x 1-1/8 <b>Part No: 324334</b></p>		<p>Screw ¼-20 x 1-1/8 <b>Part No: 331979</b> Screw ¼-20 x 2 <b>Part No: 331980</b> Screw ¼-20 x ½ <b>Part No: 908158</b> Screw ¼-20 x 1 <b>Part No: 909533</b></p>	
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# IMPORTANT TIP

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CHOOSE YOUR PART NUMBER  
& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES

JOHNSON / EVINRUDE						
GEARCASE SEAL KITS APPLICATIONS						
Models	Year	Seal Kit		Models	Year	Seal Kit
5.5	1955-67	N/A		85 V4	1973-Up	396354
6	1955-67	N/A		85	1991-Up	396354
6	1967-68	N/A		88	1958-Up	396354
6	1968-79	87617		90 Elect	1964-65	N/A
7.5	1955-67	N/A		90 V4	1973-Up	396354
9.5 B Suffix	1958-67	N/A		90	1985-Up	396354
9.5 M Suffix	1967-73	N/A		100 Large Prop Shaft	1971-72	N/A
9.9/ 15	1974-Up	396350		100 V4	1973-Up	396354
10	1958-67	N/A		100 Comm	1984-Up	396354
18	1958-65	87606		100	1991-Up	396354
20	1966-73	87606		110 V4	1973-Up	396354
20	1981-82	87619		110	1985-Up	396354
20	1985-Up	396351		115 Small Prop Shaft	1969-71	N/A
25	1955-59	N/A		115 V4	1973-Up	396354
25	1969-78	87606		115	1985-Up	396354
25	1979-82	87619		120	1985-Up	396354
25	1984	396352		120	1993-Up	396354
25-30	1985-Up	396351		125 Large Prop Shaft	1971-72	N/A
25 Comm	1985-UP	396352		125	1991-Up	396354
28	1962-70	N/A		125 Comm	1991-Up	396354
28	1985-Up	396352		135 V4	1973-Up	396354
30	1955-59	N/A		140 V4	1973-Up	396354
30	1976-95	396351		140	1985-Up	396354
33	1962-70	N/A		150 V6	1978-Up	396354
35	1955-59	N/A		150	1991-Up	396354
35	1977-92	396351		155 Comm	1984-Up	396354
40 Manual Shift	1960-73	N/A		175 V6	1977-Up	396354
40 Elect Shift	1962-70	N/A		175	1991-Up	396354
40	1976-88	396355		185	1991-Up	396354
40	1989-Up	433550		200 V6	1976-Up	396354
48	1976-88	396355		200	1991-Up	396354
48	1989, 92-93	433550		V6	1979-Up	396354
50	1971-74	N/A		225	1991-Up	396354
50	1976-88	396355		235 V6	1977-Up	396354
50	1989-Up	433550		V8	1985-Up	396354
55	1968-69	N/A		250 V8	1991-Up	396354
55	1976-88	396355		300 V8	1991-Up	396354
60 Elect	1960-68	N/A		OMC SEA DRIVE		
60 2-Cyl	1976-88	396355				
60 3-Cyl	1978-01	396349		Model	Year	Seal Kit
65 Elect	1960-68	N/A		1.6 L	1985-90	396354
65	1978-01	396349		1.8 L	1987	396354
70	1978-01	396349		2.0 L	1988-90	396354
75 Elect	1960-68	N/A		2.5 L	1984-85	396354
75	1978-01	396349	2.6 L	1984-86	396354	
75 Small Gearcase	1976-88	396355	2.7 L	1987	396354	
V4	1978-Up	396354	3.0 L	1988-90	396354	
85 Elect	1968	N/A	3.6 L	1987	396354	
85 Large Prop Shaft	1971-72	N/A	4.0 L	1989-90	396354	
85 Small Prop Shaft	1969-71	N/A				

## IMPORTANT TIP

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Gear Case Seal Kit  
6 HP Plate Exhaust  
Two-piece Gearcase Cavitation  
**Part No: 87617**



Gear Case Seal Kit  
9.9, 15 HP (1974-Up)  
9.9, 15 HP 4-Stroke (1974-Up)  
**Part No: 396350**



Gear Case Seal Kit  
18 HP Plate Exhaust  
Two-piece Gearcase Cavitation  
(1958-1965)  
**Part No: 87606**



Gear Case Seal Kit  
20 HP, 25 HP Plate Exhaust  
Two-Piece Gearcase Cavitation  
(1979-1982)  
**Part No: 87619**



Gear Case Seal Kit  
25 HP, 28 HP Plate Exhaust  
Two-piece Gearcase Cavitation  
(1985-Up)  
**Part No: 396352**



Gear Case Seal Kit  
2 Cyl Crossflow  
20, 35, 30, 35 HP  
Thru-Prop Exhaust  
**Part No: 396351**



Gear Case Seal Kit  
Small Housing  
2 Cyl Loopcharged 40-60 HP (1975-88)  
3 Cyl Loopcharged 60-75 HP (1975-88)  
**Part No: 396355**



Gear Case Seal Kit  
Large Housing  
2 Cyl Loopcharged 40-60 HP (1975-2006)  
3 Cyl Loopcharged 60-75 HP (1975-88)  
Replaces: 5000309  
**Part No: 396349**



Gear Case Seal Kit  
V4/V6/V8 (1978-UP)  
Engines with a Mechanical Shift  
Replaces: 5000411, 439141, 5006373  
**Part No: 396354**



Gear Case Seal Kit  
Small Housing  
40, 48, 50 HP 2 Cyl  
Loopcharged (1989-2005)  
**Part No: 433550**

## IMPORTANT TIP

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Exhaust Seal  
2 & 3 Cyl 35-75 HP  
Part No: 324937



Exhaust Seal  
V4 & V6  
Part No: 320961



Exhaust Seal  
V4 & V6  
Part No: 320936



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Rubber Mount  
Part No: 321469



CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY

Rubber Mount  
Replaces 304800  
Part No: 331812

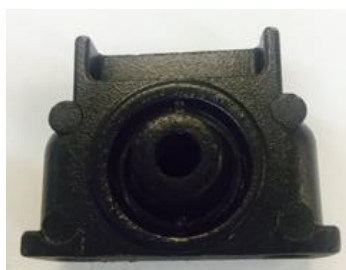


Rubber Mount  
Part No: 325974



CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY

Rubber Mount  
Part No: 434632



CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY

Mount Assy  
Part No: 436469



CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY

Mount Assy  
Part No: 437894



CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY

Conical Washer, Stern Bracket  
Part No: 301983

# IMPORTANT TIP

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& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES

JOHNSON / EVINRUDE			
GEAR SET APPLICATIONS 2 & 3-Cyl & V4			
HP	Year	Complete Gear Set with Clutch	Clutch
2 & 3-Cyl Loopcharged			
25D Small Gearcase	1989-99	22660	332491
35 (AR, AE & AT Only) Small G/C	1975-88	22680	319895
40 Small Gearcase	1975-88	22680	319895
40 Small Gearcase	1989-05	22660	332491
48 Small Gearcase	1975-88	22680	319895
48 Small Gearcase	1989-05	22660	332491
50 Small Gearcase	1975-88	22680	319895
50 Small Gearcase	1989-05	22660	332491
50 (S CYD Model) Large Gearcase	1986-06	22670	318303
55 Electric Start Small Gearcase	1975-88	22680	319895
60 Electric Start Small Gearcase	1975-88	22680	319895
60 (3-Cyl, 20" Model) Large Gearcase	1975-01	22670	318303
65 Comm Large Gearcase	1975-01	22670	318303
70 E Model Large Gearcase	1975-01	22670	318303
70 20" Model Large Gearcase	1975-01	22670	318303
75 20" Model Large Gearcase	1975-01	22670	318303
V4			
85	1977	N/A	323664
85	1978-80 1991-95	22630	323664
88	1987-96	22630	323664
90	1981-97	22630	323664
90 V4 60° 2.25:1 "O" Gearcase	1995-99	22650	N/A
100	1979-80	22630	323664
100	1989-90	22630	323664
100 2:25:1 "O" Gearcase	1991	22650	337774
100 Comm (S Prefix Only)	1989-90	22630	323664
100 Comm 2.25:1 "O" Gearcase	1987, 92, 93	22650	337774
100 Comm D 2.25:1 "O" Gearcase	1994-99	22650	N/A
100 Comm (EJ Models) 2.25:1 "O" G/C	1989	22650	337774
100 Comm (2Pcs. D/Shaft) 2.25:1 "O"	1990	22650	337774
110	1986-89	22630	323664
112	1994-96	22630	323664
115	1977	22630	323664
115	1990-97	22630	323664
115 V4 60° 2.25:1 "O" Gearcase	1995-99	22650	337774
120	1986-92	22630	323664
120 2.25:1 "O" Gearcase	1990	22650	337774
120 TL, TX	1993	22630	323664
120 TX 2.25:1 "O" Gearcase	1993	22650	337774

## IMPORTANT TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

CHOOSE YOUR PART NUMBER  
& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES

JOHNSON / EVINRUDE			
GEAR SET APPLICATIONS V6			
HP	Year	Complete Gear Set with Clutch	Clutch
V4			
125 Comm (ESX Prefix Only)	1989-90	22630	323664
125 Comm 2.25:1 "O" Gearcase	1989-92	22650	337774
125 Comm E, R 2.25:1 "O" Gearcase	1993-96	22650	337774
125 ESX (F Suffix) 2.25:1 "O" Gearcase	1993	22650	337774
125 ESX (S Suffix Only)	1993	22630	323664
130 2.25:1 "O" Gearcase	1997	22650	337774
140	1978-84	22630	323664
140	1986-87	22630	323664
140 TL	1988-94	22630	323664
140 TX 2.25:1 "O" Gearcase	1988-90	22650	337774
150 Mechanical/Hydraulic Shift	1978	N/A	337774
150	1979-87	22666*	337774
150	1988-90	22666*	337774
150	1991-97	22666*	337774
150 Comm.	1993-95	22666*	337774
150 Comm.	1989-90	22666*	337774
155 Comm. WTA	1989	22650	337774
155 Comm. WTP	1989	22666*	337774
175 Mechanical/Hydraulic Shift	1977-78	N/A	337774
175	1979-87	22666*	337774
175	1988-90	22666*	337774
175	1991-97	22666*	337774
185	1984-85	22666*	337774
185	1990	22666*	337774
185	1991-94	22666*	337774
200 Mechanical/Hydraulic Shift	1976-78	N/A	337774
200	1979-83	22666*	337774
200	1986-87	22666*	337774
200	1988-90	22666*	337774
200	1991-97	22666*	337774
200 Comm	1990-91	22666*	337774
225	1986-87	22666*	337774
225	1988-90	22666*	337774
225	1991-97	22666*	337774
235 Mechanical/Hydraulic Shift	1978	N/A	337774
235	1979/85	22666*	337774
1.6L Comm.	1988	22650	337774

**\*22666 GEAR SET DOES NOT COME WITH A CLUTCH.  
ORDER CLUTCH Part No: 337774 SEPERATELY**

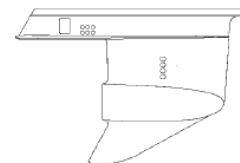
## IMPORTANT TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

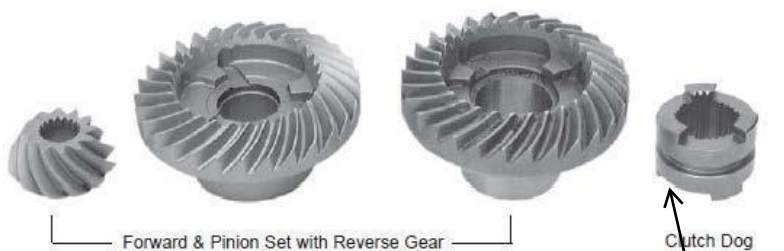
**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

### 2-Cyl. Loopcharged 40-60 HP (1975-1988) 3-Cyl. Loopcharged 60-75 HP (1975-1988) with small Gear housing – “Old” Style

\* The 2-Cylinder and 3-Cylinder Loopcharged engines were  
available with a large or small gear housing



**2.42:1 Ratio  
.41 Ratio**



**COMPLETE GEAR SET**  
Forward/Pinion/Reverse  
12/29 Teeth  
Comes with the Clutch

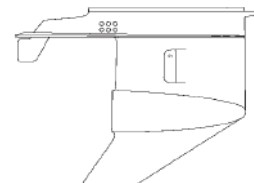
**Part No: 22680**

**CLUTCH**

**Part No: 319895**

### 2-Cylinder Loopcharged 40-50 HP (1989-2005) with Small\* Gear Housing – “New” Style

\*The 2-Cylinder Loopcharged engines were available  
with a large or small gear housing.



**2.42:1 Ratio  
.41 Ratio**



**COMPLETE GEAR SET**  
Forward/Pinion/Reverse  
12/29 Teeth  
Comes with the clutch

**Part No: 22660**

**CLUTCH**

**Part No: 332491**



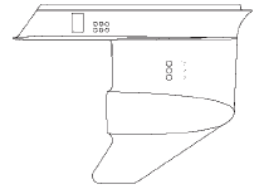
## IMPORTANT TIP

IF YOU WANT TO MAKE  
MULTIPLE SELECTIONS, IT IS  
RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

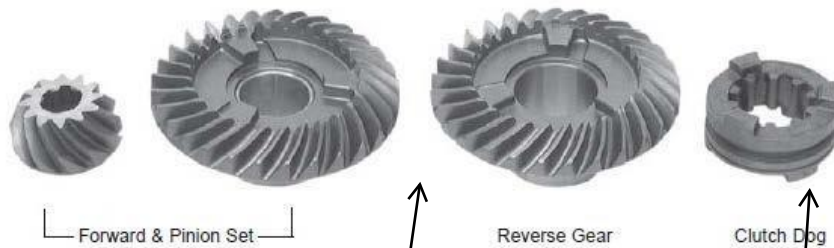
**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

### 2-Cyl. Loopcharged 40-60 HP (1986-2006) 3-Cyl. Loopcharged 60-75 HP (1975-2001) with Large\* Gear housing

\*The 2-Cylinder and 3-Cylinder Loopcharged engines were  
Available with large or small gear housing.



**2.42:1 Ratio  
.41 Ratio**



**COMPLETE GEAR SET**  
Forward/Pinion/Reverse  
12/29 Teeth  
Comes with the clutch

**Part No: 22670**

**CLUTCH**

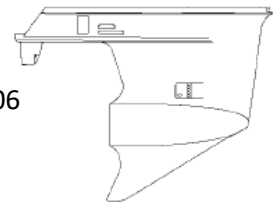
**Part No: 318303**

### V4 60° & V4 90° Replacement Gears for The Small\* Gear Housing

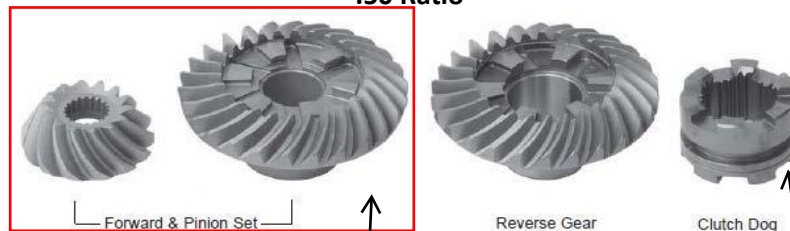
These gear sets are an exact copy of the gears used in the 1978-2006  
V4 Johnson / Evinrude outboards with the small gear housing.

\*The V4 engines were available with large or small gear housing.

V4 60°



**2:1 Ratio  
.50 Ratio**



**COMPLETE GEAR SET**  
Forward/Pinion/Reverse  
13/26 Teeth  
Comes with the clutch

**Part No: 22630**

**FORWARD AND PINION SET**

**Part No: 436746**

**CLUTCH**

**Part No: 323664**

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

## IMPORTANT TIP

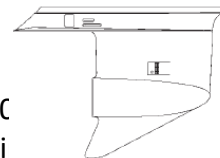
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RECOMMENDED TO REGISTER  
& SIGN INTO SHOPPING CART

**SELECT IMAGE TO PROCEED  
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TO ORDER**

### V4 60° & 90° Replacement Gears for the Large\* "O" Type Gear Housing

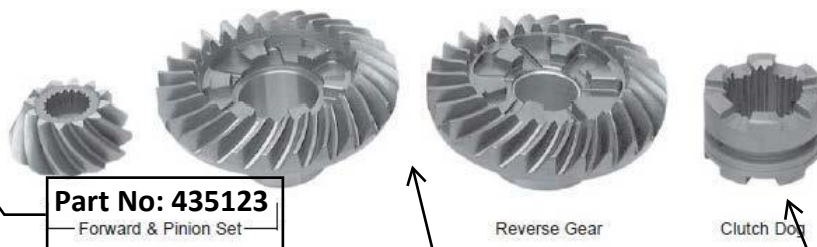
These gear sets are an exact copy of the gears used in the 1978-2006 V4 Johnson / Evinrude Outboards with the large "O" type gear housing

\* The V4 engines were available with a large or small gear housing



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

2.25:1 Ratio  
.44 Ratio



**COMPLETE GEAR SET**  
Forward/Pinion/Reverse  
12/27 Teeth  
Comes with the Clutch

**Part No: 22650**

**FORWARD AND PINION SET**

**CLUTCH**

**Part No: 337774**

### V6 90° HEAVY DUTY Replacement Gears for the "O" Type Gear Housing

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

**\*22666 GEAR SET DOES NOT COME WITH A CLUTCH.**

When all three gears need to be replaced in your V6 Johnson / Evinrude Outboard the installation of the new **Part No: 22666** Heavy-duty gear set is highly recommended. The heavy-duty gear sets can be used with all V6 outboards from 1979-2006 with the "O" type gear housing. It is recommended that the new clutch **Part No: 337774** also be installed with the heavy-duty gears.



**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**

#### IMPORTANT NOTE:

The new heavy-duty Part No. 22666 gears will not interchange with the standard gears.

#### ✓ **STRONGER**

OEM gear sets are machined from 8620 forged steel. The GLM gear set is machined from higher alloy forged steel. The stronger teeth and higher alloy steel results in a gear that is 50% stronger than any other comparable gear set. These durable gears are capable of operating with up to 300 horsepower.

#### ✓ **MORE DURABLE**

The new GLM gear set has fewer, larger, and stronger teeth. The pinion gear has 12 teeth and the forward and reverse gears have 22 teeth. The original OEM gear set has 14 teeth on the pinion and 26 teeth on the forward and reverse gears.

#### ✓ **QUIETER**

During the gear machining process, an additional pass is made over each tooth for a finer surface. This makes the gear operation especially quiet.

**ORDER CLUTCH Part No: 337774 SEPERATELY**

# IMPORTANT TIP

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& SIGN INTO SHOPPING CART

CHOOSE YOUR PART NUMBER  
& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES

LOWER HOUSING BEARINGS APPLICATIONS								
HP / Gcs Type	Year	Drive Shaft Brg./Race	Pinion Bearing	P.Shaft Needle Bearing	Roller Bearing Reverse	Roller Bearing Forward	Thrust Brg./Race Reverse	Thrust Brg./Race Forward
<b>2-Cylinder Loopcharged (1975-1985) 40-60 HP</b>								
40 All	1984-1985	385175	386766	386765	386764	-	-	-
50 All	1975-1985	385175	386766	386765	386764	-	-	-
55 All	1976-1985	385175	386766	386765	386764	-	-	-
60 All	1980-1985	385175	386766	386765	386764	-	-	-
<b>2-Cylinder Loopcharged (1975-1985) 40-60 HP</b>								
40 Small Old	1986-1988	385175	386766	386765	386764	-	-	-
40 Small New	1989-2000	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
45 Small New	1989-1997	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
45 Large	1987-1997	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
48 Small New	1989-1996	398901/333771	386766	386765	386764	382407	397537/332514	397538/333725
48 Large	1987-1996	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
50 Small Old	1986-1988	385175	382343	386765	386764	-	-	-
50 Small New	1989-2005	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
50 Large	1986-2005	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
55 Small Old	1986-1988	385175	386766	386765	386764	-	-	-
55 Small New	1989-2005	398901/333771	382343	386765	386764	382407	397537/332514	397538/333725
55 Large	1986-2005	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
60 Small Old	1986-1988	385175	386766	386765	386764	-	-	-
60 Large	1986-1988	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
<b>3-Cylinder Loopcharged (1973-2001) 65-75 HP</b>								
65 Large	1973	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
65 Large	1984-2001	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
70 Small	1974-2001	385175	386766	379504	386764	-	-	-
75 Small	1979-1985	385175	386766	386765	386764	-	-	-
75 Large	1975-1988	385068/317230	382343	379504	382407	382407	382408/313447	385043/324766
<b>V4 Gearcase (1978-1983)</b>								
85 All	1978-1980	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
90 All	1981-1983	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
100 All	1980	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
115 All	1978-1983	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
<b>V4 Gearcase (1984-Up)</b>								
80 Small	1991-1999	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
80 "O" Type	1991-1999	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
90 Small	1984-2003	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
90 "O" Type	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
90 "O" Type	1991-2003	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
100 Small	1984-2005	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
100 "O" Type	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669

Roller Bearing Forward  
40, 48 & 50 HP Small New  
Part No: 432264

# IMPORTANT TIP

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LOWER HOUSING BEARINGS APPLICATIONS								
HP / Gcs Type	Year	Drive Shaft Brg./Race	Pinion Bearing	P.Shaft Needle Bearing	Roller Bearing Reverse	Roller Bearing Forward	Thrust Brg./Race Reverse	Thrust Brg./Race Forward
V4 Gearcase (1984-Up) Continued								
100 "O" Type	1991-2005	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
115 Small	1984-Up	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
115 "O" Type	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
115 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
120 "O" Type	1985-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
120 "O" Type	1991-1994	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
125 "O" Type	1989-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
125 "O" Type	1991-1998	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
130 Small	1995-2000	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
130 "O" Type	1995-2000	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
135 Small	2001-Up	387656/327656	384195	379504	382407	382407	382408/314731	389042/327669
135 "O" Type	2001-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
135 "M" Type	2002-Up	387656/327656	387817	379504	382407	389039	389042/349193	389042/327669
140 Small	1984	387656/327656	384195	379504	382407	382407	382408/314731	385043/324766
140 "O" Type	1985-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
140 "O" Type	1991-1994	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
V6 Gearcase (1979-1990)								
150 All	1979-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
155 All	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
175 All	1979-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
185 All	1984-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
200 All	1979-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
225 All	1986-1990	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
235 All	1979-1985	387656/327656	387817	387247	382407	389039	382408/314731	389042/327669
V6 Gearcase (1991-Up)								
150 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
150 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042/349193	389042/327669
175 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042/349193	389042/327669
175 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
185 "O" Type	1993-1994	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
200 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
200 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042/349193	389042/327669
225 "O" Type	1991-Up	387656/327656	387817	434467	382407	389039	382408/314731	389042/327669
225 "M" Type	2002-Up	387656/327656	387817	434467	382407	389039	389042/349193	389042/327669

# **IMPORTANT TIP**

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**SELECT PART NUMBERS  
BELOW FOR ONLINE  
STORE & PRICE**



## **LOWER DRIVE SHAFT IDENTIFICATION**

V6 60°  
Small Gearcase  
**Length: 9-7/16"**  
**Pinion Bearing Journal Ø: 1-1/8"**  
**Pinion Gear Splines: 6**  
  
**Part No: 346004**

"O" Type  
Large Gearcase  
**Length: 9-1/2"**  
**Pinion Bearing Journal Ø: 1-1/8"**  
**Pinion Gear Splines: 19**  
  
**Part No: 345905**

"M" Type  
Large Gearcase  
**Length: 9-1/2"**  
**Pinion Bearing Journal Ø: 1-1/8"**  
**Pinion Gear Splines: 20**  
**CALL OR CONTACT US FOR PRICE & AVAILABILITY**  
  
**Part No: 347371**



## **V4/V6 TWO-PIECE DRIVE SHAFT APPLICATIONS – LOWER SHAFT**

Model	Year	Gearcase Type	PART NO:
V4 All Crossflow	1978-1997	Small (V4 90°)	N/A
V4 All Crossflow	1984-1997	"O" Type	<b>345905</b>
V4 90° Loopcharged	1985-1998	"O" Type	<b>345905</b>
V4 60°	1995-2006	Small (V4 60°)	<b>346004</b>
V4 60°	1995-2006	"O" Type	<b>345905</b>
V6 90°	1978-2006	"O" Type	<b>345905</b>
V6 60°	1991-2006	"O" Type	<b>345905</b>
V6	2002-2006	"M" Type	<b>347371</b>

# **IMPORTANT TIP**

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TO ORDER**

## **DRIVE SHAFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED**

### **Small Gearcase “Old” Style**

40-60HP 2-Cyl Loopcharged (1975-1988)

60-75HP 3-Cyl Loopcharged (1975-1988)



Bearing HSG. ASSY  
**Part No: 387067**



Drive Shaft Bearing  
Replaces: 31-32575A1  
**Part No: 385175**



Pinion Bearing  
**Part No: 386766**



Pinion Nut  
**Part No: 313339**

### **Small Gearcase “New” Style**

40-50HP 2-Cyl Loopcharged (1989-2006)



Bearing, D.S.  
**Part No: 398874**



Bearing HSG. ASSY  
**Part No: 435274**



Thrust Washer  
**Part No: 333771**



Thrust Bearing  
**Part No: 398901**



Pinion Bearing  
**Part No: 382343**



Pinion Nut  
Replaces: 11-55910  
**Part No: 313339**

### **Large Gearcase**

40-60HP 2-Cyl Loopcharged (1986-2006)

60-75HP 3-Cyl Loopcharged (1975-2001)



Bearing HSG. ASSY  
**Part No: 385087**



Bearing HSG. ASSY  
**Part No: 435519**



Thrust Washer  
**Part No: 317230**



Thrust Bearing  
**Part No: 385068**



Pinion Bearing  
**Part No: 382343**



Pinion Nut  
**Part No: 313339**

Shim 0.003"  
**Part No: 323889**  
Shim 0.004"  
**Part No: 323890**  
Shim 0.005"  
**Part No: 317232**

**CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY**





# **IMPORTANT TIP**

IF YOU WANT TO MAKE  
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**SELECT IMAGE TO PROCEED  
TO STORE FOR PRICES &  
TO ORDER**

DRIVE SHAFT COMPONENTS – V4 & V6			
V4 60° & V4 90° Small Gearcase			
V4 60° (1995-2006) V4 90° (1978-1998)			
			
LOWER D.S – V4 60° Part No: 346004	BEARING HSG & SEAL Part No: 439476	PINION BEARING Part No: 384195	
			
THRUST WASHER Part No: 327656	RETAINER Part No: 338504	PIN Part No: 311538	PINION NUT Replaces: 314730 Part No: 11-35921
SHIM 0.003" Part No: 323362			
SHIM 0.004" Part Number: 323361			
SHIM 0.005" Part Number: 314745			
		THRUST BEARING Part No: 387656	
V4 & V6 “O” & “M” Type Large Gearcase			
“O” Type (1978-2006) “M” Type (2002-2006)			
			
LOWER D.S “O” Type Part No: 345905	BEARING HSG & SEAL Part No: 439476	PINION BEARING Replaces: 31-42647A1 Part No: 387817	
			
THRUST WASHER Part No: 327656	THRUST BEARING Part No: 387656	RETAINER Part No: 338504	PIN Part No: 311538
		SHIM 0.003" Part No: 323362	
PINION NUT Replaces: 314730 Part No: 11-35921		SHIM 0.004" Part No: 323361	
		SHIM 0.005" Part No: 314745	
			

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## PROP SHAFT IDENTIFICATION

2-Cyl Loopcharged (1989-2005) Small Gearcase  
Length: 13-13/32"  
Carrier Needle Bearing Journal  $\varnothing$ : 1.0"  
Prop Splines: 13  
Prop Thrust Washer: Part No. 320305  
**Part No: 439138**

"O" Type (1979-1990) Large Gearcase  
Length: 17-27/32"  
Carrier Needle Bearing Journal  $\varnothing$ : 1-3/16"  
Prop Splines: 15  
Prop Thrust Washer: Part No. 333592  
**Part No: 395209**

V4 60° (1995-2006) Small Gearcase Length: 16-9/16"  
Carrier Needle Bearing Journal  $\varnothing$ : 1-1/8" Prop Splines: 13  
Prop Thrust Washer: Part No: 127084  
Replaces: 5006310  
**Part No: 436834**

2 & 3-Cyl Loopcharged (1975-2006) Large Gearcase  
Length: 14-29/64"  
Carrier Needle Bearing Journal  $\varnothing$ : 1-1/8"  
Prop Splines: 13  
Prop Thrust Washer: Part No: 127084  
**UNTIL SOLD**  
**Part No: 439185**

"O" Type (1991-2006), "M" Type (2001-2006)  
Large Gearcase  
Length: 17-7/8"  
Carrier Needle Bearing Journal  $\varnothing$ : 1-1/4"  
Prop Splines: 15  
Prop Thrust Washer: Part No: 126870  
**Part No: 5004765**

V4 90° (1978-1998) Small Gearcase  
Length: 15-7/16"  
Carrier Needle Bearing Journal  $\varnothing$ : 1-1/8"  
Prop Splines: 13  
Prop Thrust Washer: Part No: 127084

**Part No: 436888**



SELECT LINKS  
ABOVE  
CORRESPONDING  
TO YOUR PART  
NUMBER

## PROP SHAFT APPLICATIONS

Model	Year	Gearcase Type	Prop Shaft Part No.
2 & 3-Cyl Loopcharged	1975-1988	Small	N/A
2-Cyl Loopcharged	1989-2006	Small	439138
2 & 3-Cyl Loopcharged	1975-2006	Large	439185
V4 All Crossflow	1978-1998	Small (V4 90°)	436888
V4 90° All	1984-1990	"O" Type	395209
V4 90° All	1991-1998	"O" Type	5004765
V4 60°	1995-2006	Small (V4 60°)	436834
V4 60°	1995-2006	"O" Type	5004765
V6 90°	1978-1990	"O" Type	395209
V6 90°	1991-2006	"O" Type	5004765
V6 60°	1991-2006	"O" Type	5004765
V6	2002-2006	"M" Type	5004765

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6-55hp 1968-1979 Prop Drive Pin Part No: 307949 			
<b>PROP SHAFT COMPONENTS – 2-CYL. LOOPCHARGED (1989-2006)</b>			
<b>40-50HP Small Gearcase</b>			
 PROP SHAFT BEARING Part No: 386765	 REVERSE GEAR BEARING Part No: 386764	 THRUST WASHER REVERSE GEAR Part No: 332514	 THRUST BEARING REVERSE GEAR Part No: 397537
 THRUST BEARING FORWARD GEAR Part No: 397538	 THRUST WASHER FORWARD GEAR Part No: 333725	 FORWARD GEAR BEARING Part No: 382407	 FORWARD GEAR BEARING Part No: 432264
 BEARING CARRIER W/ BEARINGS & SEALS Part No: 432276		 PROP SHAFT SEAL Part No: 321467	 O-RING FOR BEARING CARRIER Replaces: 307853 Part No: 91301-216-000
PROP SHAFT Part No: 439138 			
<b>PROP SHAFT COMPONENTS – 2 &amp; 3-CYL. LOOPCHARGED (1975-1988)</b>			
<b>Small Gearcase</b>			
 PROP SHAFT BEARING Part No: 386765	 REVERSE GEAR BEARING Part No: 386764	 O-RING FOR BEARING CARRIER Part No: 320303	 PROP SHAFT SEAL Part No: 321467
PROP SHAFT Part No: 386659 UNTIL SOLD THEN NLA		CALL OR CONTACT US FOR PRICE & AVAILABILITY 	

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STORE

## **PROP SHAFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-2006)**

### **Large Gearcase**



PROP SHAFT  
BEARING  
**Part No: 379504**



REVERSE GEAR  
BEARING  
**Part No: 382407**



THRUST WASHER  
REVERSE GEAR  
**Part No: 313447**



THRUST BEARING  
REVERSE GEAR  
**Part No: 382408**



THRUST BEARING  
FORWARD GEAR  
**Part No: 385043**



THRUST WASHER  
FORWARD GEAR  
**Part No: 324766**



FORWARD GEAR  
BEARING  
**Part No: 382407**



O-RING FOR BEARING  
CARRIER  
**Part No: 320303**



PROP SHAFT SEAL  
Replaces: 321463  
**Part No: 330137**

PROP SHAFT  
**Part No: 439185**



## **PROP SHAFT COMPONENTS – V4 90° (1978-1998)**

### **Small Gearcase**



PROP SHAFT  
BEARING  
**Part No: 379504**



REVERSE GEAR  
BEARING  
**Part No: 382407**



THRUST WASHER  
REVERSE GEAR  
**Part No: 314731**



THRUST BEARING  
REVERSE GEAR  
**Part No: 382408**



THRUST BEARING  
FORWARD GEAR  
**Part No: 385043**



THRUST WASHER  
FORWARD GEAR  
**Part No: 324766**



FORWARD GEAR  
BEARING  
**Part No: 382407**



Prop Shaft Seal  
**Part No: 330137**



O-Ring for Bearing  
Carrier  
**Part No: 313446**


PROP SHAFT  
**Part No: 436888**



# **IMPORTANT TIP**

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STORE

PROP SHAFT COMPONENTS – V4 60° (1995-2006)				
Small Gearcase “New” Style				
				
PROP SHAFT BEARING Part No: 379504	REVERSE GEAR BEARING Part No: 382407	THRUST WASHER REVERSE GEAR Part No: 314731	THRUST BEARING REVERSE GEAR Part No: 382408	THRUST BEARING FORWARD GEAR Part No: 385043
				
THRUST WASHER FORWARD GEAR Part No: 324766	FORWARD GEAR BEARING Part No: 382407	O-RING FOR BEARING CARRIER Part No: 313446	PROP SHAFT SEAL Part No: 330137	
PROP SHAFT COMPONENTS – V4/V6/V8 – “M” Type (2002-2006)				
Large Gearcase “New” Style				
				
REVERSE GEAR BEARING Part No: 382407	THRUST BEARING REVERSE GEAR Part No: 389042	THRUST BEARING FORWARD GEAR Part No: 389042	THRUST WASHER FORWARD GEAR Part No: 327669	
			 *2 Required	
O-RING FOR BEARING CARRIER Part No: 326849	PROP SHAFT SEAL Part No: 341281	FORWARD GEAR BEARING Part No: 389039	PROP SHAFT SEAL Part No: 334950	
PROP SHAFT Ø 1-14” (1991-2006) Part No: 5004765				



## IMPORTANT TIP

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SELECT IMAGE  
TO PROCEED TO  
STORE

### PROP SHAFT COMPONENTS – V4/V6/V8 – “O” Type (1979-1990)

#### Large Gearcase



PROP SHAFT  
BEARING  
Part No: 387247



REVERSE GEAR  
BEARING  
Part No: 382407



THRUST WASHER  
REVERSE GEAR  
Part No: 314731



THRUST BEARING  
REVERSE GEAR  
Part No: 382408



THRUST BEARING  
FORWARD GEAR  
Part No: 389042



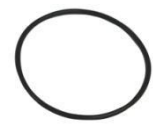
THRUST WASHER  
FORWARD GEAR  
Part No: 327669



FORWARD GEAR  
BEARING  
Part No: 389039



PROP SHAFT SEAL  
Replaces: 320862  
Part No: 26-76868



O-RING FOR BEARING  
CARRIER  
Part No: 305123

PROP SHAFT  
Part No: 395209



### PROP SHAFT COMPONENTS – V4/ V6/ V8 – “O” Type (1991-2006)

#### Large Gearcase



PROP SHAFT  
BEARING  
Part No: 434467



REVERSE GEAR  
BEARING  
Part No: 382407



THRUST WASHER  
REVERSE GEAR  
Part No: 314731



THRUST BEARING  
REVERSE GEAR  
Part No: 382408



THRUST BEARING  
FORWARD GEAR  
Part No: 389042



THRUST WASHER  
FORWARD GEAR  
Part No: 327669



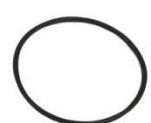
FORWARD GEAR  
BEARING  
Part No: 389039



BEARING CARRIER  
W/ KEY BEARINGS  
& SEALS  
FOR 1991-UP  
GEARCASE  
Part No: 5000363



PROP  
SHAFT SEAL  
Part No: 334950



O-RING FOR  
BEARING CARRIER  
Part No: 305123



THRUST WASHER  
Part No: 336565

PROP SHAFT  
Ø 1-1/4" (1991-06)  
Part No:  
5004765





## IMPORTANT TIP

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CHOOSE YOUR PART NUMBER  
& PROCEED TO IMAGES TO  
VIEW PART & LINK TO STORE  
SELECT THIS LINK FOR IMAGES

### PROPELLER HARDWARE APPLICATIONS

Model	Year	Thrust Washer	Spline Washer	Nut	Split Pin
9.9 - 15HP	1974 - 1988	318966	323942	318971	328522
9.9 - 15HP	1989 - Thru	334590	323942	318971	328522
2-Cyl Crossflow, 20 - 35HP, Thru-prop Exhaust	1980 - 2005	319890	323943	319891	320785
2-Cyl Loopcharged, 40-60 HP	1972 - 1985	320305	315810	314503	314502
2-Cyl L/charged, 40-60 HP w/ Small Gearcase	1986 - 1988	320305	315810	314503	314502
2-Cyl L/charged, 40-60 HP w/ Large Gearcase	1986 - 1988	127084	315810	314503	314502
2-Cyl Loopcharged, 40-50 HP	1989 - 2005	320305	315810	314503	314502
2-Cyl Loopcharged, 55HP	1989 - 2005	127084	315810	314503	314502
3-Cyl 65-70HP	1972 - 1974	320305	315810	314503	314502
3-Cyl 65, 70, 75 HP w/ Small Gearcase	1975 - 1988	320305	315810	314503	314502
3-Cyl 65, 70, 75 HP w/ Large Gearcase	1975 - 1988	127084	315810	314503	314502
3-Cyl 60, 65, 70 HP	1989 - 2001	127084	315810	314503	314502
3-Cyl 25, 30, 35 HP	1996- 2001	319890	323943	319891	320785
V4, 7/8" 13-Spline Prop Shaft	1973 - Up	127084	315810	314503	314502
V4, 1" 15-Spline Prop Shaft	1984 - 1990	333592	320570	398042*	306394
V4, 1" 15-Spline Prop Shaft	1991 - Up	126870	320570	398042*	306394
V6 / V8	1976 - 1990	333592	320570	398042*	306394
V6 / V8	1991 - Up	126870	320570	398042*	306394

\*Also comes with nut keeper and split pin

### Prop Thrust Washers

 <p>3/8" Thick Outside Ø 1-3/4" 2-Cyl Crossflow 20-35HP <b>Part No: 319890</b></p>	 <p>15/32" Thick Outside Ø 2-1/8" <b>Part No: 320305</b></p>	 <p>1/2" Thick Outside Ø 1-1/2" 9.9-15HP (1974-1988) <b>Part No: 318966</b></p>	 <p>17/32" Thick Outside Ø 2-7/8" "O" Type (1969-1990) <b>Part No: 333592</b></p>
 <p>19/32" Thick Outside Ø 2-9/16" <b>Part No: 127084</b></p>	 <p>5/8" Thick Outside Ø 1-1/2" 9.9-15HP (1989 - Up) <b>Part No: 334590</b></p>	 <p>3/4" Thick Outside Ø 2-7/8" "O" &amp; "M" Type (1991 - Up) <b>Part No: 126870</b></p>	 <p>17/32" Thick Outside Ø 2-7/8" "O" Type (1969-1990) <b>Part No: 333592</b></p>





















### Prop Spline Washers

 <p>13 Spline Ø 5/8" Shaft <b>Part No: 323942</b></p>	 <p>14 Spline Ø 13/16" Shaft <b>Part No: 323943</b></p>	 <p>13 Spline Ø 7/8" Shaft <b>Part No: 315810</b></p>	 <p>15 Spline Ø 1" Shaft <b>Part No: 320570</b></p>
<p>7/16" NC 14 <b>Part No: 318971</b></p> <p>5/8" NC 11 <b>Part No: 314503</b></p> <p>1/2" NC 13 <b>Part No: 319891</b></p> <p>3/4" NF 16 <b>Part No: 398042</b></p> 	<p><b>Part No: 302804</b></p> <p><b>Part No: 306394</b></p>	<p><b>Part No: 314502</b></p> <p><b>Part No: 320785</b></p> <p><b>Part No: 328522</b></p> 	

## IMPORTANT TIP

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STORE

PROP HARDWARE – MOST 2 & 3-CYL. (1972-UP) – SMALL GEARCASE			
			 THRUST WASHER 15/32" THICK Part No: 320305
COTTER PIN Part No: 314502	NUT – 5/8" NC 11 Part No: 314503	13 SPLINE WASHER Part No: 315810	
PROP HARDWARE – MOST 2 & 3-CYL. (1975-UP) – LARGE GEARCASE			
PROP HARDWARE – V4 (1973-UP) – SMALL GEARCASE			
			 THRUST WASHER 19/32" THICK Part No: 127084
COTTER PIN Part No: 314502	NUT – 5/8" NC 11 Part No: 314503	13 SPLINE WASHER Part No: 315810	
PROP HARDWARE – V4/V6 "O" TYPE (1976-1990) - LARGE GEARCASE			
			 THRUST WASHER 17/32" THICK Part No: 333592
COTTER PIN Part No: 306394	NUT KIT – 3/4" NF 16 Part No: 398042	15 SPLINE WASHER Part No: 320570	
PROP HARDWARE – V4/V6/V8 "O" TYPE (1991-UP) - LARGE GEARCASE			
			 THRUST WASHER 3/4" THICK Part No: 126870
COTTER PIN Part No: 306394	NUT KIT – 3/4" NF 16 Part No: 398042	15 SPLINE WASHER Part No: 320570	
SHIFT COMPONENTS – 2-CYL. LOOPCHARGED (1989-2005)			
 CALL OR CONTACT US FOR PRICE & AVAILABILITY	 CALL OR CONTACT US FOR PRICE & AVAILABILITY		 CALL OR CONTACT US FOR PRICE & AVAILABILITY
SPRING Part No: 320311	CROSS PIN Part No: 320310	CLUTCH DOG Part No: 332491	CVR & SEAL ASSY Part No: 434588

# IMPORTANT TIP

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STORE

## SHIFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-1988)

### Small Gearcase “Old”

 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SPRING</b> <b>Part No: 320311</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CROSS PIN</b> <b>Part No: 320310</b>	 <b>CLUTCH DOG</b> <b>Part No: 319895</b>	 <b>SEAL</b> <b>Part No: 314082</b>
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## SHIFT COMPONENTS – 2 & 3-CYL. LOOPCHARGED (1975-2006)

### Large Gearcase

 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SPRING</b> <b>Part No: 324369</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CROSS PIN</b> <b>Part No: 313448</b>	 <b>CLUTCH DOG</b> <b>Part No: 318303</b>	 <b>SEAL</b> <b>Part No: 314082</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>HSG &amp; BEARING ASSY</b> <b>Part No: 391365</b>
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## SHIFT COMPONENTS – V4 60° & V4 90° LOOPCHARGED

### Small Gearcase

 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SPRING</b> <b>Part No: 324369</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CROSS PIN</b> <b>Part No: 313448</b>	 <b>CLUTCH DOG</b> <b>Part No: 323664</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CVR &amp; SEAL ASSY</b> <b>Part No: 5006241</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SEAL</b> <b>Part No: 324670</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>HSG &amp; BEARING ASSY</b> <b>Part No: 391365</b>
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## SHIFT COMPONENTS – V4/V6/V8 “O” TYPE

### Large Gearcase

 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SPRING</b> <b>Part No: 324369</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CROSS PIN</b> <b>Part No: 313448</b>	 <b>CLUTCH DOG</b> <b>Part No: 337774</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CVR &amp; SEAL ASSY</b> <b>Part No: 5006241</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SEAL</b> <b>Part No: 324670</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>HSG &amp; BEARING ASSY</b> <b>Part No: 389455</b>
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## SHIFT COMPONENTS – V4/V6/V8 “M” TYPE

### Large Gearcase

 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SPRING</b> <b>Part No: 324369</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CROSS PIN</b> <b>Part No: 313448</b>	 <b>CLUTCH DOG</b> <b>Part No: 337774</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>SEAL</b> <b>Part No: 324670</b>	 CALL OR CONTACT US FOR PRICE & AVAILABILITY <b>CVR &amp; SEAL ASSY</b> <b>Part No: 5006241</b>
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## IMPORTANT TIP

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STORE



7/8" O.D. x 12 1/2"  
Part No: STT-1



7/8" x 14 Pitch  
Stainless Steel Lock Nut  
Part No: SLN-1



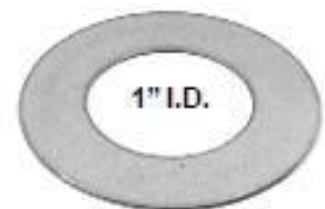
7/8" O.D. x 12-7/8"  
Part No: STT-4



7/8" x 14 Pitch  
Stainless Steel Jam Nut  
Part No: SLN-3



1.0" O.D. x 12-1/16"  
Part No: STT-2



OMC Tilt Tube Thrust Washer  
Replaces: 910992  
Part No: VTT-TW



1" I.D. OMC Tilt Tube  
Bushings  
Part No: VTT-B



7/8" I.D. Tilt Tube  
Bushings  
Part No: VTT-BST



7/8" Tilt Tube Thrust  
Washer  
Part No: VTT-WST




CALL OR CONTACT US  
FOR PRICE &  
AVAILABILITY

Bushing Tilt Lock  
Part No: 319693



# VALUE STARTERS

**IMPORTANT TIP**



**SELECT BACK IN YOUR BROWSER TO RETURN TO CATALOGUE AFTER ADDING YOUR SELECTIONS TO THE SHOPPING CART**

## TIP

COPY PART NUMBER FROM CATALOGUE INTO SITE - SEARCH TO PURCHASE IN ONLINE STORE.

www.outboardparts.com.au

## IMPORTANT TIP

IF YOU WANT TO MAKE  
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& SIGN INTO SHOPPING CART

CHECK APPLICATION BELOW &  
SELECT LINKED PART NUMBER  
TO PROCEED TO STORE

SELECT IMAGE  
TO PROCEED TO  
STORE

### EVINRUDE / JOHNSON

B3		12 VOLT CCW 8 Tooth / 27mm Drive gear: 5002	Suits: Evinrude 150hp - 235hp V6 X-flow from 1977 - 1995 Johnson 150hp - 235hp V6 X-flow from 1977 - 1995 OMC: 387094, 395207, 585062, 586288
B19		12 VOLT CW 104mm casing	Suits: Evinrude 75hp-175hp V4 EFI and 60deg V6 from 1991 - 2006 Johnson 90hp-175hp V4 EFI and 60deg V6 from 1991 - 2006 OMC: 432925, 438878, 586257, 586286, 586287
B29		12 VOLT CCW 10 Tooth	Suits: Evinrude 150hp - 300hp V6 -V8 Looper from 1985 up E-Tec 115hp from 2007 up Johnson 150hp - 300hp V6 - V8 Looper from 1985 up OMC: 391511, 396235, 397023, 584799, 586289, 586411, 586890, 586897, 586957
B36		12 VOLT CCW 9 Tooth/ 36mm Drive: 5003/5004	Suits: Evinrude 20hp - 35hp 2 cyl from 1980 - 1998 Johnson 20hp - 35hp 2 cyl from 1980 - 1998 OMC: 583473, 585059
B39		12 VOLT CCW 9 Tooth/ 36mm Drive: 5003/5004	Suits: Evinrude 60hp - 75hp from 1969 - 1997 Johnson 60hp - 75hp from 1969 - 1997 OMC: 383691, 391735, 585058
B40		12 VOLT CCW 9 Tooth / 36mm Drive: 5003/5004	Suits: Evinrude 40hp - 60hp from 1960 - 1997 Johnson 40hp - 60hp from 1960 - 1997 <b>Note: Positive terminal opposite long bracket</b> OMC: 384163, 387684, 389275, 585063, 586280
B62		12 VOLT CCW 10 Tooth / 32mm Drive gear: 5005	Suits: Evinrude 85hp - 140hp V4 X-flow from 1964 - 1998 Johnson 85hp - 140hp V4 X-flow from 1964 - 1998 <b>Note: Long bracket centred on starter body</b> OMC: 385529, 389954, 585051, 585057, 585196, 586282, 586283
B66		12 VOLT CCW 10 Tooth / 32mm Drive gear: 5005	Suits: Evinrude 120hp - 140hp V4 Looper from 1985 up Johnson 120hp - 140hp V4 Looper from 1985 up <b>Note: Long bracket positioned low on starter body</b> OMC: 393570, 585060, 586285










## EVINRUDE / JOHNSON

<b>B75</b>		<b>12 VOLT</b>  <b>CW</b> <b>85mm casing</b>	Suits: Evinrude 90hp - 115hp 60 deg V4 from 1995 - 2001  Johnson 90hp - 115hp 60 deg V4 from 1995 - 2006  OMC: 584980, 586284
<b>B78</b>		<b>12 VOLT</b>  <b>CCW</b> <b>9 Tooth / 36mm</b> <b>Drive: 5003/5004</b>	Suits: Evinrude 40hp - 50hp 2 cyl from 1987 - 1998 Johnson 40hp - 50hp 2 cyl from 1987 - 2005  <b>Note: Positive terminal next to long bracket</b> OMC: 583482, 585056, 586279
<b>B103</b>		<b>12 VOLT</b>  <b>CCW</b> <b>10 Tooth / 32mm</b> <b>Drive gear: 5006</b>	Suits: Evinrude 9.9hp - 15hp 4 strokes from 1995 - 2001  Johnson 9.9hp - 15hp 4 strokes from 1995 - 2001  OMC: 584608, 586275
<b>B104</b>		<b>12 VOLT</b>  <b>CCW</b> <b>10 Tooth / 32mm</b> <b>Drive gear: 5006</b>	Suits: Evinrude 25hp - 35hp 3 cyl from 1996 - 2001  Johnson 25hp - 35hp 3 cyl from 1998 - 2001  OMC: 584818, 586277
<b>B109</b>		<b>12 VOLT</b>  <b>CCW</b> <b>11 Tooth / 43mm</b> <b>Drive gear: 5007</b>	Suits: Evinrude 25hp - 40hp 2 cyl from 1960 - 1998  Johnson 25hp - 40hp 2 cyl from 1960 - 2005 OMC: 277432, 278232, 3292133, 378674, 379091, 379818, 380139, 380238, 380239, 381864, 385401, 386591, 392133, 585061, 586278
<b>B110</b>		<b>12 VOLT</b>  <b>CCW</b> <b>10 Tooth</b>	Suits: Evinrude 9.9hp - 15hp 2 stroke from 1985 - 1993  Johnson 9.9hp - 15hp 2 stroke from 1985 - 1993  OMC: 386430, 586276
<b>B115</b>		<b>12 VOLT</b>  <b>CCW</b> <b>9 Tooth / 36mm</b> <b>Drive: 5003/5004</b>	Suits: Evinrude 50hp - 75hp 3 cyl from 1969 - 2001  Johnson 60hp - 75hp 3 cyl from 1969 - 2001  OMC: 386657, 585050, 585197, 586281
<b>B140</b>		<b>12 VOLT</b>  <b>CCW</b> <b>10 Tooth</b>	Suits: Evinrude 9.9hp - 15hp from 1994 - 2001  Johnson 9.9hp - 15hp from 1993 - 2001  OMC: 584613, 586274

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**EVINRUDE / JOHNSON**

<b>B147</b>		<b>12 VOLT</b>  <b>CCW</b> <b>9 Tooth / 29mm</b>  <b>Drive: 5008</b>	Suits: Evinrude E-TEC 15hp - 90hp from 2004 - 2012  OMC: 586768, 587045
<b>HIT165</b>		<b>PMGR</b> <b>12 Volt</b>  <b>CW</b> <b>9 Tooth</b>	Suits Johnson 90hp - 140hp 4 stroke from 2003 - 2006  <b>NOTE: Genuine Hitachi unit also available. See S114-837A below</b> Hitachi: S114-837, S114-837A OMC: 5033799
<b>HIT186</b>		<b>PMGR</b> <b>12 Volt</b>  <b>CCW</b> <b>9 Tooth</b>	Suits: Johnson 25hp 4 stroke from 2006-2007  Hitachi: S114-924A OMC: 5036972
<b>PL09</b>		<b>12 VOLT</b>  <b>CCW</b> <b>10 Tooth / 40mm</b>	Suits: Evinrude 85hp - 100hp from 1964 - 1979  Johnson 85hp - 100hp from 1964 - 1979  OMC: 383575, 384194, 384914 Prestolite: MGL4008, MGL4108  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
<b>S114-837A</b>		<b>PMGR</b> <b>12 Volt</b>  <b>CW</b> <b>9 Tooth</b>	Suits Johnson 90hp - 140hp 4 stroke from 2003 - 2006  <b>NOTE: Genuine Hitachi unit. For aftermarket unit see HIT165 above</b> Hitachi: S114-837, S114-837A OMC: 5033799  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
			<b>IMPORTANT TIP</b>  <b>IF YOU WANT TO MAKE MULTIPLE SELECTIONS, IT IS RECOMMENDED TO REGISTER &amp; SIGN INTO SHOPPING CART</b>

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SUBMODEL	YEAR	ENGINE	OEM #	STARTER MODEL
E10E	93-85	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E10E	01-99	15.6ci - 9.9 H.P. / 15.0 H.P	586275	<a href="#">B103</a>
E10E	98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E10E	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584613	<a href="#">B140</a>
E10EL	93-80	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E10EL	01-99	15.6ci - 9.9 H.P. / 15.0 H.P	586275	<a href="#">B103</a>
E10EL	98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E10EL	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584613	<a href="#">B140</a>
E10F	98	15.6ci - 9.9 H.P. / 15.0 H.P	586275	<a href="#">B103</a>
E10F	98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E10F	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584608	<a href="#">B103</a>
E10F	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	386430	<a href="#">B110</a>
E10FEX 4-Stroke	99-95	18.6ci - 9.9 H.P.	584608 586275	<a href="#">B103</a>
E10FREL 4-Stroke	99-95	18.6ci - 9.9 H.P.	584608 586275	<a href="#">B103</a>
E10REL	93-90	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E10REL	98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E10REL	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584613	<a href="#">B140</a>
E10SEL	93-80	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E10SEL	99-94	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E10T	01-99	15.6ci - 9.9 H.P. / 15.0 H.P	586275	<a href="#">B103</a>
E15B	01-98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E15B	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584613	<a href="#">B140</a>
E15D	95	18.6ci - 15 H.P.	584608	<a href="#">B103</a>
E15E	93-80	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E15E	01-99	15.6ci - 9.9 H.P. / 15.0 H.P	586275	<a href="#">B103</a>
E15E	98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E15E	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584613	<a href="#">B140</a>
E15EL	93-80	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E15EL	01-94	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E15EVL	01-00	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E15F	01-98	18.6ci - 15 H.P.	586275	<a href="#">B103</a>
E15F	97-95	18.6ci - 15 H.P.	584608	<a href="#">B103</a>
E15K	95	18.6ci - 15 H.P.	584608	<a href="#">B103</a>

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E15R	93-90	13.2ci - 9.9 H.P.	386430	<a href="#">B110</a>
E15R	01-99	15.6ci - 9.9 H.P. / 15.0 H.P	586275	<a href="#">B103</a>
E15R	98	15.6ci - 9.9 H.P. / 15.0 H.P	586274	<a href="#">B140</a>
E15R	97-94	15.6ci - 9.9 H.P. / 15.0 H.P	584613	<a href="#">B140</a>
E20	98	31.8ci - 20 H.P.	586278	<a href="#">B109</a>
E20	97-96	31.8ci - 20 H.P.	585061	<a href="#">B109</a>
E20 (Older Models)	79-66	31.8ci - 20 H.P.	392133	<a href="#">B109</a>
E20 (Older Models)	79-66	31.8ci - 20 H.P.	585061	<a href="#">B109</a>
E20E	95-85	31.8ci - 20 H.P.	392133	<a href="#">B109</a>
E20E	95-85	31.8ci - 20 H.P.	585061	<a href="#">B109</a>
E20E	95-85	31.8ci - 20 H.P.	585059	<a href="#">B36</a>
E20EL	95-85	31.8ci - 20 H.P.	392133	<a href="#">B109</a>
E20EL	95-85	31.8ci - 20 H.P.	585061	<a href="#">B109</a>
E20EL	95-85	31.8ci - 20 H.P.	585059	<a href="#">B36</a>
E25 (Older Models)	79-66	31.8ci - 25 H.P.	392133	<a href="#">B109</a>
E25 (Older Models)	79-66	31.8ci - 25 H.P.	585061	<a href="#">B109</a>
E25E	98	31.8ci - 25 H.P.	586278	<a href="#">B109</a>
E25E	97-81	31.8ci - 25 H.P.	392133	<a href="#">B109</a>
E25E	97-81	31.8ci - 25 H.P.	585061	<a href="#">B109</a>
E25E	97-81	31.8ci - 25 H.P.	585059	<a href="#">B36</a>
E25EL	97-81	31.8ci - 25 H.P.	392133	<a href="#">B109</a>
E25EL	97-81	31.8ci - 25 H.P.	585061	<a href="#">B109</a>
E25EL	97-81	31.8ci - 25 H.P.	585059	<a href="#">B36</a>
E25KL (3cyl)	98	30.5ci - 25 H.P.	586277	<a href="#">B109</a>
E25QL (3cyl)	98	30.5ci - 25 H.P.	586277	<a href="#">B109</a>
E25TE	98-80	31.8ci - 25 H.P.	392133	<a href="#">B109</a>
E25TE	98-80	31.8ci - 25 H.P.	585061	<a href="#">B109</a>
E25TE	98-80	31.8ci - 25 H.P.	585059	<a href="#">B36</a>
E25TEL	98-80	31.8ci - 25 H.P.	392133	<a href="#">B109</a>
E25TEL	98-80	31.8ci - 25 H.P.	585061	<a href="#">B109</a>
E25TEL	98-80	31.8ci - 25 H.P.	585059	<a href="#">B36</a>
E25TKL (3cyl)	98	30.5ci - 25 H.P.	586277	<a href="#">B104</a>
E28 (Older Models)	76-67	31.8ci - 28 H.P.	392133	<a href="#">B109</a>
E28 (Older Models)	76-67	31.8ci - 28 H.P.	585061	<a href="#">B109</a>

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E28 (Older Models)	66	31.8ci - 28 H.P.	380238	<a href="#">B109</a>
E28 (Older Models)	66	31.8ci - 28 H.P.	392133	<a href="#">B109</a>
E28 (Older Models)	66	31.8ci - 28 H.P.	585061	<a href="#">B109</a>
E28 (Older Models)	65-60	31.8ci - 28 H.P.	380238	<a href="#">B109</a>
E28 (Older Models)	65-60	31.8ci - 28 H.P.	585061	<a href="#">B109</a>
E28ESL	96-87	31.8ci - 28 H.P.	392133	<a href="#">B109</a>
E28ESL	96-87	31.8ci - 28 H.P.	585061	<a href="#">B109</a>
E28ESL	96-87	31.8ci - 28 H.P.	585059	<a href="#">B36</a>
E30 (Older Models)	76-67	31.8ci - 30 H.P.	392133	<a href="#">B109</a>
E30 (Older Models)	66	31.8ci - 30 H.P.	380238	<a href="#">B109</a>
E30 (Older Models)	66	31.8ci - 30 H.P.	392133	<a href="#">B109</a>
E30 (Older Models)	65-60	31.8ci - 30 H.P.	380238	<a href="#">B109</a>

E30E	98-84	31.8ci - 30 H.P.	392133	<a href="#">B109</a>
E30E	98-84	31.8ci - 30 H.P.	585061	<a href="#">B109</a>
E30E	98-84	31.8ci - 30 H.P.	585059	<a href="#">B36</a>
E30EL	98-84	31.8ci - 30 H.P.	392133	<a href="#">B109</a>
E30EL	98-84	31.8ci - 30 H.P.	585061	<a href="#">B109</a>
E30EL	98-84	31.8ci - 30 H.P.	585059	<a href="#">B36</a>
E30TE	98-85	31.8ci - 30 H.P.	392133	<a href="#">B109</a>
E30TE	98-85	31.8ci - 30 H.P.	585061	<a href="#">B109</a>
E30TE	98-85	31.8ci - 30 H.P.	585059	<a href="#">B36</a>
E30TEL	98-85	31.8ci - 30 H.P.	392133	<a href="#">B109</a>
E30TEL	98-85	31.8ci - 30 H.P.	585061	<a href="#">B109</a>
E30TEL	98-85	31.8ci - 30 H.P.	585059	<a href="#">B36</a>
E33 (Older Models)	76-67	31.8ci - 33 H.P.	392133	<a href="#">B109</a>
E33 (Older Models)	76-67	31.8ci - 33 H.P.	585061	<a href="#">B109</a>
E33 (Older Models)	66	31.8ci - 33 H.P.	380238	<a href="#">B109</a>
E33 (Older Models)	66	31.8ci - 33 H.P.	392133	<a href="#">B109</a>
E33 (Older Models)	66	31.8ci - 33 H.P.	585061	<a href="#">B109</a>
E33 (Older Models)	65-60	31.8ci - 33 H.P.	380238	<a href="#">B109</a>
E33 (Older Models)	65-60	31.8ci - 33 H.P.	585061	<a href="#">B109</a>
E35E	84-80	31.8ci - 35 H.P.	392133	<a href="#">B109</a>
E35E	84-80	31.8ci - 35 H.P.	585061	<a href="#">B109</a>

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E35E	84-80	31.8ci - 35 H.P.	585059	<a href="#">B36</a>
E35EL	84-80	31.8ci - 35 H.P.	392133	<a href="#">B109</a>
E35EL	84-80	31.8ci - 35 H.P.	585061	<a href="#">B109</a>
E35EL	84-80	31.8ci - 35 H.P.	585059	<a href="#">B36</a>
E35KL (3cyl)	01-98	34.5ci - 35 H.P.	586277	<a href="#">B104</a>
E35KL (3cyl)	97-96	34.5ci - 35 H.P.	584818	<a href="#">B104</a>
E35QL (3cyl)	98-96	34.5ci - 35 H.P.	584818	<a href="#">B104</a>
E35TEL	84-83	31.8ci - 35 H.P.	392133	<a href="#">B109</a>
E35TEL	84-83	31.8ci - 35 H.P.	585061	<a href="#">B109</a>
E35TEL	84-83	31.8ci - 35 H.P.	585059	<a href="#">B36</a>
E35TKL (3cyl)	01-98	34.5ci - 35 H.P.	586277	<a href="#">B104</a>
E40 (Older Models)	76-60	44.9ci - 40 H.P.	392133	<a href="#">B109</a>
E40 (Older Models)	76-60	44.9ci - 40 H.P.	387684	<a href="#">B40</a>
E40 (Older Models)	76-60	44.9ci - 40 H.P.	389275	<a href="#">B40</a>
E40 (Older Models)	76-60	44.9ci - 40 H.P.	585061	<a href="#">B109</a>
E40D	09-04	40 H.P. E-TECH	586768	<a href="#">B147</a>
E40E	98-89	44.9ci - 40 H.P.	583482	<a href="#">B40</a>
E40E	98-89	44.9ci - 40 H.P.	586279	<a href="#">B40</a>
E40E	88-85	44.9ci - 40 H.P.	392133	<a href="#">B109</a>
E40E	88-85	44.9ci - 40 H.P.	387684	<a href="#">B40</a>
E40E	88-85	44.9ci - 40 H.P.	585061	<a href="#">B109</a>
E40E	88-85	44.9ci - 40 H.P.	585063	<a href="#">B40</a>
E40EL	98-89	44.9ci - 40 H.P.	583482	<a href="#">B40</a>
E40EL	98-89	44.9ci - 40 H.P.	586279	<a href="#">B40</a>
E40EL	88-85	44.9ci - 40 H.P.	392133	<a href="#">B109</a>
E40EL	88-85	44.9ci - 40 H.P.	387684	<a href="#">B40</a>
E40EL	88-85	44.9ci - 40 H.P.	585061	<a href="#">B109</a>
E40EL	88-85	44.9ci - 40 H.P.	585063	<a href="#">B40</a>
E40TE	98-89	44.9ci - 40 H.P.	583482	<a href="#">B40</a>
E40TE	98-89	44.9ci - 40 H.P.	586279	<a href="#">B40</a>
E40TE	88-85	44.9ci - 40 H.P.	392133	<a href="#">B109</a>
E40TE	88-85	44.9ci - 40 H.P.	387684	<a href="#">B40</a>
E40TE	88-85	44.9ci - 40 H.P.	585061	<a href="#">B109</a>
E40TE	88-85	44.9ci - 40 H.P.	585063	<a href="#">B40</a>



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E40TEL	98-89	44.9ci - 40 H.P.	583482	<a href="#">B40</a>
E40TEL	98-89	44.9ci - 40 H.P.	586279	<a href="#">B40</a>
E40TEL	88-85	44.9ci - 40 H.P.	392133	<a href="#">B109</a>
E40TEL	88-85	44.9ci - 40 H.P.	387684	<a href="#">B40</a>
E40TEL	88-85	44.9ci - 40 H.P.	585061	<a href="#">B109</a>
E40TEL	88-85	44.9ci - 40 H.P.	585063	<a href="#">B40</a>
E40TL	98-89	44.9ci - 40 H.P.	583482	<a href="#">B40</a>
E40TL	98-89	44.9ci - 40 H.P.	586279	<a href="#">B40</a>
E40TTL	98-89	44.9ci - 40 H.P.	583482	<a href="#">B40</a>
E40TTL	98-89	44.9ci - 40 H.P.	586279	<a href="#">B40</a>
E48ESL	96-87	44.9ci - 48 H.P.	583482	<a href="#">B40</a>
E48ESL	96-87	44.9ci - 48 H.P.	586279	<a href="#">B40</a>
E50 (Older Models)	79-71	44.9ci - 50 H.P.	387684	<a href="#">B40</a>
E50 (Older Models)	79-71	44.9ci - 50 H.P.	389275	<a href="#">B40</a>
E50 (Older Models)	79-71	44.9ci - 50 H.P.	585063	<a href="#">B40</a>
E50BE	94-89	44.9ci - 50 H.P.	583482	<a href="#">B40</a>
E50BE	94-89	44.9ci - 50 H.P.	586279	<a href="#">B40</a>
E50BE	88-81	44.9ci - 50 H.P.	387684	<a href="#">B40</a>
E50BE	88-81	44.9ci - 50 H.P.	585063	<a href="#">B40</a>
E50BEL	95-89	44.9ci - 50 H.P.	583482	<a href="#">B40</a>
E50BEL	95-89	44.9ci - 50 H.P.	586279	<a href="#">B40</a>
E50BEL	88-81	44.9ci - 50 H.P.	387684	<a href="#">B40</a>
E50BEL	88-81	44.9ci - 50 H.P.	585063	<a href="#">B40</a>
E50D	09-04	50 H.P. E-TECH	586768	<a href="#">B147</a>
E50DTL (3cyl)	98	56.1ci - 50 H.P.	586281	<a href="#">B115</a>
E50DTL (3cyl)	97-95	56.1ci - 50 H.P.	585058	<a href="#">B39</a>
E50EL (3cyl)	98	56.1ci - 50 H.P.	586281	<a href="#">B115</a>
E50EL (3cyl)	97-95	56.1ci - 50 H.P.	585058	<a href="#">B39</a>
E50J Jet	97-91	44.9ci - 35 H.P.	586280	<a href="#">B40</a>
E50TEL	97-89	44.9ci - 50 H.P.	583482	<a href="#">B40</a>
E50TEL	97-89	44.9ci - 50 H.P.	586279	<a href="#">B40</a>
E50TEL	88-83	44.9ci - 50 H.P.	387684	<a href="#">B40</a>
E50TEL	88-83	44.9ci - 50 H.P.	585063	<a href="#">B40</a>
E50TL	97-89	44.9ci - 50 H.P.	583482	<a href="#">B40</a>

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E50TL	97-89	44.9ci - 50 H.P.	586279	<a href="#">B40</a>
E50TL	88-84	44.9ci - 50 H.P.	387684	<a href="#">B40</a>
E50TL	88-84	44.9ci - 50 H.P.	585063	<a href="#">B40</a>
E50TTL (3cyl)	98	56.1ci - 50 H.P.	586281	<a href="#">B115</a>
E50TTL (3cyl)	97-95	56.1ci - 50 H.P.	585058	<a href="#">B39</a>
E55M	09-08	55 H.P. E-TECH	586768	<a href="#">B147</a>
E60 (Older Models)	76-71	44.9ci - 60 H.P.	387684	<a href="#">B40</a>
E60 (Older Models)	70-69	44.9ci - 60 H.P.	391735	<a href="#">B39</a>
E60D	09-05	60 H.P. E-TECH	586768	<a href="#">B147</a>
E60E (2cyl)	82-80	44.9ci - 60 H.P.	387684	<a href="#">B40</a>
E60E (2cyl)	82-80	44.9ci - 60 H.P.	389275	<a href="#">B40</a>
E60E (2cyl)	82-80	44.9ci - 60 H.P.	585063	<a href="#">B40</a>
E60EL	88-86	49.7ci - 60 H.P.	391735	<a href="#">B39</a>
E60EL	88-86	49.7ci - 60 H.P.	386657	<a href="#">B115</a>
E60EL	98	56.1ci - 60 H.P.	586281	<a href="#">B115</a>
E60EL	97-95	56.1ci - 60 H.P.	585058	<a href="#">B39</a>
E60EL	94-89	56.1ci - 60 H.P.	391735	<a href="#">B39</a>
E60EL (2cyl)	85-80	44.9ci - 60 H.P.	387684	<a href="#">B40</a>
E60EL (2cyl)	85-80	44.9ci - 60 H.P.	389275	<a href="#">B40</a>
E60EL (2cyl)	85-80	44.9ci - 60 H.P.	585063	<a href="#">B40</a>
E60TL	88-86	49.7ci - 60 H.P.	391735	<a href="#">B39</a>
E60TL	88-86	49.7ci - 60 H.P.	386657	<a href="#">B115</a>
E60TL	98	56.1ci - 60 H.P.	586281	<a href="#">B115</a>
E60TL	97-95	56.1ci - 60 H.P.	585058	<a href="#">B39</a>
E60TL	94-89	56.1ci - 60 H.P.	391735	<a href="#">B39</a>
E60TL (2cyl)	85-84	44.9ci - 60 H.P.	387684	<a href="#">B40</a>
E60TL (2cyl)	85-84	44.9ci - 60 H.P.	389275	<a href="#">B40</a>
E60TL (2cyl)	85-84	44.9ci - 60 H.P.	585063	<a href="#">B40</a>
E60TTL	98	56.1ci - 60 H.P.	586281	<a href="#">B115</a>
E60TTL	97-95	56.1ci - 60 H.P.	585058	<a href="#">B39</a>
E60TTL	94-89	56.1ci - 60 H.P.	391735	<a href="#">B39</a>
E65 (Older Models)	79-69	44.9ci - 65 H.P.	391735	<a href="#">B39</a>
E65 (Older Models)	79-69	44.9ci - 65 H.P.	386657	<a href="#">B115</a>
E65 (Older Models)	68-64	44.9ci - 65 H.P.	1113519	B109

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E65RWL	86-85	49.7ci - 65 H.P.	391735	<a href="#">B39</a>
E65RWL	86-85	49.7ci - 65 H.P.	386657	<a href="#">B115</a>
E65TEL	86-85	49.7ci - 65 H.P.	391735	<a href="#">B39</a>
E65TEL	86-85	49.7ci - 65 H.P.	386657	<a href="#">B115</a>
E65W	09-08	65 H.P. E-TECH	586768	<a href="#">B147</a>
E65WML	88-86	49.7ci - 65 H.P.	391735	<a href="#">B39</a>
E65WML	88-86	49.7ci - 65 H.P.	386657	<a href="#">B115</a>
E65WML	89	56.1ci - 65 H.P.	386657	<a href="#">B115</a>
E65WML	89	56.1ci - 65 H.P.	585058	<a href="#">B39</a>
E65WML	89	56.1ci - 65 H.P.	585197	<a href="#">B115</a>
E70 (Older Models)	79-71	49.7ci - 70 H.P.	387684	<a href="#">B40</a>
E70 (Older Models)	70-69	49.7ci - 70 H.P.	391735	<a href="#">B39</a>
E70EL	85-80	49.7ci - 70 H.P.	391735	<a href="#">B39</a>
E70EL	85-80	49.7ci - 70 H.P.	386657	<a href="#">B115</a>
E70EL	97-86	56.1ci - 70 H.P.	386657	<a href="#">B115</a>
E70EL	97-86	56.1ci - 70 H.P.	585058	<a href="#">B39</a>
E70EL	97-86	56.1ci - 70 H.P.	585197	<a href="#">B115</a>
E70TL	85-84	49.7ci - 70 H.P.	391735	<a href="#">B39</a>
E70TL	85-84	49.7ci - 70 H.P.	386657	<a href="#">B115</a>
E70TL	97-86	56.1ci - 70 H.P.	386657	<a href="#">B115</a>
E70TL	97-86	56.1ci - 70 H.P.	585058	<a href="#">B39</a>
E70TL	97-86	56.1ci - 70 H.P.	585197	<a href="#">B115</a>
E70TTL	95-91	56.1ci - 70 H.P.	386657	<a href="#">B115</a>
E70TTL	95-91	56.1ci - 70 H.P.	585058	<a href="#">B39</a>
E70TTL	95-91	56.1ci - 70 H.P.	585197	<a href="#">B115</a>
E75 (Older Models)	79-71	49.7ci - 70 H.P.	387684	<a href="#">B40</a>
E75 (Older Models)	70-69	49.7ci - 70 H.P.	391735	<a href="#">B39</a>
E75DP	09-04	75 H.P. E-TECH	586768	<a href="#">B147</a>
E75DS	09-08	75 H.P. E-TECH	586768	<a href="#">B147</a>
E75E	88-84	49.7ci - 75 H.P.	391735	<a href="#">B39</a>
E75E	88-84	49.7ci - 75 H.P.	386657	<a href="#">B115</a>
E75ER	83-80	49.7ci - 75 H.P.	391735	<a href="#">B39</a>
E75ER	83-80	49.7ci - 75 H.P.	386657	<a href="#">B115</a>
E75ERL	80	49.7ci - 75 H.P.	391735	<a href="#">B39</a>

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E75ERL	80	49.7ci - 75 H.P.	386657	<a href="#">B115</a>
E75FP	03-01	75 H.P. FICHT	586287	<a href="#">B19</a>
E75FV	01	75 H.P. FICHT	586287	<a href="#">B19</a>
E75TL	84	49.7ci - 75 H.P.	391735	<a href="#">B39</a>
E75TL	84	49.7ci - 75 H.P.	386657	<a href="#">B115</a>
E75TRL	83-81	49.7ci - 75 H.P.	391735	<a href="#">B39</a>
E75TRL	83-81	49.7ci - 75 H.P.	386657	<a href="#">B115</a>
E85 (Older Models)	79-64	1.6L - 99.6ci - 85 H.P.	MGL4008	PL9
E85 (Older Models)	79-64	1.6L - 99.6ci - 85 H.P.	MKW4001	<a href="#">B62</a>
E85 (Older Models)	79-64	1.6L - 99.6ci - 85 H.P.	389954	<a href="#">B62</a>
E85ML	80	1.6L - 99.6ci - 85 H.P.	MKW4001	<a href="#">B62</a>
E85ML	80	1.6L - 99.6ci - 85 H.P.	389954	<a href="#">B62</a>
E85TL	80	1.6L - 99.6ci - 85 H.P.	MKW4001	<a href="#">B62</a>
E85TL	80	1.6L - 99.6ci - 85 H.P.	389954	<a href="#">B62</a>
E85TTL	95-91	1.6L - 99.6ci - 85 H.P.	585057	<a href="#">B62</a>
E85TX	80	1.6L - 99.6ci - 85 H.P.	MKW4001	<a href="#">B62</a>
E85TX	80	1.6L - 99.6ci - 85 H.P.	389954	<a href="#">B62</a>
E88MSL	96-87	1.6L - 99.6ci - 88 H.P.	585057	<a href="#">B62</a>
E88TSL	96-94	1.6L - 99.6ci - 88 H.P.	585057	<a href="#">B62</a>
E90 (Older Models)	77-70	1.6L - 99.6ci - 90 H.P.	MGL4008	PL9
E90 (Older Models)	77-70	1.6L - 99.6ci - 90 H.P.	MKW4001	<a href="#">B62</a>
E90 (Older Models)	77-70	1.6L - 99.6ci - 90 H.P.	389954	<a href="#">B62</a>
E90D	09-04	90 H.P. E-TECH	586768	<a href="#">B147</a>
E90EL	98-95	1.6L - 99.6ci - 90 H.P.	584980	<a href="#">B75</a>
E90F	03-98	90 H.P. FICHT	586287	<a href="#">B19</a>
E90ML	86-81	1.6L - 99.6ci - 90 H.P.	MKW4001	<a href="#">B62</a>
E90ML	86-81	1.6L - 99.6ci - 90 H.P.	389954	<a href="#">B62</a>
E90PL FICHT V4	01-99	1.7L - 105.4ci - 90 H.P.	584980	<a href="#">B75</a>
E90SL	98-95	1.6L - 99.6ci - 90 H.P.	584980	<a href="#">B75</a>
E90TL	95-81	1.6L - 99.6ci - 90 H.P.	MKW4001	<a href="#">B62</a>
E90TL	95-81	1.6L - 99.6ci - 90 H.P.	389954	<a href="#">B62</a>
E90TL	95-81	1.6L - 99.6ci - 90 H.P.	585057	<a href="#">B62</a>
E90TSL	98-96	1.6L - 99.6ci - 90 H.P.	585057	<a href="#">B62</a>
E90TX	86-81	1.6L - 99.6ci - 90 H.P.	MKW4001	<a href="#">B62</a>

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E90TX	86-81	1.6L - 99.6ci - 90 H.P.	389954	<a href="#">B62</a>
E100 (Older Models)	79-69	1.6L - 99.6ci - 100 H.P.	MGL4008	PL9
E100 (Older Models)	79-69	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100 (Older Models)	79-69	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100F	05-04	100 H.P. FICHT	586287	<a href="#">B19</a>
E100ML	80	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100ML	80	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100STL	90-89	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100STL	90-89	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100STL XP	93-91	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100STL XP	93-91	1.6L - 99.6ci - 100 H.P.	585057	<a href="#">B62</a>
E100TL	80	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100TL	80	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100TX	80	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100TX	80	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100WML	86-85	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100WML	86-85	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100WQL COMMERCIAL	99-98	1.6L - 99.6ci - 100 H.P.	586284	<a href="#">B75</a>
E100WQX COMMERCIAL	99-98	1.6L - 99.6ci - 100 H.P.	586284	<a href="#">B75</a>
E100WTL COMMERCIAL	97-92	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100WTL COMMERCIAL	97-92	1.6L - 99.6ci - 100 H.P.	585057	<a href="#">B62</a>
E100WTL SUPER	91-85	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100WTL SUPER	91-85	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100WTL SUPER	91-85	1.6L - 99.6ci - 100 H.P.	585057	<a href="#">B62</a>
E100WTX COMMERCIAL	97-92	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100WTX COMMERCIAL	97-92	1.6L - 99.6ci - 100 H.P.	585057	<a href="#">B62</a>
E100WTX SUPER	91-86	1.6L - 99.6ci - 100 H.P.	MKW4001	<a href="#">B62</a>
E100WTX SUPER	91-86	1.6L - 99.6ci - 100 H.P.	389954	<a href="#">B62</a>
E100WTX SUPER	91-86	1.6L - 99.6ci - 100 H.P.	585057	<a href="#">B62</a>
E105J	91	2.5L - 149.4ci - 105 H.P.	432925	<a href="#">B19</a>
E105W	01-99	105 H.P.	586284	<a href="#">B75</a>
E110ML	89-86	1.6L - 99.6ci - 110 H.P.	MKW4001	<a href="#">B62</a>
E110ML	89-86	1.6L - 99.6ci - 110 H.P.	389954	<a href="#">B62</a>
E110TL	89-86	1.6L - 99.6ci - 110 H.P.	MKW4001	<a href="#">B62</a>

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E110TL	89-86	1.6L - 99.6ci - 110 H.P.	389954	<a href="#">B62</a>
E110TX	89-87	1.6L - 99.6ci - 110 H.P.	MKW4001	<a href="#">B62</a>
E110TX	89-87	1.6L - 99.6ci - 110 H.P.	389954	<a href="#">B62</a>
E112TSL	96-94	1.6L - 99.6ci - 112 H.P.	585057	<a href="#">B62</a>
E112TSX	96-94	1.6L - 99.6ci - 112 H.P.	585057	<a href="#">B62</a>
E115 (Older Models)	79-73	1.6L - 99.6ci - 115 H.P.	MKW4001	<a href="#">B62</a>
E115 (Older Models)	79-73	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E115EL	98-95	1.7L - 105.4ci - 115 H.P.	584980	<a href="#">B75</a>
E115F	06-98	1.7L - 105.4ci - 115 H.P.	586287	<a href="#">B19</a>
E115GL	98-95	1.7L - 105.4ci - 115 H.P.	584980	<a href="#">B75</a>
E115J	93-91	1.6L - 99.6ci - 80 H.P.	585057	<a href="#">B62</a>
E115JKL	95-94	1.6L - 99.6ci - 80 H.P.	585057	<a href="#">B62</a>
E115JL	97-94	1.6L - 99.6ci - 80 H.P.	585057	<a href="#">B62</a>
E115JTL	98	1.6L - 99.6ci - 80 H.P.	586284	<a href="#">B75</a>
E115ML	94-90	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E115ML	94-90	1.6L - 99.6ci - 115 H.P.	585057	<a href="#">B62</a>
E115ML	84-80	1.6L - 99.6ci - 115 H.P.	MKW4001	<a href="#">B62</a>
E115ML	84-80	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E115SL	98-95	1.7L - 105.4ci - 115 H.P.	584980	<a href="#">B75</a>
E115SX	98-95	1.7L - 105.4ci - 115 H.P.	584980	<a href="#">B75</a>
E115TL	95-90	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E115TL	95-90	1.6L - 99.6ci - 115 H.P.	585057	<a href="#">B62</a>
E115TL	85-80	1.6L - 99.6ci - 115 H.P.	MKW4001	<a href="#">B62</a>
E115TL	85-80	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E115TSL	98-97	1.7L - 105.4ci - 115 H.P.	585057	<a href="#">B62</a>
E115TSX	98-97	1.7L - 105.4ci - 115 H.P.	585057	<a href="#">B62</a>
E115TX	95-90	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E115TX	95-90	1.6L - 99.6ci - 115 H.P.	585057	<a href="#">B62</a>
E115TX	84-80	1.6L - 99.6ci - 115 H.P.	MKW4001	<a href="#">B62</a>
E115TX	84-80	1.6L - 99.6ci - 115 H.P.	389954	<a href="#">B62</a>
E120TL	87-85	1.8L - 110ci - 120 H.P.	393570	<a href="#">B66</a>
E120TL	94-88	2.0L - 122ci - 120 H.P.	393570	<a href="#">B66</a>
E120TX	87-85	1.8L - 110ci - 120 H.P.	393570	<a href="#">B66</a>
E120TX	94-88	2.0L - 122ci - 120 H.P.	393570	<a href="#">B66</a>



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E125 (Older Models)	77-73	1.8L - 110ci - 125 H.P.	MKW4001	<a href="#">B62</a>
E125 (Older Models)	77-73	1.8L - 110ci - 125 H.P.	389954	<a href="#">B62</a>
E125ES	95-89	125 H.P.	393570	<a href="#">B66</a>
E130CX	95	2.0L - 122ci - 130 H.P.	585060	<a href="#">B66</a>
E130TL	98-95	2.0L - 122ci - 130 H.P.	585060	<a href="#">B66</a>
E130TX	98-95	2.0L - 122ci - 130 H.P.	585060	<a href="#">B66</a>
E135 (Older Models)	77-73	2.0L - 122ci - 135 H.P.	MKW4001	<a href="#">B62</a>
E135 (Older Models)	77-73	2.0L - 122ci - 135 H.P.	389954	<a href="#">B62</a>
E135F	06-00	135 H.P.	586287	<a href="#">B19</a>
E140 (Older Models)	79-73	1.6L - 99.6ci - 140 H.P.	MKW4001	<a href="#">B62</a>
E140 (Older Models)	79-73	1.6L - 99.6ci - 140 H.P.	389954	<a href="#">B62</a>
E140CX	94-88	2.0L - 122ci - 140 H.P.	393570	<a href="#">B66</a>
E140ML	80	1.6L - 99.6ci - 140 H.P.	MKW4001	<a href="#">B62</a>
E140ML	80	1.6L - 99.6ci - 140 H.P.	389954	<a href="#">B62</a>
E140TL	84	1.6L - 99.6ci - 140 H.P.	MKW4001	<a href="#">B62</a>
E140TL	84	1.6L - 99.6ci - 140 H.P.	389954	<a href="#">B62</a>
E140TL	87-85	1.8L - 110ci - 140 H.P.	393570	<a href="#">B66</a>
E140TL	94-88	2.0L - 122ci - 140 H.P.	393570	<a href="#">B66</a>
E140TRL	83-80	1.6L - 99.6ci - 140 H.P.	MKW4001	<a href="#">B62</a>
E140TRL	83-80	1.6L - 99.6ci - 140 H.P.	389954	<a href="#">B62</a>
E140TRX	83-80	1.6L - 99.6ci - 140 H.P.	MKW4001	<a href="#">B62</a>
E140TRX	83-80	1.6L - 99.6ci - 140 H.P.	389954	<a href="#">B62</a>
E140TX	84	1.6L - 99.6ci - 140 H.P.	MKW4001	<a href="#">B62</a>
E140TX	84	1.6L - 99.6ci - 140 H.P.	389954	<a href="#">B62</a>
E140TX	87-85	1.8L - 110ci - 140 H.P.	393570	<a href="#">B66</a>
E140TX	94-88	2.0L - 122ci - 140 H.P.	393570	<a href="#">B66</a>
E150 (Older Models)	79-77	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150 (Older Models)	79-77	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150CX	91-88	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150CX	91-88	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150EL	98-91	2.6L - 158ci - 150 H.P.	432925	<a href="#">B19</a>
E150EX	98-91	2.6L - 158ci - 150 H.P.	432925	<a href="#">B19</a>
E150F FICHT V6	06-97	2.6L - 158ci - 150 H.P.	586287	<a href="#">B19</a>
E150GL	98-91	2.6L - 158ci - 150 H.P.	432925	<a href="#">B19</a>

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E150JL	98-92	2.6L - 158ci - 105 H.P.	432925	<a href="#">B19</a>
E150L INTRUDER FICHT V6	98	2.6L - 158ci - 150 H.P.	438878	<a href="#">B19</a>
E150NX	98-91	2.6L - 158ci - 150 H.P.	432925	<a href="#">B19</a>
E150SL	98-96	2.6L - 158ci - 150 H.P.	432925	<a href="#">B19</a>
E150STL	91-84	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150STL	91-84	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150TL	91-84	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150TL	91-84	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150TRL	83-80	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150TRL	83-80	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150TRX	83-80	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150TRX	83-80	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150TX	91-84	2.5L - 149.4ci - 150 H.P.	387094	<a href="#">B3</a>
E150TX	91-84	2.5L - 149.4ci - 150 H.P.	395207	<a href="#">B3</a>
E150W	97-91	2.6L - 158ci - 150 H.P.	432925	<a href="#">B19</a>
E155WTL	95-85	2.5L - 149.4ci - 155 H.P.	387094	<a href="#">B3</a>
E155WTL	95-85	2.5L - 149.4ci - 155 H.P.	395207	<a href="#">B3</a>
E155WTX	95-85	2.5L - 149.4ci - 155 H.P.	387094	<a href="#">B3</a>
E155WTX	95-85	2.5L - 149.4ci - 155 H.P.	395207	<a href="#">B3</a>
E175 (Older Models)	79-77	2.5L - 149.4ci - 175 H.P.	387094	<a href="#">B3</a>
E175 (Older Models)	79-77	2.5L - 149.4ci - 175 H.P.	395207	<a href="#">B3</a>
E175EX	98-91	2.6L - 158ci - 175 H.P.	432925	<a href="#">B19</a>
E175F FICHT V6	06-98	2.6L - 158ci - 175 H.P.	586287	<a href="#">B19</a>
E175GL	98-91	2.6L - 158ci - 175 H.P.	432925	<a href="#">B19</a>
E175NX	98-93	2.6L - 158ci - 175 H.P.	432925	<a href="#">B19</a>
E175SL	98-95	2.6L - 158ci - 175 H.P.	432925	<a href="#">B19</a>
E175STL	91-90	2.6L - 160.3ci - 175 H.P.	387094	<a href="#">B3</a>
E175STL	91-90	2.6L - 160.3ci - 175 H.P.	395207	<a href="#">B3</a>
E175TL	89-86	2.6L - 160.3ci - 175 H.P.	387094	<a href="#">B3</a>
E175TL	89-86	2.6L - 160.3ci - 175 H.P.	395207	<a href="#">B3</a>
E175TRL	83-80	2.5L - 149.4ci - 175 H.P.	387094	<a href="#">B3</a>
E175TRL	83-80	2.5L - 149.4ci - 175 H.P.	395207	<a href="#">B3</a>
E175TRX	83-80	2.5L - 149.4ci - 175 H.P.	387094	<a href="#">B3</a>
E175TRX	83-80	2.5L - 149.4ci - 175 H.P.	395207	<a href="#">B3</a>

# IMPORTANT TIP

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E175TX	91-85	2.6L - 160.3ci - 175 H.P.	387094	<a href="#">B3</a>
E175TX	91-85	2.6L - 160.3ci - 175 H.P.	395207	<a href="#">B3</a>
E185TL	85-84	2.5L - 149.4ci - 185 H.P.	387094	<a href="#">B3</a>
E185TL	85-84	2.5L - 149.4ci - 185 H.P.	395207	<a href="#">B3</a>
E185TX	85-84	2.5L - 149.4ci - 185 H.P.	387094	<a href="#">B3</a>
E185TX	85-84	2.5L - 149.4ci - 185 H.P.	395207	<a href="#">B3</a>
E200 (Older Models)	79-77	2.5L - 149.4ci - 200 H.P.	387094	<a href="#">B3</a>
E200 (Older Models)	79-77	2.5L - 149.4ci - 200 H.P.	395207	<a href="#">B3</a>
E200CX	98-88	3.0L - 183ci - 200 H.P.	584799	<a href="#">B29</a>
E200CZ	95-93	3.0L - 183ci - 200 H.P.	584799	<a href="#">B29</a>
E200F FICHT V6	01-99	3.0L - 183ci - 200 H.P.	586411	<a href="#">B29</a>
E200SCL	90-88	3.0L - 183ci - 200 H.P.	391511	<a href="#">B29</a>
E200STL	87-86	2.7L - 160.3ci - 200 H.P.	387094	<a href="#">B3</a>
E200STL	87-86	2.7L - 160.3ci - 200 H.P.	395207	<a href="#">B3</a>
E200STL	98-88	3.0L - 183ci - 200 H.P.	584799	<a href="#">B29</a>
E200TL	98-89	3.0L - 183ci - 200 H.P.	584799	<a href="#">B29</a>
E200TRL	83-80	2.5L - 149.4ci - 200 H.P.	387094	<a href="#">B3</a>
E200TRL	83-80	2.5L - 149.4ci - 200 H.P.	395207	<a href="#">B3</a>
E200TRX	83-80	2.5L - 149.4ci - 200 H.P.	387094	<a href="#">B3</a>
E200TRX	83-80	2.5L - 149.4ci - 200 H.P.	395207	<a href="#">B3</a>
E200TX	87	2.7L - 160.3ci - 200 H.P.	387094	<a href="#">B3</a>
E200TX	87	2.7L - 160.3ci - 200 H.P.	395207	<a href="#">B3</a>
E200TX	98-88	3.0L - 183ci - 200 H.P.	584799	<a href="#">B29</a>
E200TZ	95-93	3.0L - 183ci - 200 H.P.	584799	<a href="#">B29</a>
E200W FICHT V6	01-99	3.0L - 183ci - 200 H.P.	586411	<a href="#">B29</a>
E225 (Older Models)	79-77	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225 (Older Models)	79-77	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225CL	87	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225CL	87	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225CL	90-88	3.0L - 183ci - 225 H.P.	391511	<a href="#">B29</a>
E225CX	87	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225CX	87	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225CX	99-88	3.0L - 183ci - 225 H.P.	584799	<a href="#">B29</a>
E225CZ	99-88	3.0L - 183ci - 225 H.P.	584799	<a href="#">B29</a>

# IMPORTANT TIP

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E225F FICHT V6	01-99	3.0L - 183ci - 225 H.P.	586411	<a href="#">B29</a>
E225PL	87	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225PL	87	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225PL	94-88	3.0L - 183ci - 225 H.P.	391511	<a href="#">B29</a>
E225PTL	86	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225PTL	86	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225PTX	86	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225PTX	86	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225PX	87	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225PX	87	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225PX	94-88	3.0L - 183ci - 225 H.P.	391511	<a href="#">B29</a>
E225PZ	94-93	3.0L - 183ci - 225 H.P.	391511	<a href="#">B29</a>
E225STL	98-94	3.0L - 183ci - 225 H.P.	584799	<a href="#">B29</a>
E225TL	87-86	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225TL	87-86	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225TL	93-88	3.0L - 183ci - 225 H.P.	391511	<a href="#">B29</a>
E225TX	87-86	2.7L - 160.3ci - 225 H.P.	387094	<a href="#">B3</a>
E225TX	87-86	2.7L - 160.3ci - 225 H.P.	395207	<a href="#">B3</a>
E225TX	98-88	3.0L - 183ci - 225 H.P.	584799	<a href="#">B29</a>
E225TZ	98-93	3.0L - 183ci - 225 H.P.	584799	<a href="#">B29</a>
E235 (Older Models)	79-77	2.7L - 160.3ci - 235 H.P.	387094	<a href="#">B3</a>
E235 (Older Models)	79-77	2.7L - 160.3ci - 235 H.P.	395207	<a href="#">B3</a>
E235STL	85-84	2.7L - 160.3ci - 235 H.P.	387094	<a href="#">B3</a>
E235STL	85-84	2.7L - 160.3ci - 235 H.P.	395207	<a href="#">B3</a>
E235TL	85-84	2.7L - 160.3ci - 235 H.P.	387094	<a href="#">B3</a>
E235TL	85-84	2.7L - 160.3ci - 235 H.P.	395207	<a href="#">B3</a>
E235TRL	83-80	2.7L - 160.3ci - 235 H.P.	387094	<a href="#">B3</a>
E235TRL	83-80	2.7L - 160.3ci - 235 H.P.	395207	<a href="#">B3</a>
E235TRX	83-80	2.7L - 160.3ci - 235 H.P.	387094	<a href="#">B3</a>
E235TRX	83-80	2.7L - 160.3ci - 235 H.P.	395207	<a href="#">B3</a>
E235TX	85-84	2.7L - 160.3ci - 235 H.P.	387094	<a href="#">B3</a>
E235TX	85-84	2.7L - 160.3ci - 235 H.P.	395207	<a href="#">B3</a>
E250CX	98-91	4.0L - 244ci - 250 H.P.	584799	<a href="#">B29</a>
E250CZ	95-93	4.0L - 244ci - 250 H.P.	584799	<a href="#">B29</a>

## IMPORTANT TIP

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E250F	01-00	250 H.P.	586411	<a href="#">B29</a>
E250TX	98-91	4.0L - 244ci - 250 H.P.	584799	<a href="#">B29</a>
E250TZ	95-93	4.0L - 244ci - 250 H.P.	584799	<a href="#">B29</a>
E275CL	88-87	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275CX	88-87	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275PL	88-87	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275PTL	86	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275PTX	86	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275PX	88-87	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275TL	85	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E275TX	85	3.6L - 220ci - 275 H.P.	391511	<a href="#">B29</a>
E300CL	87	3.6L - 220ci - 300 H.P.	391511	<a href="#">B29</a>
E300CL	90-88	4.0L - 244ci - 300 H.P.	391511	<a href="#">B29</a>
E300CX	87	3.6L - 220ci - 300 H.P.	391511	<a href="#">B29</a>
E300CX	95-88	4.0L - 244ci - 300 H.P.	584799	<a href="#">B29</a>
E300PL	95-87	4.0L - 244ci - 300 H.P.	584799	<a href="#">B29</a>
E300PTL	86	3.6L - 220ci - 300 H.P.	391511	<a href="#">B29</a>
E300PX	87	3.6L - 220ci - 300 H.P.	391511	<a href="#">B29</a>
E300PX	95-88	4.0L - 244ci - 300 H.P.	391511	<a href="#">B29</a>
E300TL	85	3.6L - 220ci - 300 H.P.	391511	<a href="#">B29</a>

## IMPORTANT TIP

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## EVINRUDE / JOHNSON

6003		Start relay 12 volt  4 Terminal isolated base	Suits: OMC Starter apps Most 20hp - 300hp from 1969 - 2006  OMC: 383622, 395419, 582708, 586180	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6004		Trim relay 12 volt  4 Terminal isolated base	Suits: OMC trim apps 70hp - 235hp from 1976 - 1981  OMC: 172869, 581528	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6016		Start relay 12 Volt  4 Terminal	Suits: OMC 9.9hp - 15hp Outboards  OMC: 584580	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6017		Start relay 12 Volt  4 Terminal	Suits: Evinrude E-TEC 25hp-300hp  OMC: 586774	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6200		Plug connector and wire 12 Volt 2 pin 25cm long wires	Suits: E-TEC solenoids	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
9250		12 Volt  Tilt trim relay	Suits: E-TEC 25hp - 300hp from 2004 up  BRP: 586767, 0586767	<b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>





# VALUE TRIM MOTORS

[www.outboardparts.com.au](http://www.outboardparts.com.au)

TIP

COPY PART NUMBER  
FROM CATALOGUE  
INTO SITE - SEARCH  
TO PURCHASE IN  
ONLINE STORE.

EXAMPLE PLACE PART # HERE

SELECT IMAGE  
TO PROCEED TO  
STORE

**IMPORTANT**

**TIP**

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## EVINRUDE / JOHNSON

TRM16		12 volt 3 wire motor and reservoir	Suits: Most 45hp from 1989 - 1990, 2 cyl from 1984 - 1988, 3 cyl from 1977 - 1983, 4 cyl from 1974 - 1977 <b>Note: Reservoir base 95mm ID, 110mm OD</b>  OMC: 172850, 173596, 172655 Prestolite: ESQ4006, ESQ4007-1, ESQ4009S
TRM33		12 volt 3 wire 2 bolt motor only	Suits: Retro-fit tilt kit 40-75hp from 1972 - 88, Retro-fit tilt kit 20 / 25 /30/ 35hp from 1982 - 1995 <b>Note: Motor mounts horizontally on single external ram</b>  OMC: 172588, 173944
TRM39		12 volt 2 wire 4 hole motor only	Suits: 50hp - 225hp with SHOWA 3 ram tilt trim from 1991-2001  <b>Note: Female spade terminal ends</b>  OMC: 434495, 434496, 438529, 438531
TRM40		12 volt 2 wire 4 hole motor only	Suits: 25hp & 35hp from 1996 - 2001, 40hp & 50hp from 1992 -2004 <b>Note: Female spade terminal ends</b> <b>Note: Internal Hex shaft</b>  OMC: 435532, 437801
TRM70		12 volt 2 wire 4 hole motor only	Suits: 40hp, 50hp from 1989 -1992 <b>Note: Male spade terminal ends</b> <b>Note: Internal Hex shaft</b>  OMC: 433226
TRM75		12 volt 2 wire 4 hole motor only	Suits: 75hp - 250hp FICHT models from 1997 - 2005  <b>Note: Sealed female terminal ends</b>  OMC: 5005254, 438786, 439937
TRM86		12 volt 2 wire 4 hole motor only	Suits: E-TEC 25hp - 30hp from 2009 up E-TEC 40hp - 55hp from 2004 up E-TEC 60hp from 2005 up <b>Note: single ram models</b> OMC: 5005831, 5005441, 5005730, 5007774, 5007775
8000		Valve Body	Suits: 75hp - 135hp models from 1973 - 1980  <b>Note: This valve body suits TRM12 motor/reservoir</b>

SELECT IMAGE  
TO PROCEED TO  
STORE

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### EVINRUDE / JOHNSON

TRM4		12 volt	Suits: Most 2 wire 3 cyl, 4 cyl, 6 cyl, & 8 cyl from 1982 -1989
		2 wire 3 hole motor only	<b>Note: Male spade terminal ends</b>  OMC: 391264, 393259, 393988, 394176, 435548, 983019, 983446, 985237
TRM12		12 volt	Suits: Most 75hp, 85hp, 90hp, 115hp, 135hp V4 from 1973 - 1980
		3 wire  motor and reservoir	<b>Note: Reservoir base 79mm ID, 89mm OD</b>  OMC: 172543, 382715 Prestolite: ESZ4009, ESZ4012, ESZ4014, ETX4001
TRM13		12 volt	Suits: Most older 3 wire models, 3 cyl, 4 cyl, 6 cyl up to 1981
		3 wire 3 hole motor only	OMC: 387277, 582047, 582155

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## EVINRUDE / JOHNSON

6003		Start relay 12 volt  4 Terminal isolated base	Suits: OMC Starter apps Most 20hp - 300hp from 1969 - 2006  OMC: 383622, 395419, 582708, 586180  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6004		Trim relay 12 volt  4 Terminal isolated base	Suits: OMC trim apps 70hp - 235hp from 1976 - 1981  OMC: 172869, 581528  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6016		Start relay 12 Volt  4 Terminal	Suits: OMC 9.9hp - 15hp Outboards  OMC: 584580  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6017		Start relay 12 Volt  4 Terminal	Suits: Evinrude E-TEC 25hp-300hp  OMC: 586774  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
6200		Plug connector and wire 12 Volt 2 pin 25cm long wires	Suits: E-TEC solenoids  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>
9250		12 Volt  Tilt trim relay	Suits: E-TEC 25hp - 300hp from 2004 up  BRP: 586767, 0586767  <b>CALL OR CONTACT US FOR PRICE &amp; AVAILABILITY</b>

## MERCURY/MARINER

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# SOUTHSIDE MARINE COMPONENTS

## 2-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 2-Cylinder 20-25 HP (1988-2006)  
Mercury/Mariner

**THESE ENGINES USE Ø 2.562" PISTONS**

VARIOUS MOTORS 15-25 HP 2-Cyl  
1988-2006  
CHECK FOR CORRECT APPLICATION

**Pistons for above Engines**

### **PISTON KIT**

**MERCOSIL BORE**

**CHROME BORE**

**767-879878T5 STD**

**767-9104T19 STD**

**767-879878T6 .030 O/S**

### **RINGS**

**39-827491A12 STD**

**39-827491A12 STD**



**MERCOSIL BLOCKS HAVE MERCOSIL STAMPED ON THE SIDE. THIS TYPE IS BOREABLE BY SPECIALISTS**

## INLINE 4-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for Inline 4-Cylinder 30-50 HP (1970-2002)  
Mercury / Mariner / Force

**THESE ENGINES USE Ø 2.565" PISTONS**

30 Jet L4-Cyl. Keystone Rings 1998-2002  
40 HP L4-Cyl. Keystone Rings 1990-1997  
45HP L4-Cyl. Keystone Rings 1986-1989  
50HP L4-Cyl. Keystone Rings 1970-1985

**Pistons for above Engines**

<u>Size</u>	<u>OE Piston No.</u>
-------------	----------------------

Ø 2.565	<b>780-9229A7</b>
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Ø 2.565 + .015	<b>780-9229A10</b>
----------------	--------------------

Ø 2.565 + .030	<b>780-9229A11</b>
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All Pistons come with rings, pin and retainers.

**Rings for above Ø 2.565" Pistons**

<u>Size</u>	<u>OE Ring No.</u>
-------------	--------------------

Ø 2.565	<b>39-18653A12</b>
---------	--------------------

Ø 2.565 + .015	<b>39-18653A1</b>
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# SOUTHSIDE MARINE COMPONENTS

## 3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 3-Cylinder 50-60 HP (1991-1997)

Mercury / Mariner / Force

### THESE ENGINES USE Ø 2.955" (75MM) PISTONS

50 HP	3 Cyl	199	1997
55 HP	3-Cyl	1991-1997	
60 HP	3-Cyl	1991-1997	

### Pistons for above Engines

Size	OE Piston No.
Ø 2.955	<b>783-9613A1</b>

Ø 2.955 + .015	<b>783-9613A2</b>
----------------	-------------------

Ø 2.955 + .030	<b>783-9613A3</b>
----------------	-------------------

Ø 2.955 + .040	<b>100-07-07K</b>
----------------	-------------------

All pistons come with rings, pin and retainers

### Rings for above Ø 2.955" Pistons

Size	OE Ring No.
Ø 2.955	<b>39-19721A6</b>

Ø 2.955 + .015	<b>39-19721A1</b>
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Ø 2.955 + .030	<b>39-19721A2</b>
----------------	-------------------

All rings come 2 to a set

WRIST PIN PART NO: M55-16333-10



## 2 & 3-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for 2 & 3-Cylinder 30-60HP (1994-2002)

Mercury / Mariner / Force

### THESE ENGINES USE Ø 2.993" (76MM) PISTONS

30 HP	2-Cyl	1994-2002	50 HP	3-Cyl	1998-2002
30 Jet	2-Cyl	1998-2002	55 Jet	3-Cyl	1998-2002
40 HP	2-Cyl	1994-2002	60 HP	3-Cyl	1998-2002
40 HP	3-Cyl	1997-2002			

### Pistons for above Engines

Size	OEM Piston No.
Ø 2.993	<b>705-850026T3</b>

Ø 2.993 +.015	<b>705-850026T2</b>
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Ø 2.993 +.030	<b>VP7930</b>
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Ø 2.993 +.040	<b>100-06-07K</b>
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All pistons come with rings, pin and retainers

### Rings for above Ø 2.993" pistons

Size	OEM Piston No.
Ø 2.993	<b>39-821695A4</b>

Ø 2.993 +.015	<b>39-821695A6</b>
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WRIST PIN PART NO: M55-16333-10



# SOUTHSIDE MARINE COMPONENTS

## INLINE 2, 3, 4 & 6-CYLINDER CROSSFLOW PISTONS

Crossflow Pistons for Inline 2, 3, 4 & 6-Cylinder 35-150 HP (1970-1990)

Mercury / Mariner / Force

**These engines use  $\varnothing$  2.875" High or Low Dome Pistons. Low Dome Piston Kits can replace High Dome Pistons Kits & vice versa. It will not affect engines operation.**

35 HP	2-Cyl	1984-1989	80 HP	L4-Cyl	1978-1983
40 HP	2-Cyl	1972-1983	85 HP	L4-Cyl	1973-1977
50 HP	3-Cyl	1984-1990	90 HP	L6-Cyl	1978-1986
60 HP	3-Cyl	1984-1990	115 HP	L6-Cyl	1984-1988
65 HP	3-Cyl	1973-1976	135 HP	L6-Cyl	1970-1971
70 HP	3-Cyl	1977-1983	140 HP	L6-Cyl	1978-1980
75 HP	L4-Cyl	1984-1986	150 HP	L6-Cyl	1973-1978

### Pistons for above Engines

Size OE Piston No.

$\varnothing$  2.875 **774-9137A9**

$\varnothing$  2.875 + .015 **774-9137A10**

$\varnothing$  2.875 + .030 **774-9137A11**

$\varnothing$  2.875 + .040 **100-15-07K**

All pistons come with rings, pin and retainers

### Rings for above $\varnothing$ 2.875" Pistons

<u>Size</u>	<u>2 Rings</u>	<u>3 Rings</u>
$\varnothing$ 2.875	<b>39-817096A6</b>	<b>39-78816A12</b>

$\varnothing$ 2.875 + .015	<b>39-817096A16</b>	<b>39-78811A12</b>
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$\varnothing$ 2.875 + .030	<b>39-817096A26</b>	<b>39-88392A12</b>
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WRIST PIN PART NO: M55-16333-10



## INLINE 3 & 4-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for Inline 3 & 4-Cylinder 70-115 HP (1987-1993)

Mercury / Mariner / Force

**These engines use  $\varnothing$  3.375" Pistons with Rod No. 638-9002A2 (Replaces: 638-8532-1)**

70 HP	3-Cyl	1987-89	100 HP	L4-Cyl	1989-93
75 HP	3-Cyl	1990-93	115 HP	L4-Cyl	1989-93
90 HP	3-Cyl	1987-93			

### Pistons for above Engines

Size OEM Piston No.

$\varnothing$  3.375 **777-9009T13**

$\varnothing$  3.375 +.015 **777-9009A6**

$\varnothing$  3.375 + .030 **777-9009A7**

$\varnothing$  3.375 +.040 **100-25-07K**

All pistons come with rings, pin and retainers

### Rings for above $\varnothing$ 3.375" pistons

Size OEM Piston No.

$\varnothing$  3.375 **39-96170A12**

$\varnothing$  3.375 +.015 **39-96170A3**

$\varnothing$  3.375 + .030 **39-96170A4**



# SOUTHSIDE MARINE COMPONENTS

## INLINE 3 & 4-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for Inline 3 & 4-Cylinder 70-115 HP (1987-1993)

Mercury / Mariner / Force

**These engines use  $\varnothing$  3.375" Pistons with Rod No. 646-818846A3**

70 HP	3-Cyl	1987-1989
75 HP	3-Cyl	1990-1993
90 HP	3-Cyl	1987-1993
100 HP	L4-Cyl	1989-1993
115 HP	L4-Cyl	1989-1993

### Pistons for above Engines

<u>Size</u>	<u>OE Piston No.</u>
$\varnothing$ 3.375	<b>777-815965T4</b>
$\varnothing$ 3.375 + .015	<b>777-815965A5</b>
$\varnothing$ 3.375 + .030	<b>777-815965A6</b>
$\varnothing$ 3.375 + .040	<b>100-35-07K</b>

All pistons come with rings, pin and retainers

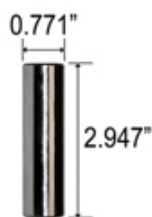


### Rings for above $\varnothing$ 3.375" Pistons

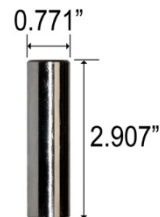
<u>Size</u>	<u>OE Ring No.</u>
$\varnothing$ 3.375	<b>39-96170A12</b>
$\varnothing$ 3.375 + .015	<b>39-96170A3</b>
$\varnothing$ 3.375 + .030	<b>39-96170A4</b>



PISTON CLIPS  
Variety of Motors 30-225HP  
**Part No: 40-52035**



WRIST PIN  
L3 & L4  
**Part No: 4200P**



WRIST PIN  
L3 & L4  
**Part No: 3700P**

# SOUTHSIDE MARINE COMPONENTS

## INLINE 3 & 4-CYLINDER LOOPCHARGED PISTONS

Loopcharged Pistons for Inline 3, 4-Cylinder 65-115 HP (1994-2000)

Mercury / Mariner / Force

**These engines use  $\varnothing$  3.500" Pistons**

65 Jet	3-Cyl	1994-1998
75 HP	3-Cyl	1994-2000
80 Jet	3-Cyl	1994-1998
90 HP	3-Cyl	1994-2000
100 HP	L4-Cyl	1994-2000
115 HP	L4-Cyl	1994-2000

### Pistons for above Engines

<u>Size</u>	<u>OE Piston No.</u>
$\varnothing$ 3.500	<b>2704-826191T4</b>
$\varnothing$ 3.500 + .015	<b>2704-821896A3</b>
$\varnothing$ 3.500 + .030	<b>2704-821896A4</b>
$\varnothing$ 3.500 + .040	<b>100-40-07K</b>

All pistons come with rings, pin and retainers

### Rings for above $\varnothing$ 3.375" Pistons

<u>Size</u>	<u>OE Ring No.</u>
$\varnothing$ 3.500	<b>39-822321A12</b>
$\varnothing$ 3.500 + .015	<b>39-822321A1</b>
$\varnothing$ 3.500 + .030	<b>39-822321A2</b>



## OPTIMAX V6

**BORE 3.501 (19.57mm Pin)**

115 HP	2.5L	Optimax 6	
135 HP	2.5L	Optimax 6	OG590000-OG960499
150 HP	2.5L	Optimax 6	OG960500-OT178499

### Pistons for above Engines

<u>Size</u>	<u>OEM Piston No.</u>	
	<b>Port</b>	<b>Starboard</b>
STD	<b>100-28PK</b>	<b>100-28SK</b>
.015	<b>100-28-045PK</b>	<b>100-28-045SK</b>
.030	<b>100-28-06PK</b>	<b>100-28-06SK</b>
.040	<b>100-28-07PK</b>	<b>100-28-07SK</b>



**RINGS NOT AVAILABLE SEPERATELY**

# SOUTHSIDE MARINE COMPONENTS

## 60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 V-105 – V-150 (1979-2000)

Mercury / Mariner / Force

**These engines use Ø 3.125" Pistons 2 Litre (Top Guided)**

V-105 Jet	6-Cyl	None – 0G760299	
V-135	6-Cyl	0C239553 – 0T178499	w/ Rod No. 644-818141A2
V-140	Jet	None & Below – 0G760299	
V-150	6-Cyl	0C239553 – 0G760299	w/ Rod No. 644-818141A2

### Pistons for above Engines (APPROX 21MM BETWEEN BOSS)

<u>Size</u>	<u>OE Piston No.</u>	
	<b>Port</b>	<b>Starboard</b>
Ø 3.125	<b>765-7442T32</b>	<b>765-7441T32</b>
Ø 3.125 + .015	<b>765-7444A11</b>	<b>765-7443A11</b>
Ø 3.125 + .030	<b>765-7446A11</b>	<b>765-7445T11</b>
Ø 3.125 + .040	<b>100-30-07PK</b>	<b>100-30-07SK</b>

### Rings for above Ø 3.375" Pistons

<u>Size</u>	<u>OE Ring No.</u>
Ø 3.125	<b>39-93481A12</b>
Ø 3.125 + .015	<b>39-78918A4</b>
Ø 3.125 + .030	<b>39-85636A4</b>

All rings come 2 to a set, one keystone ring and one rectangle ring.



## 60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 V-135 – V-175 (1976-2000)

Mercury / Mariner / Force

**These engines use Ø 3.125" Pistons 2 Litre**

V-135	6-Cyl	0A904646 - 0D081999	w/ Rod No. 636-8118
V-150	6-Cyl	4868998 – 0D081999	w/ Rod No. 636-8118
V-150	XR2	4868998 – 0A904645	
V-175	6-Cyl	4301235 - 6618750	

### Pistons for above Engines (APPROX 28MM BETWEEN BOSS)

<u>Size</u>	<u>OEM Piston No.</u>	
	<b>Port</b>	<b>Starboard</b>
Ø 3.125	<b>765-7442T36</b>	<b>765-7441T36</b>
Ø 3.125 + .015	<b>765-7444A12</b>	<b>765-7443A12</b>
Ø 3.125 + .030	<b>765-7446T12</b>	<b>765-7445A12</b>
Ø 3.125 + .040	<b>100-50-07 PK</b>	<b>100-50-07 SK</b>

All pistons come with rings, pin and retainers

### Rings for above Ø 3.125" pistons

<u>Size</u>	<u>OEM Ring No.</u>
Ø 3.125	<b>39-93481A12</b>
Ø 3.125 + .015	<b>39-78918A4</b>
Ø 3.125 + .030	<b>39-85636A4</b>



# SOUTHSIDE MARINE COMPONENTS

## 60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 XR4, MAG II, V-175 – V225 (1978-1990)

Mercury / Mariner / Force

### These engines use Ø 3.375" Pistons 2.4 litre

XR4, MAG II	6-Cyl	0B242885 – 0D081999	Chrome Rings
V-175	6-Cyl	0C239553 – 0D081999	Chrome Rings
V-175	6-Cyl	6618751 – 0C239552	Iron Rings
V-200	6-Cyl	5624878 – 0C219519	Iron Rings
V-200 EFI	6-Cyl	0C100861 – 0C999999	Iron Rings
V-220	6-Cyl	0B117316 & Up	Iron Rings
V-225	6-Cyl	5628028 & Up	Iron Rings



### Pistons for above Engines

	<u>Size</u>	<u>OE Piston No.</u>	
<b>Iron Ring</b>	Ø 3.375	<b>Port 766-8667T41</b>	<b>Starboard 766-8666T41 (Top Guided)</b>
<b>Iron Ring</b>	Ø 3.375 + .015	<b>N/A</b>	<b>N/A</b>
<b>Iron Ring</b>	Ø 3.375 + .030	<b>N/A</b>	<b>N/A</b>
<b>Chrome Ring</b>	Ø 3.375	<b>766-8667A42</b>	<b>766-8666A42</b>
<b>Chrome Ring</b>	Ø 3.375 + .015	<b>766-8667A43</b>	<b>766-8666A43 (Bottom Guided)</b>
<b>Chrome Ring</b>	Ø 3.375 + .030	<b>N/A</b>	<b>N/A</b>
<b>Chrome Ring</b>	Ø 3.375 + .040	<b>100-10-07PK</b>	<b>100-10-07SK</b>

### Rings for above Ø 3.375" Pistons

	<u>Size</u>	<u>OE Ring No.</u>		<u>Size</u>	<u>OE Ring No.</u>
<b>Iron</b>	Ø 3.375	<b>39-813011A12</b>	<b>Chrome</b>	Ø 3.375	<b>39-18487A12</b>
<b>Iron</b>	Ø 3.375 + .015	<b>N/A</b>	<b>Chrome</b>	Ø 3.375 + .015	<b>39-815267A4</b>
<b>Iron</b>	Ø 3.375 + .030	<b>N/A</b>	<b>Chrome</b>	Ø 3.375 + .030	<b>N/A</b>

All rings come 2 to a set, one keystone ring and one rectangle ring.



# SOUTHSIDE MARINE COMPONENTS

## 60° V6 LOOPCHARGED PISTONS

Loopcharged Pistons for V6 XR2, XR6, MAG III, V-140 – V-200 (1992-2005)

Mercury / Mariner / Force

**These engines use ø 3.50" Pistons 2.5 litre**

V-140 Jet	6-Cyl	0G760300 – 0T178499	
XR6, MAG III	6-Cyl	0D082000 – 1B226999	
150 XRI	6-Cyl	0D082000 – 0G303045	
V-150 EFI	6-Cyl	0T409000 & Up	w/ Rod No. 644-818141A2
175 XRI	6-Cyl	0D000750 – 0G303045	
V-175 (2.5L)	6-Cyl	0D082000 – 0G960499	
200 XRI	6-Cyl	0C291520 – 0G303045	
V-200 (2.5L)	6-Cyl	0D082000 – 1B226999	
1991 Only V-200 (2.5L)	6-Cyl	0C291520 – 0D081999	w/ Rod No. 644-818141A2
V-200 EFI	6-Cyl	0G303046 – 0T408999	w/ Rod No. 644-818141A2

### Pistons for above Engines

<u>Size</u>	<u>OE Piston No.</u>	
	<b>Port</b>	<b>Starboard</b>
ø 3.50	<b>785-9737T9</b>	<b>785-9738T9</b>
ø 3.50 + .015	<b>785-9737A10</b>	<b>785-9738T10</b>
ø 3.50 + .030	<b>785-PORTSE</b>	<b>785-STARSE</b>
ø 3.50 + .040	<b>100-20-07PK</b>	<b>100-20-07SK</b>



### Rings for above ø 3.500" Pistons. Rings 2.0 mm Thickness & 1.5 mm Thickness

<u>Size</u>	<u>OE Ring No.</u>	<u>Size</u>	<u>OE Ring No.</u>
	<u>2.0mm</u>		<u>1.5mm</u>
ø 3.50	<b>39-822321A12</b>	ø 3.50	<b>39-815515A12</b>
ø 3.50 + .015	<b>39-822321A1</b>	ø 3.50 + .015	<b>39-815268A4</b>
ø 3.50 + .030	<b>39-822321A2</b>	ø 3.50 + .030	<b>N/A</b>

All rings come 2 to a set, two keystone rings.

# SOUTHSIDE MARINE COMPONENTS

## V6

Big Pin DFI 2.5 Litre

**These engines use a piston with Con Rod No.  
600-877853A04**

### Pistons for above Engines

<u>Size</u>	<u>OEM Piston No.</u>	
	<b>Port</b>	<b>Starboard</b>
STD	<b>100-49PK</b>	<b>100-49SK</b>
.015	<b>100-49-045PK</b>	<b>100-49-045SK</b>
.030	<b>100-49-06PK</b>	<b>100-49-06SK</b>
.040	<b>100-49-07PK</b>	<b>100-49-07SK</b>



### Rings

STD Rings

**Part No: 39-877544A12**

## V6

**BORE 3.625**

3.0 Litre     1994-1999

### Pistons for above Engines

<u>Size</u>	<u>OEM Piston No.</u>	
	<b>Port</b>	<b>Starboard</b>
STD	<b>100-45PK</b>	<b>100-45SK</b>
.010	<b>100-45-04PK</b>	<b>100-45-04SK</b>
.020	<b>100-45-05PK</b>	<b>100-45-05SK</b>
.030	<b>100-45-06PK</b>	<b>100-45-06SK</b>



### RINGS

STD Rings

**Part No: 39-858772A12**

# SOUTHSIDE MARINE COMPONENTS

<b>CYLINDER SLEEVES – UNTIL SOLD</b>						
<b>MODEL</b>	<b>SLEEVE DESCRIPTION</b>	<b>CYLINDER I.D</b>	<b>#</b>	<b>3/32" WALL O.D.</b>	<b>1/8" WALL O.D.</b>	<b>SLEEVE LENGTH</b>
60 HP 2-Cyl <b>1980-83</b> (NO. 6E9)	Straight sleeve, with ports cut in.	3.228 82MM	RS	<b>LA-071-OB</b> O.D 3.433"		5.556"
175 HP V-6 <b>1982-92</b> 200 HP V-6 EFI <b>1984-91</b>	Straight sleeve, with ports cut in and finger ports cut in	3-3/8"	AC	<b>LA-014-OB</b> O.D 3-9/16"		5.550"
70 HP 3-Cyl <b>1987-88</b> (71 C.I) 75 HP 3-Cyl <b>1989-93</b>	Straight sleeve with ports cut in	3.375 86MM	RS CS		<b>L-050-OB</b> O.D. 3.670" (CS Sleeve)	5.490"
75 HP 3-Cyl <b>1994-04</b> 1386cc (84.6 C.I)	Straight sleeve with ports cut in. Short exhaust port notch	3.500" 89MM	RS		<b>L-130-OB</b> O.D. 3.766"	5.770"
75 HP 3-Cyl <b>1998-04</b> 1386cc (84.6 C.I)	Straight sleeve with ports cut in. Long exhaust port notch	3.500" 89MM	RS		<b>L-167-OB</b> O.D. 3.766"	5.770"
85 HP 3-Cyl <b>1987-88</b> 90 HP 3-Cyl <b>1989-93</b> (71 C.I)	Straight sleeve with ports cut in	3.375" 86MM	RS CS		<b>L-052-OB</b> O.D. 3.670" (CS Sleeve)	5.490"
90 HP 3-Cylinder <b>1994-04</b> 1386cc (84.6 C.I)	Straight sleeve with ports cut in. Short exhaust port notch	3.500" 89MM	RS		<b>L-130-OB</b> O.D. 3.766	5.770"
90 HP 3-Cyl <b>1998-04</b> 1386cc (84.6 C.I)	Straight sleeve with ports cut in. Short exhaust port notch	3.500" 89MM	RS		<b>L-130-OB</b> O.D. 3.766	5.770"
100 HP 4-Cyl <b>1987-93</b> (105 C.I) 115 HP 4-Cyl <b>1991-93</b>	Straight sleeve with ports cut in	3.375" 86MM	RS CS		<b>L-053-OB</b> O.D. 3.670" (CS Sleeve)	5.775"
100 HP 4-Cyl <b>1994-04</b> 115 HP 1848cc (113 C.I) 125 HP	Straight sleeve with ports cut in. No exhaust ports notch.	3.500" 89MM	RS		<b>L-131-OB</b> O.D. 3.766"	5.770"
135 HP Optimax <b>1999-04</b> 60 ° V6 2.5 Litre (153 C.I) 2507cc	Straight sleeve with ports cut in. Without exhaust port relief notch.	3.500" 89MM	RS	<b>LA-172-OB</b> O.D. 3.693"		5.275"
135 HP V6 <b>1986-00</b> (122 C.I)	Straight sleeve with ports cut in	3-1/8"	CI		<b>L-04-OB</b> O.D. 3-3/8"	5.550"
150 HP V-1500 (122 C.I) <b>V6 thru 1998</b> 175 HP V-1750 (122 C.I) <b>V6 thru 1981</b>	Straight sleeve with ports cut in	3-1/8"	CI		<b>L-04-OB</b> O.D. 3-3/8"	5.550"
2.0 Litre <b>1986-90</b> (122 C.I)	Straight sleeve with ports cut in with finger ports.	3-1/8"	AC		<b>L-047-OB</b> O.D. 3-3/8"	5.520"
150 HP Optimax 60 ° V6 2.5 Litre <b>1999-04</b> 2.5 Litre (153 C.I) 2507cc	Straight sleeve with ports cut in. Without exhaust port relief notch.	3.500" 89MM	RS	<b>LA-172-OB</b> O.D. 3.693"		5.275"
150 HP XR6 60 ° V6 <b>1994-04</b> 2.5 Litre (153 C.I) 2507cc	Straight sleeve with ports cut in	3.500" 89MM	RS	<b>LA-079-OB</b> O.D. 3.693"		5.275"
175 HP V6 <b>1983-92</b> (142 C.I)	Straight sleeve with ports cut in with finger ports.	3-3/8"	AC		<b>L-014-OB</b> O.D. 3-5/8"	5.550"
175 HP XRI V6 <b>1993</b> 2.5 Litre (153 C.I)	Straight sleeve with ports cut in	3.500" 89MM	RS	<b>LA-079-OB</b> O.D. 3.693"		5.275"
175 HP Optimax 60 ° V6 2.5Litre <b>1999-04</b> (153 C.I) 2507cc	Straight sleeve with ports cut in. Without exhaust port relief notch.	3.500" 89MM	RS	<b>LA-172-OB</b> O.D. 3.693"		5.275"
2.5 Litre 200 HP V6 Xri, EFI (153 C.I) <b>1992-04</b>	Straight sleeve with ports cut in. (Replacement sleeve)	3.500" 89MM	RS	<b>LA-079-OB</b> O.D. 3.693"		5.275"

**# AC = ALLOY CHROME, CI= CAST IN SLEEVE LINER, CS = CAST IN SLEEVE, RS = REPLACEMENT SLEEVE**

# SOUTHSIDE MARINE COMPONENTS

## NEEDLE BEARING IDENTIFICATION

25 Needles per pack Diameter: 3.22 mm Length: 12.80 mm <b>Part No: 29-20046T</b>	29 Needles per pack Diameter: 3/32" Length: .4375" <b>Part No: 29-20063</b>	29 Needles per pack Diameter: 3/32" Length: 59/64" <b>Part No: 29-818391</b>
29 Needles per pack Diameter: 3/32" Length: 51/64" <b>Part No: 29-67483</b>	29 Needles per pack Diameter: 3/32" Length: 41/64" <b>Part No: 29-47270</b>	29 Needles per pack Diameter: 3/32" Length: 33/64" <b>Part No: 29-98295</b>
36 Needles per pack Diameter: 3/32" Length: 45/64" <b>Part No: 29-822553</b>	56 Needles per pack Diameter: 5/32" Length: 39/64" <b>Part No: 29-71422-1</b>	29 Needles per pack Diameter: 3/32" Length: 1-1/32" <b>Part No: 29-88258</b>








## POWERHEAD BEARINGS

### Connecting Rod Bearings – Big End

<p>Needle Qty: 16 Metal Cage</p> <p>Replaces: 31-17514A1 <b>Part No: 388344</b></p> <p>ø 1.1825 Journal Size 30mm</p>	<p>Rod Bearings, Loose</p> <p><b>Part No: 31-62596A1</b></p>
<p>Needle Qty: 16 Metal Cage</p> <p><b>Part No: 31-43012A1</b></p> <p>ø 1.4063 Journal Size</p>	<p>Needle Qty: 16 Metal Cage</p> <p><b>Part No: 31-62596A2</b></p> <p>ø 1.125 Journal Size</p>
<p>Needle Qty: 16 Metal Cage</p> <p>ø 0.875 Journal Size</p> <p><b>Part No: 31-879877A1</b></p>	

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner / Force		
POWERHEAD BEARINGS		
 <p>ROLLER BEARING Part No: 31-16756A4</p>	 <p>ROLLER BEARING Part No: 31-43013T3</p>	 <p>ROLLER BEARING Part No: 31-74248</p>
 <p>ROLLER BEARING Part No: 31-812873A1</p>	 <p>ROLLER BEARING Part No: 31-81889A1</p>	
 <p>ROLLER BEARING Part No: 31-816773A2</p>	 <p>ROLLER BEARING Part No: 31-93496T</p>	
 <p>ROLLER BEARING Part No: 31-93495</p>	<p>Needle Qty: 16</p> <p>Plastic Cage</p>  <p>Part No: 387041</p>	
 <p>ROLLER BEARING Part No: 42943A1</p>	 <p>ROLLER BEARING Part No: 812881A1</p>	
 <p>ROLLER BEARING Part No: 817001A1</p>	<p>Bearing set, centre main Mercury V6 Early style No Lip</p>  <p>ROLLER BEARING Part No: 31-88903</p>	
 <p>ROLLER BEARING Part No: 31-16756A6</p>	<p>UNTIL SOLD THEN NLA</p>  <p>ROLLER BEARING Part No: 86992A5</p>	

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
10 (100)	1960-62	~	1290910 & Up	N/A	29-20063	29-20046T
10 (M/thon XR10, S/pro)	1990-93	USA	0D038000 & Up	N/A	N/A	N/A
10 (M/thon XR10, S/pro)	1990-93	BEL	9596000 & Up	N/A	N/A	N/A
15 (150)	1960-62	~	1290910-1499331	N/A	29-20063	29-20046T
15	1988-93	USA	0B292414 & Up	N/A	N/A	N/A
15	1988-93	BEL	9542620 & Up	N/A	N/A	N/A
15 (Export Sea Pro)	1994-96	USA	0G044365-0G202749	86992A5	29-98295	31-879877A1
15 (Export Sea Pro)	1994-96	USA	0G202750 & Up	86992A5	29-98295	31-879877A1
15 (Sea Pro)	1997-98	USA	0G438000 & Up	N/A	N/A	N/A
15 (Sea Pro)	1997-98	BEL	9927000 & Up	N/A	N/A	N/A
15 (Marathon Sea Pro)	1997-98	BEL	9927000 & Up	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	USA	0B238464-0G202749	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	BEL	9507381-9855586	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	USA	0G202750 & Up	86992A5	29-98295	31-879877A1
15 (Super)	1994-98	BEL	9855587 & Up	86992A5	29-98295	31-879877A1
18	1980-83	USA	5837437-6239752	86992A5	29-20063	31-879877A1
18	1980-83	BEL	9308306-9378115	86992A5	29-20063	31-879877A1
18	1980-83	CAN	7173723-7200762	86992A5	29-20063	31-879877A1
18	1980-83	USA	6239753-6416711	86992A5	29-98295	31-879877A1
18	1980-83	BEL	7200763-7207856	86992A5	29-98295	31-879877A1
18	1983 1/2	USA	6416712-6443972	86992A5	29-98295	31-879877A1
18	1983 1/2	BEL	9378115-9415100	86992A5	29-98295	31-879877A1
18	1983 1/2	CAN	7207857-7209532	86992A5	29-98295	31-879877A1
18 (18XD)	1984-85	USA	6443979-0B114230	86992A5	29-98295	31-879877A1
18 (18XD)	1984-85	BEL	9378151-9467987	86992A5	29-98295	31-879877A1
18 (18XD)	1984-85	CAN	720533-0A719660	86992A5	29-98295	31-879877A1
18 XD	1984-85	USA	0B114231 & Up	86992A5	29-98295	31-879877A1
18 XD	1984-85	BEL	9467988 & Up	86992A5	29-98295	31-879877A1
18 XD	1984-85	CAN	0A719661 & Up	86992A5	29-98295	31-879877A1
20 (200)	1963-65	~	1558310-2296266	N/A	29-20063	29-20046T
20 (200, 20)	1968-69	USA	2296267 & Up	N/A	29-20063	29-20046T
20 (200, 20)	1973-77	AUS	8006265 & Up	N/A	29-20063	29-20046T
20 (200, 20)	1973-77	BEL	9016254 & Up	N/A	29-20063	29-20046T
20 (200, 20)	1973-77	CAN	7012358 & Up	N/A	29-20063	29-20046T
20 (20XD) (2-Cyl.)	1986-87	USA	6443973-0B114230	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	BEL	9415101-9467987	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	CAN	7209533-0A719660	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	USA	0B114231 & Up	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	BEL	9467988 & Up	86992A5	29-98295	31-879877A1
20 (20XD) (2-Cyl.)	1986-87	CAN	0A719661 & Up	86992A5	29-98295	31-879877A1
20 (20)	1988-94	USA	0B238464-0D116955	86992A5	29-98295	31-879877A1
20 (20)	1988-94	BEL	9507381 & Up	86992A5	29-98295	31-879877A1
20 (20)	1988-94	CAN	0A730007 & Up	86992A5	29-98295	31-879877A1
20 (20)	1988-94	USA	0D116956-0D117955	86992A5	29-98295	31-879877A1
20 (20)	1988-94	USA	0D117956 & Up	86992A5	29-98295	31-879877A1



# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
20 (20, 20 Jet) (2-Cyl.)	1994-98	USA	0G044027-0G202749	86992A5	29-98295	31-879877A1
20 (20, 20 Jet) (2-Cyl.)	1994-98	BEL	9807909-9855586	86992A5	29-98295	31-879877A1
20 (20, 20 Jet) (2-Cyl.)	1994-98	USA	0G202750 & Up	86992A5	29-98295	31-879877A1
20 (20, 20 Jet) (2-Cyl.)	1994-98	BEL	9855587 & Up	86992A5	29-98295	31-879877A1
25	1980-83	USA	5705532-6241936	86992A5	29-20063	31-879877A1
25	1980-83	BEL	9315316-9369470	86992A5	29-20063	31-879877A1
25	1980-83	CAN	7166928-7201892	86992A5	29-20063	31-879877A1
25 (2-Cyl.)	1983	USA	6241937-6443972	86992A5	29-20063	31-879877A1
25 (2-Cyl.)	1983	BEL	9369471-9415100	86992A5	29-20063	31-879877A1
25 (2-Cyl.)	1983	CAN	7201893-7209532	86992A5	29-20063	31-879877A1
25 (XD)	1984-87	USA	6446973-0B114230	86992A5	29-98295	31-879877A1
25 (XD)	1984-87	BEL	9415101-9467987	86992A5	29-98295	31-879877A1
25 (XD)	1984-87	CAN	7209533-0A719660	86992A5	29-98295	31-879877A1
25 (XD)	1988-94	USA	0B114231 & Up	86992A5	29-98295	31-879877A1
25 (XD)	1988-94	BEL	9467988 & Up	86992A5	29-98295	31-879877A1
25 (XD)	1988-94	CAN	0A719661 & Up	86992A5	29-98295	31-879877A1
25 (25, 25 Seapro, 25	1988-94	USA	0B238464-0D116955	86992A5	29-98295	31-879877A1
25 (25, 25 Seapro, 25	1988-94	BEL	9507381-9855586	86992A5	29-98295	31-879877A1
25 (25, 25 Seapro, 25	1994-98	BEL	9855587 & Up	86992A5	29-98295	31-879877A1
25 (250)	1959-61	~	1290910-1499331	N/A	29-20063	29-20046T
30 (300)	1959-61	~	1271884-1448139	29-20046T	29-20063	29-20046T
30 (2-Cyl.) (644cc)	1994-98	USA	0G053314-0G589999	N/A	29-47270	388344
30 (2-Cyl.) (644cc)	1994-98	USA	0G590000 & Up	N/A	29-47270	388344
30 (Jet) (4-Cyl.)	1994-97	~	0C159200 & Up	29-71422-1	29-20063	29-20046T
30 (Jet) (3-Cyl.)	1998	~	0G590000 & Up	N/A	29-47270	388344
35 (350, 35A)	1959-61	~	1217222-1448139	29-20046T	29-20063	29-20046T
35 (350) (2-Cyl.)	1963-65	~	1571114-1898815	N/A	N/A	N/A
35 (350) (2-Cyl.)	1965	~	1898815 & Up	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	1960827-2097279	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	2097832-2258863	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	2097832-2258863	N/A	N/A	N/A
35 (350) (2-Cyl.)	1966-69	~	2300962-2874703	N/A	N/A	N/A
35 (2-Cyl.)	1984-86	USA	6445653-0B110788	N/A	29-47270	31-62596A2
35 (2-Cyl.)	1984-86	BEL	9384476 & Up	N/A	29-47270	31-62596A2
35 (2-Cyl.)	1984-86	CAN	7209608 & Up	N/A	29-47270	31-62596A2
40 (400E,400M)(4-Cyl)	1960-81	~	1279685-1367697	29-20046T	29-20063	29-20046T
40 (400E1,M1)(4-Cyl)	1960-81	~	1384806-1476509	29-20046T	29-20063	29-20046T
40 (400) (2-Cyl.)	1970-71	~	2874704-3045259	N/A	29-47270	31-62596A2
40 (400) (2-Cyl.)	1970-71	~	3045260-3336257	N/A	29-47270	31-62596A2
40 (402)	1972-74	USA	3336258-4117709	N/A	29-47270	31-62596A2
40 (402)	1972-74	AUS	8002335-8027439	N/A	29-47270	31-62596A2
40 (402)	1972-74	BEL	3339688-9076838	N/A	29-47270	31-62596A2
40 (402)	1972-74	CAN	3340783-7047607	N/A	29-47270	31-62596A2
40 (402, 40)	1975-77	USA	4117710-5556229	N/A	29-47270	31-62596A2

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
40 (402, 40)	1975-77	AUS	8027440-8064749	N/A	29-47270	31-62596A2
40 (402, 40)	1975-77	BEL	9076839-9251455	N/A	29-47270	31-62596A2
40 (402, 40)	1975-77	CAN	7047608-7144762	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	USA	5556230 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	AUS	8064750 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	BEL	9251456 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1980-83	CAN	7144763 & Up	N/A	29-47270	31-62596A2
40 (2-Cyl.)	1994-98	USA	0G053314 & Up	N/A	29-47270	388344
40 (3-Cyl.)	1997-98	USA	0G531301 & Up	N/A	29-47270	388344
40 (3-Cyl.)	1997-98	BEL	9973100 & Up	N/A	29-47270	388344
40 (4-Cyl.)	1989 & Up	USA	0C159200 & Up	29-71422-1	29-20063	29-20046T
40 (4-Cyl.)	1989 & Up	BEL	9570790 & Up	29-71422-1	29-20063	29-20046T
45 (450)	1987-89	~	1476510 & Up	29-20046T	29-20063	29-20046T
45 (4-Cyl.)	1986	USA	5531630 & Up	29-71422-1	29-20063	29-20046T
45 (4-Cyl.)	1986	AUS	8063985 & Up	29-71422-1	29-20063	29-20046T
45 (4-Cyl.)	1986	BEL	9248006 & Up	29-71422-1	29-20063	29-20046T
45 (4-Cyl.)	1986	CAN	7143688 & Up	29-71422-1	29-20063	29-20046T
45 Jet	1996-97	USA	0D000750-0G589999	812881A1	29-47270	388344
45 Jet (59 CID) (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
50 (500)	1961-63	~	1421113-1755548	29-20046T	29-20063	29-20046T
50 (500)	1965-67	USA	1770179-2305100	29-20046T	29-20063	29-20046T
50 (500)	1965-67	BEL	1755549-2305100	29-20046T	29-20063	29-20046T
50 (500, 50)	1968-74	USA	2305151-5192353	29-20046T	29-20063	29-20046T
50 (500, 50)	1971-74	AUS	2863739-8057394	29-20046T	29-20063	29-20046T
50 (500, 50)	1971-74	BEL	9001581-9217255	29-20046T	29-20063	29-20046T
50 (500, 50)	1971-74	CAN	2742142-7116222	29-20046T	29-20063	29-20046T
50	1976-79	USA	5193259-5531629	29-71422-1	29-20063	29-20046T
50	1976-79	AUS	8057395-8063984	29-71422-1	29-20063	29-20046T
50	1976-79	BEL	9217256-9248005	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	USA	5531630 & Up	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	AUS	8063985 & Up	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	BEL	9248006 & Up	29-71422-1	29-20063	29-20046T
50 (4-Cyl.)	1980-85	CAN	7143688 & Up	29-71422-1	29-20063	29-20046T
50 (3-Cyl.)	1991-95	USA	0D000750-0G589999	812881A1	29-47270	388344
50 (3-Cyl.)	1991-95	BEL	9683055-9973099	812881A1	29-47270	388344
50 (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
50 (3-Cyl.)	1998	BEL	9973100 & Up	N/A	29-47270	388344
50 (3-Cyl.)	1986-87	USA	6428681-0D000749	29-71422-1	29-47270	31-62596A2
50 (3-Cyl.)	1986-87	BEL	9385911-9683054	29-71422-1	29-47270	31-62596A2
50 (3-Cyl.)	1986-87	CAN	7208333 & Up	29-71422-1	29-47270	31-62596A2
55 (3-Cyl.)	1996	USA	0D000750-0G589999	812881A1	29-47270	388344
55 (3-Cyl.)	1996	BEL	9741042-9973099	812881A1	29-47270	388344
55 (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
55 (3-Cyl.)	1998	BEL	9973100 & Up	N/A	29-47270	388344

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
60 (600)	1960	~	1303411-1542744	29-71422-1	29-20063	29-20046T
60 (3-Cyl.)	1984-87	USA	6428681-0D000749	29-71422-1	29-47270	31-62596A2
60 (3-Cyl.)	1984-87	BEL	9385911-9683054	29-71422-1	29-47270	31-62596A2
60 (3-Cyl.)	1984-87	CAN	7208333 & Up	29-71422-1	29-47270	31-62596A2
60 (3-Cyl.)	1991-95	USA	0D000750-0G589999	29-20046T	29-47270	388344
60 (3-Cyl.)	1991-95	BEL	9683055-9973099	29-20046T	29-47270	388344
60 (59 CID) (3-Cyl.)	1998	USA	0G590000 & Up	N/A	29-47270	388344
60 (59 CID) (3-Cyl.)	1998	BEL	9973100 & Up	N/A	29-47270	388344
65 (650) (4-Cyl.)	1963-64	~	1542745-1765043	29-71422-1	N/A	N/A
65 (650) (4-Cyl.)	1965-66	~	1765044-2119748	29-71422-1	N/A	N/A
65 (650) (4-Cyl.)	1967	~	2119749-2309310	29-71422-1	N/A	N/A
65 (650) (4-Cyl.)	1968-71	~	2309311-3293183	29-71422-1	N/A	N/A
65 (650) (3-Cyl.)	1973-76	~	3293184-4571651	29-71422-1	29-47270	31-62596A2
65 (650) (3-Cyl.)	1973-75	~	8006640-8042349	29-71422-1	29-47270	31-62596A2
65 (650) (3-Cyl.)	1973-76	~	9020074-9135824	29-71422-1	29-47270	31-62596A2
65 (650) (3-Cyl.)	1973-76	~	7013633-7087822	29-71422-1	29-47270	31-62596A2
65 Jet	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
65 Jet	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
70 (700) (6-Cyl.)	1960-61	~	1296411-1566239	29-71422-1	29-20063	29-20046T
70 (3-Cyl.)	1977-79	USA	4571652-5579016	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1977-79	AUS	8042350-8065064	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1977-79	BEL	9135825-9255130	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1977-79	CAN	7087823-7145937	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	USA	5579017-6428680	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	AUS	8065065 & Up	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	BEL	9255131-9385910	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.)	1980-83	CAN	7145938-7208332	29-71422-1	29-47270	31-62596A2
70 (3-Cyl.) Rod No. 938-8532-1	1987	USA	0A996142 & Up	43943A1	29-88258	31-43012A1
70 (3-Cyl.) Rod No. 938-8532-1	1987	BEL	9483121 & Up	43943A1	29-88258	31-43012A1
70 (3-Cyl.) Rod No. 646-818846	1987	USA	0A996142 & Up	43943A1	29-818391	31-43012A1
70 (3-Cyl.) Rod No. 646-818846	1987	BEL	9483121 & Up	43943A1	29-818391	31-43012A1
75 (4-Cyl.)	1984-88	USA	6432901 & Up	29-71422-1	29-47270	31-62596A2
75 (4-Cyl.)	1984-88	BEL	9393856 & Up	29-71422-1	29-47270	31-62596A2
75 (4-Cyl.)	1984-88	CAN	7208573 & Up	29-71422-1	29-47270	31-62596A2
75 (3-Cyl.) Rod No. 638-8532-1	1990-93	USA	0C222000-0D283221	43943A1	29-88258	31-43012A1
75 (3-Cyl.) Rod No. 638-8532-1	1990-93	BEL	9589039-9793576	43943A1	29-88258	31-43012A1
75 (3-Cyl.) Rod No. 646-818846	1990-93	USA	0C222000-0D283221	43943A1	29-818391	31-43012A1
75 (3-Cyl.) Rod No. 646-818846	1990-93	BEL	9589039-9793576	43943A1	29-818391	31-43012A1
75 (3-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
75 (3-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
80 (800) (6-Cyl.)	1960-61	~	1335465-1566239	29-71422-1	N/A	N/A
80 (800) (4-Cyl.)	1969-72	~	2559001-2670574	29-71422-1	29-47270	31-62596A2

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
80 (800) (4-Cyl.)	1969-72	~	2783253-3493912	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	USA	4831999-5582561	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	AUS	8050200-8067014	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	BEL	9177626-9256130	29-71422-1	29-47270	31-62596A2
80 (80, 800) (4-Cyl.)	1978-79	CAN	7110998-7146216	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	USA	5582562-6432900	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	AUS	8067015 & Up	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	BEL	9256131-9393855	29-71422-1	29-47270	31-62596A2
80 (80) (4-Cyl.)	1980-83	CAN	7146213-7208572	29-71422-1	29-47270	31-62596A2
80 (3-Cyl.) Rod No. 638-8532-1	1987	USA	0A996142-0C221999	42943A1	29-88258	31-43012A1
80 (3-Cyl.) Rod No. 638-8532-1	1987	BEL	9483121-9589038	42943A1	29-88258	31-43012A1
80 (3-Cyl.) Rod No. 646-818846	1987	USA	0A996142-0C221999	42943A1	29-818391	31-43012A1
80 (3-Cyl.) Rod No. 646-818846	1987	BEL	9483121-9589038	42943A1	29-818391	31-43012A1
80 Jet	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
80 Jet	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
85 (850, 76 CID) (6-Cyl.)	1963-64	~	1460999-1464848	29-71422-1	N/A	N/A
85 (850, 90 CID) (6-Cyl.)	1963-64	~	1566240-1766823	29-71422-1	N/A	N/A
85 (850) (4-Cyl.)	1973-77	USA	3493913-3865694	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	AUS	8005440-8017139	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	BEL	9011604-9053363	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	CAN	7010108-7033027	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	USA	3865695-4831998	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	AUS	8017140-8050199	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	BEL	9053364-9177625	29-71422-1	29-47270	31-62596A2
85 (850) (4-Cyl.)	1973-77	CAN	7033028-7110997	29-71422-1	29-47270	31-62596A2
90 (900) (6-Cyl.)	1965	~	1766824-1850448	29-71422-1	N/A	N/A
90 (900) (6-Cyl.)	1965	~	1850449-1869775	29-71422-1	N/A	N/A
90 (90, 900) (6-Cyl.)	1978-79	USA	4845301-5594656	29-71422-1	29-47270	31-62596A2
90 (90, 900) (6-Cyl.)	1978-79	CAN	7111698-8060694	29-71422-1	29-47270	31-62596A2
90 (90) (6-Cyl.)	1980-83	USA	5594657 & Up	29-71422-1	29-47270	31-62596A2
90 (90) (6-Cyl.)	1980-83	AUS	8071020 & Up	29-71422-1	29-47270	31-62596A2
90 (90) (6-Cyl.)	1980-83	CAN	7147088 & Up	29-71422-1	29-47270	31-62596A2
90 (3-Cyl.) Rod No. 638-8532-1	1987	USA	0A996142-0D283221	42943A1	29-88258	31-43012A1
90 (3-Cyl.) Rod No. 638-8532-1	1987	BEL	9483121-9793576	42943A1	29-88258	31-43012A1
90 (3-Cyl.) Rod No. 646-818846	1987	USA	0A996142-0D283221	42943A1	29-818391	31-43012A1
90 (3-Cyl.) Rod No. 646-818846	1987	BEL	9483121-9793576	42943A1	29-818391	31-43012A1
90 (90) (3-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
90 (90) (3-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
95 (950E) (6-Cyl.)	1966-67	~	1869776-2318585	29-71422-1	N/A	N/A
95 (950E-SS)	1966-67	~	1869776-2318585	29-71422-1	N/A	N/A
95 (950E-SS-1)	1966-67	~	1869776-2318585	29-71422-1	N/A	N/A
100 (1000)	1964-65	~	1464949-2318585	29-71422-1	N/A	N/A
100 (1000SS)	1968-69	~	2318586-2836018	29-71422-1	N/A	N/A
100 (1000BP)	1968	~	2399698-2641854	29-71422-1	N/A	N/A
100 (1000BP)	1969	~	2641855-3253111	N/A	29-47270	31-62596A2

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
110 (1100E)	1966-67	~	1870204-2314955	29-71422-1	N/A	N/A
110 (1100E-SS)	1966-67	~	1870204-2314955	29-71422-1	N/A	N/A
110 (1100E-SS-1)	1966-67	~	1870204-2314955	29-71422-1	N/A	N/A
105 Jet	1996 & Up	~	0D082000 & Up	~	29-822553	388344
115 (1150)	1970-72	~	2836019-3525440	29-71422-1	29-47270	31-62596A2
115 (1150, 115)	1973-79	USA	3525441-5600966	29-71422-1	29-47270	31-62596A2
115 (1150, 115)	1973-79	AUS	8008665-8061269	29-71422-1	29-47270	31-62596A2
115 (1150, 115)	1973-79	CAN	7010763-7147987	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1980	USA	5600967-6262960	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1980	AUS	8067340 & Up	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1980	CAN	7147988-7200642	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1984-88	USA	6262961-0C099999	29-71422-1	29-47270	31-62596A2
115 (6-Cyl.)	1984-88	CAN	7200643 & Up	29-71422-1	29-47270	31-62596A2
115 (4-Cyl.) Rod No. 638-8532-1	1988-93	USA	0C100000 & Up	42943A1	29-88258	31-43012A1
115 (4-Cyl.) Rod No. 638-8532-1	1988-93	BEL	9559771 & Up	42943A1	29-88258	31-43012A1
115 (4-Cyl.) Rod No. 646-818846	1989-93	USA	0C100000 & Up	42943A1	29-818391	31-43012A1
115 (4-Cyl.) Rod No. 646-818846	1989-93	BEL	9559771 & Up	42943A1	29-818391	31-43012A1
115 (4-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
115 (4-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
125 (1250, 1250BP)	1968-69	~	2314956-2641954	29-71422-1	29-47270	31-62596A2
125 (1250BP)	1969	~	2641955-3253111	29-71422-1	29-47270	31-62596A2
125 (4-Cyl.)	1994-98	USA	0D283222 & Up	42943A1	29-818391	31-43012A1
125 (4-Cyl.)	1994-98	BEL	9793577 & Up	42943A1	29-818391	31-43012A1
135 (1350)	1970-71	~	2839369-3293233	29-71422-1	29-47270	31-43012A1
1400	1972	~	3293234-3502805	29-71422-1	29-47270	31-43012A1
1400-140	1978-79	USA	4865678 & Up	29-71422-1	29-47270	31-43012A1
1400-140	1978-79	AUS	8052650 & Up	29-71422-1	29-47270	31-43012A1
1400-140	1978-79	CAN	7112773 & Up	29-71422-1	29-47270	31-43012A1
140 Jet	1996-98	USA	0D082000 & Up	31-16756A6	29-818391	388344
V-135 w/Metal Caged Centre Bearing	1986-88	USA	0A904646-0C239552	31-93495	29-67483	388344
V-135 w/Plastic Caged Centre Bearing	1986-88	USA	0A904646-0C239552	~	29-67483	388344
V-135 Rod No. 636-8118	1991	USA	0C239553-0D082000	31-16756A6	29-67483	388344
V-135 Rod No. 644-818141A2	1991	USA	0C239553-0D082000	31-16756A6	29-822553	388344
V-135	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-135 DFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
1500-1500XS	1973-78	~	3502806-5327662	29-71422-1	29-47270	31-62596A2

# SOUTHSIDE MARINE COMPONENTS

Mercury / Mariner						
BEARING APPLICATIONS						
MODEL	YEAR	C/TRY	SERIAL NO. RANGE	CENTRE BEARING	CON ROD BEARING SMALL END	CON ROD BEARING BIG END
1500-1500XS	1973-78	~	8005615-8052649	29-71422-1	29-47270	31-62596A2
1500-1500XS	1973-77	~	7010533-7112772	29-71422-1	29-47270	31-62596A2
V-150 (V-1500)	1973-77	USA	4868998-0C100860	31-88903	29-67483	388344
V-150	1989-90	USA	0C100861-0C239552	~	29-67483	388344
V-150 Rod No. 636-8118	1988-91	USA	0C239553-0D081999	31-16756A6	29-67483	388344
V-150 Rod No. 644-818141A2	1988-91	USA	0C239553-0D081999	31-16756A6	29-822553	388344
V-150 EFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-150 DFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
XR-4	1988-89	USA	0B242885-0C239552	~	29-67483	388344
XR-4	1991	USA	0C239553-0D081999	31-16756A6	29-67483	388344
XR-6	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-175 (1750)	1976-81	USA	4302135-6618750	31-88903	29-67483	388344
V-175 (1750)	1976-79	AUS	8058870 & Up	31-88903	29-67483	388344
V-175	1985-88	USA	6618751-0C239552	~	29-67483	388344
V-175	1991	USA	0C239553-0D081999	31-16756A6	29-67483	388344
V-175	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-175 XRI	1991	USA	0D000750-0D81999	31-16756A6	29-67483	388344
V-175 EFI	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-200 (V2000)	1978-79	USA	4839034-5363917	31-88903	29-67483	388344
V-200	1980-81	AUS	5363918-6073191	31-88903	29-67483	388344
V-200	1980-81	USA	8061595-8065672	31-88903	29-67483	388344
V-200 (2.4L)	1982	USA	6073192-0C291519	~	29-67483	388344
V-200 (2.5L) Rod No. 636-8118	1991	USA	0C291520-0D081999	31-16756A6	29-67483	388344
V-200 (2.5L) Rod No. 644-818141A2	1991	USA	0C291520-0D081999	31-16756A6	29-822553	388344
V-200	1992-95	USA	0D082000 & Up	31-16756A6	29-822553	388344
V-200 EFI	1989-90	USA	0C100861-0C291519	~	29-67483	388344
V-200 EFI Rod No. 644-818141A2	1991	USA	0C291520-0D081999	31-16756A6	29-822553	388344
V-200 EFI Rod No. 636-8118	1991	USA	0C291520-0D081999	31-16756A6	29-67483	388344
V-200 EFI	1992-95	USA	0D082000-0G303045	31-16756A6	29-822553	388344
V-200 EFI	1996-98	USA	0G303046 & Up	31-16756A6	29-822553	388344
V-200 DFI	1997	USA	0G386496-0G589999	817001A1	29-88258	31-43012A1
V-200 DFI	1998	USA	0G590000 & Up	817001A1	29-88258	31-43012A1
V-220	1987-88	USA	0B117316 & Up	~	29-67483	388344
V-225	1980-81	USA	5628028 & Up	~	29-67483	388344
V-225 (225 Seapro)	1994-98	USA	0D280813 & Up	817001A1	29-88258	31-43012A1
V-225 DFI	1998	USA	0G590000 & Up	817001A1	29-88258	31-43012A1
V-225	1995-98	USA	0G129222 & Up	817001A1	29-88258	31-43012A1
V-250 EFI	1995-98	USA	0G129222 & Up	817001A1	29-88258	31-43012A1
V-250	1995-98	USA	0C101891 & Up	387041	29-88258	31-43012A1
V-275	1989-94	USA	0C101891 & Up	387041	29-88258	31-43012A1
V-3.4L	1980-87	USA	5611648 & Up	387041	29-88258	31-43012A1



# SOUTHSIDE MARINE COMPONENTS



Mercury 2 & 3 Cyl  
**Part No: 640-9612A 7**



Mercury L3-L4  
Top Guided  
**Part No: 646-818846A3**



Mercury V-6  
Bottom Guided Rod  
Replaces: 636-81189A 5, 638-8118  
**Part No: 636-8118A5**



Mercury L3-L4  
Bottom Guided  
Replaces 638-8532-1  
**Part No: 638-9002A2**



Mercury V6 2.0 & 2.5L  
Top Guided Rod  
**Part No: 644-818141A2**



Torque Spec 180 in. lbs.

**Part No: 10-91012**



Torque Spec 30 ft. lbs.

V6 Bottom Guided  
1984-91  
**Part No: 10-93886**



Torque Spec 30 ft. lbs.  
plus 90 Degrees

V6 Top Guided  
1992 & Up  
**Part No: 10-76349-1**



Torque Spec 30ft. lbs.  
plus 90 degrees  
L3, L4 & 3.0L V6  
2004-05 3-Cyl DFI  
75 / 90 / 115 HP  
**Part No: 10-94320**



**CHECK AVAILABILITY**

70-90 up to 1993  
L3 Crankshaft  
**Part No: 472-9001A3**



**CHECK AVAILABILITY**

1994-Up  
L3 Crankshaft  
**Part No: 493-827616T 1**



**CHECK AVAILABILITY**

100-115 HP 88 & Up  
**Part No: 473-9193A3**

# SOUTHSIDE MARINE COMPONENTS

## CRANKSHAFT BEARINGS, OIL SEALS & O-RINGS/THRUST WASHER

### Crankshaft Bearings



**Part No: 30-63742**



**Part No: 30-43011**



**Part No: 30-67923**



**Part No: 30-64424**



**Part No: 30-62567**



**CON ROD THRUST WASHER**

**Part No: 12-8M0012298**

### Crankshaft Oil Seals



**Part No: 26-16977**



**Part No: 26-66301**



Replaces: 313992  
**Part No: 26-41953**



**Part No: 26-43993**



**Part No: 26-54815**



**Part No: 26-56397**



**Part No: 26-66302**



**Part No: 26-815449**



**Part No: 26-830898**

### Crankshaft O-rings

Part No:	Part No:
<b>25-20081</b>	<b>25-89497</b>
<b>25-32546</b>	<b>25-64966</b>
<b>25-54029</b>	<b>25-67206</b>
<b>25-62457</b>	<b>25-89224</b>
<b>25-62700</b>	<b>314728</b> Replaces: 25-90011



# SOUTHSIDE MARINE COMPONENTS

MERCURY SEAL KITS			
MODEL	CYL	SERIAL NUMBER	SEAL KIT
20 HP 1973-77	2	337531-4709592	2016-3
25 HP 88, 1983 & Up	2		2019
35 HP 1972-88 NOT MARINER	2	6445653-B10788	2016-3
30-40 HP 1991-1997	2		2016-3
30-40 HP 1998-2004	2	OG055314 & Up	2020
40 HP (Mariner)	2		2016-3
45/50 HP 1968-95	4	2116318-B110788	2016-3
50 HP 1984-88	3	6428681-B122929	2016-3
60 HP 1984-88	3	6428681-B122929	2016-3
40/50/60 HP 1991-1997	3	D000750 & Up	2016-3
40/50/55/60 HP 1998-2005	3	OG055314 & Up	2020
65 HP 1972-75	3	3293184-4382056	2016-3
65 HP 1976-77	3	4382057-4571651	2016-3
70 HP 1977-83	3	4571652-6428600	2016-3
70 HP 1987-89	3	A996142 & Up	2017
75 HP 1975 & Up	4	6432901 & Up	2016-3
75 HP 1990 & Up	3	A996142 & Up	2017
80 HP 1969-72	4	2559001-34936912	2016-3
80 HP 1978-83	4	4831999-6432900	2016-3
85 HP 1987-92	3	A996142 & Up	2017
85 HP 1973-85	4	3493913-4366801	2016-3
85 HP 1976-78	4	4366802-4831998	2016-3
90 HP 1975-86	6 INLINE	4845301-5299505	2016-3
90 HP 1987 & Up	3	A996142 & Up	2017
70-115 HP 4-Stroke	4	OG960500 & Up	2020
100 HP 1988-2000	4	B209468 & Up	2017
115 HP 1975-88	6 INLINE	3525441-4855152	2016-3
115 HP 1988 & Up	4	B209468 & Up	2017
115 HP 2.5L DFI	V6 2.5L	OG960500-OT178499	2016-3
125 HP 1994 & Up	4	D283222 & Up	2017
135 HP 1986-90	V6 2.0L	A90464-C239552	2016-3
135 HP 1991-2001	V6 2.0L	C239553 & Up	2016-3
135 HP 2.5L DFI	V6 2.5L	OG590000 & Up	2016-3
140 HP 1978-81	6 INLINE	3293234-3502805	2016-3
150 HP 1974-78	6 INLINE	3502806-4868997	2016-3
150 HP 1978-82	V6 2.0L	486848-6042945	2016-3
150 HP 1983-90	V6 2.0L	6042946-C239552	2016-3
150 HP 1991-2005	V6 2.0L	C239553 & Up	2016-3
150 HP 2.5L DFI	V6 2.5L	OG590000-OG960499	2016-3
150 HP 2.5L DFI	V6 2.5L	OG960500 & Up	2016-3
150XR4 1988-91	V6 2.4L	B242885-C239552	2016-3
175 HP 1976-84	V6 2.0L	4301235-6618750	2016-3

# SOUTHSIDE MARINE COMPONENTS

MERCURY SEAL KITS			
MODEL	CYL	SERIAL NUMBER	SEAL KIT
175 HP 1985-91	V6 2.4L	6618751-C239552	2016-3
175 HP 1992-2002	V6 2.5L	C239553 & UP	2016-3
175 HP SPORT JET 97-99	V6 2.5L		2016-3
175 HP SPORT JET 00-03	V6 2.5L		2016-3
175 HP 2.5L DFI	V6 2.5L	OT1785000-OT801000 & UP	2016-3
200 HP 1978-81	V6 2.4L	4839034-5363917	2016-3
200 HP 1982	V6 2.4L	6073192-6203990	2016-3
200 HP 1983-91	V6 2.4L	6203991 & UP	2016-3
200 HP 1992-05	V6 2.5L	D082000 & UP	2016-3
200 HP SPORTJET DFI 01-03	V6 2.5L		2016-3
200 HP PROMAX	V6 2.5L	OD935000-OG610079	2016-3
200 HP PROMAX	V6 2.5L	OG857000 & UP	2016-3
200 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG3866496-OG589999	2018 *
200 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG960500-OT178499 & UP	2018 *
210 HP SPORTJET (CARB) 01-03	V6 2.5L		2016-3
220 HP 1987-88	V6 2.4L	B117316 & UP	2016-3
200 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG590000-OG960499	2018 *
200 XS DFI 2.5L	V6 2.5L	OT235000-UP	2016-3
225 HP 1980-93	V6 2.4L	5628028-D280812	2016-3
225 HP PROMAX	V6 2.5L	OD935638-OT429939	2016-3
225 HP 3.0L CARB	V6 3.0L	OD280813-OG7602999	2018 *
225 HP 3.0L CARB	V6 3.0L	OG245605-OT408999	2018 *
225 HP 3.0L EFI	V6 3.0L	OG76300-OT480999	2018 *
225 HP 3.0L EFI	V6 3.0L	OT409000-UP	2018 *
225 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG960500-OT801000 & UP	2018 *
225 HP 3.0L DFI/OPTIMAX	V6 3.0L	OG590000-OG960499	2018 *
XR6 1992 & LATER	V6 2.5L	D082000 & UP	2016-3
225 HP 3.0L DFI DTS	V6 3.0L	OT599000 & UP	2018 *
225-250 HP 3.0L EFI	V6 3.0L	OG129222-OT408999	2018 *
240 HP SPORT JET EFI 01-03	V6		2016-3
250XB 3.0L	V6 3.0L	OG980600-OT800999	2018 *
250XS 3.0 DFI	V6 3.0L	OT6514945-OT818042	2018 *
250 HP 3.0L EFI/OPTIMAX	V6 3.0L	OT409000-OT800999 & UP	2018 *
250 HP SPORT JET DFI 3.0L	V6		2018 *
260-280 HP HI-PERF OFFSHORE	V6 2.5L EFI	OG367000-OG85699 & UP	2016-3
2.5L DFI/OPTIMAX 2000-UP	V6 2.5L DFI		2016-3
3000 HP 3.0L EFI PROMAX SUPER MAG	V6 3.0L	OG610221-OT105297	2018 *
300X 3.0L EFI PROMAX	V6 3.0L	OT235084-OT429940 & UP	2018 *
<b>Note – * Do not use 3L single seal lower caps. Replace with Mercury #1171-9787A5. If cap has been replaced, use 3 piece (1 upper &amp; 2 lower) seal kit #2018</b>			

# SOUTHSIDE MARINE COMPONENTS



Crank Seal Kit  
(3 Seals)  
40-200 HP  
Not 3 & 4 Cyl "L" Motor  
**Part No: 2016-3**



Crank Seal Kit  
(2 Seals)  
70-125 HP  
1987 & Up "L" Motor  
**Part No: 2017**



Crank Seal Kit  
25 HP Merc  
1983-Up  
**Part No: 2019**



Crank Seal Kit  
60 HP Bigfoot  
2 & 3 Cyl Metric Motor  
**Part No: 2020**



Upper Seal  
60 HP Bigfoot  
**Part No: 26-817397 1**



Lower Crank Seal  
6,8,9,9,15 HP  
**Part No: 26-12566**



Ignition Coil  
Various Motors up to 2006 6 HP-UP 2 stroke  
Replaces: 339-832757A4  
**Part No: 339-7370A13**



Ignition Coil  
40-50 HP 4-Stroke  
**Part No: 339-825101T**



Spark Plug Wire  
Sold Per Metre  
**Part No: 510883**



6 Cyl Spark Plug Wire Kit  
**Part No: 815358A1 KIT**



Spark Plug Boot Kit  
**Part No: 663-82370-01**

# SOUTHSIDE MARINE COMPONENTS

MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
6/8/9.9	1986-93	USA/BEL	0A197-OD280/ 946-979	89-96054T	N/A
8 (209cc) 4 stroke				68N-81940-00	
9.9 (209cc) 4 stroke				68N-81940-00	
18 (18, 18XD)	1980-85	USA	5837437 And Up	89-96054T	N/A
18 (18, 18XD)	1980-83	AUS	8071973 And Up	89-96054T	N/A
18	1980-83	BEL	9308306 And Up	89-96054T	N/A
18	1980-83	CAN	7173723 And Up	89-96054T	N/A
20 (200, 20)	1978-81	USA	4709593-6443972	89-853654A1	N/A
20 (200, 20)	1978-81	AUS	8045199 And Up	89-853654A1	N/A
20 (200, 20)	1978-81	BEL	9157230-9415100	89-853654A1	N/A
20 (200, 20)	1978-81	CAN	7098523-7209532	89-853654A1	N/A
20 (20, 20XD)	1986-87	USA	6443973 And Up	89-96054T	N/A
20 (20, 20XD)	1986-87	BEL	9415101 And Up	89-96054T	N/A
20 (20, 20XD)	1986-87	CAN	7209533 And Up	89-96054T	N/A
25 (25, 25 XD) (2-Cyl.)	1980-94	USA	5705532-0G044026	89-96054T	N/A
25 (25, 25 XD) (2-Cyl.)	1980-83	AUS	8073158 And Up	89-96054T	N/A
25	1980-83	BEL	9315316 And Up	89-96054T	N/A
25	1980-83	CAN	7166928 And Up	89-96054T	N/A
25 (4-Stroke)	1998	USA	0G590000 And Up	89-818997T1	N/A
25 EFI / Jet EFI (3-Cyl.) 4 stroke				68N-81940-00	
30 (2-Cyl.) (644cc)	1994-98	USA	0G053314 And Up	89-818997T1	N/A
30 (2-Cyl.) (644cc)	1994-98	BEL	0P017000 And Up	89-818997T1	N/A
30 EFI (3-Cyl.) 4 stroke				68N-81940-00	
30 (Jet) (Non-Handle)	1994-97	USA	0C159200-0G589999	89-96054T	N/A
30 (Jet) (Non-Handle)	1998	USA	0G590000 And Up	89-818997T1	N/A
35 (2-Cyl.) (w/3 Ram Trim)	1984-86	USA	6645653-0C159199	89-96158T	89-96158T
35 (2-Cyl.) (w/3 Ram Trim)	1984-86	BEL	9384476 And Up	89-96158T	89-96158T
35 (2-Cyl.) (w/3 Ram Trim)	1984-86	CAN	7209608 And Up	89-96158T	89-96158T
35 (2-Cyl.) (w/1 Ram Trim)	1987-89	USA	0C159200 And Up	89-96158T	N/A
35 (2-Cyl.) (w/1 Ram Trim)	1984-89	BEL	ALL	89-96158T	N/A
40 (40, 402, 400) (2-Cyl.)	1970-79	USA	2874704-5556229	25661	N/A
40 (40, 402, 400) (2-Cyl.)	1972-79	AUS	8002335-8064749	25661	N/A
40 (40, 402, 400) (2-Cyl.)	1972-79	BEL	3339688-9251455	25661	N/A
40 (40, 402, 400) (2-Cyl.)	1972-77	CAN	3340783-7144762	25661	N/A
40 (2-Cyl.)	1980-83	USA	5556230-5823917	89-853654A1	N/A
40 (2-Cyl.)	1980-83	AUS	8064750-8070639	89-853654A1	N/A
40 (2-Cyl.)	1980-83	BEL	9251456-9298955	89-853654A1	N/A
40 (2-Cyl.)	1980-83	CAN	7144763-7169337	89-853654A1	N/A
40 (2-Cyl.)	1980-83	USA	5823918-0G053313	89-96158T	N/A
40 (2-Cyl.)	1980-83	AUS	8070640 And Up	89-96158T	N/A
40 (2-Cyl.)	1980-83	BEL	9298956 And Up	89-96158T	N/A
40 (2-Cyl.)	1980-83	CAN	7169338 And Up	89-96158T	N/A
40 (2-Cyl.)	1994-98	USA	0G053314 And Up	89-818997T1	N/A
40 (3-Cyl.)	1997-98	USA	0G531301 And Up	89-818997T1	N/A
40 (3-Cyl.)	1997-98	BEL	9973100 And Up	89-818997T1	N/A
40 (4-Cyl.) (w/solenoids)	1989 & Up	USA	0C159200 And Up	89-96054T	89-818999A2
40 (4-Cyl.) (w/solenoids)	1989 & Up	BEL	9570790 And Up	89-96054T	89-818999A2
40 (4-Cyl.) (w/relays)	1989 & Up	USA	0C159200 And Up	89-96054T	N/A
40 (4-Cyl.) (w/relays)	1989 & Up	BEL	9570790 And Up	89-96054T	N/A
40 (4-Stroke)	1998	USA	0G231123 And Up	~	N/A
45 (4-Cyl.) (w/o trim fuse)	1986	USA	5531630-6146848	89-853654A1	89-818997T1
45 (4-Cyl.) (w/o trim fuse)	1986	AUS	8063985-8075602	89-853654A1	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986	BEL	9248006-9362390	89-853654A1	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986	CAN	7143688-7198592	89-853654A1	89-818997T1
45 (4-Cyl.) (w/ trim & fuse)	1986	USA	5531630-6146848	89-853654A1	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986	AUS	8063985-8075602	89-853654A1	89-96158T



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MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
45 (4-Cyl.) (w/ trim & fuse)	1986	BEL	9248006-9362390	89-853654A1	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986	CAN	7143688-7198592	89-853654A1	89-96158T
45 (4-Cyl.) (w/o trim & fuse)	1986-89	USA	6146849 And Up	89-96158T	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986-89	BEL	9362391 And Up	89-96158T	89-818997T1
45 (4-Cyl.) (w/o trim & fuse)	1986-89	CAN	7198593 And Up	89-96158T	89-818997T1
45 (4-Cyl.) (w/ trim & fuse)	1986-89	USA	6146849 And Up	89-96158T	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986-89	BEL	9362391 And Up	89-96158T	89-96158T
45 (4-Cyl.) (w/ trim & fuse)	1986-89	CAN	7198593 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	USA	0B110789 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	BEL	9466692 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	CAN	0A719281 And Up	89-96158T	89-96158T
45 (4-Stroke/Bodensee)	1996-98	USA	0G231123 And Up	~	N/A
45 Jet (w/ flush mount stater solenoid)	1994-95	USA	0D000750-0G290584	89-96054T	N/A
45 (4-Cyl.) (w/ trim & fuse)	1986-89	CAN	7198593 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	USA	0B110789 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	BEL	9466692 And Up	89-96158T	89-96158T
45 (4-Cyl.)	1987-89	CAN	0A719281 And Up	89-96158T	89-96158T
45 (4-Stroke/Bodensee)	1996-98	USA	0G231123 And Up	~	N/A
45 Jet (w/ flush mount stater solenoid)	1994-95	USA	0D000750-0G290584	89-96054T	N/A
45 Jet	1998	USA	0G590000 And Up	89-818997T1	N/A
50 (500)	1971-74	USA	3008819-4140999	25661	N/A
50 (500)	1971-74	AUS	3015354-8029514	25661	N/A
50 (500)	1971-74	BEL	9001581-9082513	25661	N/A
50 (500)	1971-74	CAN	3015454-7051982	25661	N/A
50 (50, 500)	1975-79	USA	4141000-5531629	89-853654A1	N/A
50 (50, 500)	1975-79	AUS	8029515-8063984	89-853654A1	N/A
50 (50, 500)	1975-79	BEL	9082514-9248005	89-853654A1	N/A
50 (50, 500)	1975-79	CAN	7051983-7143687	89-853654A1	N/A
50 (4-Cyl.) (w/o trim fuse)	1980-85	USA	5531630-6146848	89-853654A1	89-818997T1
50 (4-Cyl.) (w/o trim fuse)	1980-85	AUS	8063985-8075602	89-853654A1	89-818997T1
50 (4-Cyl.) (w/o trim fuse)	1980-85	BEL	9248006-9362390	89-853654A1	89-818997T1
50 (4-Cyl.) (w/o trim fuse)	1980-85	CAN	7143688-7198592	89-853654A1	89-818997T1
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	USA	5531630-6146848	89-853654A1	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	AUS	8063985-8075602	89-853654A1	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	BEL	9248006-9362390	89-853654A1	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	CAN	7143688-7198592	89-853654A1	89-96158T
50 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-85	USA	6146849 And Up	89-96158T	89-818997T1
50 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-85	BEL	9362391 And Up	89-96158T	89-818997T1
50 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-85	CAN	7198593 And Up	89-96158T	89-818997T1
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	USA	6146849 And Up	89-96158T	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	BEL	9362391 And Up	89-96158T	89-96158T
50 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-85	CAN	7198593 And Up	89-96158T	89-96158T
50 (3-Cyl.)	1986-87	USA	6428681-0B122929	~	89-96158T
50 (3-Cyl.)	1986-87	BEL	9385911-9469199	~	89-96158T
50 (3-Cyl.)	1986-87	CAN	7208333-0A721308	~	89-96158T
50 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	89-96158T
50 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	BEL	9469200-9683054	89-96158T	89-96158T
50 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	89-96158T
50 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	N/A
50 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	BEL	9469200-9683054	89-96158T	N/A
50 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	N/A
50 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	USA	0D000750-0D081999	89-96054T	N/A
50 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	BEL	9683055-9885344	89-96054T	N/A
50 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	USA	0D000750-0D081999	~	N/A
50 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	BEL	9683055-9885344	~	N/A
50 (3-Cyl.)	1996-97	USA	0G290585-0G589999	89-818999A2	N/A

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MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
50 (3-Cyl.)	1996-97	BEL	9885345-9973099	89-818999A2	N/A
50 (3-Cyl.)	1998	USA	0G590000 And Up	89-818997T1	N/A
50 (3-Cyl.)	1998	BEL	9973100 And Up	89-818997T1	N/A
55 (3-Cyl.) (w/ flush mount starter solenoid)	1996	USA	0D000750-0G290584	89-96054T	N/A
55 (3-Cyl.) (w/ flush mount starter solenoid)	1996	BEL	9683055-9885344	89-96054T	N/A
55 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1996	USA	0D000750-0G290584	~	N/A
55 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1996	BEL	9683055-9885344	~	N/A
55 (3-Cyl.)	1997	USA	0G290585-0G589999	89-818999A2	N/A
55 (3-Cyl.)	1997	BEL	9885345-9973099	89-818999A2	N/A
55 (3-Cyl.)	1998	USA	0G590000 And Up	89-818997T1	N/A
55 (3-Cyl.)	1998	BEL	9973100 And Up	89-818997T1	N/A
60 (3-Cyl.)	1984-87	USA	6428681-0B122929	89-96054T	89-96158T
60 (3-Cyl.)	1984-87	BEL	9385911-9469199	89-96054T	89-96158T
60 (3-Cyl.)	1984-87	CAN	7208333-0A721308	89-96054T	89-96158T
60 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	89-96158T
60 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	BEL	9469200-9603054	89-96158T	89-96158T
60 (3-Cyl.) (w/ 3 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	89-96158T
60 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	USA	0B122930-0D000749	89-96158T	N/A
60 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	BEL	9469200-9603054	89-96158T	N/A
60 (3-Cyl.) (w/ 1 Ram Trim)	1988-90	CAN	0A721309 And Up	89-96158T	N/A
60 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	USA	0D000750-0G290584	89-96054T	N/A
60 (3-Cyl.) (w/ flush mount starter solenoid)	1991-95	BEL	9683055-9885344	89-96054T	N/A
60 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	USA	0D000750-0G290584	~	N/A
60 (3-Cyl.) (w/ rubber bushing mount starter solenoid)	1991-95	BEL	9683055-9885344	~	N/A
60 (3-Cyl.)	1996-97	USA	0G290585-0G589999	89-818999A2	N/A
60 (3-Cyl.)	1996-97	BEL	9885345-9973099	89-818999A2	N/A
60 (3-Cyl.)	1998	USA	0G590000 And Up	89-853654A1	N/A
60 (3-Cyl.)	1998	BEL	9973100 And Up	89-853654A1	N/A
65 (650) (4-Cyl.)	1970-71	~	2446775-3293183	25661	N/A
65 (650) (3-Cyl.)	1973-76	USA	3547987-4571651	89-853654A1	N/A
65 (650) (3-Cyl.)	1973-75	AUS	8006640-8042349	89-853654A1	N/A
65 (650) (3-Cyl.)	1973-76	BEL	9020074-9135824	89-853654A1	N/A
65 (650) (3-Cyl.)	1973-76	CAN	7013633-7087822	89-853654A1	N/A
65 Jet	1994-98	USA	ALL	89-818997T1	N/A
65 Jet	1994-98	USA	0G127500 And Up	89-817109A3	N/A
70 (3-Cyl.)	1977-79	USA	4571652-5579016	89-853654A1	N/A
70 (3-Cyl.)	1977-79	AUS	8042350-8065064	89-853654A1	N/A
70 (3-Cyl.)	1977-79	BEL	9135825-9255130	89-853654A1	N/A
70 (3-Cyl.)	1977-79	USA	7087823-7145937	89-853654A1	N/A
70 (3-Cyl.)	1980-83	USA	5579017-6104369	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	AUS	8065065-8068964	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	BEL	9255131-9352915	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	CAN	7145938-7192547	89-853654A1	89-853654A1
70 (3-Cyl.)	1980-83	USA	610470-6428680	89-96054T	89-853654A1
70 (3-Cyl.)	1980-83	BEL	9352916-9385910	89-96054T	89-853654A1
70 (3-Cyl.)	1980-83	CAN	7192548-7208332	89-96054T	89-853654A1
70 (3-Cyl.)	1987	USA	0A996142 And Up	89-96158T	89-96158T
70 (3-Cyl.)	1987	BEL	9483121 And Up	89-96158T	89-96158T
75 (4-Cyl.)	1984-88	USA	6432901 And Up	89-96054T	89-96158T
75 (4-Cyl.)	1984-88	BEL	9393856 And Up	89-96054T	89-96158T
75 (4-Cyl.)	1984-88	CAN	7208573 And Up	89-96054T	89-96158T
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-93	USA	0C222000-0D252460	89-818997T1	89-818997T1
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-98	BEL	9589039 And Up	89-818997T1	89-818997T1
75 (3-Cyl.) (w/ 1 Ram Trim)	1990-93	USA	0C222000-0D252460	89-818997T1	N/A
75 (3-Cyl.) (w/ 1 Ram Trim)	1990-98	BEL	9589039 And Up	89-818997T1	N/A
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-93	USA	0D252461-0D283221	89-818997T1	89-818997T1
75 (3-Cyl.) (w/ 3 Ram Trim)	1990-98	BEL	ALL	89-818997T1	89-818997T1

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MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
75 (3-Cyl.)	1994-98	USA	0D283222-0G127499	89-818997T1	89-818997T1
75 (3-Cyl.)	1994-98	BEL	9793577-9836632	89-818997T1	89-818997T1
75 (3-Cyl.)	1994-98	USA	0G127500-0G360002	89-817109A3	89-818997T1
75 (3-Cyl.)	1994-98	BEL	9836633-9934136	89-817109A3	89-818997T1
75 (3-Cyl.)	1994-98	USA	0G36003 And Up	89-817109A3	N/A
75 (3-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
80 (800) (4-Cyl.)	1969-72	~	2559001-3493912	25661	N/A
80 (800) (4-Cyl.)	1978-79	USA	4831999-5582561	89-853654A1	N/A
80 (800) (4-Cyl.)	1978-79	AUS	8050200-8067014	89-853654A1	N/A
80 (800) (4-Cyl.)	1978-79	BEL	9177626-9256130	89-853654A1	N/A
80 (800) (4-Cyl.)	1978-79	CAN	7110998-7146212	89-853654A1	N/A
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	5582562-6030903	89-853654A1	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8067015-8074612	89-853654A1	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	BEL	9256131-9345615	89-853654A1	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7146213-7189007	89-853654A1	89-853654A1
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	5582562-6030903	89-853654A1	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8067015-8074612	89-853654A1	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	BEL	9256131-9345615	89-853654A1	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7146213-7189007	89-853654A1	89-96158T
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	6030903-6432900	89-96054T	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8074612 And Up	89-96054T	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	BEL	9345615-9393855	89-96054T	89-853654A1
80 (4-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7189007-7208572	89-96054T	89-853654A1
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	6030903-6432900	89-96054T	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8074612 And Up	89-96054T	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	BEL	9345613-9393855	89-96054T	89-96158T
80 (4-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7189007-7208572	89-96054T	89-96158T
80 (3-Cyl.)	1987	USA	0A996142 And Up	89-96158T	89-96158T
80 (3-Cyl.)	1987	BEL	9483121 And Up	89-96158T	89-96158T
80 Jet	1994-98	USA	0D283222 And Up	89-817109A3	N/A
85 (850) (4-Cyl.)	1973-77	USA	3493913-3865694	25661	N/A
85 (850) (4-Cyl.)	1973-77	AUS	8005440-8017139	25661	N/A
85 (850) (4-Cyl.)	1973-77	BEL	9011604-9053363	25661	N/A
85 (850) (4-Cyl.)	1973-77	CAN	7010108-7033027	25661	N/A
85 (850) (4-Cyl.)	1973-77	USA	3865695-4831998	89-853654A1	N/A
85 (850) (4-Cyl.)	1973-77	AUS	8017140-8050199	89-853654A1	N/A
85 (850) (4-Cyl.)	1973-77	BEL	9053364-9177625	89-853654A1	N/A
85 (850) (4-Cyl.)	1973-77	CAN	7033028-7110997	89-853654A1	N/A
90 (90, 900) (6-Cyl.)	1978-79	USA	4845301-5299505	89-853654A1	89-853654A1
90 (90, 900) (6-Cyl.)	1978-79	CAN	7111698-7123762	89-853654A1	89-853654A1
90 (6-Cyl.)	1979	USA	5299506-5594656	89-853654A1	89-853654A1
90 (6-Cyl.)	1979	AUS	8060545-8060694	89-853654A1	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	5594657-6026608	89-853654A1	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8071020-8074512	89-853654A1	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7147088-7185072	89-853654A1	89-853654A1
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	5594657-6026608	89-853654A1	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8071020-8074512	89-853654A1	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7147088-7185072	89-853654A1	89-96158T
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	6026609-6436122	89-96054T	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	AUS	8074513 And Up	89-96054T	89-853654A1
90 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7185073-7208847	89-96054T	89-853654A1
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	6026609-6436122	89-96054T	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	AUS	8074513 And Up	89-96054T	89-96158T
90 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7185073-7208847	89-96054T	89-96158T
90 (6-Cyl.)	1984-86	USA	6436123 And Up	89-96054T	89-96158T
90 (6-Cyl.)	1984-86	CAN	7208848 And Up	89-853654A1	89-96158T
90 (3-Cyl.)	1987	USA	0A996142-0C221999	89-853654A1	89-96158T

# SOUTHSIDE MARINE COMPONENTS

MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
90 (3-Cyl.)	1987	BEL	9483121-9589038	89-818997T1	89-96158T
90 (3-Cyl.) (w/ 3 Ram Trim)	1991-93	USA	0C222000-0D252460	89-818997T1	89-818997T1
90 (3-Cyl.) (w/ 3 Ram Trim)	1991-98	BEL	9589039 And Up	89-818997T1	89-818997T1
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-93	USA	0C222000-0D252460	89-818997T1	N/A
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-98	BEL	9589039 And Up	89-818997T1	N/A
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-93	USA	0D252461-0D283221	89-818997T1	89-818997T1
90 (3-Cyl.) (w/ 1 Ram Trim)	1991-98	BEL	ALL	89-818997T1	89-818997T1
90 (3-Cyl.)	1994-98	USA	0D283222-0G127499	89-818997T1	89-818997T1
90 (3-Cyl.)	1994-98	BEL	9793577-9836632	89-818997T1	89-818997T1
90 (3-Cyl.)	1994-98	USA	0G127500-0G360002	89-817109A3	89-818997T1
90 (3-Cyl.)	1994-98	BEL	9836633-9934136	89-817109A3	89-818997T1
90 (3-Cyl.)	1994-98	USA	0G36003 And Up	89-817109A3	N/A
90 (3-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
100 (1000SS)	1968-69	~	2318586-2836018	25661	N/A
100 (1000BP)	1968-69	~	2399698-3253111	25661	N/A
100 (4-Cyl.) (w/ 3 Ram Trim) (w/ 5/16-18 starter terminals)	1988-93	USA	0B209468-0D252460	89-817109A3	89-818997T1
100 (4-Cyl.) (w/ 3 Ram Trim) (w/ 5/16-18 starter terminals)	1988-98	BEL	9523034 And Up	89-817109A3	89-818997T1
100 (4-Cyl.) (w/ 1 Ram Trim) (w/ 5/16-18 starter terminals)	1988-93	USA	0B209468-0D252460	89-817109A3	N/A
100 (4-Cyl.) (w/ 1 Ram Trim) (w/ 5/16-18 starter terminals)	1988-98	BEL	9523034 And Up	89-817109A3	N/A
100 (4-Cyl.) (w/5/16-18 starter terminals)	1988-93	USA	0D252461-0D283221	89-817109A3	89-818997T1
100 (4-Cyl.) (w/5/16-18 starter terminals)	1988-98	BEL	ALL	89-817109A3	89-818997T1
100 (4-Cyl.)	1994-98	USA	0D283222-0G359967	89-817109A3	89-818997T1
100 (4-Cyl.)	1994-98	BEL	9793577-9934136	89-817109A3	89-818997T1
100 (4-Cyl.)	1994-98	USA	0G359968 And Up	89-817109A3	N/A
100 (4-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
105 Jet (V6) (w/ flush mounted	1994-95	USA	0D082000-0G303045	89-853654A1	N/A
105 Jet (V6) (w/ rubber bushing mount starter solenoid)	1994-95	USA	0D082000-0G303045	89-817109A3	N/A
105 Jet (V6)	1996 & Up	USA	0G303046 And Up	89-817109A3	N/A
110 (1100) (6-Cyl.)	1966-67	~	1870204-2314955	25661	N/A
115 (1150) (6-Cyl.)	1970-72	USA	2836019-4112634	25661	25661
115 (1150) (6-Cyl.)	1973-79	AUS	8008665-8027114	25661	25661
115 (1150) (6-Cyl.)	1973-79	CAN	7010763-7047257	25661	25661
115 (115, 1150) (6-Cyl.)	1973-79	USA	4112635-5600966	89-853654A1	89-853654A1
115 (115, 1150) (6-Cyl.)	1973-79	AUS	8027115-8061269	89-853654A1	89-853654A1
115 (115, 1150) (6-Cyl.)	1973-79	CAN	7047258-7147987	89-853654A1	89-853654A1
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980	USA	5600967-6051525	89-853654A1	89-853654A1
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980	AUS	8061270-8071274	89-853654A1	89-853654A1
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980	CAN	7147988-7186572	89-853654A1	89-853654A1
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980	USA	5600967-6051525	89-853654A1	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980	AUS	8061270-8071274	89-853654A1	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980	CAN	7147988-7186572	89-853654A1	89-96158T
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	USA	6051526-6436122	89-96054T	89-96158T
115 (6-Cyl.) (w/o trim circuit breaker & fuse)	1980-83	CAN	7186573-7208847	89-96054T	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	USA	6051526-6436122	89-96054T	89-96158T
115 (6-Cyl.) (w/ trim circuit breaker & fuse)	1980-83	CAN	7186573-7208847	89-96054T	89-96158T
115 (6-Cyl.)	1984-88	USA	6436123 And Up	89-96054T	89-96158T
115 (6-Cyl.)	1984-88	CAN	7208848 And Up	89-96054T	89-96158T
115 (4-Cyl.) (w/ 3 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	USA	0C10000-0D252460	89-817109A3	89-818997T1
115 (4-Cyl.) (w/ 3 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	BEL	9559771 And Up	89-817109A3	89-818997T1
115 (4-Cyl.) (w/ 1 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	USA	0C10000-0D252460	89-817109A3	N/A
115 (4-Cyl.) (w/ 1 Ram Trim) w/ 5/16-18 starter terminals)	1988-93	BEL	9559771 And Up	89-817109A3	N/A
115 (4-Cyl.) (w/ 5/16-18 starter terminals)	1988-93	USA	0D252461-0D283221	89-817109A3	89-818997T1
115 (4-Cyl.) (w/ 5/16-18 starter terminals)	1988-98	BEL	ALL	89-817109A3	89-818997T1
115 (4-Cyl.)	1994-98	USA	0D283222-0G359967	89-817109A3	89-818997T1
115 (4-Cyl.)	1994-98	BEL	9793577-9934136	89-817109A3	89-818997T1
115 (4-Cyl.)	1994-98	USA	0G359968 And Up	89-817109A3	N/A
115 (4-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A

# SOUTHSIDE MARINE COMPONENTS

MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
125 (1250, 1250BP) (6-Cyl.)	1968-69	~	2314956-3253111	25661	N/A
125 (4-Cyl.)	1994-98	USA	0D283222-0G359967	89-817109A3	89-818997T1
125 (4-Cyl.)	1994-98	BEL	9793577-9934126	89-817109A3	89-818997T1
125 (4-Cyl.)	1994-98	USA	0G359968 And Up	89-817109A3	N/A
125 (4-Cyl.)	1994-98	BEL	9934137 And Up	89-817109A3	N/A
135 (1350) (6-Cyl.)	1970-71	~	2839369-3293233	25661	N/A
V-135 (w/ 1/4-20 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	~	89-96158T
V-135 (w/ 5/16-18 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	89-853654A1	89-96158T
V-135	1989-90	USA	0C100861-0C239552	89-853654A1	89-96158T
V-135 (w/ standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-135 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-135 (w/flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-135 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-135 (w/flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-135 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-135	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-135 DFI	1998	USA	0G590000 And Up	89-817109A3	N/A
140 (1400) (6-Cyl.)	1972	~	3293234-3502805	25661	25661
140 (140, 1400) (6-Cyl.)	1978-79	USA	4865678 And Up	89-853654A1	89-853654A1
140 (140, 1400) (6-Cyl.)	1978-79	AUS	8052650 And Up	89-853654A1	89-853654A1
140 (140, 1400) (6-Cyl.)	1978-79	CAN	7112773 And Up	89-853654A1	89-853654A1
150 (1500) (6-Cyl.)	1973-77	USA	3502806-4121434	25661	25661
150 (1500) (6-Cyl.)	1973-77	AUS	8005615-8028040	25661	25661
150 (1500) (6-Cyl.)	1973-77	CAN	7010533-7048782	25661	25661
150 (1500) (6-Cyl.)	1973-77	USA	4121435-4865677	89-853654A1	25661
150 (1500) (6-Cyl.)	1973-77	AUS	8028041-8052649	89-853654A1	25661
150 (1500) (6-Cyl.)	1973-77	CAN	7048783-7112772	89-853654A1	25661
150 (1500XS)	1978	USA	47868648-5327662	89-853654A1	89-853654A1
V-150 Mercury	1978-81	USA	5432022-6042945	89-853654A1	89-96158T
V-150 Mariner	1978-81	USA	5432022-6042945	89-853654A1	89-96158T
V-150 Mercury	1982-85	USA	6042946-0A904645	~	89-96158T
V-150 Mariner	1982-85	USA	6038681-0A904645	~	89-96158T
V-150 (w/ 1/4-20 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	~	89-96158T
V-150 (w/ 5/16-18 starter solenoid terminals)	1986-88	USA	0A904646-0C100860	89-853654A1	89-96158T
V-150	1989-90	USA	0C100861-0C239552	89-853654A1	89-96158T
V-150 (w/ standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-150 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-150 (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-150 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-150 (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-150 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-150	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-150 EFI (w/ flush mounted starter solenoid)	1993-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-150 EFI (w/ rubber bushing mount starter solenoid)	1993-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-150 EFI (w/ flush mounted starter solenoid)	1993-95	USA	0G201875-0G303045	89-853654A1	N/A
V-150 EFI (w/ rubber bushing mount starter solenoid)	1993-95	USA	0G201875-0G303045	89-817109A3	N/A
V-150 EFI	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-150 DFI	1998	USA	0G590000 And Up	89-817109A3	N/A
V-150 XR4	1988	USA	0B242885-0C239552	89-853654A1	89-96158T
V-150 XR4 (w/ Standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-150 XR4 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-150 XR6 (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-150 XR6 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-150 XR6 (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A



# SOUTHSIDE MARINE COMPONENTS

MODEL	YEAR	C/TRY	SERIAL RANGE	STARTER SOLENOID	POWER TRIM SOLENOID
V-150 XR6 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-150 XR6	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-175 (V-175, V-1750)	1976-81	USA	4301235-6618750	89-853654A1	89-853654A1
V-175 (V-175, V-1750)	1976-81	AUS	8058870 And Up	89-853654A1	89-853654A1
V-175 (w/ 1/4-20 starter solenoid terminals)	1985-88	USA	6618751-0C100860	~	89-96158T
V-175 (w/ 5/16-18 starter solenoid terminals)	1985-88	USA	6618751-0C100860	89-853654A1	89-96158T
V-175	1989-90	USA	0C100861-0C239552	89-853654A1	89-96158T
V-175 (w/ standard colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	89-96158T
V-175 (w/ off white colour trim solenoid)	1991	USA	0C239553-0D081999	89-853654A1	~
V-175 (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-175 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-175 (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-175 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-175	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-175 EFI (w/ standard colour trim solenoid)	1991	USA	0D000750-0D081999	89-853654A1	89-96158T
V-175 EFI (w/ off white colour trim solenoid)	1991	USA	0D000750-0D081999	89-853654A1	~
V-175 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-175 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-175 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-175 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-175 EFI	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-200 (V-200, V-2000)	1978-81	USA	4839034-6073191	89-853654A1	89-853654A1
V-200 (V-200, V-2000)	1980-81	AUS	8061595-8065672	89-853654A1	89-853654A1
V-200	1982-84	USA	6073192-6625220	~	89-96158T
V-200 (w/1/4-20 starter solenoid terminals)	1985-88	USA	6625221-0C100860	~	89-96158T
V-200 (w/ 5/16-18 starter solenoid terminals)	1985-88	USA	6625221-0C100860	89-853654A1	89-96158T
V-200	1989-90	USA	0C100861-0C291519	89-853654A1	89-96158T
V-200 (2.5L) (w/ standard colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	89-96158T
V-200 (2.5L) (w/ off white colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	~
V-200 (w/flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818997T1
V-200 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818997T1
V-200 (w/flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-200 (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-200	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-200 EFI (2.4L)	1989-90	USA	0C100861-0C291519	89-853654A1	89-96158T
V-200 EFI (2.5L) (w/ standard colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	89-96158T
V-200 EFI (2.5L) (w/ off white colour trim solenoid)	1991	USA	0C291520-0D081999	89-853654A1	~
V-200 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0D082000-0G201874	89-853654A1	89-818999A2
V-200 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0D082000-0G201874	89-817109A3	89-818999A2
V-200 EFI (w/ flush mounted starter solenoid)	1992-95	USA	0G201875-0G303045	89-853654A1	N/A
V-200 EFI (w/ rubber bushing mount starter solenoid)	1992-95	USA	0G201875-0G303045	89-817109A3	N/A
V-200 EFI	1996-98	USA	0G303046 And Up	89-817109A3	N/A
V-200 DFI (3.0L)	1997	USA	0G386496 And Up	89-817109A3	N/A
V-220 Laser	1987-88	USA	0B117316 And Up	89-853654A1	89-96158T
V-225 (2.4L)	1980-81	USA	5628028 And Up	89-853654A1	89-853654A1
V-225 (3.0L)	1994-98	USA	0D280813-0G129221	89-817109A3	89-818997T1
V-225 (3.0L) (w/ trim solenoids)	1995-98	USA	0G129222-0G303045	89-817109A3	89-818997T1
V-225 (3.0L) (w/ trim relays)	1995-98	USA	0G129222-0G303045	89-817109A3	N/A
V-225 (3.0L)	1994-98	USA	0G303045 And Up	89-817109A3	N/A
V-225 Sea Pro, Marathon	1994-98	USA	0G245605 And Up	89-817109A3	N/A
V-225 DFI	1998	USA	0G590000 And Up	89-817109A3	N/A
V-225, 250 EFI	1995-98	USA	0G129222 And Up	89-817109A3	N/A
V-250, 275 (3.4L)	1989-94	USA	0C101891 And Up	89-853654A1	89-96158T
V-300 (3.4L)	1980-81	USA	5611648 And Up	89-853654A1	89-96158T



# SOUTHSIDE MARINE COMPONENTS

## SOLENOIDS



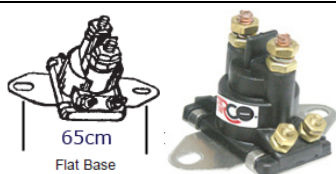
Starter Solenoid  
**Part No: 25661**



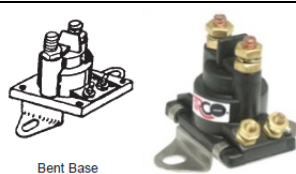
Starter Solenoid  
Rubber Mounted  
Replaces: 89-817109A1,  
89-817109A2  
**Part No: 89-817109A3**



Starter Solenoid  
**Part No: SW463**



Starter Solenoid  
Replaces: 89-850189T  
**Part No: 89-96054**



Starter Solenoid  
**Part No: 89-96158**



Starter Relay  
Various 2 Stroke 9.9-90HP  
Various 4 Stroke 9.9, 40-60HP  
Replaces: 89-825096T  
**Part No: 6G1-81941-10**



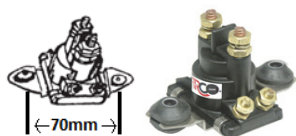
Starter Solenoid  
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**Part No: 89-853654A1**



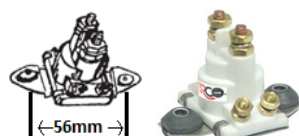
Starter Solenoid  
Replaces: 89-853809001  
**Part No: 68N-81940-00**



Starter Solenoid  
Various 75-225 HP EFI  
4 Stroke  
Replaces: 881352T  
**Part No: 68N-81940-00**



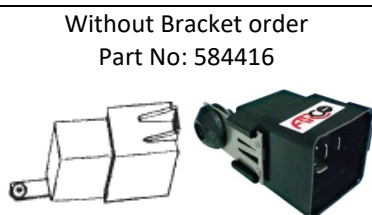
Solenoid **Black**  
**Part No: 89-818999A2**



**Solenoid White**  
Replaces: 65W-81941-00,  
89-850187T1  
**Part No: 89-818997T1**



**Rectifier 35HP -V6**  
Replaces: 62351A1  
**Part No: 816770**



Trim Relay With Bracket  
**Part No: 828151**



Trim Motor Relay **UP**  
**75-90 HP 4 Stroke**  
Replaces: 804281T  
**Part No: 6E5-81950-01**



Trim Motor Relay **DOWN**  
**75-90 HP 4 Stroke**  
Replaces: 804282T  
**Part No: 6E5-8195A-01**

# SOUTHSIDE MARINE COMPONENTS

MERCURY STARTER APPLICATION GUIDE					
HP	SN / YEAR	OE NO:	NOTES	PART #	BENDIX/ BRUSHES
6-15 18-25 25	1986-96 1980-88 1993 & Up	50-8M0033984 50-90983A1/T1 50-893889T	10 Tooth Drive Gear	<b>5367</b>	<b>N/A SR367</b>
8-15hp 4 Stroke	BRUSH HOLDER ASSEMBLY		9 Tooth Drive	<b>N/A</b>	<b>SR359</b>
20-40 Mariner 2 Stroke		50-97693M 50-96359M 50-84917M	11 Tooth Drive Gear	<b>689-81800-13</b>	<b>DV520</b>
25 4-Stroke	1998 & Up	50-830308-1 50-859169T 50-893886T 50-830308T 50-888151T	9 Tooth Drive Gear	<b>5364</b>	<b>DV364</b>
30 Jet 30-40 2 Cyl 40-50 2-Cyl 40-50 3-Cyl	1997 & Up OG53314 & Up 1994-96 OG53130 & Up	50-822462 50-822462T1 50-822462-1 50-893890T	10 Tooth Drive Gear	<b>5396</b>	<b>DV396</b>
30/40/50/60 4 Stroke	1999 & Up	50-854636T 50-859170T/1 50-884045T 50-893887T 50-888160T	9 Tooth Drive Gear	<b>5365</b>	<b>DV365 SR365</b>
35-40 2-Cyl		50-41583	10 Tooth Drive Gear	<b>N/A</b>	<b>DV387</b>
35-50	OG53130 & Up	50-38890A1 50-55601A2	9 Tooth Drive Gear	<b>N/A</b>	<b>DV393</b>
40-50 4-Stroke	1997 & Up	50-834749 50-859171T 50-898265001	9 Tooth Drive Gear (Metric)	<b>5362</b>	<b>DV362</b>
40/45/50 4-Cyl	4357640 & Up	50-73521 50-898265005 50-73521T	10 Tooth Drive Gear	<b>5379</b>	<b>DV372</b>
40/50/60 4-Cyl 4-Stroke	2001 & Up	50-859377T 50-884044T 50-888161T 50-893888T	9 Tooth Drive Gear	<b>5360</b>	<b>DV360</b>
50/55/60 45 Jet 50-70 3-Cyl 65 3-Cyl	6428681 & Up 1991-96 457165-A996142 3293184-4571651	50-44369A1 50-898265012 50-65436 50-60315	10 Tooth Drive Gear	<b>5388</b>	<b>DV372</b>
55-60 Mariner 2-Cyl 2-Stroke		50-97072M 50-97072T 50-81490M 50-92669M	9 Tooth Drive Gear	<b>697-81800-10</b>	<b>N/A SR427</b>
65 4-Cyl 65/80/85 4-Cyl 85 HP 4-Cyl 90-140 HP IL 6 150-175 HP V6	2803822-3293183 2783253-3865694 3865694 & Down 4845301 & Up 4121435 & Up	50-57867A1 50-58788 50-57465A1/2/3 50-898265010 50-72467 50-64975	10 Tooth Drive Gear	<b>5377</b>	<b>DV372</b>

# SOUTHSIDE MARINE COMPONENTS

<b>MERCURY STARTER APPLICATION GUIDE</b>					
<b>HP</b>	<b>SN / YEAR</b>	<b>OE NO:</b>	<b>NOTES</b>	<b>PART #</b>	<b>BENDIX/ BRUSHES</b>
65-85 4-Cyl	3865695-4366801	50-67341	10 Tooth Drive Gear	<b>N/A</b>	<b>DV372</b>
65 Jet 75/90	ALL	50-66015 50-66015-2 50-66015T1 50-60315 50-65436 50-893891T	10 Tooth Drive Gear	<b>5375</b>	<b>DV372 SR375</b>
80 Jet 100-125 HP 4-Cyl 115 HP 4-Cyl 125HP 4-Cyl	D283222 & Up B209468 & Up C100000 & Up D283222 & Up	50-66015-1 50-66015-T 50-66015-3 50-893892T	8 Tooth Drive Gear	<b>5392</b>	<b>DV380</b>
90 HP 4-Stroke	1999 & Up	50-804312T1	13 Tooth Drive Gear	<b>67F-81800-01</b>	<b>N/A</b>
75/90 EFI 4 Stroke 115 EFI 4 Stroke	2005-2011 2000-Up	8M0007971 50-881368T1 50-881368T2	13 Tooth Drive Gear	<b>68V-81800-01</b>	<b>N/A</b>
135-220 HP 2.4 EFI / 2.5 EFI 2.5L Carb 3.4L / MOD VP (Bosch Only)	1984-2000 1984 & Up 1984 & Up 1984 & Up	50-79472/1 50-79472T2 50-77141 50-44414 50-44415 50-884238T 50-893893	8 Tooth Drive Gear	<b>5380</b>	<b>DV380</b>
135-250 HP 200-250 HP Sport Jet 200-275 HP Verado 200-250 3.0L EFI	2001 & Up 2001 & Up 2005 & Up	50-853329T 8000500 50-892339T01 50-8M6001043 50-892339T	14 Tooth Drive Gear	<b>5400</b>	<b>SOLENOID REPLACE SW463</b>
150-225 HP	Pre 1984	50-86976	9 Tooth Drive Gear	<b>5381-1</b>	<b>DV381</b>
2.0L/ 2.4L/ 2.5L V6		50-60594A1 50-60594T01	10 Tooth Drive	<b>5384</b>	<b>N/A</b>
200 /225 HP DFI 250 HP 3.0L		50-833153 50-833153-1/2/3 50-833153-5 50-833153T4 50-898265008	9 Tooth Drive Gear	<b>5381</b>	<b>DV381</b>
225 HP 225 HP 3.0L	1994 & Up OD280813 & Up	50-188445 50-818445-2/3 50-818445-5 50-898265009	8 Tooth Drive Gear	<b>5395</b>	<b>DV380</b>
V150-V175 HP	PRESTOLITE	50-64975	LARGE 10 Tooth Drive	<b>5378</b>	<b>DV378X</b>

MERCURY STARTER MOTORS



Part No: 689-81800-13



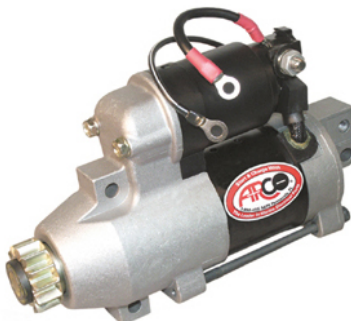
Part No: 697-81800-10



Part No: 5362



Part No: 5364



Part No: 67F-81800-01



Part No: 5365



Part No: 5375



Part No: 5377



Part No: 5367



Part No: 5379



Part No: 5360



Part No: 5378

REFER STARTER MOTOR GUIDE FOR APPLICATIONS



# SOUTHSIDE MARINE COMPONENTS

## MERCURY STARTER MOTORS



Part No: 5380



Part No: 5381



Part No: 5381-1



Part No: 5388



Part No: 5392



Part No: 5395



Part No: 5396



Part No: 5400



Part No: 5384



### HIGH PERFORMANCE

FITS Mercruiser, Crusader, Marine Power,  
Pleasurecraft & others  
14MT, CCW Rotation

Replaces: 50-17251A3, 50-65784A1, 50-76965A3,  
50-47455, 50-76965A1, 50-76965A4,  
50-808011A1, 50-99419A3

Part No: 30457



### HIGH PERFORMANCE



FITS Mercruiser, Crusader, Marine Power,  
Pleasurecraft & others  
14MT, CW Rotation

Replaces: Arco 30120, 50-47454, 50-79604A1,  
50-97499A2, 50-65785A1, 50-79604A3,  
50-97499A3, 50-97499R2, 50-97499R4




Part No: 30456

**REFER STARTER MOTOR GUIDE FOR APPLICATIONS**


# SOUTHSIDE MARINE COMPONENTS

 <p>Includes MBK460 Mounting Bolk Kit</p> 	 <p>MBK450 Mounting Bolk Kit May be required if replacing 10MT style starters</p> 
<p><b>HIGH-PERFORMANCE</b></p> <p>Permanent magnet gear reduction starter Replaces all CW Rotating 10MT Starters 1 Long &amp; 1 Short Bolt straight across pattern</p> <p>Replaces: 50-32703, 50-46282, 50-69863A1, 50-45120, 50-59799, 50-69864A1, 50-77328A1, 50-77328A3, 50-79821A2, 50-79822A1, 50-79822A2, 50-79823A1, 50-806963A2, 50-806963A41, 50-806965A2, 50-806965A4, 50-812429A2, 50-88417A2</p> <p><b>Part No: 30460</b></p>	<p><b>HIGH-PERFORMANCE</b></p> <p>Permanent magnet gear reduction starter Two long bolt Staggered Pattern 14" flywheel, CW Rotation Will also replace 9T OE version</p> <p>Replaces: 50-8M8021116, 50-12177A2, 50-12121A2, 50-12121A2, 50-806964A2, 50-806964A3, 50-806964A4, 50-812428A3, 50-812604A2, 50-822330A2, 50-864340A2, 50-99418A2</p> <p><b>Part No: 30470</b></p>

## ALTERNATORS

		
<p>2.5L 12 Volt, 50 Amp, Internal Fan, 2-inch mounting foot , multi-groove serpentine pulley included <b>Part No: 20840</b></p>	<p>3.0L 12 Volt, 50 Amp, Internal Fan, multi-groove serpentine pulley included <b>Part No: 20850</b></p>	<p>Fits All Mercury Verado Outboards 12 volt, 70 AMP, Internal Fan, Multi-groove serpentine pulley included Replaces: 892940T, 892940T01, 892940T02 <b>Part No: 20860</b></p>

## ALTERNATOR DRIVE BELTS

	<p>1.5LT , 3 CYL Optimax (DFI) 75-125 HP</p>	<p><b>Part No: 57-8M0026410</b></p>
	<p>2.5LT , 6 CYL, Optimax (DFI) 135-200 HP</p>	<p><b>Part No: 57-828507Q4</b></p>
	<p>3.0LT , 6 CYL, Optimax (DFI) 200-300 HP</p>	<p><b>Part No: 57-828507Q5</b></p>
	<p>4 &amp; 6 CYL , VERADO 135-350 HP</p>	<p><b>Part No: 57-880566Q14</b></p>



# SOUTHSIDE MARINE COMPONENTS

 <p>Brush Kit Fits: Most American made permanent magnet outboard starters <b>Part No: 385952</b></p>	 <p>Brush Holding Tool Fits: Most American made permanent magnet outboard starters <b>Part No: SR107</b></p>	 <p>Starter Motor Brush Holder <b>Part No: 61787</b></p>	 <p>Replacement brushes for most small outboards <b>Part No: BK899</b></p>	
 <p>Prestolite Repair Kit 2-brush outboard starters <b>Part No: SR102</b></p>	 <p>Prestolite Repair Kit 4-brush outboard starters <b>Part No: SR104</b></p>	 <p>20 Amp Fuse <b>Part No: 510884</b></p>	 <p>Dielectric Grease 5 oz / 148mm <b>Part No: 991-9706</b></p>	 <p>Ignition Switch, Push to Choke 3 Positions, 6 Wires <b>Part No: 87-17009A5</b></p>
 <p>Universal Stop Switch <b>Part No: 6A0-82550-01</b></p>	 <p>Stop Switch Cap <b>Part No: 689-8257Y-00</b></p>	 <p>Universal Emergency Cut out Switch <b>Part No: VP50530</b></p>	 <p>Drive Pawl Spring <b>Part No: 676-15705-00</b></p>	 <p>Drive Pawl <b>Part No: 676-15741-03</b></p>
 <p>Lanyard Kit <b>Part No: VP7190</b></p>	 <p>Battery Isolator Switch 4 POSITION <b>Part No: VP23122</b></p>	 <p>Battery Isolator Switch ON/OFF <b>Part No: VP53087</b></p>	 <p>8 Foot Battery Lead (Black) <b>Part No: 941-0608B</b> 8 Foot Battery Lead (Red) <b>Part No: 941-0608R</b></p>	

# SOUTHSIDE MARINE COMPONENTS

## TRIM MOTORS



Motor Only  
25-50 HP Replaces: 6255  
**Part No: 827675A1**



3 Ram 3 Wire Trim Unit with Aft Fill Reservoir  
Replaces: 6279, 828708A1  
**Part No: 811628**

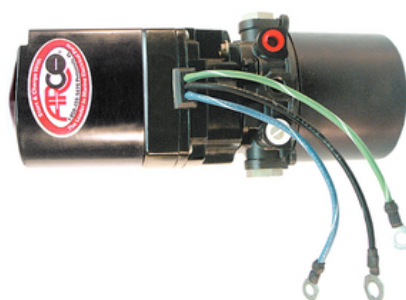


Trim Motor **\*With Valve Body\***  
Replaces square or round Mercury cartridge pump Assemblies with side fill reservoir 1984-91  
2 Wire Motor, Includes Conversion Kit  
NO LONGER AVAIL WITHOUT VALVE BODY REPLACES: 6278, 99186, 99186-T  
**Part No: 99186-1**

\*This motor will **NOT** replace the early model Mercury cartridge pump motor with Part No: 99186-1



**Late Model Mercury**  
135, 150 XR6, Magnum III, 175, 200,  
225, 250 HP, 105-140 HP Jet  
2-Wire, 2 Bolt Includes O-Ring  
Flat-Blade Shaft Bullet Connector Terminal Ends  
Replaces: 6250, 8M0031551, 878265A4,  
828708T, 878265A1  
**Part No: 828708**



### NON STOCK ITEM – ORDER IN ONLY

Late Model 225-275 HP  
Outboard with Oil dyne pump  
Ring Terminal Ends  
Replaces: 81861A4, 823653A5,  
823653A9, 92459A3/4/8  
**Part No: 6270**

# SOUTHSIDE MARINE COMPONENTS

## TRIM MOTORS

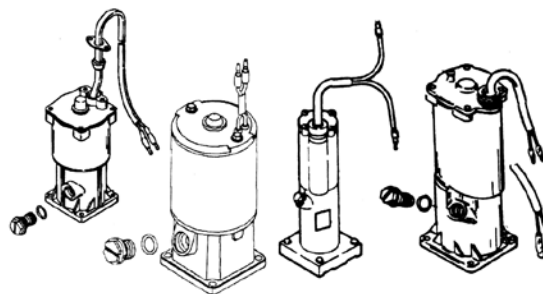


FILL CAP KIT  
PART NO: TAK276

2 Wire

Replaces: 809885A1, 809885T2, 813447,  
809885A2, 811674, 893907A02

**Part No: API PT 496**



If your trim motor looks like any of these and has:

2 Wires – Use **Part No. API PT 496**

3 Wires – Use **Part No. API PT 495**

FILL CAP KIT – **Part No: TAK276**



3 Wire

**Part No: API PT 495**



Power Trim Relay

**Part No: 828151**

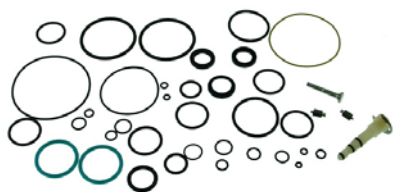


Wiring Harness ONLY

With 2 relays

Converts 2 Wire Trim motors for  
use on older 3 wire systems

**Part No: 8268**



Complete Trim & Tilt O'Ring Kit

175-300 HP

2.5 & 3.0L EFI & DFI

135-175 HP Verado

**Part No: 878408A1**



Tilt Ram Only Kit

175-300 HP

2.5 & 3.0L EFI & DFI

135-175 HP Verado

**Part No: 878409A1**



Universal Trim Box

Wiring Harness & 2 Relays

**Part No: 8268K**



Universal T/T Switch

Dash Mounted

**Part No: 174652**



Lift Hose

(17/32" O.D)

**Part No: 32-88006**



Trim Hose

(12/32" O.D)

**Part No: 32-88005**



Trim & Tilt Switch Assy

**Part No: 703-82563-02**

# SOUTHSIDE MARINE COMPONENTS

MERCURY ELECTRICAL APPLICATION GUIDE									
HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
4	GNAT	2	76-80	9075839-5595531	339-6222A6	N/A	N/A	N/A	N/A
4	40	2	76-80	5589202-5595531	339-6222A6	N/A	N/A	N/A	N/A
6	-	2	86-96	0A197112-OG289100	339-7452A15*	86617A2	98450A10	N/A	N/A
6	-	2	97-05	OG760300-OG800999	855713A4	855721A4	98450A10	N/A	N/A
7.5	75	2	74-86	3801458-A197111	339-6222A6	N/A	N/A	816770	N/A
8	-	2	86-96	0A197112-OG289100	339-7452A15*	86617A2	98450A10	N/A	N/A
8	-	2	97-05	OG760300-OG800999	855713A4	855721A4	98450A10	N/A	N/A
9.8	110	2	74-78	3795659-5206549	339-6222A6	N/A	N/A	816770	N/A
9.8	-	2	79-85	5206550-6620196	339-6222A6	N/A	N/A	N/A	N/A
9.9	-	2	86-96	0A197112-OG289100	339-7452A15*	86617A2	98450A10	N/A	N/A
9.9	-	2	97-05	OG760300-OG800999	855713A4	855721A4	98450A10	N/A	N/A
10	-	2	86-96	0A197112-OG289100	339-7452A15*	86617A2	98450A10	N/A	N/A
10	-	2	97-05	OG760300-OG800999	855713A4	855721A4	98450A10	N/A	N/A
15	S15	2	88-93	OB238464-OG044365	339-7452A15*	86617A2	98450A10	N/A	N/A
15	-	2	88-97	0A197112-OG760299	339-7452A15*	86617A2	98450A10	N/A	N/A
15	XD/S15	2	94-96	OG044365-OG437999	18495A30	86617A17	98450A10	816770	N/A
15	XD/S15	2	96-97	OG438000-OG760299	339-7452A15*	86617A2	98450A10	816770	N/A
15	Sea Pro	2	96-97	OG438000-OG760299	339-7452A15*	86617A2	98450A10	816770	N/A
15	Comm	2	97-06	OG760300-OG800999	855713A4	855721A4	98450A10	816770	N/A
15	2 Stroke	2	97-06	OG760300-1B000299	855713A4	855721A4	98450A10	816770	N/A
18	-	2	80-84	5837437-9415100	339-7452A3	86617A2	98450A10	816770	N/A
18	XD	2	79-87	5837437-OB238463	339-7452A3	86617A2	98450A10	N/A	N/A
20	200	2	73-77	3537531-4709592	N/A	N/A	N/A	N/A	84-74904
20	-	2	77-81	4709593-5837436	339-6222A6	N/A	N/A	N/A	N/A
20	XD	2	79-87	5837437-OB114230	339-7452A3	86617A2	98450A10	N/A	N/A
20	-	2	80-87	5705532-B238463	339-7452A15*	86617A2	98450A10	N/A	N/A
20	-	2	88-94	B238464-OG044026	339-7452A15*	86617A2	98450A10	N/A	N/A
20	-	2	94-96	OG044027-OG437999	18495A30	86617A17	98450A10	816770	N/A
20	Sea Pro	2	96-97	OG438000-OG760299	339-7452A15*	86617A2	98450A10	816770	N/A
20	-	2	97-98	OG438000-OG760299	18495A30	86617A17	98450A10	816770	N/A
20		2	98-06	OG760300-OT979999	855713A4	855721A4	98450A10	816770	N/A
25	XD	2	79-87	5837437-OB114230	339-7452A3	86617A2	98450A10	816770	N/A
25	STUD	2	79-87	5705532-OB238463	339-7452A3	86617A2	98450A10	N/A	N/A
25	BULLET	2	79-87	5705532-OB238463	339-7452A15*	86617A2	98450A10	N/A	N/A
25	-	2	88-93	OB238464-OG044365	339-7452A15*	86617A2	98450A10	N/A	N/A
25	-	2	88-93	OG437999 - BELOW OG438000 - UP	339-7452A15*	86617A17	98450A10	N/A	N/A
25	Sea Pro	2	96-97	OG438000-OG760299	339-7452A15*	86617A2	98450A10	816770	N/A
25	XD	2	98-06	OG760300-OT979999	855713A4	855721A4	98450A10	816770	N/A
25	Jet 20	2	94-97	OG044027-OG437999	18495A30	86617A17	98450A10	816770	N/A
25	Elec St 4 St	2	98	OG590000-OG760299	N/A	398-852387T7	N/A	815279T	N/A
25	Elec St 4 St	2	99-05	OG760300-1B344298	N/A	398-852387T7	N/A	854515T2	N/A
30	Elec St	2	95-96	OG055314-OG380074	823251A5	398-832075A13	99021A14	815279T	N/A
30	Man. St.	2	95-96	OG055314-OG380074	823251A5	N/A	99021A14	815279T	N/A
30	Elec St.	2	96-99	OG380075-OG589999	823251A4	398-832075A3	99021A14	815279T	N/A
30	Man. St	2	96-99	OG380075-OG589999	823251A4	N/A	99021A14	N/A	N/A
30	Man. Str.	3	98-99	OG590000-OG760299	827509A1	N/A	N/A	N/A	N/A
30	Elec Str.	3	98-99	OG590000-OG760299	827509A1	398-832075A3	N/A	815279T	N/A

\* 339-7452A15 REPLACES SWITCH BOX THAT HAS A BULGE



# SOUTHSIDE MARINE COMPONENTS

MERCURY ELECTRICAL APPLICATION GUIDE									
HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
30	Man. Str.	3	99-06	0G760300-0T979999	827509A1	N/A	N/A	N/A	N/A
30	Elec Str.	3	99-06	0G760300-0T979999	827509A1	398-832075A3	N/A	815279T	N/A
30	Jet	4	89-97	C159200-0G589999	332-5772A7	398-5454A26	96452A1	816770	N/A
30	Jet	3	98-01	0G590000-0T408999	827509A1	398-832075A3	854512T	815279T	N/A
30	Elec Str 4 Stk	3	02-05	0T178500-0T178499	N/A	398-852387T7	N/A	854515T2	N/A
30	4 Stroke EFI	3	02-05	0T409000-1B344298	N/A	N/A	N/A	854515T2	N/A
35	-	2	84-86	6445653-0B110788	339-7452A3	86617A2	98450A10	816770	N/A
35	-	2	84-86	6445653-0B110788	339-7452A15*	86617A2	98450A10	816770	N/A
35	-	2	87-89	0B110789-0B393190	339-7452A15*	86617A2	N/A	816770	N/A
40	400 Elec Str.	2	70-71	2874704-3336237	N/A	N/A	N/A	816770	84-74904
40	402 Elec Str.	2	72-74	3336258-3859434	332-4911A2	398-5255	N/A	816770	84-74904
40	402 Man. Str.	2	72-74	3336258-4117709	332-4911A2	398-5255	N/A	N/A	N/A
40	402 Elec Str.	2	75-77	4117710-4860102	332-4911A2	398-5255	N/A	816770	84-74904
40	Man. Str.	2	75-81	4117710-5823917	332-4911A2	398-5255	N/A	N/A	N/A
40	Elec Str.	2	78-81	4860103-5823917	332-4911A2	398-5255	N/A	816770	84-74904
40	Elec Str.	2	81-84	5823918-6999999	339-7452A3	86617A2	N/A	816770	N/A
40	Man. Str.	2	81-84	5823918-6999999	339-7452A3	86617A2	N/A	N/A	N/A
40	Elec Str.	4	89-91	C159200-D055047	332-5772A7	398-5454A26	96452A1	816770	N/A
40	Man. Str.	4	89-91	C159200-D055048	332-5772A7	398-5454A26	96452A1	N/A	N/A
40	Elec Str.	4	91-97	D055048-0G589999	332-5772A7	398-9710A15	96452A1	815279T	N/A
40	Elec Str.	2	95-96	0G055314-0G380074	823251A5	398-832075A13	99021A14	815279T	N/A
40	Man. Str.	2	95-96	0G055314-0G380074	823251A5	N/A	99021A14	815279T	N/A
40	Elec Str.	2	96-99	0G380075-0G589999	823251A4	398-832075A13	99021A14	815279T	N/A
40	Man. Str.	2	96-99	0G380075-0G589999	823251A4	N/A	99021A14	N/A	N/A
40	Elec Str.	2	00-05	0G590000-0T999999	827509A1	398-832075A13	N/A	815279T	N/A
40	Man. Str.	2	00-05	0G590000-0T999999	827509A1	N/A	N/A	N/A	N/A
40	Elec Str.	3	97-05	0G590000-0T999999	827509A1	398-832075A13	854512T	815279T	N/A
40	Man. Str.	3	97-05	0G590000-0T999999	827509A1	N/A	854512T	N/A	N/A
40	Elec Str. 4 Stk	3	02-05	0T178500-1B344298	N/A	398-852387T7	N/A	854515T2	N/A
40	Elec Str. 4 Stk	4	02-05	0T178500-0T598999	N/A	398-852387T7	N/A	854515T2	N/A
40	Jet	4	89-97	C159200-0G589999	332-5772A7	398-5454A26	96452A1	816770	N/A
40	Jet	3	98-01	0G590000-0T408999	827509A1	398-832075A3	854512T	815279T	N/A
40	Jet Elec Str.	3	02-05	0T178500-0T979999	827509A1	398-832075A3	854512T	815279T	N/A
40	Jet Man Str.	3	02-05	0T178500-0T979999	827509A1	N/A	854512T	N/A	N/A
45	Elec Str.	4	81-89	5531630-B393190	332-5772A7	398-5454A26	96452A1	816770	N/A
45	Man.Start	4	81-89	5531630-B393190	332-5772A7	N/A	96452A1	N/A	N/A
45	Jet	3	91-99	D000750-0G589999	19052A6	398-9710A15	99021A5	815279T	N/A
50	500	4	67	2116318-2305100	N/A	N/A	N/A	816770	84-74904
50	Elec Str.	4	70-75	2858814-4357639	N/A	N/A	IGN DRIVER	816770	84-74904
50	Elec Str.	4	76-79	4357640-5531629	332-5772A7	398-5454A26	96452A1	816770	N/A
50	Man. Str.	4	76-79	4357640-5531629	332-5772A7	N/A	96452A1	N/A	N/A
50	Elec Str.	4	80-85	5531630-A912477	332-5772A7	398-5454A26	96452A1	816770	N/A
50	Man. Str.	4	80-85	5531630-A912477	332-5772A7	N/A	96452A1	N/A	N/A
50	-	3	84-90	6428681-D000749	332-7778A9	398-5454A26	96455A8	816770	N/A
50	-	3	91-97	D000750-0G589999	19052A6	398-9710A15	99021A5	815279T	N/A
50	Man. Str.	3	97-06	OG531301-0T999999	827509A1	N/A	854512T	N/A	N/A
50	Elec Str.	3	97-06	OG531301-0T999999	827509A1	398-832075A3	854512T	815279T	N/A
50	Jet	3	98-05	OG590000-0T408999	827509A1	398-832075A3	854512T	815279T	N/A

\* 339-7452A15 REPLACES SWITCH BOX THAT HAS A BULGE

# SOUTHSIDE MARINE COMPONENTS

MERCURY ELECTRICAL APPLICATION GUIDE									
HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
50	Elec Str. 4 Stk	4	02-05	0T178500-0T598999	N/A	398-852387T7	N/A	854515T2	N/A
50	EFI 4 Stk	4	2005	0T409000-0T800999	N/A	N/A	N/A	854515T2	N/A
50	EFI 4 Stk	4	2006	0T801000-1B344306	N/A	N/A	N/A	854515T2	N/A
50	EFI 4 Stk	4	06-07	1B344306-1C050252	N/A	N/A	N/A	854515T2	N/A
55	Elec Str.	3	92-97	0D000750-OG589999	19052A6	398-9710A15	99021A5	815279T	N/A
55	Man.Start	3	96-97	0G290585-OG589999	19052A6	N/A	99021A5	N/A	N/A
55	Elec Str.	3	98-07	0G590000-OT980000	827509A1	398-832075A3	854512T	815279T	N/A
60	-	3	84-90	6428681-D000749	332-7778A9	398-5454A26	96455A8	816770	N/A
60	-	3	91-97	D000750-OG589999	19052A6	398-9710A15	99021A5	815279T	N/A
60	-	3	97-00	OG531301-OG833000	827509A1	398-832075A3	N/A	815279T	N/A
60	Elec Str.	3	98-07	0G590000-OT980000	827509A1	398-832075A3	854512T	815279T	N/A
60	Elec Str. 4 Stk	4	02-05	0T178500-0T598999	N/A	398-852387T7	N/A	854515T2	N/A
60	EFI 4 Stk	4	2005	0T409000-0T800999	N/A	N/A	N/A	854515T2	N/A
60	EFI 4 Stk	4	2006	0T801000-1B344306	N/A	N/A	N/A	854515T2	N/A
60	EFI 4 Stk	4	06-07	1B344306-1C050252	N/A	N/A	N/A	854515T2	N/A
65	650	4	67	2119749-2309310	N/A	N/A	N/A	816770	84-74904
65	650	4	68	2309311-2505592	N/A	N/A	IGN DRIVER	816770	84-74904
65	-	4	69-71	2503993-3293183	N/A	N/A	N/A	816770	84-74904
65	-	3	72-75	3293184-4382056	N/A	N/A	N/A	816770	N/A
65	-	3	76-79	4382057-4571651	332-7778A9	398-5454A26	96455A8	816770	N/A
65	Jet Elec Str.	3	94-96	D283222-OG760299	18495A12	398-9710A15	99021A5	815279T	N/A
65	Jet	3	96-06	0G760300-1B000001	827509A1	398-832075A3	854512T	815279T	N/A
70	-	3	77-87	4571652-A730815	332-7778A9	398-5454A26	96455A8	816770	N/A
70	9 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-8778A17	99021A5	816770	N/A
70	16 Amp	3	87-93	0A996142-0D283222	332-7778A9	398-9710A15	99021A5	815279T	N/A
75	-	4	84-88	6432901-0C221499	332-5772A7	398-5454A26	96453A2	816770	N/A
75	9 Amp	3	89-93	0C221500-0D283221	332-7778A9	398-8778A17	99021A5	816770	N/A
75	16 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-9710A15	99021A5	815279T	N/A
75	Elec Str.	3	94-96	0D283222-OG437999	18495A12	398-9710A15	99021A5	815279T	N/A
75	Man.Str.	3	94-96	0D283222-OG437999	18495A12	398-832075A13	99021A5	N/A	N/A
75	4 Stroke		00-05					67F-81960	
75	4 Stroke EFI							68V-81960	
75	2 Stk.	3	96-06	0G438000-1B000001	827509A1	398-832075A3	854512T	815279T	N/A
80	800	4	69	2559001-2991033	N/A	N/A	N/A	816770	84-74904
80	800	4	70	3051041-3052380	N/A	N/A	N/A	816770	84-74904
80	800	4	70	3052381-3059820	N/A	N/A	N/A	816770	84-74904
80	800	4	71	3144219-3192962	N/A	N/A	N/A	816770	84-74904
80	800	4	71-72	3307347-3493912	N/A	N/A	N/A	816770	84-74904
80	-	4	78-79	4831999-5582561	332-5772A7	398-5454A26	96452A1	816770	N/A
80	-	4	80-83	5582562-6432900	332-5772A7	398-5454A26	96453A2	816770	N/A
80	9 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-8778A17	99021A5	816770	N/A
80	16 Amp	3	87-93	0A996142-0D283221	332-7778A9	398-9710A15	99021A5	816770	N/A
80	4 Stroke EFI							68V-81960	
85	850	4	73-75	3493913-4366801	N/A	N/A	N/A	816770	84-74904
85	850	4	76-77	4366802-4831998	332-5772A7	398-5454A26	96452A1	816770	N/A
90	Inline	6	78-79	4845301-5299505	N/A	N/A	N/A	816770	84-74904
90	Inline	6	79	5299506-5595646	332-7778A9	398-5454A17	96455A11	816770	84-85532
90	Inline	6	79-81	5594657-6026608	332-7778A9	398-5454A17	96455A11	816770	N/A

\* 339-7452A15 REPLACES SWITCH BOX THAT HAS A BULGE



# SOUTHSIDE MARINE COMPONENTS

MERCURY ELECTRICAL APPLICATION GUIDE									
HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
90	Inline	6	82-86	6026609-0B110053	332-7778A9	398-5454A17	96455A11	816770	N/A
90	Elec Str.	3	87-92	0A996142-0C221999	332-7778A9	398-8778A17	99021A5	816770	N/A
90	Elec Str.	3	92-94	0C222000-0D283221	332-7778A9	398-9710A15	99021A5	815279T	N/A
90	Elec Str.	3	94-96	0D283222-0G437999	18495A12	398-9710A15	99021A5	815279T	N/A
90	Man.Str.	3	94-96	0D283222-0G437999	18495A12	N/A	99021A5	N/A	N/A
90	Elec Str.	3	96-06	0G438000-1B000299	827509A1	398-832075A3	854512T	815279T	N/A
90	SportJet	3	93-95	0E021000-0E095087	332-7778A9	398-8778A17	N/A	815279T	N/A
90	SportJet	3	95-96	0E080400-0E145579	18495A12	398-8778A17	N/A	815279T	N/A
90	4 Stroke		00-05					67F-81960	
90	4 Stroke EFI							68V-81960	
95	950 Inline	6	66-67	1869776-2318585	N/A	N/A	POINTS	816770	84-74904
95	XRSprtJet	3	95-97	0E141089-0E315900	18495A12	398-9710A15	N/A	815279T	N/A
100	1000 Inline	6	67-69	2641855-3253111	N/A	N/A	N/A	816770	84-74904
100	-	4	88-93	0B209468-0D283221	332-5772A7	398-8778A17	99021A2	815279T	N/A
100	9 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-8778A17	99021A2	815279T	N/A
100	16 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-9710A15	99021A2	815279T	N/A
100	-	4	96-00	0G438000-0G965520	827509A1	398-832075A3	855748A2	815279T	N/A
100	4 Stroke EFI							68V-81960	
105	Jet	6	92-95	0D082000-0G201874	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
105	Jet	6	96-00	0G303046-0G760500	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
110	1101 Inline	6	67	2113898-2314955	N/A	N/A	N/A	816770	N/A
115	150 SS Inline	6	70-79	2836019-5314655	N/A	N/A	N/A	816770	84-74904
115	Inline	6	79-80	5314656-5600966	332-7778A9	398-5454A17	96455A11	816770	84-85532
115	Inline	6	80-82	5600967-6051525	332-7778A9	398-5454A17	96455A11	816770	N/A
115	Inline	6	82-89	6051526-0C10000	332-7778A9	398-5454A17	96455A11	816770	N/A
115	9 Amp	4	89-93	0C100000-0D252460	332-5772A7	398-8778A17	99021A2	815279T	N/A
115	16 Amp	4	89-97	0C100000-0G437999	332-5772A7	398-9710A15	99021A2	815279T	N/A
115	-	4	96-06	0G438000-1B000001	827509A1	398-832075A3	855748A2	815279T	N/A
115	4 Stroke EFI							68V-81960	
120	Sport Jet	4	95-96	0E080400-0E145579	332-8268662	398-9710A15	N/A	815279T	N/A
125	1250 Inline	6	68-69	2314956-3253111	N/A	N/A	N/A	816770	84-74904
125	9 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-8778A17	99021A2	815279T	N/A
125	16 Amp	4	94-96	0D283222-0G437999	332-5772A7	398-9710A15	99021A2	815279T	N/A
125	-	4	96-06	0G438000-1B000001	827509A1	398-832075A3	855748A2	815279T	N/A
135	1350 Inline	6	70-71	2839369-3293233	N/A	N/A	N/A	816770	84-74904
135	-	6	85-88	0A904646-0C100860	332-7778A9	398-5454A35	96455A11	816770	N/A
135	-	6	89-90	0C100861-0C239552	332-7778A9	398-9610A3	96455A11	18736A	N/A
135	16 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-5454A35	96455A11	816770	N/A
135	40 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-9610A3	96455A11	18736A	N/A
135	40 Amp	6	92-95	0D082000-0G201874	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
135	40 Amp	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
135	-	6	00-05	0G960500-UP	827509A1	N/A	96455A18	854515T2	N/A
140	1400 Inline	6	72	3293234-3502805	N/A	N/A	N/A	816770	84-74904
140	Inline	6	78-79	4855153-5314655	N/A	N/A	N/A	816770	84-74904
140	Inline	6	79	5327663-5625107	332-7778A9	398-5454A17	96455A11	816770	84-85532
140	-	6	80-81	5625108-5669999	332-7778A9	398-5454A17	96455A11	816770	N/A
140	Jet	6	92-95	0D082000-0G201874	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
140	Jet	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A

# SOUTHSIDE MARINE COMPONENTS

MERCURY ELECTRICAL APPLICATION GUIDE									
HP	Model	Cyl.	Year	Serial Number	Switch Box	Stator	Trigger	Rectifier/ Regulator	Harness
140	Jet	6	00-05	0G960500-UP	827509A1	N/A	96455A18	854515T2	N/A
150	1500 Inline	6	73-77	3502806-4868997	N/A	N/A	N/A	816770	84-74904
150	XR2 Mag	6	78-86	04868998-0A904645	332-7778A9	398-5454A17	96455A11	816770	N/A
150	-	6	85-88	0A904646-0C100860	332-7778A9	398-5454A35	96455A11	816770	N/A
150	-	6	89-90	0C100861-0C239552	332-7778A9	398-9610A3	96455A11	18736A	N/A
150	16 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-5454A35	96455A11	816770	N/A
150	40 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-9610A3	96455A11	18736A	N/A
150	40 Ano	6	92-95	0D082000-0G303045	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
150	2 Stk.	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
150	2 Stk	6	00-05	0G960500-0T408999	827509A1	N/A	96455A18	854515T2	N/A
175	Black Max	6	76-79	4301235-5593736	332-7778A9	398-5454A17	96455A11	816770	N/A
175	Black Max	6	79-84	5593737-6618750	332-7778A9	398-5454A17	96455A11	816770	N/A
175	9 Amp	6	85-88	6618751-0C100860	332-7778A9	398-5454A17	96455A11	816770	N/A
175	15 Amp	6	85-88	6618751-0C100860	332-7778A9	398-5454A35	96455A11	816770	N/A
175	40 Amp	6	89-90	0C100861-0C239552	332-7778A9	398-9610A3	96455A11	18736A	N/A
175	16 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-5454A35	96455A11	816770	N/A
175	40 Amp	6	90-91	0C239553-0D081999	332-7778A9	398-9610A3	96455A11	18736A	N/A
175	Xri EFI	6	92-95	0D082000-0G303045	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
175	Xri EFI	6	96-00	0G303046-0G840500	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
175	2 Stk.	6	96-99	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
175	2 Stk	6	00-05	0G960500-0T408999	827509A1	N/A	96455A18	854515T2	N/A
175	XR2 Sp. Jet	6	97-05	0E151580-0E433133	N/A	N/A	N/A	815279T	N/A
200	Black Max	6	78-79	4839034-5363917	332-7778A9	398-5454A17	96455A11	816770	N/A
200	Black Max	6	79-81	5363918-6073191	332-7778A9	398-5454A17	96455A11	816770	N/A
200	15 Amp	6	82-90	6073192-0C239553	332-7778A9	398-5454A35	96455A11	88825A7*	N/A
200	Xri 40 Amp	6	89-91	0C100861-0G303045	332-7778A9	398-9610A3	96455A11	18736A	N/A
200	16 Amp	6	89-91	0D082000-0G201874	332-7778A9	398-5454A35	96455A11	815279T	N/A
200	40 Amp	6	89-91	0G201875-0G30345	332-7778A9	398-9610A3	96455A11	18736A	N/A
200	2 Stk.	6	92-00	0G303046-0G960499	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
200	2 Stk.	6	00-05	0G960500-1B226999	827509A1	N/A	96455A18	854515T2	N/A
200	2.5L EFI	6	92-99	0D082000-0G840500	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
200	EFI	6	00-05	0G960500-0T408999	827509A1	N/A	96455A18	854515T2	N/A
210	Sp Jet	6	97-99	0E370318-0E433133	N/A	N/A	N/A	815279T(2)	N/A
220	-	6	87-88	0B117316-0C100860	332-7778A9	398-5454A35	96455A11	88825A7*	N/A
225	-	6	81-93	5628028-0D280812	332-7778A9	398-5454A35	96455A11	816770	N/A
225	2.5L EFI	6	95-00	0D935638-0G569900	332-7778A9	398-9610A3	96455A11	815279T(2)	N/A
225	3.0L	6	93-94	0D280813-0G129221	822779A2	N/A	N/A	Alternator	N/A
225	3.0L	6	94-95	0G129222-0G303045	822779A2	N/A	N/A	Alternator	N/A
225	3.0L	6	96-01	0G303046-0T408999	827509A1	N/A	N/A	Alternator	N/A
240	Sp Jet	6	00-05	0E373939-0E406399	827509A1	N/A	96455A18	854515T2	N/A
250	2.5L 16 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-5454A35	N/A	816770	N/A
250	2.5L 40 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-9610A3	N/A	18736A	N/A
250	3.0L	6	94-95	0G129222-0G303045	822779A2	N/A	N/A	Alternator	N/A
250	3.0L	6	96-00	0G303046-0G840500	827509A1	N/A	N/A	Alternator	N/A
250	XB 3.0L	6	00-02	0G980600-0T408999	827509A1	N/A	N/A	Alternator	N/A
275	16 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-5454A35	N/A	816770	N/A
275	40 AMP	6	89-94	0C101891-0D280900	332-7778A9	398-9610A3	N/A	18736A	N/A
300	3.4L	6	80-87	5611648-A996135	332-7778A9	398-5454A35	N/A	816770	N/A
300	ProMax	6	98-01	0G980600-0T408999	827509A1	N/A	N/A	Alternator	N/A

**\*Replaces both Rectifier and Regulator**

# SOUTHSIDE MARINE COMPONENTS



Switch Box  
**Part No: 332-5772A7**



Bullet Connectors  
10 Male, 10 Female with shields  
**Part No: 911-9783**



Switch Box  
**Part No: 332-7778A9**



Switch Box  
**Part No: 339-7452A15**



Switch Box  
**Part No: 339-7452A3**



Switch Box  
**Part No: 339-6222A6**



Switch Box  
**Part No: 855713A4**



Switch Box  
**Part No: 19052A6**



Switch Box  
**Part No: 18495A5**



Switch Box  
**Part No: 18495A12**



CD Module (4 Pin)  
**Part No: 827509A1**



CDM Adapter Kit  
**Part No: 822779A2**



Switch Box  
**Part No: 332-4911A2**

# SOUTHSIDE MARINE COMPONENTS



Stator  
**Part No: 86617A17**



Stator  
Replaces: 855721T8  
**Part No: 855721A4**



Stator  
**Part No: 86617A2**



Bullet Connectors  
10 Male, 10 Female  
with shields  
**Part No: 911-9783**



Stator  
**Part No: 398-852387T7**



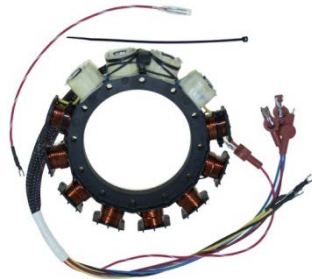
Stator  
**Part No: 398-9610A3**



Stator  
**Part No: 398-8778A17**



Stator  
**Part No: 398-9710A15**



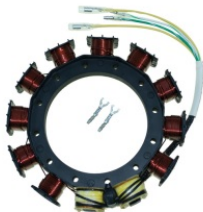
Stator  
**Part No: 398-5454A35**



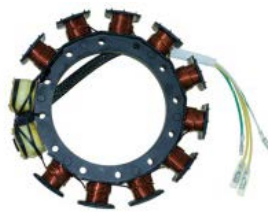
Stator  
Replaces: 398-5454A7  
**Part No: 398-5454A17**



Stator  
**Part No: 398-5454A26**

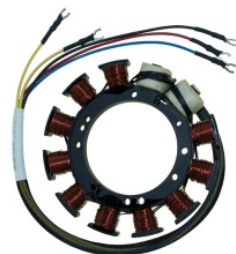


Stator  
**Part No: 398-832075A13**



Stator  
**Part No: 398-832075A3**

Note: We recommend these stators be used with CDM Module System only. If the engine uses a standard switch box and has the red stator adapter installed, remove the adapter and use either the 398-8778A17 (9 amp) stator or the 398-9710A15 (16 amp) stator.



Stator  
**Part No: 398-5255**



# SOUTHSIDE MARINE COMPONENTS



Trigger  
**Part No: 854512T**



Trigger  
**Part No: 98450A10**



Trigger  
Replaces: 96455A1  
**Part No: 96455A8**



Trigger  
**Part No: 96453A2**



Straight Arm Trigger  
**Part No: 96452A1**



Trigger  
**Part No: 96455A11**



Trigger  
**Part No: 99021A14**



Trigger  
**Part No: 99021A2**



Trigger  
**Part No: 99021A5**



Trigger  
**Part No: 96455A18**



Trigger  
**Part No: 855748A2**



Reg/ Rect  
Replaces both Reg and Rect  
**Part No: 88825A7**

# SOUTHSIDE MARINE COMPONENTS

 <p><b>Universal Reg/Rect Kit</b></p> <p>For use on Outboards with under flywheel lighting coil</p> <p>Instructions Included</p> <p><b>Part No: RR007CK</b></p>	 <p><b>Universal 3 Wire Reg/Rect</b></p> <p>Fits Various Motors 6-300hp</p> <p>Wires: Green, Green/White, Red, Black(Earth)</p> <p>All approx. 150mm long</p> <p>Unit approx. 40 x 35mm</p> <p>1 Centre Mount Hole</p> <p><b>Part No: 6F5-81970-62</b></p>	 <p><b>Rectifier 6HP and UP</b></p> <p><b>Part No: 816770</b></p>	 <p><b>Reg/Rect</b></p> <p><b>Part No: 815279T</b></p>
 <p><b>Reg/Rect</b></p> <p>Replaces: 883072T2</p> <p><b>Part No: 854515T2</b></p>	 <p><b>Reg/Rect</b></p> <p>Must be used with 4 yellow wire stators.</p> <p>40 Amp Dual Reg Kit</p> <p><b>Part No: 18736A</b></p>	 <p><b>Reg/ Rect</b></p> <p>Replaces: 810937M</p> <p><b>Part No: 676-81970-00</b></p>	 <p><b>Reg / Rect</b></p> <p>Replaces: 804278A12, 804278T11</p> <p><b>Part No: 67F-81960-12</b></p>
 <p><b>Reg/ Rect</b></p> <p>Replaces: 881346T</p> <p><b>Part No: 68V-81960-00</b></p>	 <p><b>Oil Warning Module</b></p> <p><b>Part No: 14857A6</b></p>	 <p><b>Over Rev Limiter</b></p> <p><b>Part No: 821889A29</b></p>	 <p><b>Timing Module 3 Wire</b></p> <p>1994-95 30-40HP 2-Cyl</p> <p><b>Part No: 823251A5</b></p>
 <p><b>Timing Module 4 Wire</b></p> <p>1996-97 30-40 HP 2-Cyl</p> <p><b>Part No: 823251A4</b></p>	 <p><b>Wiring Harness</b></p> <p><b>Part No: 84-74904</b></p>	 <p><b>Wiring Harness</b></p> <p><b>Part No: 84-85532</b></p>	

**HEAT SINK COMPOUND:** TYPE 29 WILL NOT HARDEN OR DRY OUT.

RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, TOHATSU AND YAMAHA ENGINES

**Part No: 989-8109**



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER							
Head Gaskets and Gasket Kit Application							
Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
6	1986-05	USA	0A197112-0T800749	27-42364A92			
6	1986-05	BEL	9461526 AND UP	27-42364A92			
8	1986-05	USA	0A197112 AND UP	27-42364A92			
8	1986-05	BEL	9461526 AND UP	27-42364A92			
8 (4 stroke) (232cc)	1995-00	USA	0H000058-0T178499			27-825482-1	
8 (4 stroke) (232cc)	1995-98	BEL	0P086824-0P325499			66M-11181-10	
8 (4-Stroke) (232cc)	1995-98	JPN	0R042475 AND UP			66M-11181-10	
8 (4 stroke) (232cc)	1995-98	BEL	0P325500 AND UP			66M-11181-10	
9.9	1986-UP	USA	0A197112 AND UP	27-42364A92			
9.9	1986-UP	BEL	9461526 AND UP	27-42364A92			
9.9 (4stroke) (232cc)	1995-98	USA	0H000058-0H017349			27-825482-1	
9.9 (4stroke) (323cc)	1999	USA	0G760300-0T178499			66M-11181-10	
9.9 (4stroke) (323cc)	1999	BEL	0P075166-0P325499			66M-11181-10	
9.9 (4stroke)	1995-98	JPN	0R042475 AND UP			66M-11181-10	
9.9 (4stroke)	1995-98	BEL	0P325500 AND UP			66M-11181-10	
10 (Marathon XR10	1990-UP	USA	0D038000 AND UP	27-42364A92			
10 (Marathon XR10	1990-UP	BEL	9596000 AND UP	27-42364A92			
10 Magnum/Marathon	1990-UP	USA	0D038000 AND UP	27-42364A92			
10 Magnum/Marathon	1990-UP	BEL	9596000 AND UP	27-42364A92			
15	1988-UP	USA	0B292414 AND UP	27-42364A92			
15	1988-UP	BEL	9542620 AND UP	27-42364A92			
15 XD Sea	1997-UP	BEL	9927000 AND UP	27-41499A87			
15 (SUPer)	1994-UP	USA	0B238464 AND UP	27-41499A87			
15 (SUPer)	1994-UP	BEL	9507381 AND UP	27-41499A87			
15 (SUPer)	1994-UP	CAN	0A730007 AND UP	27-41499A87			
15 (4-stroke)	1998	USA	0G760300 AND UP			66M-11181-10	
15 (4-stroke)	1998	BEL	0P075166 AND UP			66M-11181-10	
18 (18XD)	1983-1/2	USA	6416713-6443972	27-41499A87			
18 (18XD)	1983-1/3	BEL	93478116-7209532	27-41499A87			
18 (18XD)	1984-85	CAN	7207858-7209532	27-41499A87			
20 (20, 20xd, 200)	1986-87	USA	6443973 AND UP	27-41499A87			
20 (20, 20xd, 200)	1986-87	BEL	9415101 AND UP	27-41499A87			
20 (20, 20xd, 200)	1986-87	CAN	7209533 AND UP	27-41499A87			
20 Jet	1994-UP	USA	0G044027 AND UP	27-41499A87			
20 Jet	1994-UP	BEL	9807909 AND UP	27-41499A87			
25 (25, 25XD)	1984-UP	USA	6416713-0T97999	27-41499A87			
25 (25, 25XD)	1983 1/2	BEL	9378116-0P325499	27-41499A87			
25 (25, 25XD)	1983 1/2	CAN	7207858 AND UP	27-41499A87			
30 (2 cyl)	1991-Up			27-822420A94			
30 (4-stroke) (3 cyl)	1999-UP	USA	0G760300-0T408999			27-834777	
30 (4-stroke) (3 cyl)	1999-UP	USA	0T409000-1B226999			27-834777	
30 (4-stroke) (3 cyl)	1999-UP	BEL	0P153500-0P400999			27-834777	
30 (4-stroke) (3 cyl) EFI	1999-UP	USA	0T409000-1B226999			27-834777	
30 Jet (40HP) (4 cyl)	1994-UP	USA	0C159200 AND UP	27-72486A32			
30 Jet (40HP) (4 cyl)	1998-UP	BEL	9570790 AND UP	27-72486A32			
35 (2 cyl)	1984-86	USA	6445653-0B110788	27-78028A78			

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER							
Head Gaskets and Gasket Kit Application							
Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
35 (2 cyl)	1984-86	BEL	9384476-9466646	27-78028A78			
35 (2 cyl)	1984-86	CAN	7209608 AND UP	27-78028A78			
40 (40,402) (2 cyl)	1972-74	USA	225147-0G053313	27-78028A78			
40 (40,402) (2 cyl)	1972-74	AUS	8002335 AND UP	27-78028A78			
40 (40,402) (2 cyl)	1972-74	BEL	339688 AND UP	27-78028A78			
40 (2 cyl)	1972-74	CAN	3340783 AND UP	27-78028A78			
40 (2 cyl)	1991-Up			27-822420A94			
40 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
40 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
40 (4 cyl)	1989-UP	USA	0C159200 AND UP	27-72486A32			
40 (4 cyl)	1989-UP	BEL	9570790 AND UP	27-72486A32			
40 (4 stroke) (3 cyl)	1998	USA	0G760300-0T408999			27-834777	
40 (4 stroke) (3 cyl)	1998	USA	0T409000 AND UP			27-834777	
40 (4 stroke) (3 cyl)	1998	BEL	0P153500 AND UP			27-834777	
40 (4 stroke) (3 cyl) EFI	1998	USA	0T409000 AND UP			27-834777	
40 (4 stroke) (3 cyl) EFI	1998	CHN	1C000001 AND UP			27-834777	
40 (4 stroke) (4 cyl)	1998	USA	0T228405-0T598999			27-857081	
40 (4 stroke) (4cyl) EFI	1998	USA	0T409000 AND UP			27-857081	
40 (4 stroke) (4cyl) EFI	1998	CHN	1C000001 AND UP			27-857081	
45 (4 cyl)	1986	USA	5531630-0B110788	27-72486A32			
45 (4 cyl)	1986	AUS	8063985 AND UP	27-72486A32			
45 (4 cyl)	1986	BEL	9248006-9466691	27-72486A32			
45 (4 cyl)	1986	CAN	7143688-0A719280	27-72486A32			
45 (4 cyl)	1987-89	USA	0B110789 AND IP	27-72486A32			
45 (4 cyl)	1987-89	BEL	9466692 AND UP	27-72486A32			
45 (4 cyl)	1987-89	CAN	0A719281 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	USA	2116318 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	CAN	2097445 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	AUS	2863739 AND UP	27-72486A32			
50 (500) (4 cyl)	1965-67	BEL	9001581 AND UP	27-72486A32			
50 (3 cyl)	1986-87	USA	6428681-0B122929	27-88449A32			
50 (3 cyl)	1986-87	BEL	9385911-9469199	27-88449A32			
50 (3 cyl)	1986-87	CAN	7208333-0A721307	27-88449A32			
50 (3 cyl)	1986-87	USA	0B122930-0D000749	27-88449A32			
50 (3 cyl)	1986-87	BEL	9469200-9683054	27-88449A32			
50 (3 cyl)	1986-87	CAN	0A721308 AND UP	27-88449A32			
50 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
50 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
50 (4 stroke) ( 4 cyl)	1995-98	USA	0T178500-0T598999			27-857081	
50 (4 stroke) ( 4 cyl)	1995-98	BEL	0P094500-0P206999			27-857081	
50 (4 stroke) ( 4 cyl)	1995-98	USA	0T409000 AND UP			27-857081	
50 (4 stroke) ( 4 cyl)	1995-98	BEL	0P153500 AND UP			27-857081	
50 (4 stroke) ( 4 cyl)	1995-98	CHN	1C000001 AND UP			27-857081	
55 (3 cyl)	1984-87	USA	6428681-00B122929	27-88449A32			
55 (3 cyl)	1984-87	BEL	9385911-9461999	27-88449A32			

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER							
Head Gaskets and Gasket Kit Application							
Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
55 (3 cyl)	1984-87	CAN	7208333-0A721307	27-88449A32			
55 (3 cyl)	1988-90	USA	0B122930-0D000749	27-88449A32			
55 (3 cyl)	1988-90	BEL	9469200-9683054	27-88449A32			
55 (3 cyl)	1988-90	CAN	0A721308 AND UP	27-88449A32			
55 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
55 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
60 (3 cyl)	1984-87	USA	642681-0B122929	27-88449A32			
60 (3 cyl)	1984-87	BEL	9385911-9469199	27-88449A32			
60 (3 cyl)	1984-87	CAN	720833-0A721307	27-88449A32			
60 (3 cyl)	1988-90	USA	0B122930-0D000749	27-88449A32			
60 (3 cyl)	1988-90	BEL	9469200-9683054	27-88449A32			
60 (3 cyl)	1988-90	CAN	0A721308 AND UP	27-88449A32			
60 (3 cyl)	1991-UP		D000750 AND UP	27-812867A91			
60 (3 cyl)	1998-UP		OG590000 AND UP	27-812867A91			
60 (4 stroke) (4 cyl)	1965-66					27-857081	
60 (4 stroke) (4 cyl) EFI	1965-66					27-857081	
65 (650) (3cyl)	1973-76	USA	3293184-4382056	27-88449A32			
65 (650) (3cyl)	1973-75	AUS	8006640-8042349	27-88449A32			
65 (650) (3cyl)	1973-76	BEL	9020074-9112988	27-88449A32			
65 (650) (3cyl)	1973-76	CAN	7013633-7073472	27-88449A32			
65 (650) (3cyl)	1976	USA	4328057-4571651	27-88449A32			
65 (650) (3cyl)	1976	BEL	9112989-9135824	27-88449A32			
65 (650) (3cyl)	1976	CAN	7073473-7087822	27-88449A32			
70 (3 cyl)	1977-79	USA	4571652-0A9961411	27-88449A32			
70 (3 cyl)	1977-79	AUS	8042350 AND UP	27-88449A32			
70 (3 cyl)	1977-79	BEL	9135825-9385910	27-88449A32			
70 (3 cyl)	1977-79	CAN	7087823-7208332	27-88449A32			
70 (3 cyl)	1987	USA	0A996142 AND UP	27-43004A99			
70 (3 cyl)	1987	BEL	9483121 AND UP	27-43004A99			
75 (3-cyl)	1987-91			27-43004A99			
75 (4 cyl)	1984-88	USA	6423901 AND UP	27-73645A87			
75 (4 cyl)	1984-88	BEL	9393856 AND UP	27-73645A87			
75 (4 cyl)	1984-88	CAN	7208573 AND UP	27-73645A87			
75 (4 stroke) CARB	1999-UP	USA	0G960500-1B226999	68V-W0001-03		67F-11181-02	
75 (4 stroke) EFI	1999-UP	USA	1B172291-1B366822	68V-W0001-03		67F-11181-02	
80 (80, 800) (4 cyl)	1978-79	USA	4831999-6432900	27-73645A87			
80 (80, 800) (4 cyl)	1978-79	AUS	8050200 AND UP	27-73645A87			
80 (80, 800) (4 cyl)	1978-79	BEL	9177626-9393855	27-73645A87			
80 (80, 800) (4 cyl)	1978-79	CAN	7110998-7208572	27-73645A87			
80 (3 cyl)	1987	USA	0A996142 AND UP	27-43004A99			
80 (3 cyl)	1987	BEL	9483121 AND UP	27-43004A99			
80 Jet (4 cyl)	1994-98	USA	0D283222 AND UP	27-13461A99			
80 Jet (4 cyl)	1994-98	BEL	9793577 AND UP	27-13461A99			
90 (90, 900) (6 cyl)	1978-79	USA	4845301 AND UP	27-85653A87			
90 (90, 900) (6 cyl)	1978-79	CAN	711698 AND UP	27-85653A87			

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER							
Head Gaskets and Gasket Kit Application							
Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
90 (90) (6cyl)	1980-83	AUS	806545 AND UP	27-85653A87			
90 (3 cyl)	1987	USA	0A966142 AND UP	27-43004A99			
90 (3 cyl)	1987	BEL	9483121 AND UP	27-43004A99			
90 (4 stroke)	1999-UP	USA	0G960500-1B226999	68V-W0001-03		67F-11181-02	
90 (4 stroke) (EFI) (1596cc)	1999-UP	USA	1B172291-1B366822	68V-W0001-03		67F-11181-02	
100 (4 cyl)	1988-98	USA	0B209468 AND UP	27-13461A99			
100 (4 cyl)	1988-98	BEL	9523034 AND UP	27-13461A99			
105 Jet (V6)	1996-UP	USA	0D082000 AND UP	27-815791A92		27-18785-1	
115 (1150, 115) (6 cyl)	1973-79	USA	3525441 AND UP	27-85653A87			
115 (1150, 115) (6 cyl)	1973-79	AUS	8008665 AND UP	27-85653A87			
115 (1150, 115)	1978-79	CAN	7112248 AND UP	27-85653A87			
115 (4 cyl)	1988-93	USA	0C00000 AND UP	27-13461A99			
115 (4 cyl)	1988-93	BEL	9559771 AND UP	27-13461A99			
115 (4 stroke) (EFI)	1999-UP	USA	0T209000-1B366822	68V-W0001-03		67F-11181-02	
125 (4 cyl)	1994-98	USA	0D283222 AND UP	27-13461A99			
125 (4 cyl)	1994-98	BEL	9793577 AND UP	27-13461A99			
140 (140, 1400) (6 cyl)	1972	USA	3293234-3502805	27-85653A87			
140 (140, 1400) (6 cyl)	1978-79	USA	4865678 AND UP	27-85653A87			
140 (140, 1400) (6 cyl)	1978-79	AUS	8052650 AND UP	27-85653A87			
140 (140, 1400) (6 cyl)	1978-79	CAN	7112773 AND UP	27-85653A87			
150 (1500) (6 cyl)	1973-78	USA	3502806-5327662	27-85653A87			
150 (1500) (6 cyl)	1973-78	AUS	8005615-8052649	27-85653A87			
150 (1500) (6 cyl)	1973-77	CAN	7010533-7112772	27-85653A87			
V-135	1986-88	USA	0A904646-0C239552	27-90484A88		27-96542-1	
V-135	1991	USA	0C239553-0G960499	27-815791A92		27-18785-1	
V-135	1996-98	USA	0G960500-0T178499			27-18785-1	
V-135 CARBY & EFI	2000-UP	USA	0G960500 AND UP	27-815791A00	859722 1		858452-1
V-135 DFI	1992-95	USA	0C59000-0G960499	27-814754A00			
V-135 DFI	1998	USA	0G960500 AND UP	27-814754A00	859772 1		858452-1
V -140 JET	1996-98	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-140 CARBY & EFI	2000-UP	USA	0G960500 AND UP	27-815791A00	859722 1		858452-1
V-150 (150, 1500)	1973-77	USA	4688998-6042945	27-77671A81		27-79583	
V-150	1982-90	USA	6042946-0C239552	27-90484A88		27-96542-1	
V-150	1988-91	USA	0C239553-0G960499	27-815791A92		27-18785-1	
V-150 (XR6/Magnum III)	1996-98	USA	0G960500 AND UP	27-814754A00	859772 1		858452-1
V-150 EFI	1993-98	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-150 EFI	1996-98	USA	0G960500-0T408999		859772 1		858452-1
V-150 EFI	1996-98	USA	0T409000 AND UP		859772 1		858452-1
V-150 DFI	1998	USA	0D590000-0G960499	27-814754A00			
V-150 DFI	1998	USA	0G960500 AND UP	27-814754A00	859772 1		858452-1
V-150 CARBY & EFI	2000-UP	USA	0G960500 AND UP	27-815791A00	859722 1		858452-1
V-175 (175,1750)	1976-81	USA	4301235-6618750	27-77671A81		27-79583	
V-175 (175,1750)	1976-79	AUS	8058770 AND UP	27-77671A81		27-79583	
V-175	1985-88	USA	6618751-0 239522	27-11338A88		27-41246-1	
V-175	1991	USA	0C239553-0D081999	27-815791A92		27-18786-1	

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER							
Head Gaskets and Gasket Kit Application							
Model	Year	Country	Serial No. Range	Gasket Kit	Head O-Rings	Head Gaskets	Head Seals
V-175	1992-95	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-175 EFI	1992-95	USA	0D000750-0D81999	27-815791A92		27-18786-1	
V-175 EFI	1992-95	USA	0D082000-0G960499	27-815791A92		27-822844-1	
V-175 EFI	1992-98	USA	0D960500-0T408999		859772 1		858452-1
V-175 EFI	1992-98	USA	0T409000-0T800999		859772 1		858452-1
V-175 EFI	1992-98	USA	0T178500 AND UP	27-814754A00	859772 1		858452-1
V-175 CARBY & EFI	2000-UP	USA	0G960500 AND UP	27-815791A00	859722 1		858452-1
V-200 (200,2000)	1978-79	USA	4839034-6073191	27-77671A81		27-41245-1	
V-200 (200,2000)	1980-81	AUS	8061595-8065672	27-77671A81		27-41245-1	
V-200	1982	USA	6073192-6203990	27-77671A81		27-41245-1	
V-200	1983	USA	6203991-0C291519	27-1138A88		27-41246-1	
V-200	1991	USA	0C291520-0D081999	27-815791A92		27-822844-1	
V-200	1992-95	USA	0D082000 AND UP	27-815791A92		27-822844-1	
V-200	1996-98	USA	0G960500 AND UP	27-815791A92	859772 1		858452-1
V-200 EFI	1989-90	USA	0C100861-0C291519	27-11338A88		27-41246-1	
V-200 EFI	1991	USA	0C291520-0G960499	27-815791A92		27-822844-1	
V-200 EFI	1996-98	USA	0G960500-0T408999	27-815791A92	859772 1		858452-1
V-200 CARBY & EFI	2000-UP	USA	0G960500 AND UP	27-815791A00	859722 1		858452-1
V200 EFI (2.5l)	1996-98	USA	0T409000 AND UP	27-815791A92	859772 1		858452-1
V-200 EFI (3.0L)	1996-98	USA	0T750164-0T598999	27-832934A00	878453		818574
V-200 EFI (3.0L)	1996-98	USA	0T599000 AND UP	27-832934A00			818574
V-200 EFI (3.0L)	1997	USA	0G386496-0G589999	27-814195A97	25-818573		818574
V-200 EFI (3.0L)	1998	USA	0G590000-0G960499	27-832934A98	25-818573		818574
V-200 EFI (3.0L)	1998	USA	0G960500-0T178499	27-832934A00	25-818573		818574
V-200 EFI (3.0L)	1998	USA	0T178500-0T598999	27-832934A00	878453		818574
V-200 EFI (3.0L)	1998	USA	0T599000 AND UP	27-832934A00			818574
V-220	1987-88	USA	0B117316 AND UP	27-11338A88		27-41246-1	
V-225	1980-81	USA	5628028 AND UP	27-77671A81		27-41245-1	
V-225 CARB (3.0L)	1994-98	USA	0D280813-0T178499	27-814195A93	25-818573		818574
V-225 EFI (3.0L)	1994-98	USA	0T178500-0T598999	27-814195A93	878453		818574
V-225 SEA PRO	1994-98	USA	0G245605-0T408999	27-814195A93	25-818573		818574
V-225 EFI (3.0L)	1995-98	USA	0G129222-0T408999	27-814195A93	25-818573		818574
V-225 EFI (3.0L)	1995-98	USA	0T409000-0T598999	27-832934A00	878453		818574
V-225 EFI (3.0L)	1995-98	USA	0T599000 AND UP	27-832934A00			818574
V-225 DFI (3.0L)	1998	USA	0G590000-0G960499	27-832934A98	25-818573		818574
V-225 DFI (3.0L)	1998	USA	0G960500-0T178499	27-832934A00	25-818573		818574
V-225 DFI (3.0L)	1998	USA	0T178500-0T598999	27-832934A00	878453		818574
V-225 DFI (3.0L)	1998	USA	0T599000 AND UP	27-832934A00			818574
V-250 EFI (3.0L)	1995-98	USA	0T409000-0T598999	27-832934A00	878453		818574
V-225 EFI (3.0L)	1995-98	USA	0T599000 AND UP	27-832934A00			818574
V-250 (3.4L)	1989-94	USA	0C101891 AND UP		25-88923		
V-250 EFI (3.0L)	1995-98	USA	0G129222-0T408999	27-814195A93	25-818573		818574
V-250 XS DFI			0T651945-0T818042	27-841220A03			
V-275 (3.4L)	1989-94	USA	0C101891 AND UP		25-88923		
V300 (3.4L)	1980-87	USA	5611648 AND UP		25-88923		



# SOUTHSIDE MARINE COMPONENTS



UPPER SEAL **PART NO: 321831**  
LOWER SEAL **PART NO: 26-12566**

**SEALS NOT INCLUDED**  
**Part No: 27-42364A92**



**SEAL KIT PART NO: 2019**

**SEALS NOT INCLUDED**  
**Part No: 27-41499A87**



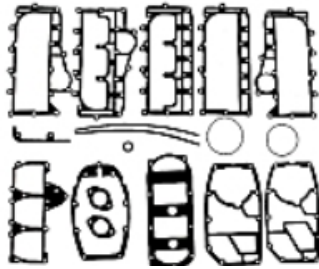
**SEAL KIT PART NO: 2016-3**

**SEALS NOT INCLUDED**  
**Part No: 27-78028A78**



**SEAL KIT PART NO: 2016-3**

**SEALS NOT INCLUDED**  
Replaces: 27-72486A78, 27-85491A90  
**Part No: 27-72486A32**



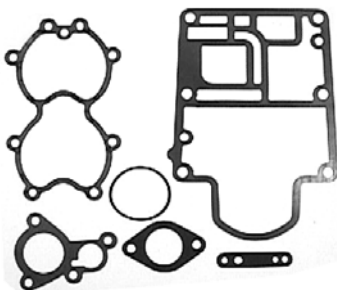
**SEAL KIT PART NO: 2016-3**

**SEALS NOT INCLUDED**  
Replaces: 27-43779A87, 27-69524A75  
**Part No: 27-88449A32**



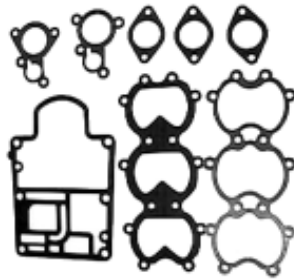
**SEAL KIT PART NO: 2016-3**

**SEALS NOT INCLUDED**  
**Part No: 27-73645A87**



**SEAL KIT PART NO: 2020**

**SEALS NOT INCLUDED**  
**Part No: 27-822420A94**



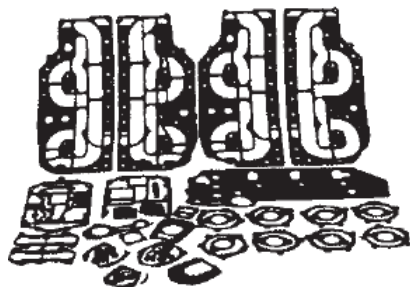
**SEAL KIT EARLY MOD PART NO: 2016-3**  
**SEAL KIT LATE MOD PART NO: 2020**

**SEALS NOT INCLUDED**  
Replaces: 27-812867A97, 27-828553A97  
**Part No: 27-812867A91**



**SEAL KIT PART NO: 2017**

**SEALS NOT INCLUDED**  
**Part No: 27-43004A99**



**SEAL KIT PART NO: 2017**

**SEALS NOT INCLUDED**  
**Part No: 27-13461A99**

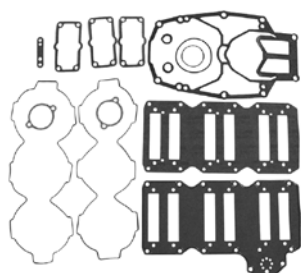


**SEAL KIT PART NO: 2016-3**

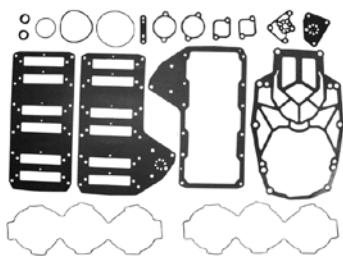
**SEALS NOT INCLUDED**  
**Part No: 27-85653A87**



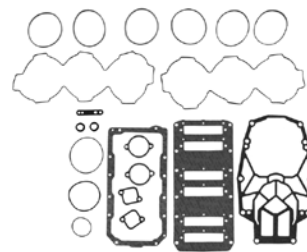
# SOUTHSIDE MARINE COMPONENTS



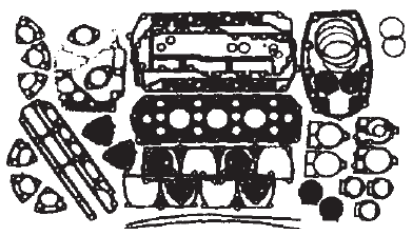
SEAL KIT **PART NO: 2018**  
HEAD O'RING X 6 **PART NO: 25-818573**  
HEAD O'RINGS & SEALS NOT INC  
**Part No: 27-814195A97**



SEAL KIT **PART NO: 2018**  
HEAD O'RING X 6 **PART NO: 25-818573**  
HEAD O'RINGS & SEALS NOT INC  
**Part No: 27-832934A98**

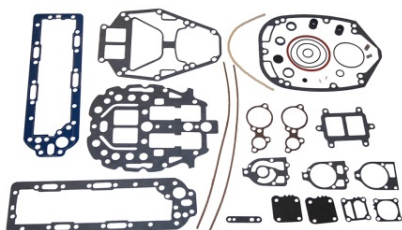


SEAL KIT **PART NO: 2018**  
  
SEALS NOT INCLUDED  
**Part No: 27-841220A03**



SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED  
**Part No: 27-52893A72**



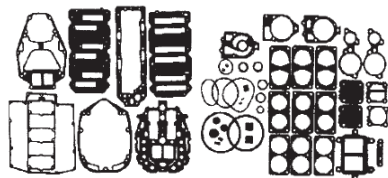
SEAL KIT **PART NO: 2016-3**  
HEAD O'RING X 6 **PART NO: 859772 1**  
H/COV OUT SEAL X 2 **PART NO: 858452 1**

HEAD O'RINGS & SEALS NOT INC  
Replaces: 27-8M004671  
**Part No: 27-814754A00**



SEAL KIT **PART NO: 2016-3**

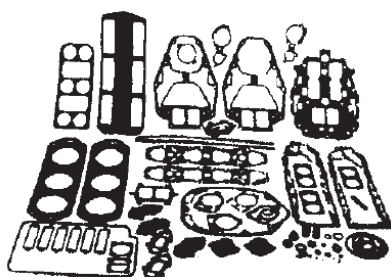
SEALS NOT INCLUDED  
Replaces: 27-14697A87, 27-89221A80  
27-89221A88  
**Part No: 27-11338A88**



SEAL KIT **PART NO: 2016-3**

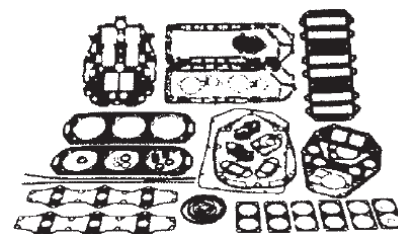
H/GASKET **PART NO: 27-18785-1**  
H/GASKET **PART NO: 27-822844-1**  
CHECK FOR CORRECT APPLICATION

HEAD GASKETS & SEALS NOT INC  
**Part No: 27-815791A92**



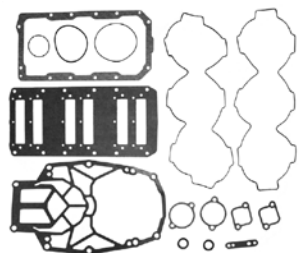
SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED  
**Part No: 27-90484A88**

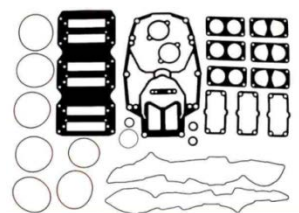


SEAL KIT **PART NO: 2016-3**

SEALS NOT INCLUDED  
Replaces: 27-79583A81  
**Part No: 27-77671A81**

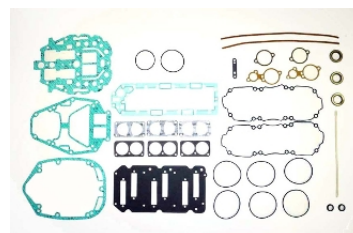


SEAL KIT **PART NO: 2018**  
HEAD O'RINGS X 6 – **VARIOUS OPTIONS**  
HEAD O'RINGS & SEALS NOT INC  
**Part No: 27-832934A00**



SEAL KIT **PART NO: 2018**

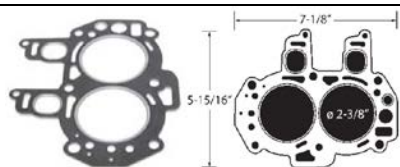
SEALS NOT INCLUDED  
**Part No: 27-814195A93**



**Part No: 27-815791A00**

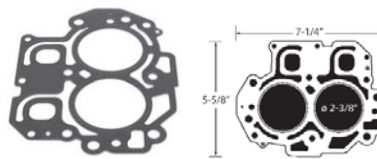
# SOUTHSIDE MARINE COMPONENTS

## HEAD GASKETS – 1, 2, 3 & L4-CYLINDER



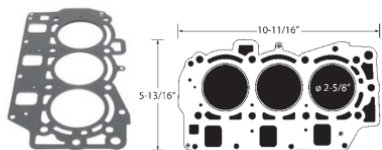
Fits 8 (232cc) 9.9 HP  
2-Cyl (4 Stroke)

**Part No: 27-825482-1**



Fits 8 (323cc), 9.9 (323cc),  
13.5, 15 HP, 2-Cyl. (4-Stroke)  
Replaces: 27-850836, 27-8M005270

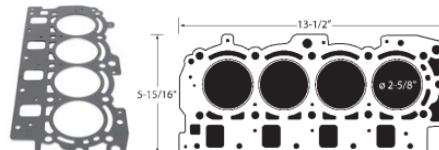
**Part No: 66M-11181-10**



Fits 30, 30 EFI, 40 EFI HP  
3-Cyl (4 Stroke)

Replaces: 67C-11181-01

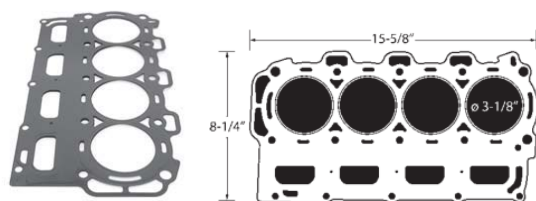
**Part No: 27-834777**



Fits 40, 40 EFI 50, 50 EFI, 60 EFI,  
L4-Cyl (4 Stroke)

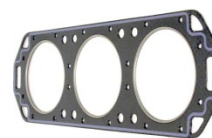
Replaces: 27-8M004527

**Part No: 27-857081**



Fits 75, 90, 115 EFI HP  
L4-Cyl (4 Stroke) Replaces: 27-804115-1

**Part No: 67F-11181-02**



Fits V6 175-220HP  
Replaces: 27-41247T01

**Part No: 27-41246-1**



Mercury  
2 - 3.3 HP 1 Cyl  
**Part No: 27-95299001**



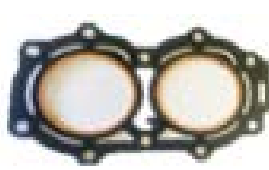
Mercury/Tohatsu  
4-5 HP 1 Cyl  
Replaces: 27-812939, 27-812939015  
**Part No: 369-01005-1**



Mercury/Tohatsu  
6 - 9.8HP 2 Cyl  
Replaces: 27-803663 7  
27-803663 021  
**Part No: 3B2-01005-1**



Mercury  
55mm Bore 9.9 HP  
Replaces:  
27-803663 018  
**Part No: 351-01005-0**



Mercury  
60mm Bore 15-18 HP  
Replaces: 27-803663  
27-803663 019  
**Part No: 350-01005-0**



Mercury/Tohatsu  
25-30 HP 2-Cyl  
**Part No: 27-812939-1**

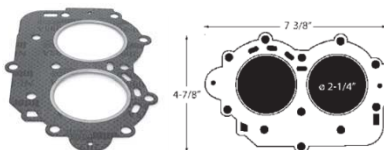
# SOUTHSIDE MARINE COMPONENTS

## Early Mariner 2-Cylinder Head Gaskets



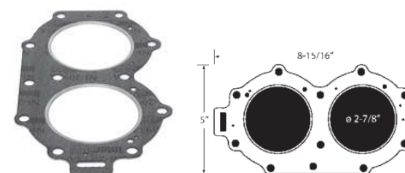
Mercury/Tohatsu  
40-50 3 Cyl

**Part No: 27-812939 10 A/M PAPER**  
**Part No: 27-812939 10 GEN METAL**



9.9-15hp

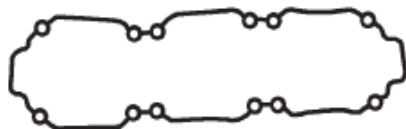
Replaces: 27-18937, 6E7-11181-00  
**Part No: 682-11181-00**



Fits 30A, W30 (w/ Marathon) HP

Replaces: 27-19138  
**Part No: 689-11181-00**

## CYLINDER HEAD SEALS

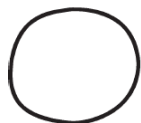


For V6 2.5L (1998-Up)  
**Part No: 858452-1**

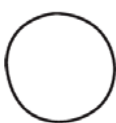


For V6 3.0L (1998-Up)  
**Part No: 818574**

## CYLINDER HEAD O-RINGS



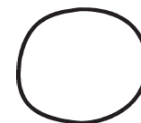
For Early 3.0L  
**Part No: 25-818573**



For Late 3.0L  
**Part No: 878453**



For V6 2.5L  
**Part No: 859772-1**



For 3.4L  
**Part No: 25-88923**

## POWERHEAD MOUNTING GASKETS – 2, 3, L4 & L6-CYLINDER



4, 4.5, 7.5, 9.8 HP 1-Cyl  
**Part No: 27-89937**



6, 8, 9.9, 10, 15 HP 2-Cyl  
Cyl block to M/ing Plate  
**Part No: 27-19186-1**



15, 18, 20, 25 HP 2-Cyl  
Cyl block to M/ing Plate  
**Part No: 27-41670-5**



20 (200) HP 2-Cyl  
Cyl block to M/ing Plate  
**Part No: 27-39401**



Sandwich Plate  
6-15 HP 2 CYL  
**Part No:**  
**27-19599-1**



30,40, 45 Jet, 50, 55, 60  
HP 3-Cyl  
Replaces: 27-812865  
**Part No:**  
**27-828553**



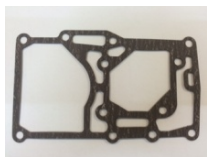
30,35, 40, 45, 50,  
60 HP 3 & 4-Cyl  
Cyl block to plate  
**Part No:**  
**27-88451-1**



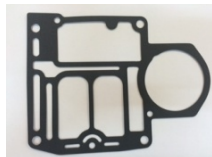
30- 60 HP 3 & 4Cyl  
M/ing plate to D/shaft  
housing  
**Part No:**  
**27-38501-1**

# SOUTHSIDE MARINE COMPONENTS

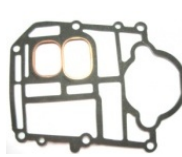
## POWERHEAD MOUNTING GASKETS – 2, 3, L4 & L6-CYLINDER CONT



Base Gasket  
6-9.8 HP 2 Cyl INTL  
Up to 2003  
Replaces: 3B2-01303-0  
**Part No: 27-803663 023**



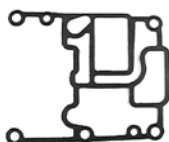
Base Gasket  
9.9-18 HP 2 Cyl INTL  
Up to 2003  
Replaces: 350-01303-1,  
3M3-01303-0, 27-803663 6  
**Part No: 27-803663 020**



Base Gasket  
25-30 HP 2 Cyl INTL  
Replaces: 346-01303-0  
**Part No: 27-853987001**



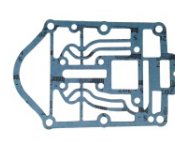
Base Gasket  
40-50 3 Cyl INTL  
Replaces: 3C8-01303-0  
**Part No: 27-812939024**



Base Gasket  
40/50HP 1996-UP  
**Part No: 27-826738**



Base Gasket 3.0L  
**Part No: 27-832933 5**



Sandwich Plate  
**Part No: 27-812866**



35 HP 2-Cyl  
Cyl block to M/ing plate  
**Part No: 27-62860-1**



45, 50 HP L4-Cyl  
Cyl block to M/ing plate  
**Part No: 27-79650-1**



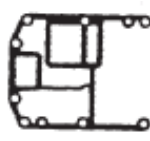
65-125HP  
3 & L4Cyl  
M/ing Plate to  
D/shaft housing  
**Part No: 27-43008-6**



65 (650) HP 3-Cyl  
Cyl block to  
mounting plate  
**Part No: 27-60317**



75-140 L4 & L6-Cyl  
Cyl block to M/ing plate  
**Part No: 27-69238-1**



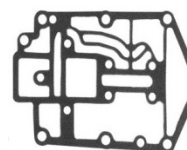
65-125HP 3 & L4-Cyl  
Cyl block to M/ing plate  
**Part No: 27-43007-5**



140 Jet, 115-225HP V6  
M/plate to D/shaft Hsg  
**Part No: 27-99173-2**



Drive Shaft Housing Gasket  
**Part No: 27-43337 4**



Drive Shaft Housing Gasket  
30-40 hp , 2 cyl 40-50 hp, 3 cyl  
Replaces: 27-821446  
**Part No: 27-8M0000821**



# SOUTHSIDE MARINE COMPONENTS

## POWERHEAD MOUNTING GASKETS – V6



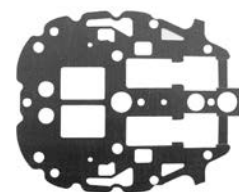
V6  
115-200HP 2.5L  
Exhaust plate to  
mounting plate  
**Part No: 27-18307-6**



V6  
Cyl block to mounting plate  
Replaces: 27-99776  
**Part No: 27-99776-1**



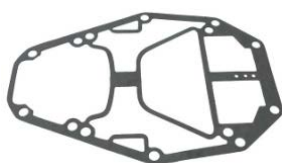
V6  
Cyl block to mounting plate  
Replaces: 27-99176,  
27-99176-2, 27-99176-4  
**Part No: 27-99176-3**



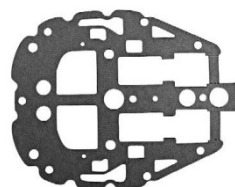
135,150,175,200 HP V6  
s/n 6618751 & up  
Mounting plate to  
drive shaft housing  
**Part No: 27-99177**



V6  
Cyl block to mounting plate  
Replaces: 27-78069,  
27-823142, 27-823142-1,  
**Part No: 27-823142-2**



V6  
Cyl block to  
mounting plate  
**Part No: 27-75909**



V6  
175 HP S/N 6618750 &  
below Mounting plate to  
drive shaft housing  
**Part No: 27-75786**



Base Gasket  
75, 80, 90, 100, 115  
**4 Stroke**  
Replaces: 27-85872 1  
**Part No: 68V-11351-00**

## CORK CRANKCASE GASKETS

SOLD INDIVIDUALLY, NOT IN A PAIR

35-40 2 Cyl, 50-70hp 3 Cyl, 75-85 L4 Cyl, 90-275 L6 & V6

Replaces: 27-55158, 27-60286, 27-53650, 27-11338

**Part No: 27-53862**

## CYLINDER BLOCK COVER GASKETS



7.5, 9.8 HP 2-Cyl  
**Part No: 27-41382**



30 Jet 40, 45 HP 4-Cyl  
**Part No: 27-43777-2**



35, 40 HP 2-Cyl  
**Part No: 27-85490-2**



CYL BLOCK GASKET  
**Part No: 27-19207002**



45, 50 HP 4-Cyl  
**Part No: 27-85487**



50, 60 HP 3-Cyl  
**Part No:  
27-43779-2**



70 HP 3-Cyl  
**Part No: 27-88449**








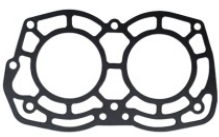


75 HP 3-Cyl  
**Part No:  
27-96171-1**
















90, 115 HP L6-Cyl  
**Part No:  
27-98185-3**

# SOUTHSIDE MARINE COMPONENTS

## CYLINDER BLOCK COVER GASKETS CONT.

			
9.9 (Force) 20 (200) HP <b>Part No: 27-78410</b>	65 Jet, 75, 90 HP 3-Cyl <b>Part No: 27-43005-7</b>	80 (800) 4-Cyl <b>Part No: 27-85493</b>	80 Jet, 100, 115, 125HP 4-Cyl <b>Part No: 27-44328-4</b>
			
HEAD COVER GASKET <b>Part No: 27-86389</b>	HEAD COVER GASKET <b>Part No: 27-86389-5</b>	150-220HP V6 Design I <b>Part No: 27-65788</b>	150-220HP V6 Design II <b>Part No: 27-96278</b>

## REED BLOCK GASKETS

				
15, 20, 25 HP 2-Cyl <b>Part No: 27-41417</b>	15, 20, 25 HP 2-Cyl Carb Adapter Plate <b>Part No: 27-41418</b>	30, 40, 45 Jet, 50, 55, 60 HP 3-Cyl <b>Part No: 27-812868</b>	30, 40, 45 Jet, 50, 55, 60 HP 3-Cyl Induction Manifold <b>Part No: 27-812869</b>	75-125 HP 3 & L4-Cyl <b>Part No: 27-13937-6</b>
				
PLATE GASKET <b>Part No: 27-850058-1</b>	200(2000) HP V6 <b>Part No: 27-96761-1</b>	200 HP, 2.5 EFI V6 <b>Part No: 27-12775-4</b>	200, 240 EFI Jet V6 <b>Part No: 27-813859</b>	
				
200, 225, 250, 300 HP 3.0L V6 <b>Part No: 27-814195-1</b>	Most V6 <b>Part No: 27-14697-2</b>	V6 Adapter Plate <b>Part No: 27-16737-1</b>	V6 Reed Block Housing <b>Part No: 27-93536-1</b>	



# SOUTHSIDE MARINE COMPONENTS

## TRANSFER PORT COVER GASKETS



6-15 HP  
**Part No: 27-19203-1**



30 Jet, 40, 45 HP L4-Cyl  
**Part No: 27-27936-1**



50, 60, 70 HP 3-Cyl  
**Part No: 27-76862-1**



90, 115, 140 HP L6  
**Part No: 27-856730**



75, 80, 85 HP L4-Cyl  
**Part No: 27-73645**

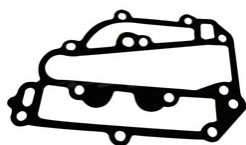


80, 85 HP L4-Cyl  
**Part No: 27-62107**



90, 115, 140, 1150 HP L6-Cyl  
**Part No: 27-64941**

## BAFFLE PLATE-EXHAUST MANIFOLD GASKETS



Baffle Plate Gasket  
6-15HP  
**Part No: 27-19184**



Baffle Plate Gasket  
6-15 HP  
**Part No: 27-19185**



20 (200) HP  
**Part No: 27-78409**



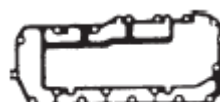
20 (200) HP  
**Part No: 27-78411**



Side Plate Gasket  
Replaces: 27-41499 5  
**Part No: 27-892157**



80 (800) HP 4-Cyl  
**Part No: 27-85498-1**



80 (800) HP 4-Cyl  
**Part No: 27-85496-1**



50-70 HP 3-Cyl  
**Part No: 27-70335-1**



Inner Exhaust  
15-25 HP 2 Cyl 88-Up  
Replaces: 27-892158  
**Part No: 27-41475 8**



Outer Exhaust  
15-25 HP 2 Cyl 88-Up  
**Part No: 27-41499 1**



Exhaust Gasket  
40-50 3 Cyl INTL  
Inner and Outer  
Replaces: 3C8-02305-0  
**Part No: 27-812939020**



Exhaust Gasket  
75-115 hp 4 Stroke  
Replaces: 67F-41114-A0  
**Part No: 27-804076003**

# SOUTHSIDE MARINE COMPONENTS

## BAFFLE PLATE-EXHAUST MANIFOLD GASKETS CONT.



30 Jet 40, 45,  
50 HP 4-Cyl  
**Part No:**  
**27-85492-2**



35, 40 HP 2-Cyl  
Replaces: 27-856728  
**Part No:**  
**27-85489-2**



35, 40 HP 2-Cyl  
**Part No:**  
**27-85488-2**



90, 115 HP L6-Cyl  
**Part No:**  
**27-85495-2**



90, 115 HP L6-Cyl  
**Part No:**  
**27-85497-2**



50-70HP 3-Cyl  
**Part No:**  
**27-69524-2**



50-70 HP 3-Cyl  
**Part No: 27-69525**



65 Jet 75, 90 3-Cyl  
**Part No:**  
**27-43004-7**



75 HP 4-Cyl  
**Part No:**  
**27-85496-1**



75 HP 4-Cyl  
**Part No: 27-85498**



30 Jet 40, 45,  
50 HP 4-Cyl  
**Part No:**  
**27-85491-2**



80 Jet 100, 115, 125 L4  
Use w/ 4432C1 /  
44325C1  
Baffle plate-exhaust  
cover  
**Part No:**  
**27-13958-1**



80 Jet 100, 115, 125 L4  
Use w/ 4432C2 /  
44325C2  
Baffle plate-exhaust  
cover  
**Part No:**  
**27-812775-4**



80 Jet 100, 115,  
125 HP L4  
Use w/ 44324C2  
Baffle plate-exhaust  
cover  
**Part No: 27-812775-5**

## V6 DIVIDER PLATE GASKETS



135, 150, 220,  
225 (2.4L) HP XR4  
**Part No: 27-90484-1**



140 Jet, 150 Jet,  
135-200 (2.5L) HP  
**Part No: 27-19050-3**



V-6 2.0/2.4/2.5L  
Divider Plastic  
Hose Seal  
Replaces: 26-814754  
**Part No: 942**



150, 175, 200 HP  
**Part No: 27-76636**

# SOUTHSIDE MARINE COMPONENTS

## WATER JACKET COVER GASKETS



65 Jet, 75, 90 HP 3-Cyl  
**Part No: 27-43005-7**



75, 80, 85 HP L4-Cyl  
**Part No: 27-73665**



80 Jet, 100,  
115, 125 L4  
**Part No: 27-44328-4**

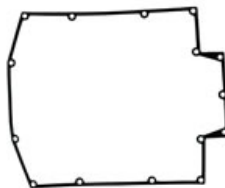


90, 115 HP L6-Cyl  
**Part No: 27-72142-1**

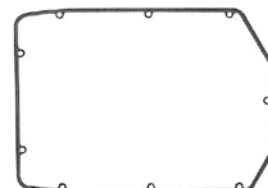
## SOUND ATTENUATOR GASKETS



135, 150, 175, 200 HP V6  
**Part No: 27-67275-1**



135, 150, 175, 200 (2.5L) V6  
**Part No: 27-18889-1**



200, 225 (2.4L) HP V6  
**Part No: 27-87736-1**

## MISCELLANEOUS GASKETS



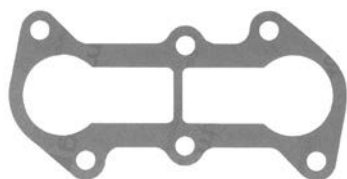
35, 40 HP  
Cover Mounting Bracket to Block  
**Part No: 27-62396**



35, 40 HP  
Cover M/ting Bracket to  
Block  
**Part No: 27-66847**



V6  
Relief Valve Plate  
**Part No: 27-78690**



80 Jet, 100, 115, 125 HP  
L4-Cyl  
Induction Manifold  
**Part No: 27-13461-2**



V6  
Drive Shaft Hsg. Plate to Exh. Ext.  
**Part No: 27-78246-1**



Loctite 518 Gasket Sealant Red 50ml Tube  
**Part No: 518**

# SOUTHSIDE MARINE COMPONENTS

## MERCURY / MARINER

### THERMOSTATS, THERMOSTAT & POPPET VALVE KITS

MODEL	YEAR	COUNTRY	SERIAL NO. RANGE	POPPET WATER RELIEF VALVE KIT	THERMO KIT	THERMO
6	1986-98	USA	0A197112 & Up	N/A	14586K	14586
6	1986-93	BEL	9461526 & Up	N/A	14586K	14586
8	1986-98	USA	0A197112 & Up	N/A	14586K	14586
8	1986-93	BEL	9461526 & Up	N/A	14586K	14586
9.9	1986-98	USA	0A197112 & Up	N/A	14586K	14586
9.9	1986-93	BEL	9461526 & Up	N/A	14586K	14586
15	1988-98	USA	OB292414 & Up	N/A	14586K	14586
15	1988-93	BEL	9461526 & Up	N/A	14586K	14586
15 SEA PRO	1994-98	USA/BEL		N/A	14586K	14586
SUPER 15	1988-98	USA/BEL/CAN		N/A	14586K	14586
20	1986-87	USA/BEL/CAN		N/A	14586K	14586
25 (2-Cyl)	1984-87	USA/BEL/CAN		N/A	14586K	14586
25 SEA PRO	1988-94	USA/BEL/CAN		N/A	14586K	14586
30 (2-Cyl)	1994-98	USA/BEL		N/A	14586K	14586
35	1984-89	USA	6445653 & Up	N/A	75692K	75692
35	1984-86	BEL	9384476 & Up	N/A	75692K	75692
40 (2-Cyl)	1994-98	USA	OG044027 & Up	N/A	14586K	14586
40 (2-Cyl)	1980-83	BEL	9855139 & Up	N/A	14586K	14586
40 (3-Cyl)	1997-98	USA/BEL		N/A	850055A2	850055
50 (3-Cyl)	1988-90	USA/BEL		N/A	75692K	75692
50 (3-Cyl)	1991-95	USA/BEL		N/A	14586K	14586
50 (3-Cyl)	1998	USA/BEL		N/A	850055A2	850055
55 (3-Cyl)	1996	USA	OD000750-OD181999	N/A	14586K	14586
55 (3-Cyl)	1996-97	BEL	982500-9740999	N/A	14586K	14586
55 (3-Cyl)	1997	USA	OD182000-OG589999	N/A	14586K	14586
55 (3-Cyl)	1996	BEL	9741000-9973099	N/A	14586K	14586
55 (3-Cyl)	1998	USA/BEL		N/A	850055A2	850055
60 (3-Cyl)	1988-90	USA/BEL		N/A	75692K	75692
60 (3-Cyl)	1991-95	USA/BEL		N/A	14586K	14586
60 (3-Cyl)	1996-97	USA	OD182000-OG589999	N/A	14586K	14586
60 (3-Cyl)	1991-95	BEL	9741000-99730999	N/A	14586K	14586
60 (3-Cyl)	1998	USA/BEL		N/A	850055A2	850055
70 (3-Cyl)	1987	USA/BEL		803060T1	803061T1	14586
75 (3-Cyl)	1990-98	USA/BEL		803060T1	803061T1	14586
80 (3-Cyl)	1987	USA/BEL		803060T1	803061T1	14586
90 (3-Cyl)	1987	USA/BEL		803060T1	803061T1	14586
100 (4-Cyl)	1988-98	USA/BEL	OB209468 & Up	803060T1	803061T1	14586
115 (4-Cyl)	1989-98	USA	OC100000 & Up	803060T1	803061T1	14586
115 (4-Cyl)	1989-98	BEL	9559771 & Up	803060T1	803061T1	14586
125 (4-Cyl)	1994-98	USA	OD283222 & Up	803060T1	803061T1	14586
125 (4-Cyl)	1994-98	BEL	9793577 & Up	803060T1	803061T1	14586
V-135	1986-88	USA	0A197112 & Up	803062T1	75692K	75692
V-150	1986-88	USA	0A197112 & Up	803062T1	75692K	75692
XR-4	1991	USA	OC239553-OD081999	803062T1	75692K	75692
MAGNUM 11	1991	USA	OC239553-OD081999	803062T1	75692K	75692
XR-6	1992-98	USA	OD082000 & Up	803062T1	75692K	75692
MAGNUM 111	1992-98	USA	OD082000 & Up	803062T1	75692K	75692
V-175	1989-90	USA	OC100861 & Up	803062T1	75692K	75692
V-200	1984-88	USA	6435503 & Up	803062T1	75692K	75692

# SOUTHSIDE MARINE COMPONENTS

THERMOSTATS & THERMOSTAT KITS			
 <p>Thermostat 6-18 HP Replaces: 803665 <b>Part No: 350-01030-1</b></p>	 <p>Thermostat 43 ° <b>Part No: 850055</b></p>	 <p>Thermostat 50 ° <b>Part No: 14586</b></p>	 <p>Thermostat 60 ° Replaces: 393659, 437414, 434841, 5005440, F97068-2 <b>Part No: 75692</b></p>
 <p>Thermostat Kit 50 ° <b>Part No: 14586K</b></p>	 <p>Thermostat Kit 60 ° 6-55 HP, 90 ° V4, 90 ° V6 <b>Part No: 75692 K</b></p>	 <p>Thermostat 2.5-6 HP 4 Stroke 2 Cyl 25-30 HP International Replaces 853704, 804540 <b>Part No: 345-01030-0</b></p>	 <p>Thermostat 60 ° 4 Stroke Various 8-90HP Replaces: 825212, 855676, 855676A1, 855676003 <b>Part No: 66M-12411-01</b></p>
 <p>115HP MERC/YAM EFI 4 STROKE Replaces: 881429 <b>Part No: 6OV-12411-00</b></p>	 <p>Thermostat 3 Cyl 40-50 HP International <b>Replaces: 853704 1</b> <b>Part No: 353-01030-0</b></p>	 <p><b>Part No: 803061T1</b></p>	 <p><b>Part No: 850055A2</b></p>
POPPET VALVE KITS			
 <p>For 3 &amp; 4-Cyl <b>Part No: 803060T1</b></p>		 <p><b>Part No: 803062T1</b></p>	

Thermostat Conversion Guide	
143 Degrees Fahrenheit = 60 Degrees Celsius (61.6)	133 = 56.11
120 Degrees Fahrenheit = 50 Degrees Celsius (48.9)	130 = 54.44
	105 = 40.55



# SOUTHSIDE MARINE COMPONENTS

THERMOSTAT HOUSING COMPONENTS				
 <p>GASKET Part No: 27-88907</p>	 <p>GASKET For V6 Part No: 27-78690</p>	 <p>GASKET Part No: 27-827284</p>	 <p>GASKET Part No: 27-812867-2</p>	
 <p>GASKET 2 Stroke 60-70 HP 3-Cyl 4-Stroke 9.9-70 HP Replaces: 27-824853 Part No: 6H3-12414-A0</p>	 <p>GASKET 65 Jet, 75, 90 HP 3-Cyl 100, 115, 125 HP L4-Cyl Replaces: 27-43006 2 Part No: 27-43006 8</p>	 <p>GASKET 6, 8, 9.9, 10, 15 HP Part No: 27-19205-1</p>	 <p>GASKET 15-25 HP Part No: 27-14318-3</p>	
 <p>GASKET Part No: 27-F476067</p>	 <p>GASKET Part No: 27-879855</p>	 <p>THERMO GASKET Part No: 27-853702005</p>	 <p>THERMO GASKET Part No: 27-853702 4</p>	 <p>GASKET 200-300 DFI/EFI Part No: 27-850318 1</p>
 <p>DIAPHRAGM 3, L4-CYL &amp; V6 (3.0L) Part No: 64877-1</p>	 <p>DIAPHRAGM 30, 40 HP 2-CYL 50-90 HP 3-CYL Part No: 812887-1</p>	 <p>DIAPHRAGM For V6 (2.5L) Part No: 14479-1</p>	 <p>GASKET Part No: 27-70335-1</p>	 <p>GASKET For Thermostat 1" Diam Part No: 27-62386</p>
 <p>SEAL 30-60 HP 3-Cyl V6 (3.0L) Part No: 26-854639</p>	 <p>GASKET Part No: 27-69524-2</p>	 <p>GASKET Part No: 27-69525-2</p>	 <p>GASKET Part No: 27-66847</p>	 <p>Pressure Control Cover Gasket 4 Stroke 4-Cyl Replaces: 27-804084 Part No: 67F-12435-A0</p>



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE						
FUEL SYSTEM COMPONENT AND KIT APPLICATIONS						
Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
3.9 (39)	1964-68		1655013-2498135 (KB-7A, KB-7B)		1399-1717	1395-9258
4 (40) (1-Cyl.)	1969-71	USA	2498136-4107219 (KB-10A)		1399-1717	1395-9258
4 (1-Cyl.)			(WMD-1)		1399-1717	1395-8318
4.5 (1-Cyl.)		USA	(KB-10A)		1399-1717	1399-1717
4.5 (1-Cyl.)			(WMD-1)		1399-1717	1395-8318
6			(KB-6A, 6B)		1399-1717	1395-9258
6			(AJ-57A)			1395-9258
6			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
6			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
6	1986-98	USA	0A197112 & Up	1395-9761		1395-9595
6	1986-98	BEL	9461526 & Up	1395-9761		1395-9595
7.5 (7.5, 75)			(BB-2A, 2B, 2C, 4A, 5A, 5B, 5C, 5D, 7A, 7C)		1399-5135	1395-9022
7.5 (7.5, 75)			(KB-9A, 12A)		1399-1717	1395-9258
7.5			(WMB-2, 4)			1395-9022
8			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
8			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
8	1986-98	USA	0A197112 & Up	1395-9761		1395-9595
8	1986-98	BEL	9461526 & Up	1395-9761		1395-9595
9.8 (9.8, 110)			(BB-1A, 1B, 1C, 3A, 3B, 3C, 6A, 6C)		1399-5135	1395-9022
9.8 (9.8, 110)			(KB-5A, 8A, 11A)		1399-1717	1395-9258
9.8			(WMB-1, 3)			1395-9022
9.9			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
9.9			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
9.9	1986-98	USA/BEL	0A197112 & Up / 9461526 & Up	1395-9761		1395-9595
10 (100)			(AJ-56AB)			1395-9258
10 (100)			(KB-1A, 4A)		1399-1717	1395-9258
10 (Seapro, Marathon)			(WMC-33, 33A, 40, 42, 50, 50A, 50B, 55, 55A)	1395-9761	1395-9761	1395-9595
10 (XR10, Magnum 10)			(WMC-23, 48, 48A, 49, 49A)	1395-9761	1395-9761	1395-9595
15 (150)			(KB-1A, 4A)		1399-1717	1395-9258
15			(WMC-5, 5A, 5B, 7, 7A, 17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B)	1395-9761	1395-9761	1395-9595
15			(WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57)	1395-9761	1395-9761	1395-9595
15	1988-98	USA/BEL	0B292414 & Up / 9542620 & Up	1395-9761		1395-9595
15 (Super 15, 15XD)			(WMC-13, 13A, 14, 14A, 15A, a16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
15 (Seapro, Marathon)			(WMC-33, 33A, 40, 42, 50, 50A, 50B, 55, 55A)	1395-9761	1395-9761	1395-9595
18			(WMC-1, 2, 3, 4, 9, 10, 11, 12, 13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
20 (200)			(KA-22A, 22B, 22C, 23A, 25A)		1399-1717	1395-9258
20 (200)	1966-67		1866496-2296266	23014A1		
20 (20, 200)			(BA-1A, 2A, 2C, 2D, 2E)		1399-5135	
20			(WMC-1, 2, 3, 4, 9, 10, 11, 12)	1395-9761	1395-9761	1395-9595
20			(WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
20	1986-87	USA	6443973 & Up	1395-9761		1395-9595
20	1986-87	BEL	9415101 & Up	1395-9761		1395-9595
20	1986-87	CAN	7209533 & Up	1395-9761		1395-9595
20 Jet	1994-98	USA	0G044027 & Up (WMC-45, 53A)	1395-9761	1395-9761	1395-9595
25 (2-Cyl.)			(WMC-1, 2, 3, 4, 9, 10, 11, 12)	1395-9761	1395-9761	1395-9595
25 (2-Cyl.)			(WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 52, 52A, 53, 53A, 54, 54A, 56, 56A)	1395-9761	1395-9761	1395-9595
25	1984-87	USA	6443973 & Up	1395-9761		1395-9595
25	1984-87	BEL	9415101 & Up	1395-9761		1395-9595
25	1984-87	CAN	7209533 & Up	1395-9761		1395-9595
30 (300) (4-Cyl.)			(AJ-54A)			1395-9258
30 (300) (4-Cyl.)			(KB-2A)		1399-1717	1395-9258
20 (2-Cyl.) (644cc)	1994-98		0G053314 & Up (WME-36, 36A, 37, 39A, 42, 42A, 63, 64, 65, 66, 67)	21-42990A10	1395-811223-1	1395-9595
30 Jet (4-Cyl.)			(WMA-10, 13)			1395-9595
30 Jet (3-Cyl.)			(WME-53, 68, 69)		1395-811223-1	1395-9595
30 Jet	1994-97		0C159200 & Up	21-42990A10		
30 Jet	1998		G590000 & Up	21-42990A10		
35 (350)	1966-69		1960827-2874703	23014A1		
35 (350) (4-Cyl.)			(AJ-54A)			1395-9258

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE						
FUEL SYSTEM COMPONENT AND KIT APPLICATIONS						
Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
35 (350) (4-Cyl.)			(KB-2A)		1399-1717	1395-9258
35 (2-Cyl.)			(KC-4A, 8A, 9A, 9B, 9C, 13A)		1399-1717	1395-8318
35	1984-86	USA	6445653-0B110788	55278A1	1395-4808	1395-8318
35	1984-86	BEL	9384476 & Up	55278A1	1395-4808	1395-8318
35	1984-86	CAN	209608 & Up	55278A1	1395-4808	1395-8318
35	1987-89	USA	0B110789 & Up	21-42990A10	1395-4808	1395-8318
35	1987-89	BEL	9384476 & Up	21-42990A10	1395-4808	1395-8318
40 (400) (4-Cyl.)			(KA-2A, 9A)	55278A1	1399-1717	1395-9258
40 (40, 400, 402) (2-Cyl.)			(KD-5A)	55278A1	1395-4808	1395-9258
40 (40, 400, 402) (2-Cyl.)			(WMK-1, 8, 21, 24, 31, 33, 34, 38)	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1970-79	USA	2874704-5556229	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1972-79	AUS	8002335-8064749	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1972-79	BEL	3339688-9251455	55278A1	1395-4808	1395-8318
40 (40, 400, 402) (2-Cyl.)	1972-79	CAN	3340783-7144762	55278A1	1395-4808	1395-8318
40 (2-Cyl.) (644cc)			(WME-36, 36A, 37, 37A, 38, 39A, 42, 42A, 63, 64, 65, 66, 67)	21-42990A10	1395-811223-1	1395-9595
40 (2-Cyl.) (644cc)	1994-98	USA	0G053314 & Up	21-42990A10	1395-811223-1	1395-9595
40 (3-Cyl.)			(WMC-53, 68, 69)	21-42990A10	1395-811223-1	1395-9595
40 (3-Cyl.)	1997-98	USA	0G531301 & Up	21-42990A10	1395-811223-1	1395-9595
40 (3-Cyl.)	1997-98	BEL	9973100 & Up	21-42990A10	1395-811223-1	1395-9595
40 (4-Cyl.)			(WMA-4)	1395-9024	1395-9024	1395-9022
40 (4-Cyl.)			(WMA-7B)	21-42990A10	1395-9024	1395-9595
40 (4-Cyl.)			(WMA-9, 10, 13)	21-42990A10	1395-9024	1395-9595
40 (4-Stroke)	1998	USA	0G231123 & Up	62Y-W0093-00		809570-1
45 (450) (4-Cyl.)			KA-17A		1399-1717	1395-9258
45 (4-Cyl.)			(WMA-4)	1395-9024	1395-9024	1395-9022
45 (4-Cyl.)			(WMA-7B)	1395-9024	1395-9024	1395-9022
45 (4-Cyl.)			(WMA-9, 10, 13)	1395-9024	1395-9024	1395-9022
45 (4-Cyl.)	1987-89	USA	0B110789 & Up	21-42990A10	1395-9024	1395-9022
45 (4-Cyl.)	1987-89	BEL	9466692 & Up	21-42990A10	1395-9024	1395-9022
45 (4-Stroke, Bodensee)	1996-98	USA	0G231123 & Up	62Y-W0093-00		809570-1
45 Jet (3-Cyl.)			(WME-57, 78)		1395-811223-1	1395-9595
45 Jet	1994-95	USA	6428681-0B122929	55278A1	1395-9024	1395-9022
45 Jet	1994-95	USA	0B122930 & Up	55278A1	1395-9024	1395-9022
50 (50, 500) (4-Cyl.)	1967-75	USA	2116318-4357639	23014A1	1395-9024	1395-9022
50 (50, 500) (4-Cyl.)	1971-75	AUS	2863739-8030089	23014A1	1395-9024	1395-9022
50 (50, 500) (4-Cyl.)	1971-75	BEL	9001581-9107213	23014A1	1395-9024	1395-9022
50 (50, 500) (4-Cyl.)	1967-75	CAN	2097445-7068997	23014A1	1395-9024	1395-9022
50 (4-Cyl.)			(KA-13A, 18A, 19A, 21A, 21B, 21C, 21D, 24A, 26A, 26B, 27A)		1399-1717	1395-9258
50 (4-Cyl.)			(BA-3A, 3B, 3C, 3D, 4A)			1395-9022
50 (4-Cyl.)			(WMA-1, 3)	1395-9024	1395-9024	1395-9022
50 (4-Cyl.)			(WMK-8)		1395-4808	1395-8318
50 (3-Cyl.)			(WM-13, 13A, 15, 15A, 16, 16A, 18)		1395-6200	19271-1
50 (3-Cyl.)			(WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 53, 68, 69)		1395-811223-1	1395-9595
50 (3-Cyl.)	1986-87	USA	6428681-0B122929	55278A1	1395-6200	1395-8318
50 (3-Cyl.)	1986-87	BEL	9385911-9469199	55278A1	1395-6200	1395-8318
50 (3-Cyl.)	1986-87	CAN	7208333-0A721307	55278A1	1395-6200	1395-8318
50 (3-Cyl.)	1988-90	USA	0B122930 & Up	21-42990A10	1395-6200	1395-8318
50 (3-Cyl.)	1988-90	BEL	9469200 & Up	21-42990A10	1395-6200	1395-8318
50 (3-Cyl.)	1988-90	CAN	0A721308 & Up	21-42990A10	1395-6200	1395-8318
50 (3-Cyl.)	1998	USA	0G590000 & Up	21-42990A10	1395-811223-1	1395-9595
50 (3-Cyl.)	1998	BEL	9973100 & Up	21-42990A10	1395-811223-1	1395-9595
50 (4-Stroke)	1995-98	USA	0G231123 & Up	62Y-W0093-00		809570-1
55			(WM-13, 13A, 15, 15A, 16, 16A, 18)		1395-6200	19271-1
55			(WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 57, 58)		1395-811223-1	1395-9595
55 (3-Cyl.)	1996-97	USA	0D000750 & Up	21-42990A10	1395-811223-1	1395-9595
55 (3-Cyl.)	1996-97	BEL	9741042 & Up	21-42990A10	1395-811223-1	1395-9595
60 (600) (6-Cyl.)			(KB-3A)		1399-1717	1395-9258
60 (3-Cyl.)			(WM-13, 13A, 15, 15A, 16, 16A, 18)		1395-6200	19271-1
60 (3-Cyl.)			(WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 57, 58)		1395-811223-1	1395-9595
60 (3-Cyl.)	1984-87	USA	6428681-0B122929	55278A1	1395-6200	19271-1
60 (3-Cyl.)	1984-87	BEL	9385911-9469199	55278A1	1395-6200	19271-1
60 (3-Cyl.)	1984-87	CAN	7208333-0A721307	55278A1	1395-6200	19271-1
60 (3-Cyl.)	1988-90	USA	0B122930 & Up	21-42990A10	1395-6200	19271-1
60 (3-Cyl.)	1988-90	BEL	9469200 & Up	21-42990A10	1395-6200	19271-1
60 (3-Cyl.)	1988-90	CAN	0A721308 & Up	21-42990A10	1395-6200	19271-1
65 (650) (4-Cyl.)			(KC-2A, 5A, 5B, 5C, 11A, 15A)		1399-1717	1395-9258
65 (650) (4-Cyl.)	1967-69		2119749-2803561	23014A1		
65 (650) (4-Cyl.)	1970-71		2803562-3293183	56678A1		
65 (650) (3-Cyl.)			(WMK-5, 12, 13, 20)		1395-6200	1395-8318
65 (650) (3-Cyl.)			(WM-2)		1395-6200	1395-8318
65 (650) (3-Cyl.)			(WM-4)		1395-6200	1395-8318
65 (650) (3-Cyl.)	1972-76	USA	3293184-4571651	56678A1	1395-6200	19271-1
65 (650) (3-Cyl.)	1973-83	AUS	8006640 & Up	56678A1	1395-6200	19271-1

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE						
FUEL SYSTEM COMPONENT AND KIT APPLICATIONS						
Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
65 (650) (3-Cyl.)	1973-76	BEL	9020074-9135824	56678A1	1395-6200	19271-1
65 (650) (3-Cyl.)	1973-76	CAN	7013633-7087822	56678A1	1395-6200	19271-1
65 Jet (3-Cyl.)			(WME-29, 30, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77, 78, 82, 83, 84, 87, 88)	21-42990A10	1395-811223-1	1395-9258
65 Jet	1994-98	USA	00283222 & Up	21-42990A10	1395-811223-1	1395-9258
70 (700) (6-Cyl.)			(KA-8A, 12A)		1399-1717	1395-9258
70 (3-Cyl.)			(WM-6, 8, 9, 11)	55278A4	1395-6200	1395-8318
70 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 15, 17, 18, 19, 25)	21-42990A10	1395-811223-1	1395-9595
70 (3-Cyl.)	1997-83	USA	4571652-6428680	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1997-83	AUS	8042350 & Up	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1997-83	BEL	9135825-9385910	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1997-83	CAN	7087823-7208332	55278A4	1395-6200	1395-9595
70 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-6200	1395-9595
70 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-6200	1395-9595
75 (4-Cyl.)			(WM-14, 17)		1395-6200	19271-1
75 (4-Cyl.) use w/ triangular pump	1984-88	USA	6432901 & Up	55278A5	1395-6200	19271-1
75 (4-Cyl.) use w/ triangular pump	1984-88	BEL	9393856 & Up	55278A5	1395-6200	19271-1
75 (4-Cyl.) use w/ triangular pump	1984-88	CAN	7208573 & Up	56678A1	1395-6200	19271-1
75 (4-Cyl.) use w/ square pump	1984-88	USA	6432901 & Up	21-42990A10	1395-6200	19271-1
75 (4-Cyl.) use w/ square pump	1984-88	BEL	9393856 & Up	21-42990A10	1395-6200	19271-1
75 (4-Cyl.) use w/ square pump	1984-88	CAN	7208573 & Up	21-42990A10	1395-6200	19271-1
75 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25, 29, 30, 31, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77, 78, 82, 83, 84, 87, 88)	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	USA	0C222000 & Up	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	BEL	9589039 & Up	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	USA	0C222000 & Up	21-42990A10	1395-811223-1	1395-9595
75 (3-Cyl.)	1990-98	BEL	9589039 & Up	21-42990A10	1395-811223-1	1395-9595
80 (800) (6-Cyl.)			(KA-10A, 11A, 14A, 16A, KC-3A)		1399-1717	1395-9258
80 (800) (4-Cyl.)	1969-72		2559001-2670574	23014A1		
80 (800) (4-Cyl.)	1969-72		2783253-2856331	56678A1		
80 (80, 800) (4-Cyl.)			(KD-4A)	55278A5	1395-4808	1395-8318
80 (80, 800) (4-Cyl.)			(WM-5, 10, 12, 14, 17)	55278A5	1395-4808	1395-8318
80 (80, 800) (4-Cyl.)	1978-83	USA	4831999-6432900	55278A5	1395-6200	19271-1
80 (80, 800) (4-Cyl.)	1978-83	AUS	8050200 & Up	55278A5	1395-6200	19271-1
80 (80, 800) (4-Cyl.)	1978-83	BEL	9177626-9393855	55278A5	1395-6200	19271-1
80 (80, 800) (4-Cyl.)	1978-83	CAN	7110998-7208572	55278A5	1395-6200	19271-1
80 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25)	21-42990A10	1395-811223-1	1395-9595
80 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-811223-1	1395-9595
80 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-811223-1	1395-9595
80 Jet (4-Cyl.)	1994-98		(WME-32, 32A, 50, 79)	21-42990A10	1395-811223-1	1395-9595
80 Jet	1994-98		0D283222 & Up	21-42990A10		1395-9595
85 (850) (6-Cyl.)			(KA-10A, 11A, 14A, 16A, KC-3A)		1399-1717	1395-9258
85 (850) (4-Cyl.)			(WM-3, 5)	55278A5	1395-6200	1395-8318
85 (850) (4-Cyl.)			(WMK-4, 16, 17)	55278A5	1395-4808	1395-811690-1
85 (850) (4-Cyl.)	1973-77	USA	3493913-4831998	55278A5	1395-4808	19271-1
85 (850) (4-Cyl.)	1973-77	AUS	8005440-8050199	55278A5	1395-4808	19271-1
85 (850) (4-Cyl.)	1973-77	BEL	9011604-9177625	55278A5	1395-4808	19271-1
85 (850) (4-Cyl.)	1973-77	CAN	7010108-7110997	89031A1	1395-4808	1395-9258
90 (900) (6-Cyl.)			(KC-6A)	89031A1	1399-1717	1395-8318
90 (90, 900) (6-Cyl.)			(WMK-23, 27, 30, 35, 39)	89031A1	1395-4808	1395-8318
90 (90, 900) (6-Cyl.)	1978-79	USA	4845301-5299505	89031A1	1395-4808	1395-8318
90 (90, 900) (6-Cyl.)	1978-79	CAN	7111698-7123762	89031A1	1395-4808	1395-8318
90 (6-Cyl.) use w/ triangular pump	1979-86	USA	5299506 & Up	89031A3	1395-4808	1395-8318
90 (6-Cyl.) use w/ triangular pump	1979-83	AUS	8060545 & Up	89031A3	1395-4808	1395-8318
90 (6-Cyl.) use w/ triangular pump	1979-86	CAN	7147088 & Up	89031A3	1395-4808	1395-8318
90 (6-Cyl.) use w/ square	1979-86	USA	5299506 & Up	21-42990A10	1395-4808	1395-8318
90 (6-Cyl.) use w/ square	1979-83	AUS	8060545 & Up	21-42990A10	1395-4808	1395-8318
90 (6-Cyl.) use w/ square	1979-86	CAN	7147088 & Up	21-42990A10	1395-4808	1395-8318
90 (3-Cyl.)			(WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25, 29, 30, 31, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77, 78, 82, 83, 84, 87, 88)	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	USA	0A996142 & Up	21-42990A10	1395-811223-1	1395-9595
90 (3-Cyl.)	1987	BEL	9483121 & Up	21-42990A10	1395-811223-1	1395-9595
95 (950) (6-Cyl.)			(KC-6A)		1399-1717	1395-9258
95 (950) (6-Cyl.)	1966-67		1869776-2318585	23014A1	1399-1717	1395-9258
100 (1000) (6-Cyl.)			(KC-1A, 7A, 7B, 10A, 14A)		1399-1717	1395-9258
100 (1000) (6-Cyl.)			(KD-1A, 1B, 2A, 3A)		1395-4808	1395-8318
100 (1000SS/BP) (6-Cyl.)	1968-69		23185686-3253111	23014A1	1399-1717	
100 (4-Cyl.)			(WME-11, 14, 20, 20A, 21, 21A, 32, 32A, 50, 79)		1395-811223-1	1395-9595

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE						
FUEL SYSTEM COMPONENT AND KIT APPLICATIONS						
Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
100 (4-Cyl.)	1988-93	USA	0B209468-0D283221	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	BEL	9523034-9793576	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	USA	0B209468-0D283221	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1988-93	BEL	9523034-9793576	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1994-98	USA	0D283222 & UP	21-42990A10	1395-811223-1	1395-9595
100 (4-Cyl.)	1994-98	BEL	9793577 & UP	21-42990A10	1395-811223-1	1395-9595
110 (1100) (6-Cyl)			(KC-1A, 7A, 7B, 10A< 14A)		1399-1717	1395-9258
110 (1100) (6-Cyl)	1966-67		1870204-2314955	23014A1	1399-1717	1395-9258
115 (1150) (6-Cyl)	1970-77	USA	2836019-4855152	55278A1	1399-1717	1395-9258
115 (1150) (6-Cyl)	1973-77	AUS	8008665-8051949	55278A1	1399-1717	1395-9258
115 (1150) (6-Cyl)	1973-77	CAN	7010763-7112248	55278A1	1399-1717	1395-9258
115 (115, 1150) (6-Cyl.)			(KD-6A, 6B)	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)			(WMK-3, 10, 15, 18, 26, 28, 32, 36, 40, 41	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)	1978-79	USA	4855153-5314655	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)	1978-79	AUS	8051950-8061119	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.)	1978-79	CAN	7112248-7131212	89031A1	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ triangular pump	1979-88	USA	5314656 & Up	89031A3	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ triangular pump	1979-83	AUS	8061120 & Up	89031A3	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ triangular pump	1979-88	CAN	7131213 & Up	89031A3	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ square pump	1979-88	USA	5314656 & Up	21-42990A10	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ square pump	1979-83	AUS	8061120 & Up	21-42990A10	1395-4808	1395-8318
115 (115, 1150) (6-Cyl.) use w/ square pump	1979-88	CAN	7131213 & Up	21-42990A10	1395-4808	1395-8318
115 (4-Cyl.)			(WME-11, 14, 20, 20A, 21, 21A, 33, 40, 40A)		1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	USA	0C100000-0D283221	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	BEL	9559771-9793576	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	USA	0C100000-0D283221	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1989-93	BEL	9559771-9793576	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1994-98	USA	0D283222 & Up	21-42990A10	1395-811223-1	1395-9595
115 (4-Cyl.)	1994-98	BEL	9793577 & Up	21-42990A10	1395-811223-1	1395-9595
125 (1250) (6-Cyl.)			(KD-1A, 1B, 2A, 3A)		1395-4808	1395-8318
125 (1250) (6-Cyl.)	1968-69		2314956-2839368	23014A1		
125 (1250BP) (6-Cyl.)	1968		2400058-2641654	23014A1		
125 (4-Cyl.)			(WME-34, 52, 81)	21-42990A10	1395-811223-1	1395-9595
125 (4-Cyl.)	1994-98		0D283222 & Up	21-42990A10	1395-811223-1	1395-9595
135 (1350) (6-Cyl.)			(KD-7A, 7B)		1395-4808	1395-8318
135 (1350) (6-Cyl.)			(WMK-4)		1395-4808	1395-8318
135 (1350) (6-Cyl.)	1969		2839369-3293233	55278A1		
140 (1400) (6-Cyl.)	1970-71		3293234-3502805	55278A1		
140 (140, 1400) (6-Cyl.)			(WMK-7, 9, 25, 29)		1395-4808	1395-8318
140 (140, 1400) (6-Cyl.)	1978-79	USA	4865678-5327662	89031A1	1395-4808	1395-8318
140 (140, 1400) (6-Cyl.)	1978-79	AUS	8052650-8052879	89031A1	1395-4808	1395-8318
140 (140, 1400) (6-Cyl.)	1978-79	CAN	7112773-7132512	89031A1	1395-4808	1395-8318
140 (6-Cyl.)	1980-81	USA	5327663 & Up	89031A3	1395-4808	1395-8318
140 (6-Cyl.)	1981	AUS	8066065 & Up	89031A3	1395-4808	1395-8318
140 (6-Cyl.)	1980-81	CAN	7132513 & Up	89031A3	1395-4808	1395-8318
150 (1500) (6-Cyl.)			(WMK-11, 14, 19, 22)		1395-4808	1395-8318
150 (1500) (6-Cyl.)	1973-77	USA	3502806-4865677	55278A1	1395-4808	1395-8318
150 (1500) (6-Cyl.)	1973-77	AUS	8005615-8052649	55278A1	1395-4808	1395-8318
150 (1500) (6-Cyl.)	1973-77	CAN	7010533-7112772	55278A1	1395-4808	1395-8318
150 (1500XS) (6-Cyl.)	1978	USA	4868648-5327662	89031A2	1395-4808	1395-8318
V-105 Jet	1994-95	USA	0D08200-0G303045 (WMH-13, 138, 23, 31)	21-42990A10	810749-2	1395-811690-1
V-105 Jet	1996 & Up	USA	0G303046 & Up (WMV-2, 2A)	21-42990A10	810749-3	1395-811690-1
V-135 use w/ triangular pump	1986-88	USA	0A904646-0C100860 (WH-33, 40)	89031A2	1395-6452	1395-7824
V-135 use w/ square pump	1986-88	USA	0A904646-0C100860 (WH-32, 35, 38)	21-42990A10	1395-6452	1395-7824
V-135 use w/ triangular pump	1989-90	USA	0C100861-0C239552 (WH-35, 38)	89031A2	1395-6452	1395-7824
V-135 use w/ square pump	1989-90	USA	0C100861-0C239552 (WH-40, 48)	21-42990A10	1395-6452	1395-7824
V-135	1991	USA	0C239553-0D081999 (WMH-8, 8A)	89031A2	810749-2	1395-811690-1
V-135 use w/ triangular pump	1992-95	USA	0D08200-0G303045 (WMH-12A, 12B)	89031A2	810749-2	1395-811690-1
V-135 use w/ square pump	1992-95	USA	0D08200-0G303045 (WMH-28, 30)	21-42990A10	810749-2	1395-811690-1
V-135	1996-98	USA	0G303046-0G760299 (WMV-1, 1A)	89031A2	810749-3	1395-811690-1
V-135		USA	0G760300 & Up (WMV-1A)	89031A2	810749-3	1395-811690-1
V-135 DFI	1998	USA	0G590000 & Up	21-42990A10		
V-140 Jet	1994-95	USA	0G082000-0G303045 (WMV-16, 21, 34, 39)	21-42990A10	810749-2	1395-811690-1
V-140 Jet	1996-98	USA	0G303046-760299 (WMV-5, 5A)	21-42990A10	810749-3	1395-811690-1
V-140 Jet	1996-98	USA	0G760300 & Up (WMV-5A)	21-42990A10	810749-3	1395-811690-1

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE						
FUEL SYSTEM COMPONENT AND KIT APPLICATIONS						
Model	Year	Country	Serial No. Range and/or (Carburettor No.)	Fuel Pump Kit	Carby Kit	Needle & Seats
V-150 (1500) use w/ triangular pump	1978-85	USA	4868998 & Up	89031A2	1395-6452	1395-7824
V-150 (1500) use w/ square pump	1978-85	USA	4868998 & Up	21-42990A10	1395-6452	1395-7824
V-150 (150, 1500)	1978-98	USA	ALL (WH-9)		1395-6452	1395-7824
V-150 (150, 1500)	1978-98	USA	ALL (WH-12)		1395-6452	1395-7824
V-150 (150, 1500)	1978-98	USA	ALL (WH-29)		1395-6452	1395-7824
V-150	1986-88	USA	0A904646-0C239552 (WH-35, 38, 40, 48)		1395-6452	1395-7824
V-150	1991	USA	0C239553-0D081999 (WMH-1, 7)		810749-2	1395-811690-1
V-150	1992-95	USA	0D08200-0G303045 (WMH-13, 13B, 23, 31)		810749-2	1395-811690-1
V-150	1996-98	USA	0G303046-0G760299 (WMV-2, 2A)		810749-3	1395-811690-1
V-150		USA	0G760300 & Up (WMV-3A)		810749-3	1395-811690-1
V-150 DFI	1998	USA	0G590000 & Up	21-42990A10		
V-150 EFI	1993-98	USA	ALL	21-42990A10		
V-150 (XR4, MAG II)	1988	USA	0B242885-0C100860 (WH-41A)	21-42990A10	1395-6452	1395-7824
V-150 (XR4, MAG II)	1989	USA	0C100861-0C239552 (WH-41, 41A)	21-42990A10	1395-6452	1395-7824
V-150 (XR4, MAG II)	1991	USA	0C239553-0D081999 (WMH-6)	21-42990A10	810749-2	1395-811690-1
V-150 (XR4, MAG III)	1992-95	USA	0D082000-0G303045 (WMH-14A, 25, 32A)	21-42990A10	810749-2	1395-811690-1
V-150 (XR4, MAG III)	1996-98	USA	0G303046-0G760299 (WMV-3, 3A)	21-42990A10	810749-3	1395-811690-1
V-150 (XR4, MAG III)	1996-98	USA	0G762000 & Up (WMV-3A)	21-42990A10	810749-3	1395-811690-1
V-175 (175, 1750) triangular pump	1976-88	USA	4301235-0C100860 (WH-13)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-79	AUS	8058870-8064249 (WH-13)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-88	USA	4301235-0C100860 (WH-1, 4, 7, 28, 39, 46)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-79	AUS	8058870-8064249 (WH-13)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-88	USA	4301235-0C100860 (WH-7A)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-79	AUS	8058870-8064249 (WH-7A)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-88	USA	4301235-0C100860 (WH-17)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) square pump	1976-79	AUS	8058870-8064249 (WH-17)	89031A2	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-88	USA	4301235-0C100860 (WH-17R, 30, 34)	21-42990A10	1395-6452	1395-7824
V-175 (175, 1750) triangular pump	1976-79	AUS	8058870-8064249 (WH-17R, 30, 34)	21-42990A10	1395-6452	1395-7824
V-175	1989-90	USA	0C100861-0C239552 (WH-34)	21-42990A10	1395-6452	1395-7824
V-175	1991	USA	0C239553-0D081999 (WMH-2, 11)	21-42990A10	810749-2	1395-811690-1
V-175	1992-95	USA	0D082000-0G303045 (WMH-15, 22, 33)	21-42990A10	810749-2	1395-811690-1
V-175	1996-98	USA	0G303046-0G760299 (WMV-4, 4A)	21-42990A10	810749-3	1395-811690-1
V-175	1991	USA	0G760300 & Up (WMV-4A)	21-42990A10	810749-3	1395-811690-1
V-175	1991	USA	0G760300 & Up	21-42990A10	1395-6452	1395-7824
V-175 EFI	1991-98	USA	ALL	21-42990A10		
V-200 EFI	1989-98	USA	ALL	21-42990A10		
V-200 (200, 2000)	1978-88	USA	4839034-0C100860 (WH-3)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1980-81	AUS	8061595-8065672 (WH-3)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1978-88	USA	4839034-0C100860 (WH-3A, 11)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1980-81	AUS	8058870-8065672 (WH-3A, 11)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1978-88	USA	4839034-0C100860 (WH-14, 16, 18, 20, 28, 39, 46)	89031A2	1395-6452	1395-7824
V-200 (200, 2000)	1980-81	AUS	8058870-8065672 (WH-14, 16, 18, 20, 28, 39, 46)	89031A2	1395-6452	1395-7824
V-200	1989-90	USA	0C100861-0C291519 (WH-46)		1395-6452	1395-7824
V-200	1991	USA	0C291520-0D081999 (WMH-3)	21-42990A10	810749-2	1395-811690-1
V-200	1992-95	USA	0D082000-0G303045 (WMH-16, 21, 34, 39)	21-42990A10	810749-2	1395-811690-1
V-200	1996-98	USA	0G303046-0G760299 (WMV-5, 5A)	21-42990A10	810749-3	1395-811690-1
V-200	1996-98	USA	0G760300 & Up (WMV-5A)	21-42990A10	810749-3	1395-811690-1
V-200	1982-83	USA	6073192-6357229	21-42990A10	1395-6452	1395-7824
V-200	1983-84	USA	6357230-6625220	90363A1	1395-6452	1395-7824
V-200	1985-88	USA	6625221 & Up	21-42990A10	1395-6452	1395-7824
V-200 DFI	1998	USA	0G590000 & Up	21-42990A10		
V-220 Laser	1987-88	USA	0B117316 & Up	90363A1	1395-6452	1395-7824
V-225 (2.4L)	1980-81	USA	5628028 & Up (WH-5, 20)	21-42990A10	1395-6452	1395-7824
V-225 (3.0L)	1994-98	USA	0D280813-0G303045 (WMH-19, 46, 47)	21-42990A10	810749-2	1395-811690-1
V-225 (3.0L)	1994-98	USA	0G303046-0G760299 (WMV-7, 13)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L)	1994-98	USA	0G760300 & Up (WMV-13)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	0G245605-0G303045 (WMH-45)	21-42990A10	810749-2	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	0G303046-0G760299 (WMH-6, 11A)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	ALL (WMV-11A)	21-42990A10	810749-3	1395-811690-1
V-225 (3.0L) Sea Pro, Marathon	1994-98	USA	0G760300 & Up (WMV-11A)	21-42990A10	810749-3	1395-811690-1
V-250 (275) (3.4L)	1989-94	USA	0C101861 & Up (WD-8A, 9, 9A)	21-42990A10		
V-225 DFI (3.0L)	1998	USA	0G590000 & Up	21-42990A10		
V-225 EFI (3.0L)	1995-98	USA	0G129222 & Up	21-42990A10		
V-250 EFI (3.0L)	1995-98	USA	0G129222 & Up	21-42990A10		
V-275 (3.4L)	1989-94	USA	0C101861 & Up	21-42990A10		
V-300 (3.4L)	1980-87	USA	5611648 & Up (WD-3, 5)	89031A2		

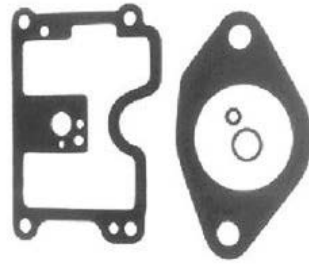


# SOUTHSIDE MARINE COMPONENTS

## CARBURETTOR KITS



**Part No: 1395-4808**



**Part No: 1395-6200**



**Part No: 1395-6452**



**Part No: 1399-1717**



**Inc. Pump Kit  
Part No: 1399-5135**



**Inc. Pump Kit  
Part No: 1395-9024**



**Part No: 1395-811223-1**



**Inc. Pump Kit  
Part No: 1395-9761**



**Replaces: 809594A1  
Part No: 62Y-W0093-00**



**Part No: 810749-3**



**Part No: 810749-2**

























**FLOAT ASSY**

**Part No: 1395-9169 1**



# SOUTHSIDE MARINE COMPONENTS

FUEL PUMP KITS			
 <p>FUEL PUMP External Pump Does not inc mounting gasket 25-60hp Mariner Replaces: 853729A1 Part No: 692-24410-01</p>	 <p>Fuel Pump Mounting Gasket Part No: 650-24431-00</p>	 <p>Inner &amp; Outer Fuel Pump Diaphragm Kit External Pump Does not inc mounting gasket 25-60 HP Mariner Part No: 648-24410-00</p>	
 <p>Part No: 55278A5</p>	 <p>Part No: 55278A4</p>	 <p>Part No: 89031A1</p>	 <p>Part No: 89031A2</p>
 <p>Part No: 89031A3</p>	 <p>Part No: 89031A4</p>	 <p>Part No: 90363A1</p>	 <p>Part No: 55278A1</p>
 <p>Part No: 23014A1</p>	 <p>Includes diaphragms to suit both oil and non oil injected. Replaces: 42909A4 &amp; 21-857005A1 Part No: 21-42990A10</p>	 <p>Part No: 56678A1</p>	
INLET NEEDLE AND SEAT ASSEMBLIES			
 <p>Part No: 1395-7824</p>	 <p>Part No: 1395-8318</p>	 <p>Part No: 19271-1</p>	 <p>Part No: 1395-811690-1</p>
 <p>Part No: 809570-1</p>	 <p>Part No: 1395-9022</p>	 <p>Part No: 1395-9258-1</p>	 <p>Part No: 1395-9595-1</p>

# SOUTHSIDE MARINE COMPONENTS

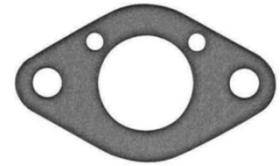
## GASKETS FOR FUEL SYSTEM



GASKET  
For early L4 & L6-Cyl  
**Part No: 1399-99**



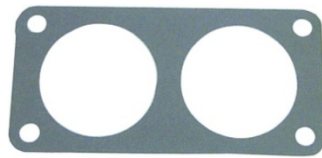
CARBURATOR GASKET  
3 & 4-Cyl  
Replaces: 27-814446-1  
**Part No: 27-15172-3**



CARBURATOR FLANGE GASKET  
4.5, 7.5, 9.8 HP  
**Part No: 27-63309**



CARBURATOR FLANGE GASKET  
90, 115HP, L6-Cyl  
**Part No: 27-48164-1**



CARBURATOR MOUNTING  
GASKET 135-225 HP, V6  
**Part No: 27-67751-1**



**UNTIL SOLD THEN NLA**

Carby Gasket  
**Part No: 27-19206 1**



**UNTIL SOLD THEN NLA**  
FUEL GASKET  
**Part No: 27-80757M**



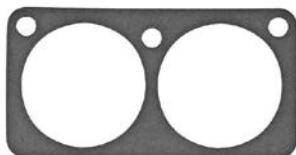
CARBURATOR FLANGE  
GASKET 50, 60 HP  
3-Cyl  
**Part No: 27-73377-1**



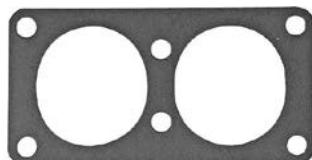
CARBURATOR FLANGE  
GASKET 20, 25, 30, 40, 45  
HP 2 & 3-Cyl  
**Part No: 27-75791-1**



CARBURATOR PLATE  
GASKET 70, 75, 80, 85  
HP, 3 & 4-Cyl  
**Part No: 27-76952**



GASKET  
135-225HP V6  
**Part No: 27-89221-1**



CARBURATOR MOUNTING  
GASKET  
135-200HP, V6  
**Part No: 27-90430-1**



FUEL PUMP BASE GASKET  
**Part No: 27-98769-1**

# SOUTHSIDE MARINE COMPONENTS

<p>Fuel Hose Sold Per Metre 4mm <b>Part No: VP1004</b> 6mm <b>Part No: VP1006</b> 5/16 (8mm) <b>Part No: 116-315-0560</b> 3/8 (10mm) <b>Part No: 116-3154-1000</b></p> 	 <p>PRIMER BULB For 5/16" Hose 8mm <b>Part No: 6Y1-24360-02</b> For 1/4" Hose 6mm <b>Part No: 6YL-24360-63</b> For 3/8" Hose 10mm <b>Part No: 174511</b></p>		
 <p>PREMIER BULB AND HOSE Hose 5/16" 8mm <b>Part No: 6Y1-24306-01</b></p>	 <p>Fuel Connector 5/16" Replaces: 22-13563A3 <b>Part No: 6Y1-24305-01</b> Deluxe <b>Part No: VP3041</b> Standard</p>		
 <p>MALE Fuel Connector 1999 &amp; Up 5/16 Barb <b>Old Style Coupling</b> <b>Part No: VP3044 –</b></p>	 <p>FEMALE Fuel Connector 5-16 Barb <b>Old Style Coupling</b> <b>Part No: VP3046</b></p>		
 <p>TANK END Fuel Connector 3/8 Barb <b>Part No: VP2980</b></p>	 <p>Fuel Tank Adapter 1999 &amp; Up (To suit VP2980 Fuel Connector) <b>Part No: VP2981</b></p>	 <p>MOTOR END Fuel Connector 3/8 Barb <b>Part No: VP2982</b></p>	 <p>Tank Connector (To suit VP3041 Fuel Connector) <b>Part No: VP3073</b></p>
 <p>Fuel Connector TANK END MERC INTERNATIONAL (JPN) <b>Part No: VP3037</b></p>	 <p>Fuel Connector MOTOR END MERC INTERNATIONAL (JPN) <b>Part No: VP3040</b></p>	 <p>Tank Fitting MERC INTERNATIONAL (JPN) <b>Part No: VP3038</b></p>	 <p>Fuel Hose tie Strap (Pkt 100) <b>Part No: 320107</b></p>

# SOUTHSIDE MARINE COMPONENTS



High Pressure EFI Fuel Pump  
150-250 hp EFI  
Also Fits Mercruiser  
Replaces: 809088,  
809088T, 809088T1,  
808505T01, 827682T  
**Part No: 809088T-1**



Fuel Filter  
Verado Inline  
Replaces: 35-877565T1  
**Part No:  
35-879885Q**



Fuel Filter  
2 & 4 Stroke  
Replaces: 35-80365M  
**Part No:  
646-24251-02**



Inline Mini Fuel Filter  
5mm 3/16  
**Part No: VP191**



Fuel Filter  
4 Stroke 75-115 HP  
Replaces: 881540  
**Part No: 68V-24563-00**



Fuel Filter  
4 Stroke 225-250 HP  
**Part No: 35-888289T2**



Fuel Filter Insert  
Replaces: 35-884380T  
**Part No: 35-8M0020349**



Fuel Filter Insert Tool  
Replaces: 91-896661  
**Part No: 999-100**

## Inline Fuel Filter



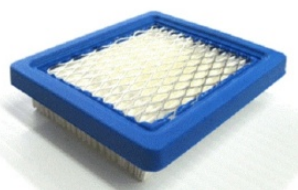
(1/4" Glass)  
**Part No:  
35-16494G**

5/16" Hose  
**Part No: 35-816296-1**

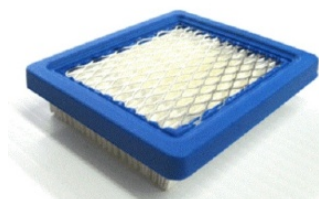
1/4" Hose  
**Part No: 35-16494**

3/8" Hose  
**Part No: 398319**

For 5/16" in 3/8" Out  
**Part No: 435918**



Air Filter  
3 CYL Optimax (DFI)  
75-115 HP  
**Part No: 35-883037T**



Air Filter  
6 CYL Optimax (DFI)  
115-225 HP  
**Part No: 35-853333T**

# SOUTHSIDE MARINE COMPONENTS



Filter  
Replaces: 35-802893Q01  
**Part No: 35-60494**



Racor Style Filter  
Replaces: VPS3213  
**Part No: VPR35-60494**



Fuel Water separator w/ sensor  
1995 & Prior EFI & DFI  
**Part No: 35-18458Q3**



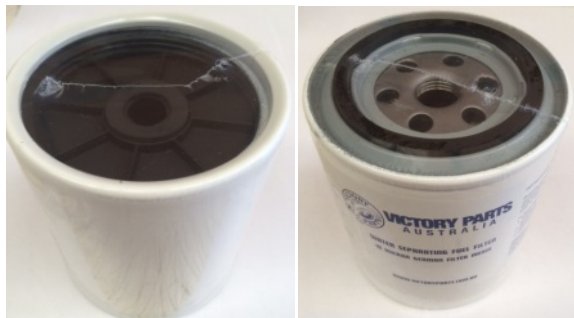
Fuel Water Separator  
W/ Sensor  
1996-Up EFI & DFI  
Replaces: 35-18458 5  
**Part No: 35-18458Q4**



S/S Filter Adapter  
Includes 2 x 5/16 tails  
**Part No: VP25010**



Alloy Filter Adapter  
Includes 2 x 5/16 tails  
**Part No: 89876A3**



Filter Kit (Alloy Head)  
Includes 5/16" Tails  
**Part No: 35-60494A4**



Filter Kit (S/S Head)  
Includes 5/16" Tails  
**Part No: VPS35-60494A4**

## Tails



1/8" x 5/16"  
**Part No: P30502**



1/4" x 5/16"  
**Part No: P30504**

1/8" x 3/8 "  
**Part No: P30602**

1/4" x 3/8 "  
**Part No: P30604**

Elbow Tail  
5/16" x 1/4"  
**Part No: P3433**



# SOUTHSIDE MARINE COMPONENTS

## RACOR FILTERS

Part No.	Filter Head Type	Replaces
<b>VPR35-60494</b>	Mercury, Yamaha	Racor S3213
<b>VPS3214</b>	OMC	Racor S3214
<b>VPS3227</b>	Honda	Racor S3227
<b>VP3350</b>	Mini Racor Kit	

## MERCURY / YAMAHA FILTER KITS

Part Number	Contents
<b>VPRC/K 35-60494</b>	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRC/KSS 35-60494</b>	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRK35-60494</b>	Filter / Clear Bowl
<b>VPR1000</b>	Clear Bowl and O-ring



Filter  
Replaces: VPS3213  
**Part No: VPR35-60494**



Filter Kit



Filter / Clear Bowl  
**Part No: VPRK35-60494**



Mini Racor Kit  
**Part No: VP3350**



Mini Racor Filter  
**Part No: VP3355**



# SOUTHSIDE MARINE COMPONENTS

 <p>Oil Filter Replaces: 35-822626Q1, 35-822626Q03 <b>Part No: 15400-PFB-004</b></p>	 <p>Oil Filter Replaces: 35-822626Q2, 35-822626Q4, 35-822626Q5, 35-8M0065103 <b>Part No: 5GH-13440-00</b></p>	 <p>Oil Filter 9.9 4 Stroke Replaces: 825467A1 <b>Part No: 6G8-13440-00</b></p>	
 <p>Oil Filter 4-Cyl Verado <b>Part No: 35-877767</b></p>	 <p>Oil Filter 6-Cyl Verado <b>Part No: 35-877769</b></p>	 <p>CAV Fuel Filter <b>Part No: 522</b></p>	 <p>Oil Filter L4 4-Stroke <b>Part No: 35-877761</b></p>

## 4-STROKE OIL FILTER APPLICATIONS

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004
80-115 HP	YAMAHA	5GH-13440-00
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B <b>2002 – CURRENT (CHECK MODEL)</b>	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A <b>2008- CURRENT (CHECK MODEL)</b>	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004
75-250 HP	HONDA	5GH-13440-00
UP TO 60 HP	MERC/YAMAHA	15400-PFB-004
75-115 HP	MERC/YAMAHA	5GH-13440-00
75-115HP EFI <b>1B366823 – 2B059605</b>	MERCURY	35-877761
75-115HP EFI <b>2B080987 &amp; UP</b>	MERCURY	5GH-13440-00
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED <b>LATER MODELS</b>	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER									
Water Pump Kit Applications									
Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
4-STROKE									
2, 2.5, 3.5, 4, 5, 6		JPN	OG760300-0T178499		47-16154				
8 (209cc)					47-803748 1				
8 (232cc)	1995-98	USA	OG760300-0T178499	46-42089A5	47-42038	47-42038T3	NLA		12494
8 (232cc)	1995-98	USA	OH017100-OH017439	46-42089A5	47-42038	47-42038T3	NLA		12494
8 (323cc) Standard	1995-98	BEL	OP075166-0P325499	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (209cc)					47-803748 1				
9.9 (232cc)	1995-98	USA	OH000058-OH016909	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (323cc) Standard	1995-98	USA	OG760300-0T979999	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (323cc) Standard	1995-98	BEL	OP075166-0P325499	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (323cc) Bigfoot	1995-98	USA	OG760300-0T979999		47-85089				85083
9.9 (323cc) Bigfoot	1995-98	BEL	OP075166-0P325499		47-85089				85083
15 (323cc) Standard	1998	USA	OG590000 And Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 (323cc) Standard	1998	BEL	9973100 And Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 (323cc) Bigfoot	1998	USA	OG590000 And Up		47-85089				85083
15 (323cc) Bigfoot	1998	BEL	9973100 And Up		47-85089				85083
25 Carb.	1998	USA	OG590000-0T408999		47-85089	821354A2			821354-2
25 Carb.	1998	BEL	9973100-0P153499		47-85089	821354A2			821354-2
25 Carb.	1998	USA	0T409000 And Up		47-85089	821354A2			821354-2
25 Carb.	1998	BEL	0P153500 And Up		47-85089	821354A2			821354-2
30 Carb., Standard	1998	USA	OG760300-0T408999		47-85089	821354A2			821354-2
30 Carb., Standard	1998	BEL	0P153500-0P153499		47-85089	821354A2			821354-2
30 Carb., Standard	1998	USA	0T409000 And Up		47-85089	821354A2			821354-2
30 Carb., Standard	1998	BEL	0P153500 And Up		47-85089	821354A2			821354-2
30 EFI	1998	USA	0T409000-1B226999		47-85089	821354A2			
40 Carb. (3-Cyl.)	1998	USA	OG760300-0T408999		47-85089	821354A2			821354-2
40 Carb. (3-Cyl.)	1998	BEL	0P153500-0P153499		47-85089	821354A2			821354-2
40 Carb. (3-Cyl.)	1998	USA	0T409000 And Up		47-85089	821354A2			821354-2
40 Carb. (3-Cyl.)	1998	BEL	0P153500 And Up		47-85089	821354A2			821354-2
40 EFI (3-Cyl.)	1998	USA	0T409000-1B226999		47-85089	821354A2			821354-2
40 EFI (3-Cyl.) Short	1998	USA	1B227000 And Up		47-85089	821354A2			821354-2
40 EFI (3-Cyl.) Long	1998	CHN	1C000001 And Up	46-812966A12	47-19453	47-19453T3			19700A2
40 Carb. (4-Cyl.)	1998	USA	0T228405-0T598999	46-43024A7	47-43026	12040			817276
40 Carb. (4-Cyl.)	1998	BEL	0P094500-0P206999	46-43024A7	47-43026	12040			817276
40 EFI (4-Cyl.) Bigfoot	1998	USA	0T409000 And Up	46-43024A7	47-43026	12040			817276
40 EFI (4-Cyl.) Bigfoot	1998	BEL	0P153500 And Up	46-43024A7	47-43026	12040			817276
40 EFI (4-Cyl.) Bigfoot	1998	CHN	1C000001 And Up	46-43024A7	47-43026	12040			817276
45(4-Cyl.)	1996-98	USA	OG231123-0T178499		47-85089	821354A2			821354-2
45(4Cyl) Bodensee B.F	1996-98	USA	OG231123-0T178499	46-43024A7	47-43026	12040			817276
50 Standard	1995-98	USA	OG231123-0T178499		47-85089	821354A2			821354-2
50 Bigfoot	1995-98	USA	OG231123-0T178499	46-43024A7	47-43026	12040			817276
50 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-812966A12	47-19453	47-19453T3			19700A2
50 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-812966A12	47-19453	47-19543T3			19700A2
50 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-43024A7	47-43026	12040			817276
50 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-43024A7	47-43026	12040			817276
50 EFI (996cc)	1995-98	USA	0T409000 And Up	46-812966A12	47-19453	47-19543T3			19700A2
50 EFI (996cc)	1995-98	BEL	0P153500 And Up	46-812966A12	47-19453	47-19543T3			19700A2
50 EFI (996cc)	1995-98	CHN	1C000001 And Up	46-812966A12	47-19453	47-19543T3			19700A2
50 EFI (996cc) Bigfoot	1995-98	USA	0T409000 And Up	46-43024A7	47-43026	12040			817276
50 EFI (996cc) Bigfoot	1995-98	BEL	0P153500 And Up	46-43024A7	47-43026	12040			817276
50 EFI (996cc) Bigfoot	1995-98	CHN	1C000001 And Up	46-43024A7	47-43026	12040			817276
60 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-812966A12	47-19453	47-19543T3			19700A2
60 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-812966A12	47-19453	47-19543T3			19700A2
60 Carb. (996cc)	1995-98	USA	0T178500-0T598999	46-43024A7	47-43026	12040			817276
60 Carb. (996cc)	1995-98	BEL	0P094500-0P206999	46-43024A7	47-43026	12040			817276
60 EFI (996cc)	1995-98	USA	0T409000 And Up	46-812966A12	47-19453	47-19543T3			19700A2

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER									
Water Pump Kit Applications									
Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
4-STROKE									
60 EFI (996cc)	1995-98	BEL	0P153500 And Up	46-812966A12	47-19453	47-19543T3			19700A2
60 EFI (996cc)	1995-98	CHN	1C000001 And Up	46-812966A12	47-19453	47-19543T3			19700A2
60 EFI (996cc) Bigfoot	1995-98	USA	0T409000 And Up	46-43024A7	47-43026	12040			817276
60 EFI (996cc) Bigfoot	1995-98	BEL	0P153500 And Up	46-43024A7	47-43026	12040			817276
60 EFI (996cc) Bigfoot	1995-98	CHN	1C000001 And Up	46-43024A7	47-43026	12040			817276
75 (1596cc)	1995-98	USA	0G960500-1B366822	46-43024A7	47-43026	12040			817276
90 (1596cc)	1995-98	USA	0G960500-1B366822	46-43024A7	47-43026	12040			817276
115 (1741cc)	1995-98	USA	0T178500-1B366822	46-43024A7	47-43026	12040			817276
135 Verado	1995-98	USA	1B227000 And Up	817275A09	47-43026	12040			817276
150 Verado	1995-98	USA	1B227000 And Up	817275A09	47-43026	12040			817276
200 Verado	1995-98	USA	1B227000 And Up	817275A09	47-43026	12040			817276
225 EFI	1995-98	JPN	0T653945 And Up		6E5-44352	61A-W0078	61A-44311	61A-44322	61A-44323
225 Verado	1995-98	USA	0T980000 And Up	817275A09	47-43026	12040			817276
250 Verado	1995-98	USA	0T980000 And Up	817275A09	47-43026	12040			817276
275 Verado	1995-98	USA	0T980000 And Up	817275A09	47-43026	12040			817276
2- STROKE									
2 & 3hp BEHIND PROP	ALL				47-95289 2				
3.3	1987-13	USA/JPN			47-16154				
3.5	1983-85		6202173 & UP		47-89980			70977	
3.6	1980-82	USA	5404657 & UP		47-89980			70977	
3.6	1980-82	BEL	9252831 & UP		47-89980			70977	
3.6	1980-52	CAN	7145388 & UP		47-89980			70977	
3.9 (14)	1964-71		1655013-2498135		47-22748				
4 (1-Cyl.) .438" Imp.	1982-86	USA	5595532-0A809600		47-89980	12271		70977	46895
4 (1-Cyl.) .438" Imp.	1982-86	AUS	8068065 & Up		47-89980	12271		70977	46895
4 (1-Cyl.) .438" Imp.	1982-86	BEL	9258281-9477829		47-89980	12271		70977	46895
4 (1-Cyl.) .438" Imp.	1982-86	CAN	7143688 & Up		47-89980	12271		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	USA	5595532 & Up	46-70941A3	47-89981	12270		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	AUS	8068065 & Up	46-70941A3	47-89981	12270		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	BEL	9258281 & Up	46-70941A3	47-89981	12270		70977	46895
4 (1-Cyl.) .458" Imp.	1982-86	CAN	7143688 & Up	46-70941A3	47-89981	12270		70977	46895
40/4 (2-Cyl)gnat .438"	1976-79	BEL	9075839-9256980		47-89980			70977	
40/4 (2-Cyl)gnat .438"	1976-79	CAN	7085673-7146487		47-89980			70977	
40/4 (2-Cyl)gnat .458"	1976-79	BEL	9075839-9256980		47-89981			70977	
40/4 (2-Cyl)gnat .458"	1976-79	CAN	7085673-7146487		47-89981			70977	
40/4 (2-Cyl.)	1980-81	USA	5589202 & Up		47-89980			70977	
40/4 (2-Cyl.)	1980-81	AUS	8065265 & Up		47-89980			70977	
40/4 (2-Cyl.)	1980-81	BEL	9256981 & Up		47-89980			70977	
40/4 (2-Cyl.)	1980-81	CAN	7146488 & Up		47-89980			70977	
45/4.5 (1-Cyl.)	1975-79	USA	4107220-5595531	46-70941A3	47-89981	12270		70977	46895
45/4.5 (1-Cyl.)	1975-79	AUS	8026540-8068064	46-70941A3	47-89981	12270		70977	46895
45/4.5 (1-Cyl.)	1975-79	BEL	9072179-9258280	46-70941A3	47-89981	12270		70977	46895
45/4.5 (1-Cyl.)	1975-79	CAN	7015758-7147237	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	USA	5595532 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	AUS	8068065 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	BEL	9258281 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .438" I.D	1980-85	CAN	7147238 & Up		47-89980	12271		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	USA	5595532 & Up	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	AUS	8068065 & Up	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	BEL	9258281 & Up	46-70941A3	47-89981	12270		70977	46895
45/4.5 1 Cyl .458" I.D	1980-85	CAN	7147238 & Up	46-70941A3	47-89981	12270		70977	46895
4 / 5 (1 Cyl)	1987-13	USA/JPN			47-16154				
60 (6 HP)	1963-65		1408611-1490054		47-22748				
60 (6 HP)	1963-65		1490055-1582402		47-22748				

# SOUTHSIDE MARINE COMPONENTS

## MERCURY / MARINER

### Water Pump Kit Applications – 2 STROKE

Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
60 (6 HP) (12)	1963-65		1582403-1916138		47-22748				
60 (6 HP) (12)	1966-68		1916139-2193817		47-89981				
60 (6 HP)	1966-68		2193818-2529894		47-89981			70977	46895
60 (6 HP)	1967-68		2385673-2387383		47-89981				
6	1986-05	USA	0A197112 & UP	46-42089A5	47-42038	47-42038T3	NLA		12494
6	1986-05	BEL	9461526 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
6 (2-Cyl)	2001-13	JPN (INT)	ON055110 & UP		47-803748-1				
75 (7.5 HP)	1969-77	USA	2529895-4131609	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	AUS	8015315-8028839	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	BEL	9043194-9079488	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	CAN	7028598-7050207	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	USA	4131610-5226934	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-78	AUS	8028840-8058019	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-77	BEL	9079489-9219255	46-70941A3	47-89981	12270		70977	46895
75 (7.5 HP)	1974-78	CAN	7050206-7136037	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	USA	5206550 & Up		47-89980			70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	AUS	8057545 & Up		47-89980			70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	BEL	9217756 & Up		47-89980			70977	46895
7.5 HP, .438" Imp. I.D.	1979-86	CAN	7125388 & Up		47-89980			70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	USA	5206550 & Up	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	AUS	8057545 & Up	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	BEL	9217756 & Up	46-70941A3	47-89981	12270		70977	46895
7.5 HP, .458" Imp. I.D.	1979-86	CAN	7125388 & Up	46-70941A3	47-89981	12270		70977	46895
8	1986-05	USA	0A197112 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
8	1986-05	BEL	9461526 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
8 (2-Cyl)	2001-13	JPN (INT)	ON055110 & UP		47-803748-1				
110 (9.8 HP) (13)	1966-69		1865779-2196388		47-89981				
110 (9.8 HP)	1970-73		2196389-3795657		47-89981			70977	46895
110 (9.8 HP)	1974-77	USA	3795658-4126459		47-89981			70977	46895
110 (9.8 HP)	1974-77	AUS	8015040-8028439		47-89981			70977	46895
110 (9.8 HP)	1974-77	BEL	9041439-9078138		47-89981			70977	46895
110 (9.8 HP)	1974-77	CAN	7027323-7049107		47-89981			70977	46895
110 (9.8 HP)	1974-78	USA	4126460-5206549	46-70941A3	47-89981	12270		70977	46895
110 (9.8 HP)	1974-78	AUS	8028440-8057554	46-70941A3	47-89981	12270		70977	46895
110 (9.8 HP)	1974-78	BEL	9078139-9217755	46-70941A3	47-89981	12270		70977	46895
110 (9.8 HP)	1974-78	CAN	7049108-7125387	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	USA	5206550 & Up		47-89980			70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	AUS	8057545 & Up		47-89980			70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	BEL	9217756 & Up		47-89980			70977	46895
9.8 HP, .438" Imp. I.D.	1979-85	CAN	7125388 & Up		47-89980			70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	USA	5206550 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	AUS	8057545 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	BEL	9217756 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 HP, .458" Imp. I.D.	1979-85	CAN	7125388 & Up	46-70941A3	47-89981	12270		70977	46895
9.8 (2-Cyl)	2001-13	JPN (INT)	ON007788 & UP		47-803748-1				
9.9	1986-05	USA	0A197112 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9	1986-05	BEL	9461526 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
9.9 (2-Cyl)	2006-13	JPN (INT)	ON059858 & UP		47-803748				
XR10,SP, 10Mag & Marathon	90 & UP	USA	0D038000 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
	90 & UP	BEL	9596000 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15	1986-05	USA	0B292414 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15	1986-05	BEL	9542620 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 Seapro &	1994-05	USA	0G044365 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 Seapro &	1997-05	BEL	9927000 & Up	46-42089A5	47-42038	47-42038T3	NLA		12494
15 XD, Bigfoot	1997-05	BEL	9927000 & Up	46-99157T2	47-85089	12107			85083
15 (2-Cyl)	2006-13	JPN (INT)	ON001590 & UP		47-803748				

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER									
Water Pump Kit Applications – 2 STROKE									
Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
18, 18XD	80 & UP	USA	5837437 & Up	46-99157T2	47-85089	12107			85083
18, 18XD	80 & UP	AUS	8071973 & Up	46-99157T2	47-85089	12107			85083
18, 18XD	80 & UP	BEL	9308306 & Up	46-99157T2	47-85089	12107			85083
18 (2-Cyl)	2006-13	JPN (INT)	ON001590 & UP		47-803748				
200 (20HP)	1966-67		1866496-2296266						
200 (20HP) (2)	1968-69		2296267-2827676						
200 (20HP) (4)	1968-69		2296267-2827676						
200 (20HP)	1970-81	USA	2827677-6443972		47-89982				
200 (20HP)	1973-81	AUS	8006265 & Up		47-89982				
200 (20HP)	1973-81	BEL	9016254-9415100		47-85089				
200 (20HP)	1973-81	CAN	7012358-7209532		47-85089				
20, 20XD	86 & UP	USA	6443973-0T800749	46-99157T2	47-85089	12107			85083
20, 20XD	86 & UP	BEL	94151001 & Up	46-99157T2	47-85089	12107			85083
20, 20XD	86 & UP	CAN	7209533 & Up	46-99157T2	47-85089	12107			85083
25, 25 XD	80 & UP	USA	5705532 & Up	46-99157T2	47-85089	12107			85083
25, 25 XD	80 & UP	AUS	8073158 & Up	46-99157T2	47-85089	12107			85083
25 Seapro,	88 & UP	USA	0B238464 & Up	46-99157T2	47-85089	12107			85083
25 Seapro,	88 & UP	BEL	9507381 & Up	46-99157T2	47-85089	12107			85083
25 Seapro,	88 & UP	CAN	0A730007 & Up	46-99157T2	47-85089	12107			85083
25 (3-Cyl.)	97 & UP	USA	0E268781 & Up	49-99157T2	47-85089	12107			85083
25 (2-Cyl)	2006-13	JPN (INT)	ON018456 & UP		345-65021-0				
300 (30HP)	1959-61		1271884-1448139		47-89983				
30 (2-Cyl.) (644cc)	1994-05	USA	0G053314-0T598999		47-85089				821354-2
30 (2-Cyl)	2001-13	JPN (INT)	ON018456 & UP		345-65021-0				
350 (35HP)	1963-65		1571114-1960826		47-89983				
350 (35HP) (2)	1966-69		1960827-2453068		47-89983				54705
350 (35HP) (4)	1966-69		1960827-2453068		47-89983		46-77822A1	48753	54705
35 (2-Cyl)	1984-89	USA	6445653 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
35 (2-Cyl)	1984-86	BEL	9384476 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
35 (2-Cyl)	1984-86	USA	7209608 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
400 (40HP)	1960-61		1279685-1476509		47-89983				
400, 402 (40HP)	1970-77	USA	2874704-4362214		47-89983	12250	46-77822A1	48753	54705
400, 402 (40HP)	1970-77	AUS	8002335-8036449		47-89983	12250	46-77822A1	48753	54705
400, 402 (40HP)	1970-77	BEL	3339688-9108563		47-89983	12250	46-77822A1	48753	54705
400, 402 (40HP)	1970-77	CAN	3340783-7070272		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	USA	4362215-4860102		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	AUS	8036450-8052124		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	BEL	9108564-9184450		47-89983	12250	46-77822A1	48753	54705
402 (40HP)	1975-77	CAN	7070273-7112422		47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl)	1978-83	USA	4860103 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl)	1978-83	AUS	8052125 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl)	1978-83	BEL	9184451 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
402, 40 (2-Cyl.)	1978-83	CAN	7112423 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
40 (2-Cyl.) (644cc)	94 & UP	USA	0G053314 & Up		47-85089	821354A2			821354-2
40 (3-Cyl)	01 & UP	JPN (INT)	ON000001 & UP		47-16154				
40 (3-Cyl.)	97 & UP	USA	0G531301 & Up		47-85089	821354A2			821354-2
40 (3-Cyl.)	97 & UP	BEL	9973100 & Up		47-85089	821354A2			821354-2
40 (4-Cyl.)	89 & UP	USA	0C159200 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
40 (4-Cyl.)	89 & UP	BEL	9570790 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	USA	5531630 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	AUS	8063985 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	BEL	9248006 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
45 (4-Cyl.)	1986	CAN	743688 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1961-64		1421113-1460498		47-89983				
500 (50 HP)	1961-64		1477910-1521913		47-89983				
500 (50 HP)	1961-67	USA	1521914-2305100		47-89983				
500 (50 HP)	1965-67	CAN	1755549-2305100		47-89983				

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER									
Water Pump Kit Applications – 2 STROKE									
Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
500 (50 HP) (2)	1971-74	CAN	2305101-2308830	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP) (4)	1971-74	CAN	2305101-2308830	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	USA	2514919-4357639	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	AUS	2863739-8030089	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	BEL	9001581-9107213	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500 (50 HP)	1971-75	CAN	2519919-7068997	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	USA	4357640-5531629	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	AUS	8030090-8063984	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	BEL	9107214-9248005	46-77516A3	47-89983	12250	46-77822A1	48753	54705
500, 50 HP (4-Cyl.)	1976-79	CAN	7068998-7143687	46-77516A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	USA	5531630 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	AUS	8063985 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	BEL	9248006 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (4-Cyl.)	1980-85	CAN	7143688 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1986-90	USA	6428681-0D000749	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1986-90	BEL	9385911-9683054	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1986-90	CAN	7208333 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
50 HP (3-Cyl.)	1991-97	USA/BEL		46-812966A11	47-19453	47-19453T3			19700A2
50 HP (3-Cyl.) Bigfoot	1991-97	USA/BEL		46-43024A7	47-43026	12040			817276
50 HP (3-Cyl.)	98 & UP	USA	0G590000 & Up		47-85089	821354A2			821354-2
50 HP (3-Cyl.)	98 & UP	BEL	9973100 & Up		47-85089	821354A2			821354-2
55 HP (3-Cyl.)	1996-97	USA	0D000750 & Up	46-812966A11	47-19453	47-19453T3			19700A2
55 HP (3-Cyl.)	1996-97	BEL	9741042 & Up	46-812966A11	47-19453	47-19453T3			19700A2
60 HP (3-Cyl.)	1984-87	USA	6428681-0D000749	46-77177A3	47-89983	12250	46-77822A1	48753	54705
60 HP (3-Cyl.)	1984-87	BEL	9385911-9683054	46-77177A3	47-89983	12250	46-77822A1	48753	54705
60 HP (3-Cyl.)	1984-87	CAN	7208333 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
60 HP (3-Cyl.)	91 & UP	USA/BEL		46-812966A11	47-19453	47-19453T3			19700A2
60 HP (3-Cyl.) Bigfoot	91 & UP	USA/BEL		46-43024A7	47-43026	12040			817276
650 (65 HP) (4-Cyl.)	1963-69		1542745-2803561		47-89984	12290	46-96148A1		32435
650 (65 HP) (4-Cyl.)	1963-69		1542745-2803561		47-89984	12290	46-96148A1		32435
650 (65 HP) (4-Cyl.)	1970-72		2803562-2874263		47-89984	12290	46-96148A1		32435
650 (65 HP) (4-Cyl.)	1970-72		2997439-3293183		47-89984	12290	46-96148A1		32435
65 HP (3-Cyl.)	1972-75	USA	3293184-4382056	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1973-75	AUS	8006640-8042349	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1973-75	BEL	9020074-9112988	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1973-75	CAN	7013633-7073472	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1976	USA	4382057-4571651	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1976	BEL	9112989-9135824	46-77516A3	47-89983	12250	46-77822A1	48753	54705
65 HP (3-Cyl.)	1976	CAN	7073473-7087822	46-77516A3	47-89983	12250	46-77822A1	48753	54705
700 (70 HP) (6-Cyl.)	1961		1413611-1436114		47-89984	12290			32435
700 (70 HP) (6-Cyl.)	1961		1482212-1503458		47-89984	12290			
700E-2(70 HP) (6-Cyl.)	1961		1503459-1503958		47-89984	12290			
700EL-2(70HP) (6-Cyl.)	1961		1503459-1505110		47-89984	12290			
700E-2(70HP)(6 Cyl)	1961		1503959-1566239		47-89984	12290	46-96148A1		32435
700EL-2(70HP)(6 Cyl)	1961		1505111-1566239		47-89984	12290	46-96148A1		32435
70 HP (3-Cyl.)	1977-79	USA	4571652-4977156	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-79	AUS	8042350-8050199	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-79	BEL	9135825-919960	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-79	CAN	7087823-7110997	46-73640A2	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	USA	4977157-6428680	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	AUS	8050200 & Up	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	BEL	9196961-9385910	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.)	1977-83	CAN	7110998-7208332	46-77177A3	47-89983	12250	46-77822A1	48753	54705
70 HP (3-Cyl.) (6)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
70 HP (3-Cyl.) (6)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER									
Water Pump Kit Applications – 2 STROKE									
Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
70 HP (3-Cyl.) (5)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
70 HP (3-Cyl.) (5)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
75 HP (4-Cyl.)	1984-88	USA	6432901 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
75 HP (4-Cyl.)	1984-88	BEL	9393856 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
75 HP (4-Cyl.)	1984-88	CAN	7208573 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
75 HP (3-Cyl.) (6)	90 & UP	USA	0C222000 & Up	46-43024A7	47-43026	12040			817276
75 HP (3-Cyl.) (6)	90 & UP	BEL	9589039 & Up	46-43024A7	47-43026	12040			817276
75 HP (3-Cyl.) (5)	90 & UP	USA	0C222000 & Up	46-43024A7	47-43026	12040			817276
75 HP (3-Cyl.) (5)	90 & UP	BEL	9589039 & Up	46-43024A7	47-43026	12040			817276
75 (3-Cyl.) Optimax	94 & UP	USA	0T980000 And Up	46-43024A7	47-43026	12040			817276
800 (80 HP) (4-Cyl.)	1969-72		2559001-3144218		47-89984	12290	46-96148A1	48752	32435
800 (80 HP) (4-Cyl.)	1969-72		3144219-3493912		47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	USA	4831999-6432900	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	AUS	8050200 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	BEL	9177626-9393855	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (4-Cyl.)	1978-83	CAN	7110998-7208572	46-73804A3	47-89984	12290	46-96148A1	48752	32435
80 HP (3-Cyl.) (6)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
80 HP (3-Cyl.) (6)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
80 HP (3-Cyl.) (5)	1987	USA	0A996142-0C221999	46-43024A7	47-43026	12040			817276
80 HP (3-Cyl.) (5)	1987	BEL	9483121-9589038	46-43024A7	47-43026	12040			817276
85 HP (6-Cyl.)	1963-64		1460999-1567039		47-89984				
85 HP (6-Cyl)	1963-64		1566240-1766823		47-89984				
85 HP (4-Cyl)	1973-77	USA	3493913-4590511	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP (4-Cyl)	1973-77	BEL	9011604-9139349	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	CAN	7010108-7091097	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	USA	3493913-4831998	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	AUS	8043775-8050199	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	BEL	9011604-9177625	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	CAN	7010108-7110997	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	USA	3493919-4831998	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	AUS	8043775-8050199	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	BEL	9011604-9177625	46-73804A3	47-89984	12290	46-96148A1	48752	32435
85 HP(4-Cyl)	1973-77	CAN	7010108-7110997	46-73804A3	47-89984	12290	46-96148A1	48752	32435
900 (90 HP) (6-Cyl.)	1965		1766824-1869775	46-73804A3	47-89984	12290	46-96148A1		32435
90 HP (6-Cyl.)	1978-86	USA	4845301 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
90 HP (6-Cyl.)	1979-83	AUS	8060545 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
90 HP (6-Cyl.)	1978-86	CAN	7111698 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
90 HP (3-Cyl.) (6)	1987	USA	0A996142 & Up	46-43024A7	47-43026	12040			817276
90 HP (3-Cyl.) (6)	1987	BEL	9483121 & Up	46-43024A7	47-43026	12040			817276
90 HP (3-Cyl.) (5)	1987	USA	0A996142 & Up	46-43024A7	47-43026	12040			817276
90 HP (3-Cyl.) (5)	1987	BEL	9483121 & Up	46-43024A7	47-43026	12040			817276
950 (95 HP) (6-Cyl.)	1966-67		1869776-2318585		47-89984				
1000 (100HP) (6-Cyl.)	1962-63		1464949-1503331		47-89984				
1000 (100HP) (6-Cyl.)	1962-65		1503332-2318585		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1962-65	USA	2318586-2413843		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1962-65	CAN	2320991-2321200		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1962-65	USA	2318586-2413843		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	CAN	2320991-2321200		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	CAN	2484363-2836018		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	USA	2487633-2836018		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69	CAN	2484633-2836018		47-89984	12290	46-96148A1	48752	32435
100 HP(6-Cyl.)(1)	1968-69		2487363-2836018		47-89984	12290	46-96148A1	48752	32435
1000BP(100HP)(6-Cyl)	1968-69	USA	2399698-3253111		47-89984				
100 HP (4-Cyl.) (6)	1988-00	USA	0B209468 & Up	46-43024A7	47-43026	12040			817276
100 HP (4-Cyl.) (6)	1988-00	BEL	9523034 & Up	46-43024A7	47-43026	12040			817276

# SOUTHSIDE MARINE COMPONENTS

## MERCURY / MARINER

### Water Pump Kit Applications – 2 STROKE

Model	Year	C/try	Serial No. Range	Pump Kit	Impeller	Impeller Kit	Pump Housing	Pump Cup	Wear Plate
100 HP (4-Cyl.) (5)	1988-00	USA	0B209468 & Up	46-43024A7	47-43026	12040			817276
100 HP (4-Cyl.) (5)	1988-00	BEL	9523034 & Up	46-43024A7	47-43026	12040			817276
1100 (110HP) (6-Cyl.)	1966-67		1870204-2314955		47-89984				
1100 (110HP) (6-Cyl.)	1966-67		1870204-2314955		47-89984				
1150 (115HP) (6-Cyl.)	1970-77	USA	2836019-4112634	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	AUS	8008665-8027114	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	CAN	7010763-7047257	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	USA	4112635-4394236	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	AUS	8027115-8027439	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1150 (115HP) (6-Cyl.)	1973-77	CAN	7047258-7075522	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (6-Cyl.)	1973-88	USA	4394237 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (6-Cyl.)	1973-83	AUS	8027440 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (6-Cyl.)	1973-88	CAN	7075523 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
115 HP (4-Cyl.) (6)	89 & UP	USA	0C100000 & Up	46-43024A7	47-43026	12040			817276
115 HP (4-Cyl.) (6)	89 & UP	BEL	9559771 & Up	46-43024A7	47-43026	12040			817276
115 HP (4-Cyl.) (5)	89 & UP	USA	0C100000 & Up	46-43024A7	47-43026	12040			817276
115 HP (4-Cyl.) (5)	89 & UP	BEL	9559771 & Up	46-43024A7	47-43026	12040			817276
115 (3-Cyl.) Optimax	04 & UP	USA	0T801000 & Up	46-43024A7	47-43026	12040			817276
1250 (125 HP) (6-	1968-69	~	2314956-2839368		47-89984	12290	46-96148A1		32435
1250 (125 HP) (6-	1968-69	~	2314956-2839368		47-89984	12290	46-96148A1	48752	32435
1250 BP (125 HP)(6-	1968-69	~	2400058-3253111		47-89984	12290			
125 HP (4-Cyl.) (6)	94 & UP	USA	0D283222 & Up	46-43024A7	47-43026	12040			817276
125 HP (4-Cyl.) (6)	94 & UP	BEL	9793577 & Up	46-43024A7	47-43026	12040			817276
125 HP (4-Cyl.) (5)	94 & UP	USA	0D283222 & Up	46-43024A7	47-43026	12040			817276
125 HP (4-Cyl.) (5)	94 & UP	BEL	9793577 & Up	46-43024A7	47-43026	12040			817276
1350 (6-Cyl.)	1970-71	USA	2839369-3293233	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1400 (140 HP) (6-Cyl.)	1978-81	USA	4865678 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1400 (140 HP) (6-Cyl.)	1978-81	AUS	8052650 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1400 (140 HP) (6-Cyl.)	1978-81	CAN	7112773 & Up	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.)	1973-77	USA	3502806-4121434	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.)	1973-77	AUS	8005615-8028039	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.)	1973-77	CAN	7010533-7048782	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.) (9)(10)	1973-77	USA	4121435-4865677	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.) (9)(10)	1973-77	AUS	8028040-8052649	46-73804A3	47-89984	12290	46-96148A1	48752	32435
1500 (6-Cyl.) (9)(10)	1973-77	CAN	7048783-7112772	46-73804A3	47-89984	12290	46-96148A1	48752	32435
V-135 Carb.	1986-01	USA	0A904646 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-135 DFI	98 & UP	USA	0G590000 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 Carb Nut Drive	1978-05	USA/AUS	4868998-0A904645	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 Carb Pin Drive	1978-85	USA	4868998-0A904645	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-150 EFI & DFI	95 & UP	USA	0A904646 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 XR2,4,6 Nut D/S	1985-05	USA/AUS	4868998 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-150 XR2,4,6 Pin D/S	1978-85	USA/AUS	4868998 & Up	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-1750, 175 Carb. Nut	1976-00	USA	4301235-6618750	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-1750, 175 Carb. Pin	1976-88	USA	8064250 & UP	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-175 EFI & DFI	91 & UP	USA	6618751 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-200 Carb. Nut D/S	1978-05	USA	4839034-6625220	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-200 Carb. Pin D/S	1978-88	USA	4839034-6625220	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-200 EFI	1989-06	USA	6625221 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-200 EFI	07 & UP	USA	0T750164 & Up	46-43024A7	47-43026	12040			817276
V-200 DFI	97 & UP	USA	0G386496-0T800999	46-43024A7	47-43026	12040			817276
V-220 Laser	1987-88	USA	0B117316 & Up	46-42579A4	47-89984	12290	46-96148A1	48752	32435
V-225 (2.4L) (8)	1980-81	USA	5628028 & Up	46-78400A2	47-89984	12290	46-96148A1	48752	32435
V-225 (3.0L) Carb	1994-01	USA	0D280813 & Up	46-43024A7	47-43026	12040			817276
V-225 DFI/EFI	95 & UP	USA	0G590000 & Up	46-43024A7	47-43026	12040			817276
V-250 (3.0L) EFI	96 & UP	USA	0G129222 & Up	46-43024A7	47-43026	12040			817276

# SOUTHSIDE MARINE COMPONENTS

**\*\*GENUINE IMPELLERS ALSO AVAILABLE FOR YOUR CONVENIENCE\*\***

## WATER PUMP IMPELLER FOR ALL MODELS

These water pump impellers can be divided into two distinct groups.

High water pumps use long vane impellers.

High pressure water pumps use short vane impellers.

\*KEYS ARE NOT INCLUDED WITH IMPELLERS AND NEED TO BE ORDERED SEPARATELY

## HIGH VOLUME / LONG VANE IMPELLERS

See water pumps  
Application Guide for  
Models

Outside: 2.3125"

Inside: .500"

Impeller Washer

Part No: 12-16448

**Part No: 47-42038**



See water pumps  
Application Guide for  
Models

Outside: 3.125"

Inside: .75"

Impeller Washer

Part No: 12-858234

**Part No: 47-19453**



See water pumps  
Application Guide for  
Models

Outside: 2.87"

Inside: .625"

Impeller Washer

Part No: 12-86645-1

**Part No: 47-85089**



See water pumps  
Application Guide for  
Models

Outside: 3.50"

Inside: .875"



KEY

**Part No: 28-43037**

\*Order separately

**Part No: 47-43026**



Replaces: 47-8M0025709,  
47-8M0100553



See water pumps  
Application Guide for Models

Outside: 2.736" (69.5mm)

Inside: .630" (16mm)

Replaces: 47-84797M

**Part No: 689-44352-00**

## HIGH PRESSURE / SHORT VANE IMPELLERS

See water pumps  
Application Guide for  
Models

Outside: 2.031"

Inside: .75"

**Part No: 47-89983**



See water pumps  
Application Guide for  
Models

Outside: 2.375"

Inside: .875"



KEY
















**Part No: 28-56654**

\*Order separately

**Part No: 47-89984**



# SOUTHSIDE MARINE COMPONENTS

HIGH PRESSURE / SHORT VANE IMPELLERS			
<p>See water pumps Application Guide for Models Outside: 1.250" Inside: .456 <b>Part No: 47-89981</b></p>		<p>See water pumps Application Guide for Models Outside: 2.25" Inside: .8125" <b>Part No: 47-803630T</b></p>	
<p>See water pumps App Guide for Models Outside: 1.875" (47.5mm) Inside: .438" (11mm) Replaces: 47-80395M <b>Part No: 646-44352-00</b></p>		<p>See Application Guide Outside: 1.575" (40mm) Inside: .453" (11.50mm) Replaces: 47-11590M <b>Part No: 6G1-44352-00</b></p>	
<p>See water pumps Application Guide for Models Outside: 1.250" Inside: .438" <b>Part No: 47-89980</b></p>		<p>See water pumps App Guide for Models Outside: 1.575" (40mm) Inside: .512" (13mm) Replaces: 47-84027M <b>Part No: 682-44352-00</b></p>	
<p>See water pumps App Guide for Models Outside: 1.575" (40mm) Inside: .438" (11mm) Replaces: 47-96305M <b>Part No: 6E0-44352-01</b></p>		<p>See water pumps Application Guide for Models Outside: 2.000" Inside: .625" <b>Part No: 47-89982</b></p>	
<p>See water pumps Application Guide for Models Outside: 1.250" Inside: .456" <b>Part No: 47-22748</b></p>		<p>See App Guide for Models Outside: 2.047" (52mm) Inside: .709" (18mm) Replaces: 47-97108M, 47-81423M <b>Part No: 6H3-44352-00</b></p>	
<p>See water pumps Application Guide for Models Replaces: 114812, 983895 <b>Part No: 47-95289 2</b></p>		<p>See water pumps Application Guide for Models <b>KEY PART NO: 28-16155</b> <b>Part No: 47-16154</b></p>	
<p>See water pumps Application Guide for Models Replaces: 47-803748 <b>Part No: 334-65021-0</b></p>		<p>See water pumps Application Guide for Models Replaces: 47-803748 1 <b>Part No: 3B2-65021-0</b></p>	
<p>See water pumps App Guide for Models Replaces: 47-16154-1 <b>Part No: 345-65021-0</b></p>		<p>See water pumps App Guide for Models Replaces: 47-16154-2 <b>Part No: 3C8-65021-2</b></p>	

# SOUTHSIDE MARINE COMPONENTS



Imp 0.456 I.D.

2-Stroke  
Water Pump Repair Kit  
**Part No: 12270**



4-Stroke  
Water Pump Repair Kit  
**Part No: 47-42038T3**



4-Stroke  
Water Pump Repair Kit  
Replaces: 47-43026T11, 47-43026Q06  
**Part No: 12040**



2-Stroke  
Water Pump Repair Kit  
**Part No: 12107**



2-Stroke  
Water pump Repair Kit  
Fits (1984-Up) 15XD, 18XD, 20XD,  
25XD, 25 (3-Cyl)  
**Part No: 46-99157T2**



2-Stroke  
Water Pump Repair Kit  
**Part No: 47-19453T3**



2-Stroke  
Water Pump Repair Kit  
**Part No: 12250**



2-Stroke  
Water Pump Repair Kit  
Fits (1963-98) 65-225 HP  
**Part No: 12290**



4-Stroke  
Fits (1998-Up) 25, 30, 40, 50 HP  
Water Pump Repair Kit  
**Part No: 821354A2**



# SOUTHSIDE MARINE COMPONENTS



2-Stroke  
Complete Water Pump Kit  
(1975-85) 4, 4.5, 7.5 and 9.8 HP  
**Part No: 46-70941A3**



2-Stroke  
Complete Water Pump Kit  
(1999-Up) 8, 9.9, 15 HP  
Pump Base Part No: 46-42040A5  
**Part No: 46-42089A5**



2-Stroke  
Complete Water Pump Kit  
1991-Up)45 Jet,50,55,60 3-Cy  
Pump Base Part No: 46-812966A7  
**Part No: 46-812966A11**



2-Stroke/ 4-Stroke  
Complete Water Pump Kit  
Fits (2001-Up) 40-115 HP (4-Cyl)  
Pump Base Part No: 43055A4  
Replaces: 46-43024A9  
**Part No: 46-43024A7**



4-Stroke  
Complete Water Pump Kit  
Fits (1991-Up) 40, 50, 60 EFI  
Base Part No: 46-812966A7  
**Part No: 46-812966A12**

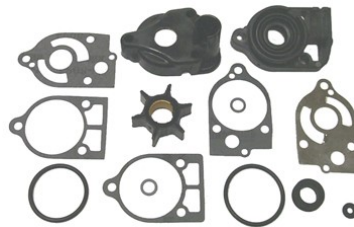


4-Stroke  
Complete Water Pump Kit  
(2005-Up)135, 150, 175, 200,  
225, 250, 275 HP Verado  
**Part No: 817275A09**

## 35-70 HP WATER PUMP KITS



Kit Includes:  
2-Stroke Repair Kit, Pump Housing 35-70 HP  
**Upper Water Pump Kit (NO BASE)**  
**Part No: 46-60366A1**



**47.70mm Boss**  
Kit Includes: 2-Stroke Repair Kit, Pump Housing  
Pump Base (Part No: 46-73640A1) 40-70 HP  
Complete Water Pump Kit  
Replaces: 46-73640A2  
**Part No: 46-77516A3**



**50.50mm Boss**  
Kit Includes:  
2-Stroke Repair Kit and Pump Housing  
Pump Base (Part No: 46-77177A1)  
35-70 HP  
Complete Water Pump Kit  
**Part No: 46-77177A3**



# SOUTHSIDE MARINE COMPONENTS

## 75 HP – V6 WATER PUMP KITS



Kit Includes:  
2-Stroke Repair Kit (Fits 1963-98) 65-225 HP  
Pump Housing  
75 HP - V6  
**Upper Water Pump Kit (NO BASE)**  
**Part No: 46-60367A1**



**PUMP BASE - STEPPED SHAFT**  
**25.4mm > 22mm**  
**BOSS 57.8mm**

Kit Includes:  
2-Stroke Repair Kit (Fits 1963-98) 65-225 HP  
Pump Housing  
Pump Base (Part No: 46-96146A5)  
75 HP - V6  
Complete Water Pump Kit  
**Part No: 46-73804A3**



**PUMP BASE**  
**SHAFT 22mm**  
**BOSS 57.8mm**

Kit Includes:  
2-Stroke Repair Kit (Fits 1963-98) 65-225 HP  
Pump Housing  
Pump Base (Part No: 46-96146A6)  
75 HP - V6  
Complete Water Pump Repair Kit  
**Part No: 46-78400A2**



**PUMP BASE**  
**SHAFT 22mm**  
**BOSS 59.9mm**

Kit Includes:  
2-Stroke Repair Kit (Fits 1963-98) 65-225 HP  
Pump Housing  
Pump Base (Part No: 46-42579A3)  
75 HP - V6  
Complete Pump Repair Kit  
**Part No: 46-42579A4**

**\*\*GENUINE IMPELLERS ALSO AVAILABLE FOR YOUR CONVENIENCE\*\***

# SOUTHSIDE MARINE COMPONENTS

WATER PUMP GASKETS				
 <p>Pump Gear Hsg Gasket <b>Part No:</b> <b>27-19204-2</b></p>	 <p>Wear Plate Gasket <b>Part No:</b> <b>27-19202</b></p>	 <p>Seal Cover Gasket <b>Part No:</b> <b>27-41273</b></p>	 <p>Water Pump Gasket <b>Part No:</b> <b>27-85608</b></p>	 <p>Water Pump Gasket Replaces: 27-85087 <b>Part No:</b> <b>27-99326-1</b></p>
 <p>Water Pump Gasket Replaces: 27-32770 <b>Part No: 27-19551</b></p>	 <p><b>UNTIL SOLD THEN NLA</b> Water Pump Gasket Replaces: 27-32771 <b>Part No: 27-19552</b></p>	 <p>Water Pump Gasket Replaces: 27-32769 <b>Part No: 27-19553</b></p>	 <p>Water Pump Gasket Replaces: 27-858524 <b>Part No: 27-85609-1</b></p>	
 <p>Wear Plate Gasket Replaces: 27-19451 1 <b>Part No: 27-822189</b></p>	 <p>Wear Plate Gasket <b>Part No: 27-19701</b></p>	 <p>Cover to Gear Housing Gasket <b>Part No: 27-43047-2</b></p>	 <p>Cover to Plate Gasket <b>Part No: 27-43033-1</b></p>	
 <p>Water Pump Gasket <b>Part No: 27-822217</b></p>	 <p>Water Pump Gasket <b>Part No: 27-42631-1</b></p>	 <p>Water Pump Gasket <b>Part No: 27-85610-1</b></p>	 <p>Pump Face Plate Gasket Replaces: 27-43034-1 <b>Part No: 27-817277-1</b></p>	
 <p>Carrier Assy/Pump Base <b>Part No:</b> <b>807929A1</b></p>	 <p>Water Tube Guide <b>Part No:</b> <b>23-29804T</b></p>	 <p>Stainless Steel Housing <b>Part No:</b> <b>46-821351A3</b></p>	 <p>W/P Base , Early Merc Inline 4 &amp; 6 Cyl <b>Part No:</b> <b>46-48747A1</b></p>	 <p>Stainless Steel Housing <b>Part No:</b> <b>46-99157A02</b></p>

# SOUTHSIDE MARINE COMPONENTS

 <p>Gearcase Drain Bung Washer 5 Pack Replaces: 12-19183-3 <b>Part No: 12-20260 (PNF)</b></p>	 <p>Gearcase Drain Bung Washer 5 Pack New Models Replaces: 26-8M0007119 <b>Part No: 26-830749</b></p>	 <p>Sump Washer / Gasket <b>Part No: 27-828816</b></p>	 <p>Gear Housing Seal <b>Part No: 19643</b></p>
 <p>Slinger <b>Part No: 25-30271</b></p>	 <p>Grommet <b>Part No: 26-38452</b></p>	 <p>Water Pump Cup <b>Part No: 70977</b></p>	 <p>Quad Ring <b>Part No: 25-822236</b></p>
 <p>18-25 Wear Plate <b>Part No: 85083</b></p>	 <p>70-115 Wear Plate <b>Part No: 817276</b></p>	 <p>4-9.9 Water Pump Plate <b>Part No: 46895</b></p>	
 <p>Wear Plate Replaces: 42200 <b>Part No: 12494</b></p>	 <p>Wear Plate <b>Part No: 19700A2</b></p>	 <p>Wear Plate <b>Part No: 821354-2</b></p>	 <p>35-70 Water Plate Cup <b>Part No: 48753</b></p>
 <p>35-70 Water Pump Plate <b>Part No: 54705</b></p>	 <p>75-V6 Water Pump Cup <b>Part No: 48752</b></p>	 <p>V6 Water Pump Plate <b>Part No: 32435</b></p>	

# SOUTHSIDE MARINE COMPONENTS



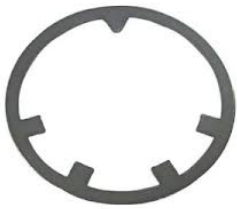
Tab Washer  
**Part No: 14-76281**



Tab Washer  
**Part No: 14-816629**



Tab Washer  
**Part No: 14-18323**



Tab Washer  
**Part No: 14-79447**



Cover Nut  
**Part No: 79448**



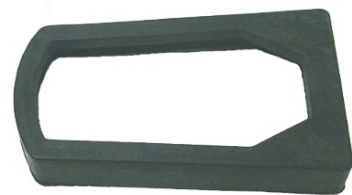
Cover Nut  
**Part No: 52699**



Cover Nut  
**Part No: 11-87763**



**UNTIL SOLD THEN NLA**  
Exhaust Seal  
**Part No: 37641**



Exhaust Seal  
**Part No: 37721**



Filler Screw  
No Magnet  
**Part No: 307551**



Drain Screw  
With Magnet  
**Part No: 318544**



Swivel Bushing  
**Part No: 23-93248**



Joint Link  
**Part No: 817428**



Throttle Adjusting Link  
**Part No: 98886T01**

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Gearcase Seal Kit Applications				
Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
4 (1-Cyl.)	1982-86	USA	5595532-0A809600	26-77066A1
4 (1-Cyl.)	1982-86	AUS	8068065 And Up	26-77066A1
4 (1-Cyl.)	1982-86	BEL	9258281-9477829	26-77066A1
4 (1-Cyl.)	1982-86	CAN	7143688 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	USA	4107220 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	AUS	8026540 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	BEL	9072179 And Up	26-77066A1
4.5 (1-Cyl.)	1975-79	CAN	7045758 And Up	26-77066A1
6	1986-93	USA	0A197112 And Up	26-41365A3
6	1986-93	BEL	9461526 And Up	26-41365A3
7.5 (7.5, 75)	1978	USA	4851693 And Up	26-77066A1
7.5 (7.5, 75)	1978	AUS	8051350 And Up	26-77066A1
7.5 (7.5, 75)	1978	BEL	9181726 And Up	26-77066A1
7.5 (7.5, 75)	1978	CAN	7111898 And Up	26-77066A1
8	1986-93	USA	0A197112 And Up	26-41365A3
8	1986-93	BEL	9461526 And Up	26-41365A3
8 (Bodense 4-Stroke)	1995-98	USA	0H00058-0H17349	26-41365A3
9 (Bodense 4-Stroke)	1995-98	USA	0G760300 And Up	26-41365A3
9.8 (9.8, 110)	1979-85	USA	4839254 And Up	26-77066A1
9.8 (9.8, 110)	1979-85	AUS	8050625 And Up	26-77066A1
9.8 (9.8, 110)	1979-85	BEL	9165303 And Up	26-77066A1
9.8 (9.8, 110)	1979-85	CAN	7111248 And Up	26-77066A1
9.9	1986-93	USA	0A197112 And Up	26-41365A3
9.9	1999	BEL	9461526 And Up	26-41365A3
9.9 (4-Stroke)	1990-93	USA	0H00058-0H17349	26-41365A3
9.9 (4-Stroke)	1990-93	USA	0G760300 And Up	26-41365A3
10 (XR10, Seapro 10)	1990-93	USA	0D038000 And Up	26-41365A3
10 (XR10, Seapro 10)	1990-93	BEL	9596000 And Up	26-41365A3
10 Magnum/Marathon	1990-93	USA	0D038000 And Up	26-41365A3
10 Magnum/Marathon	1990-93	BEL	9596000 And Up	26-41365A3
15 (15, 15 Seapro / Marathon)	1988-93	USA	0B292414 And Up	26-41365A3
15 (15, 15 Seapro / Marathon)	1988-93	BEL	9927000 And Up	26-41365A3
15 XD Seapro / Marathon	1997-98	BEL	9927000 And Up	26-85090A2
15 (Super)	N/A	USA	0B238464 And Up	26-85090A2
15 (Super)	N/A	BEL	9507381 And Up	26-85090A2
15 (Super)	N/A	CAN	0A730007 And Up	26-85090A2
18	1980-83	USA	5837437-6443972	26-85090A2
18	1980-83	AUS	8071973 And Up	26-85090A2
18	1980-83	BEL	9308306-9415100	26-85090A2
18	1980-83	CAN	7173723-7209532	26-85090A2
18 (18XD)	1984-85	USA	6443973 And Up	26-85090A2
18 (18XD)	1984-85	BEL	9378151 And Up	26-85090A2
18 (18XD)	1984-85	CAN	7209533 And Up	26-85090A2
20 (20, 200)	1978-81	USA	4709593-6443972	NLA
20 (20, 200)	1978-81	AUS	8045199 And Up	NLA
20 (20, 200)	1978-81	BEL	9157230-9415100	NLA
20 (20, 200)	1978-81	CAN	7098523-7209532	NLA
20 (20, 20XD)	1986-87	USA	6443973 And Up	26-85090A2
20 (20, 20XD)	1986-87	BEL	9415101 And Up	26-85090A2
20 (20, 20XD)	1986-87	CAN	7209533 And Up	26-85090A2



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Gearcase Seal Kit Applications				
Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
25	1980-83	USA	5705532-6443972	26-85090A2
25	1980-83	AUS	8073158 And Up	26-85090A2
25	1980-83	BEL	9315316-9415100	26-85090A2
25	1980-83	CAN	7166928-7209532	26-85090A2
25 (25, 25XD)	1983 1/2	USA	6416713 And Up	26-85090A2
25 (25, 25XD)	1983 1/2	BEL	9378116 And Up	26-85090A2
25 (25, 25XD)	1983 1/2	CAN	7207858 And Up	26-85090A2
25 Lightning (3-Cyl.)	1997	USA	0E268781 And Up	26-85090A2
25 International 2 cyl 2 stroke	2002-10		ONO18456 And Up	27-95220A1
25 (4-Stroke)	1998	USA	0G590000 And Up	823547A2
30 (2-Cyl.) (644cc)	1994-98	USA	0G053314 And Up	823547A2
30 International 2 cyl 2 stroke	2001-06		ONO01875 And Up	27-95220A1
35 (2-Cyl.)	1984-86	USA	6445653 And Up	26-79831A1
35 (2-Cyl.)	1984-86	BEL	9384476 And Up	26-79831A1
35 (2-Cyl.)	1984-86	CAN	7209608 And Up	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	USA	4860103-0G053313	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	AUS	8052125 And Up	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	BEL	9184451 And Up	26-79831A1
40 (40, 402) (2-Cyl.)	1978-79	CAN	7112423 And Up	26-79831A1
40 (2-Cyl.) (644cc)	1994-98	USA	0G053314 And Up	823547A2
40 (4-Stroke) (Non Bigfoot)	1998	USA	0G231123 And Up	823547A2
40 (4-Cyl.)	1989-Up	USA	0C159200 And Up	26-79831A1
40 (4-Cyl.)	1989-Up	BEL	9570790 And Up	26-79831A1
40 (3-Cyl.)	1997-98	USA	0G531301 And Up	823547A2
40 (3-Cyl.)	1997-98	BEL	9973100 And Up	823547A2
45 Bodensee (4-St) (Non Bigfoot)	1996-98	USA	0G231123 And Up	823547A2
45 (4-Cyl.)	1986	USA	5531630 And Up	26-79831A1
45 (4-Cyl.)	1986	AUS	8063985 And Up	26-79831A1
45 (4-Cyl.)	1986	BEL	9248006 And Up	26-79831A1
45 (4-Cyl.)	1986	CAN	7143688 And Up	26-79831A1
50 (4-Cyl.)	1980-85	USA	5531630 And Up	26-79831A1
50 (4-Cyl.)	1980-85	AUS	8063985 And Up	26-79831A1
50 (4-Cyl.)	1980-85	BEL	9248006 And Up	26-79831A1
50 (4-Cyl.)	1980-85	CAN	7143688 And Up	26-79831A1
50 (3-Cyl.)	1991-95	USA	0D000750-0G589999	26-814669A2
50 (3-Cyl.)	1991-95	BEL	9683055-9973099	26-814669A2
50 (3-Cyl.)	1998	USA	0G590000 And Up	823547A2
50 (3-Cyl.)	1998	BEL	9973100 And Up	823547A2
50 (3-Cyl.)	1986-87	USA	6428681-0D000749	26-79831A1
50 (3-Cyl.)	1986-87	BEL	9385911-9683054	26-79831A1
50 (3-Cyl.)	1986-87	CAN	7208333 And Up	26-79831A1
50 (4-Stroke) (Non Bigfoot)	1995-98	USA	0G231123 And Up	823547A2
50 (4-Stroke) (Bigfoot)	1995-98	USA	0G231123 And Up	26-43035A4
55 (3-Cyl.)	1996	USA	0D000750 And Up	26-814669A2
55 (3-Cyl.)	1996	BEL	9741042 And Up	26-814669A2
60 (3-Cyl.)	1984-87	USA	6428681-0D000749	26-79831A1



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Gearcase Seal Kit Applications				
Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
60 (3-Cyl.)	1984-87	BEL	9385911-9683054	26-79831A1
60 (3-Cyl.)	1984-87	CAN	7208333 And Up	26-79831A1
60 (3-Cyl.) (Bigfoot)	1991-95	USA	0D000750 And Up	26-43035A4
60 (3-Cyl.) (Bigfoot)	1991-95	BEL	9683055 And Up	26-43035A4
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	USA	0D000750 And Up	26-814669A2
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	BEL	9683055 And Up	26-814669A2
60 (3-Cyl.) 3 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	26-43035A4
60 (3-Cyl.) 3 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1998	USA	590000 And Up	26-43035A4
60 (3-Cyl.) 6 Jaw Rev. Clutch Bigfoot	1998	BEL	9973100 And Up	26-43035A4
70 (3-Cyl.)	1977-79	USA	4571652-0A996141	26-79831A1
70 (3-Cyl.)	1977-79	AUS	8042350 And Up	26-79831A1
70 (3-Cyl.)	1977-79	BEL	9135825-9385910	26-79831A1
70 (3-Cyl.)	1977-79	CAN	7087823-7208332	26-79831A1
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9489121-9589038	26-43035A4
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	USA	0A996142 And Up	26-43035A4
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	BEL	9483121 And Up	26-43035A4
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0A996142 And Up	26-43035A4
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9483121 And Up	26-43035A4
75 (4-Cyl.)	1984-88	USA	6432901 And Up	26-55682A1
75 (4-Cyl.)	1984-88	BEL	9393856 And Up	26-55682A1
75 (4-Cyl.)	1984-88	CAN	7208573	26-55682A1
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	26-43035A4
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
80 (80, 800) (4-Cyl.)	1978-79	USA	4831999-6432900	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	AUS	8050200 And Up	26-55682A1
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	26-43035A4
80 (80, 800) (4-Cyl.)	1978-79	USA	4831999-6432900	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	AUS	8050200 And Up	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	BEL	9177626-9393855	26-55682A1
80 (80, 800) (4-Cyl.)	1978-79	CAN	7110998-7208572	26-55682A1
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142 And Up	26-43035A4
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121 And Up	26-43035A4
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142 And Up	26-43035A4
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121 And Up	26-43035A4
90 (90, 900) (6-Cyl.)	Most	USA	4845301 And Up	26-55682A1
90 (90, 900) (6-Cyl.)	Most	CAN	7111698 And Up	26-55682A1
90 (90, 900) (6-Cyl.)	Most	AUS	8060545 And Up	26-55682A1
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	26-43035A4

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Gearcase Seal Kit Applications				
Model	Year	Country	Serial No. Range	Lower Unit Seal Kit
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	26-43035A4
100 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	26-43035A4
100 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	26-43035A4
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	USA	0B209468 And Up	26-43035A4
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	BEL	9523034 And Up	26-43035A4
100 High Altitude 6 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	26-43035A4
100 High Altitude 6 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	26-43035A4
115 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 High Altitude 6 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 High Altitude 6 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 (115, 1150) (6-Cyl.)	1978-79	USA	4855153 And Up	26-55682A1
115 (115, 1150) (6-Cyl.)	1978-79	AUS	8051950 And Up	26-55682A1
115 (115, 1150) (6-Cyl.)	1978-79	CAN	711248 And Up	26-55682A1
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
125 High Altitude 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 High Altitude 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
125 High Altitude 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	26-43035A4
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	26-43035A4
140 (140, 1400) (6-Cyl.)	1978-79	USA	4865678 And Up	26-55682A1
140 (140, 1400) (6-Cyl.)	1978-79	AUS	8052650 And Up	26-55682A1
140 (140, 1400) (6-Cyl.)	1978-79	CAN	7112773 And Up	26-55682A1
V-135 Std. Rotation 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	26-89238A2
V-135 Counter Rotation, Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-135 Std. Rot 2:1 Ratio, Non-Ratching	1997-04	USA	0G438000 And Up	26-89238A2
V-135 Counter Rotation, Non-Ratching	1997-04	USA	0G438000 And Up	26-89238A2
V-135 DFI Std. Rot, 2:1, Non-Ratching	1998-04	USA	0G590000 And Up	26-89238A2
V-135 DFI Counter Rot, Non-Ratching	1998-04	USA	0G590000 And Up	26-89238A2
V-150 Std. Rotation, 2:1 Ratio, Ratching	1985	USA	6616991-0A904645	26-89238A2
V-150 Std. Rotation, 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	26-89238A2
V-150 Counter Rotation, 2:1, Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-150(XR4 MAG III) w/4-1/4"Dia. Torpedo	1988-91	USA	0C239553-04303045	26-89238A2
V-150(XR4 MAG III) w/4-1/4"Dia. Torpedo	1988-91	USA	0D082000-0G437999	26-89238A2
V-150 EFI Std. Rotation, 1.87:1, Ratching	1993-95	USA	0D082000-0G437999	26-89238A2
V-150 EFI Counter Rot, 1.87:1 Ratching	1993-95	USA	0D082000-0G437999	26-89238A2
V-150 Std. Rot, 2:1 Ratio, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-150 Counter Rot, 2:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-150 (XR6, MAG III) Std. Rot., 1.87:1, N/R	1996-98	USA	0G438000 And Up	26-89238A2
V-150 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	26-89238A2

# SOUTHSIDE MARINE COMPONENTS

<b>MERCURY / MARINER</b>				
<b>Gearcase Seal Kit Applications</b>				
<b>Model</b>	<b>Year</b>	<b>Country</b>	<b>Serial No. Range</b>	<b>Lower Unit Seal Kit</b>
V-150 EFI Count Rot. 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-150 DFI Std. Rot., 1.87:1, Non-Ratching	1998	USA	0G590000 And Up	26-89238A2
V-150 DFI Count Rot.1.87:1, Non-Ratching	1998	USA	0G590000 And Up	26-89238A2
V-175 Std. Rot w/pre-load Pin in d/shaft	1980-81	USA	5393737-6618750	26-55682A1
V-175 Std. Rot w/pre-load Pin in d/shaft	1980-81	AUS	8064250 And Up	26-55682A1
V-175 Std. Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	26-89238A2
V-175 Counter Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	26-89238A2
V-175 EFI Std. Rot., 1.87:1, Ratching	1991	USA	0D000750-0G437999	26-89238A2
V-175 EFI Counter Rot., 1.87:1, Ratching	1991	USA	0D082000-0G437999	26-89238A2
V-175 Std. Rot, 1.87:1 Ratio,Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
115 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	USA	0C100000 And Up	26-43035A4
115 (4-Cyl.) 6 Jaw Rev. Clutch	1988-93	BEL	9559771 And Up	26-43035A4
V-175 Counter Rot., 1.87:1 Ratio, N/R	1996-98	USA	0G438000 And Up	26-89238A2
V-175 EFI Std. Rot., 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-175 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	26-89238A2
V-200 Std. Rot. w/preload pin in driveshaft	1978-79	USA	5393737-6073191	26-55682A1
V-200 Std. Rot. w/preload pin in driveshaft	1980-81	AUS	8061595-8065672	26-55682A1
V-200 Std. Rot. w/preload pin in driveshaft	1982-84	USA	6073192-6625220	26-55682A1
V-200 Std. Rot., 1.87:1, Ratching	1985-88	USA	6625221-0C291519	26-89238A2
V-200 Counter Rot., 1.87:1, Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-200 Std. Rot., 1.87:1, Ratching	1991	USA	0C291520-0G437999	26-89238A2
V-200 EFI Std. Rot., 1.87:1 Ratching	1989-90	USA	0C100861-0G437999	26-89238A2
V-200 EFI Std. Rot., 1.87:1 Ratching	1991	USA	0C291520-0G437999	26-89238A2
V-200 EFI Counter Rot., 1.87:1 Ratching	1992-95	USA	0D082000-0G437999	26-89238A2
V-200 DFI Std. Rot., 1.87:1, Ratching	1997-04	USA	0G437999	26-89238A2
V-200 DFI Std. Rot., 1.75:1,Non-Ratching	1997	USA	0G438000 And Up	26-89238A2
V-200 DFI Counter Rot., 1.75:1, Ratching	1997	USA	0G386496-0G437999	26-816575A5
V-200 Std. Rot., 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 Count Rot., 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 EFI Std. Rot 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 Counter Rot 1.87:1, Non-Ratching	1996-98	USA	0G438000 And Up	26-816575A5
V-200 DFI Counter Rot., 1.75:1, N/R	1997	USA	0G438000 And Up	26-816575A5
200 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	26-816575A5
200 (3.0L) Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	26-816575A5
225 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	26-816575A5
225 (3.0 Carb) Sea ProStd. Rot., 1.62:1	1994-98	USA	0G437999 And Below	26-816575A5
225 (3.0 Carb) Sea ProStd. Rot., 1.75:1	1994-98	USA	0G437999 And Below	26-816575A5
V-220 Std. Rot., 1.87:1 Ratio	1987-88	USA	B117316 And Up	26-55682A1
V-225 Std. Rot., w/ pre-load pin in shaft	1980-81	USA	5628028 And Up	26-816575A4
225 (3.0 Carb) Std. Rot., 1.62:1 Ratio	1994-98	USA	0D280813 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	26-816575A5
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
225 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	26-816575A5
250 / 275 Std. Rotation	1989-94	USA	C101891 And Up	26-816575A5

**ALL VERADO'S GEAR CASE SEAL KIT ..... Part # 26-830749A01**

# SOUTHSIDE MARINE COMPONENTS



Gear Case Seal Kit  
**Part No: 26-77066A1**



Gear Case Seal Kit  
**Part No: 26-41365A3**



Gear Case Seal Kit  
**Part No: 26-55682A1**



Gear Case Seal Kit  
**Part No: 26-85090A2**



Gear Case Seal Kit  
**Part No: 823547A2**



Gear Case Seal Kit  
**Part No: 26-43035A4**



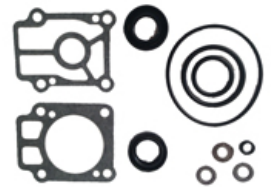
Gear Case Seal Kit  
**Part No: 26-79831A1**



Gear Case Seal Kit  
**Part No: 26-814669A2**



Gear Case Seal Kit  
**Part No: 26-89238A2**



Gear Case Seal Kit  
**Part No: 27-95220A1**



Gear Case Seal Kit  
Mercruiser Alpha I Gen II  
1991 & Up  
**Part No: 26-816575A3**



Gear Case Seal Kit  
**Part No: 26-816575A4**



Gear Case Seal Kit  
**Part No: 26-816575A5**



**VERADO**  
Gear Case Seal Kit  
**Part No: 26-830749A01**



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Lower Gear Housing Gears Applications				
Model	Year	Country	Serial No. Range	Complete Gear Set
40 (4-Cyl.)	1989-Up	USA	OC159200 And Up	11442
40 (4-Cyl.)	1989-Up	BEL	9570790 And Up	11442
45 (4-Cyl.)	1986	USA	5531630 And Up	11442
45 (4-Cyl.)	1986	AUS	8063985 And Up	11442
45 (4-Cyl.)	1986	BEL	9248006 And Up	11442
45 (4-Cyl.)	1986	CAN	7143688 And Up	11442
50 (4-Cyl.)	1980-85	USA	5531630 And Up	11442
50 (4-Cyl.)	1980-85	AUS	8063985 And Up	11442
50 (4-Cyl.)	1980-85	BEL	9248006 And Up	11442
50 (4-Cyl.)	1980-85	CAN	7143688 And Up	11442
40 (3-Cyl.)	1997-98	USA	OC159200 And Up	11444-ORDER IN ONLY
40 (3-Cyl.)	1997-98	BEL	9973100 And Up	11444-ORDER IN ONLY
50 (3-Cyl.)	1991-95	USA	0D000750-0G589999	11552
50 (3-Cyl.)	1991-95	BEL	9683055-9973099	11552
50 (3-Cyl.)	1998	USA	0G590000 And Up	11444-ORDER IN ONLY
50 (3-Cyl.)	1998	BEL	9973100 And Up	11444-ORDER IN ONLY
55 (3-Cyl.)	1996	USA	0D000750 And Up	11552
55 (3-Cyl.)	1996	BEL	9741042 And Up	11552
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	USA	0D000750 And Up	11552
60 (3-Cyl.) Standard, Non Bigfoot	1991-95	BEL	9683055 AND Up	11552
60 (3-Cyl.) 3 Jaw Rev. Clutch B/F	1991-95	USA	0D000750-0G589999	11550
60 (3-Cyl.) 3 Jaw Rev. Clutch B/F	1991-95	BEL	9683055-9973099	11550
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1991-95	USA	0D000750-0G589999	11555
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1991-95	BEL	9683055-9973099	11555
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1998	USA	590000 And Up	11555
60 (3-Cyl.) 6 Jaw Rev. Clutch B/F	1998	BEL	9973100 And Up	11555
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11550
70 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11550
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11555
70 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11555
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	USA	0A996142 And Up	11550
75 (3-Cyl.) 3 Jaw Rev. Clutch	1990-93	BEL	9483121 And Up	11550
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0A996142 And Up	11555
75 (3-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9483121 And Up	11555
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11550
80 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11550
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	11555
80 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	11555
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	USA	0A996142 And Up	11550
90 (3-Cyl.) 3 Jaw Rev. Clutch	1987	BEL	9483121 And Up	11550
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	USA	0A996142 And Up	11555
90 (3-Cyl.) 6 Jaw Rev. Clutch	1987	BEL	9483121 And Up	11555
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	11556

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Lower Gear Housing Gears Applications				
Model	Year	Country	Serial No. Range	Complete Gear Set
100 (4-Cyl.) 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	11556
100 High Alt 3 Jaw Rev. Clutch	1988-93	USA	0B209468 And Up	11550
100 High Alt 3 Jaw Rev. Clutch	1988-93	BEL	9523034 And Up	11550
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	USA	0B209468 And Up	11557
100 (4-Cyl.) 6 Jaw Rev. Clutch	1988-98	BEL	9523034 And Up	11557
100 High Altitude 6 Jaw Rev. Clutch	1998-93	USA	0B209468 And Up	11555
100 High Altitude 6 Jaw Rev. Clutch	1998-93	BEL	9523034 And Up	11555
115 (4-Cyl.) 3 Jaw Rev. Clutch	1998-93	USA	0C100000 And Up	11556
115 (4-Cyl.) 3 Jaw Rev. Clutch	1998-93	BEL	9559771 And Up	11556
115 High Altitude 3 Jaw Rev. Clutch	1989-93	USA	0C100000 And Up	11550
115 High Altitude 3 Jaw Rev. Clutch	1989-93	BEL	9559771 And Up	11550
115 (4-Cyl.) 6 Jaw Rev. Clutch	1989-93	USA	0C100000 And Up	11557
115 (4-Cyl.) 6 Jaw Rev. Clutch	1989-93	BEL	9559771 And Up	11557
115 High Altitude 6 Jaw Rev. Clutch	1989-93	USA	0C100000 And Up	11555
115 High Altitude 6 Jaw Rev. Clutch	1989-93	BEL	9559771 And Up	11555
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11556
125 (4-Cyl.) 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11556
125 High Altitude 3 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11550
125 High Altitude 3 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11550
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11557
125 (4-Cyl.) 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11557
125 High Altitude 6 Jaw Rev. Clutch	1994-98	USA	0D283222 And Up	11555
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11555
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 And Up	11555
V-135 Std. Rotation, 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	11660
V-135 Counter Rotation, Ratching	1989-90	USA	0C100861-0G437999	N/A
V-135 Std. Rotation, 2:1 Ratio, N/R	1997-04	USA	0G438000 And Up	11660
V-135 Counter Rotation, Non Ratching	1997-04	USA	0G438000 And Up	N/A
V-135 DFI Std. Rotation, 2:1, N/R	1998-04	USA	0G590000 And Up	11660
V-135 Counter Rotation, Non Ratching	1998-04	USA	0G590000 And Up	N/A
V-150 Std. Rotation, 2:1 Ratio, Ratching	1985	USA	6616991-0A904645	11770
V-150 Std. Rotation, 2:1 Ratio, Ratching	1986-88	USA	0A904646-0G437999	11660
V-150 Counter Rotation, 2:1, Ratching	1989-90	USA	0C100861-0G437999	N/A
V-150 (XR4, MAG II) w/ 4-1/4" Dia. Torp	1988-91	USA	0C239553-04303045	N/A
V-150 (XR4, MAG III) w/ 4-1/4" Dia. Torp	1988-91	USA	0D082000-0G437999	11440
V-150 EFI Std. Rotation, 1.87:1, Ratching	1993-95	USA	0D082000-0G437999	11440
V-150 EFI Counter Rotation, 1.87:1, Rat	1993-95	USA	0D082000-0G437999	N/A
V-150 Std. Rotation, 2:1 Ratio, N/R	1996-98	USA	0G438000 And Up	11660
V-150 Counter Rotation, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-150 (XR6, MAG III) Std. Rot 1.87:1 N/R	1996-98	USA	0G438000 And Up	11665
V-150 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-150 EFI Counter Rot., 1.87:1, N/R	1996-98	USA	0G438000 And Up	N/A
V-150 DFI Std. Rot., 1.87:1, Non Ratching	1998	USA	0G590000 And Up	11665



# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER				
Lower Gear Housing Gears Applications				
Model	Year	Country	Serial No. Range	Complete Gear Set
V-175 Std Rot., w/preload pin in d/shaft	1980-81	USA	5393737-6618750.	11770
V-175 Std Rot., w/preload pin in d/shaft	1980-81	AUS	8064250 And Up	11770
V-175 Std Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	11440
V-175 Count Rot., 1.87:1 Ratio, Ratching	1985-88	USA	6618751-0G437999	N/A
V-175 EFI Std. Rot., 1.87:1, Ratching	1991	USA	0D000750-0G437999	11440
V-175 EFI Counter Rot., 1.87:1, Ratching	1991	USA	0D082000-0G437999	N/A
V-175 Std Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-175 Counter Rot., 1.87:1 Ratio, Non Rat	1996-98	USA	0G438000 And Up	N/A
V-175 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-175 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-200 Std. Rot. w/preload pin in driveshaft	1978-79	USA	5393737-6073191	11770
V-200 Std. Rot. w/preload pin in driveshaft	1980-81	AUS	8061595-8065672	11770
V-200 Std. Rot. w/preload pin in driveshaft	1982-84	USA	6073192-6625220	N/A
V-200 Std. Rot., 1.87:1, Ratching	1985-88	USA	6625221-0C291519	11440
V-200 Counter Rot., 1.87:1, Ratching	1989-90	USA	0C100861-0G437999	N/A
V-200 Std. Rot., 1.87:1, Ratching	1991	USA	0C291520-0G437999	11440
V-200 EFI Std. Rot., 1.87:1, Ratching	1989-90	USA	0C100861-0C291519	11440
V-200 EFI Std. Rot., 1.87:1, Ratching	1991	USA	0C291520-0G437999	11440
V-200 EFI Counter Rot., 1.87:1, Ratching	1992-95	USA	0D082000-0G437999	N/A
V-200 DFI Std. Rot., 1.87:1, Ratching	1997-04	USA	0G437999	N/A
V-200 DFI Std. Rot., 1.75:1, Ratching	1997	USA	0G438000 And Up	11700
V-200 DFI Counter Rot., 1.75:1, Ratching	1997	USA	0G386496-0G437999	N/A
V-200 Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-200 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-200 EFI Std. Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	11665
V-200 Counter Rot., 1.87:1, Non Ratching	1996-98	USA	0G438000 And Up	N/A
V-200 DFI Counter Rot., 1.75:1, Non Rat	1997	USA	0G438000 And Up	N/A
200 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	11700
200 (3.0L) Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	11700
225 (3.0L) DFI Std. Rot., 1.75:1 Ratio	1998	USA	0G590000 And Up	11700
225 (3.0 Carb) Sea Pro Std. Rot., 1.62:1	1994-98	USA	0G437999 And Below	N/A
225 (3.0 Carb) Sea Pro Std. Rot., 1.75:1	1994-98	USA	0G437999 And Below	N/A
V-220 Std. Rot., 1.87:1 Ratio	1987-88	USA	B117316 And Up	11440
V-225 Std. Rot., w/ preload pin in D/shaft	1980-81	USA	5628082 And Up	N/A
225 (3.0 Carb) Std. Rot., 1.62:1 Ratio	1994-98	USA	0D280813 And Up	N/A
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	N/A
225 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	11700
225 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	N/A
250 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	11700
250 (3.0L) EFI Std. Rot., 1.75:1 Ratio	1995-98	USA	0G438000 And Up	11700
250 (3.0L) EFI Std. Rot., 1.87:1 Ratio	1995-98	USA	0G438000 And Up	N/A
250 / 275 Std. Rotation	1989-94	USA	C101891 And Up	N/A

# SOUTHSIDE MARINE COMPONENTS

## LOWER GEAR HOUSING GEARS – INLINE 4 (40, 45, 50 HP)

L4 40 HP (1989-Up) <b>OC159200 &amp; Up</b>	L4 45 HP (1986) <b>5531630 &amp; Up</b>
L4 50 HP (1980-86) <b>5531630 &amp; Up</b>	

2.0:1 Ratio (13:26 Teeth)



<b>COMPLETE GEAR SET</b> <ul style="list-style-type: none"><li>- Forward/Pinion/Reverse</li><li>- Forward Gear Bearing<ul style="list-style-type: none"><li>- Pinion Nut</li><li>- Shim Sets</li></ul></li></ul>	<b>Part No: 11442</b>
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## LOWER GEAR HOUSING GEARS – 3-CYLINDER 50, 55, 60 HP

3-Cylinder 50 HP (1991-1995) <b>OD000750-OG589999</b>	3-Cylinder 55 HP (1996) <b>OD000750 &amp; Up</b>
3-Cylinder 60 HP (1991-1995) <b>OD000750 &amp; Up</b>	

1.64:1 Ratio (14:23 Teeth)



<b>COMPLETE GEAR SET</b> <ul style="list-style-type: none"><li>- Forward/Pinion/Reverse</li><li>- Forward Gear Bearing<ul style="list-style-type: none"><li>- Pinion Nut</li><li>- Shim Sets</li></ul></li></ul>	<b>Part No: 11552</b>
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# SOUTHSIDE MARINE COMPONENTS

## LOWER GEAR HOUSING GEARS – 3-CYLINDER 40, 50 HP

3-Cylinder 40 HP (1991-95)  
**OD000750-OG589999**

3-Cylinder 50 HP (1994-00)  
**OG590000 & Up**

1.83:1 Ratio (12:22 Teeth)



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
- Pinion Nut
- Shim Sets

**Part No: 11444**

## LOWER GEAR HOUSING GEARS – 3 & 4-CYLINDER w/ 3 JAW REVERSE CLUTCH

3-Cylinder 60 HP (.85L)  
**OD000750-OG589999 (1991-95)**

3-Cylinder 70, 80 HP (1.40L)  
**OA996142-OC221999 (1987-89)**

3-Cylinder 70, 90 HP (1.4L)  
**OA996142 & Up (1987-98)**

L4 100, 115, 125 HP High Altitude  
**OB209468 & Up**

2.31:1 Ratio (13:30 Teeth)



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
- Pinion Nut
- Shim Sets

**Part No: 11550**

# SOUTHSIDE MARINE COMPONENTS

## LOWER GEAR HOUSING GEARS – 3 & 4-CYLINDER w/ 6 JAW REVERSE CLUTCH

3-Cylinder 60 HP (.85L)  
**OD000750 & Up (1991-Up)**

3-Cylinder 70, 80 HP (1.4L)  
**OA996142-OC221999 (1987-89)**

3-Cylinder 75, 90 HP (1.4L)  
**OA996142 & Up (1987-98)**

L4 100, 115, 125 HP High Altitude  
**OB209468 & Up**

2.31:1 Ratio (13:30 Teeth)



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
  - Pinion Nut
  - Shim Sets

**Part No: 11555**

## LOWER GEAR HOUSING GEARS – INLINE 4 w/ 3 JAW REVERSE CLUTCH

L4 100 HP (1.85L)  
**OB209468-OG760299 (1988-93)**

L4 115 HP (1.85L)  
**OC100000-OG760299 (1989-93)**

L4 125 HP (1.85L)  
**OD283222-OG760299 (1994-98)**

All models use Forward 6 Jaw Ratcheting / Reverse 3 Jaw Non-Ratcheting Style Clutch

2.07:1 Ratio (14:29 Teeth)



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
  - Pinion Nut
  - Shim Sets

**Part No: 11556**

# SOUTHSIDE MARINE COMPONENTS

## LOWER GEAR HOUSING GEARS – INLINE 4 w/ 6 JAW REVERSE CLUTCH

L4 100 HP (1.85L) <b>OB209468 &amp; Up (1988-98)</b>	L4 115 HP (1.85L) 115 EFI (1.75L) 115 Optimax (1.50L) <b>OC100000 &amp; Up (1989-06)</b>
L4 125 HP (1.85L) Classic <b>OD283222 &amp; Up (1994-05)</b>	

All models use Forward Ratcheting / Reverse Ratcheting  
6 Jaw Style Clutch

2.07:1 Ratio (14:29 Teeth)



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
- Pinion Nut
- Shim Sets

**Part No: 11557**

## LOWER GEAR HOUSING GEARS – V6 135, 150 HP

V6 135, 150 HP  
Standard Rotation  
**OA904646-OG437999 (1986-98)**

2:1 Ratio (14:28 Teeth)

Forward Gear Bearing O.D.  
Fits Housings 3.5433" / 90mm  
I.D.



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
- Pinion Nut
- Shim Sets

**Part No: 11660**



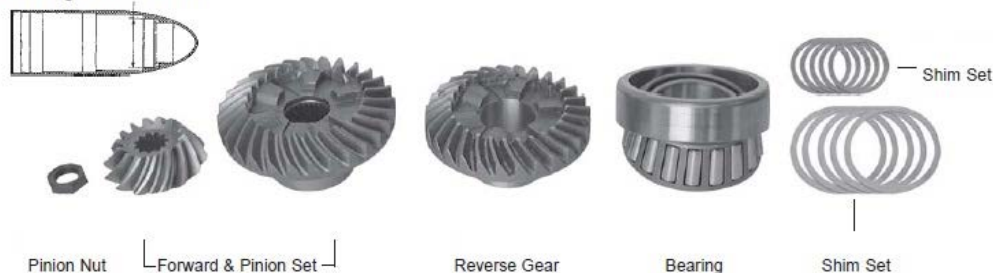
# SOUTHSIDE MARINE COMPONENTS

## LOWER GEAR HOUSING GEARS – V6 150, 175, 200 HP w/o DRIVE SHAFT NUT

V6 150 HP Standard Rotation <b>6616991-OA904645 (1985)</b>	V6 175 HP Standard Rotation <b>5393737-668750 (1980-81)</b>
V6 200 HP Standard Rotation <b>5393737-6073191 (1980-81)</b>	

All Models with Pre-load Pin in Drive Shaft

Forward Gear Bearing O.D.  
Fits Housings 3.5433" / 90mm I.D.



<b>COMPLETE GEAR SET</b> - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	<b>Part No: 11770</b>
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## LOWER GEAR HOUSING GEARS – V6 15 (X4, MAG III), 175, 200 EFI, 220 HP

V6 150 (XR4, MAG III), 150 EFI Standard Rotation <b>OD082000-OG437999 (1993-98)</b>	V6 175, 175 EFI Standard Rotation <b>661875-OG437999 (1985-98)</b>
V6 200, 200 EFI Standard Rotation <b>6625221-OG437999 (1985-98)</b>	V6 220 HP Standard Rotation <b>B117316 and UP (1987-88)</b>

All models use Ratcheting Style Clutch

1.87:1 Ratio (15:28 Teeth)

Forward Gear Bearing O.D.  
Fits Housings 3.5433" / 90mm I.D.



<b>COMPLETE GEAR SET</b> - Forward/Pinion/Reverse - Forward Gear Bearing - Pinion Nut - Shim Sets	<b>Part No: 11440</b>
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# SOUTHSIDE MARINE COMPONENTS

## LOWER GEAR HOUSING GEARS – V6 150 (XR6, MAG III), 150 EFI, 150 DFI, 175 HP

V6 150 (XR6, MAG III) 150 EFI Standard Rotation <b>OG438000 &amp; Up (1996-Up)</b>	V6 150 DFI Standard Rotation <b>OG590000 &amp; Up (1998-Up)</b>
V6 175, 175 EFI Standard Rotation <b>OG438000 &amp; Up (1996-98)</b>	

All Models use Non-Ratcheting Style Clutch

1.87:1 Ratio (15:28 Teeth)

Forward Gear Bearing O.D.  
Fits Housings 3.265" / 82.93mm I.D.



### COMPLETE GEAR SET

- Forward/Pinion/Reverse
- Forward Gear Bearing
  - Pinion Nut
  - Shim Sets

**Part No: 11665**

# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE					
SHIFT COMPONENTS APPLICATIONS					
Model	Year	Country	Serial No. Range	Clutch/Cam Follower Kit	Clutch Dog
40 (4-Cyl)	1989-Up	USA	OC159200 and Up	N/A	N/A
40 (4-Cyl)	1989-Up	BEL	9570790 and Up	N/A	N/A
45 (4-Cyl)	1986	USA	5531630 and Up	N/A	N/A
45 (4-Cyl)	1986	AUS	8063985 and Up	N/A	N/A
45 (4-Cyl)	1986	BEL	9248006 and Up	N/A	N/A
45 (4-Cyl)	1986	CAN	7143688 and Up	N/A	N/A
50 (4-Cyl)	1980-85	USA	5531630 and Up	N/A	N/A
50 (4-Cyl)	1980-85	AUS	8063985 and Up	N/A	N/A
50 (4-Cyl)	1980-85	BEL	9248006 and Up	N/A	N/A
50 (4-Cyl)	1980-85	CAN	7143688 and Up	N/A	N/A
40 (3-Cyl)	1997-98	USA	0G531301 and Up	N/A	N/A
40 (3-Cyl)	1997-98	BEL	9973110 and Up	N/A	N/A
50 (3-Cyl)	1991-95	USA	0D000750-0G589999	N/A	52-850048T
50 (3-Cyl)	1991-95	BEL	9683055-9973099	N/A	52-850048T
50 (3-Cyl)	1998	USA	0G590000 and Up	N/A	N/A
50 (3-Cyl)	1998	BEL	9973100 and Up	N/A	N/A
55 (3-Cyl)	1996	USA	0D000750 and Up	N/A	52-850048T
55 (3-Cyl)	1996	BEL	9741042 and Up	N/A	52-850048T
60 (3-Cyl) Standard, No Bigfoot	1995-95	USA	0D000750 and Up	N/A	52-850048T
60 (3-Cyl) Standard, No Bigfoot	1991-95	BEL	9683055 and Up	N/A	52-850048T
60 (3-Cyl) 3 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	52-803488T1	N/A
60 (3-Cyl) 3 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	52-803488T1	N/A
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1991-95	USA	0D000750-0G589999	52-803489T1	52-850048T
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1991-95	BEL	9683055-9973099	52-803489T1	52-850048T
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1988	USA	590000 and Up	52-803489T1	52-850048T
60 (3-Cyl) 6 Jaw Rev. Clutch Bigfoot	1988	BEL	9973100 and Up	52-803489T1	52-850048T
70 (3-Cyl) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803488T1	N/A
70 (3-Cyl) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803488T1	N/A
70 (3-Cyl) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803489T1	52-850048T
70 (3-Cyl) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803489T1	52-850048T
75 (3-Cyl) 3 Jaw Rev. Clutch	1990-93	USA	0A996142 and Up	52-803488T1	N/A
75 (3-Cyl) 3 Jaw Rev. Clutch	1990-93	BEL	9483121 and Up	52-803488T1	N/A
75 (3-Cyl) 6 Jaw Rev. Clutch	1994-98	USA	0A996142 and Up	52-803489T1	52-850048T
75 (3-Cyl) 6 Jaw Rev. Clutch	1994-98	BEL	9483121 and Up	52-803489T1	52-850048T
80 (3-Cyl) 3 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803488T1	N/A
80 (3-Cyl) 3 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803488T1	N/A
80 (3-Cyl) 6 Jaw Rev. Clutch	1987	USA	0A996142-0C221999	52-803489T1	52-850048T
80 (3-Cyl) 6 Jaw Rev. Clutch	1987	BEL	9483121-9589038	52-803489T1	52-850048T
90 (3-Cyl) 3 Jaw Rev. Clutch	1987	USA	0A996142 and Up	52-803488T1	N/A
90 (3-Cyl) 3 Jaw Rev. Clutch	1987	BEL	9483121 and Up	52-803488T1	N/A
90 (3-Cyl) 6 Jaw Rev. Clutch	1987	USA	0C996142 and Up	52-803489T1	52-850048T
90 (3-Cyl) 6 Jaw Rev. Clutch	1987	BEL	9483121 and Up	52-803489T1	52-850048T
100 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803488T1	N/A
100 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803488T1	N/A
100 High Altitude 3 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803488T1	N/A
100 High Altitude 3 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803488T1	N/A
100 (4-Cyl) 6 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803489T1	52-850048T
100 (4-Cyl) 6 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803489T1	52-850048T
100 High Altitude 6 Jaw Rev. Clutch	1988-93	USA	0B209468 and Up	52-803489T1	52-850048T
100 High Altitude 6 Jaw Rev. Clutch	1988-93	BEL	9523034 and Up	52-803489T1	52-850048T
115 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	USA	0C100000 and Up	52-803488T1	N/A
115 (4-Cyl) 3 Jaw Rev. Clutch	1988-93	BEL	9559771 and Up	52-803488T1	N/A
115 High Altitude 3 Jaw Rev. Clutch	1989-93	USA	0C100000 and Up	52-803488T1	N/A
115 High Altitude 3 Jaw Rev. Clutch	1989-93	BEL	9559771 and Up	52-803488T1	N/A
115 (4-Cyl) 6 Jaw Rev. Clutch	1989-93	USA	0C100000 and Up	52-803489T1	52-850048T
115 (4-Cyl) 6 Jaw Rev. Clutch	1989-93	BEL	9559771 and Up	52-803489T1	52-850048T
115 High Altitude 6 Jaw Rev. Clutch	1989-93	USA	0C100000 and Up	52-803489T1	52-850048T
115 High Altitude 6 Jaw Rev. Clutch	1989-93	BEL	9559771 and Up	52-803489T1	52-850048T
125 (4-Cyl) 3 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803488T1	N/A
125 (4-Cyl) 3 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803488T1	N/A
125 High Altitude 3 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803488T1	N/A
125 High Altitude 3 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803488T1	N/A
125 (4-Cyl) 6 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803489T1	52-850048T























# SOUTHSIDE MARINE COMPONENTS

MERCURY / MARINER / FORCE					
SHIFT COMPONENTS APPLICATIONS					
Model	Year	Country	Serial No. Range	Clutch/Cam Follower Kit	Clutch Dog
125 (4-Cyl) 6 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803489T1	52-850048T
125 High Altitude 6 Jaw Rev. Clutch	1994-98	USA	0D283222 and Up	52-803489T1	52-850048T
125 High Altitude 6 Jaw Rev. Clutch	1994-98	BEL	9793577 and Up	52-803489T1	52-850048T
V-135 Std. Rotation 2:1 Ratio, Ratcheting	1986-88	USA	0A904646-0G437999	N/A	N/A
V-135 Counter Rotation, Ratcheting	1989-90	USA	0C100861-0G437999	N/A	N/A
V-135 Std. Rotation, 2:1 Ratio, Non-Ratcheting	1997-04	USA	0G438000 and Up	N/A	52-859340T
V-135 Counter Rotation, Non-Ratcheting	1997-04	USA	0G438000 and Up	N/A	52-859340T
V-135 DFI Std. Rotation, 2:1, Non-Ratcheting	1998-04	USA	0G590000 and Up	N/A	52-859340T
V-135 DFI Counter Rotation, 2:1, Ratcheting	1998-04	USA	0G590000 and Up	N/A	52-859340T
V-150 Std. Rotation, 2:1 Ratio Ratcheting	1985	USA	6616991-0A904645	N/A	N/A
V-150 Std. Rotation, 2:1 Ratio Ratcheting	1986-88	USA	0A904646-0G437999	N/A	N/A
V-150 Counter Rotation, 2:1 Ratio Ratcheting	1989-90	USA	0C100861-0G437999	N/A	N/A
V-150 (XR4, MAG II) w/ 4-1/4 "Dia. Torpedo	1988-91	USA	0C239553-04303045	52-803488T1	52-822539T
V-150 (XR4, MAG II) w/ 4-1/4 "Dia. Torpedo	1988-91	USA	0D082000-0G437999	N/A	N/A
V-150 EFI Std. Rotation, 1.87:1, Ratcheting	1993-95	USA	0D082000-0G437999	N/A	N/A
V-150 EFI Counter Rotation, 1.87:1, Ratcheting	1993-95	USA	0D082000-0G437999	N/A	N/A
V-150 Std. Rotation, 2:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 Counter Rotation, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 (XR6, MAG III) Std. Rot, 1.87:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 EFI Std. Rot, 1.87:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 EFI Counter Rot, 1.87:1 Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-150 DFI Std. Rot, 1.87:1, Ratcheting	1998	USA	0G438000 and Up	N/A	52-859340T
V-150 DFI Counter Rot, 1.87:1 Non-Ratcheting	1998	USA	0G438000 and Up	N/A	52-859340T
V-175 Std. Rot w/ pre-load pin in drive shaft	1980-81	USA	5393737-6618750	N/A	N/A
V-175 Std. Rot w/ pre-load pin in drive shaft	1980-81	USA	8064250 and Up	N/A	N/A
V-175 Std. Rot, 1.87:1, Ratcheting	1985-88	USA	6618751-0G437999	N/A	N/A
V-175 Counter Rot, 1.87:1, Ratcheting	1985-88	USA	6618751-0G437999	N/A	N/A
V-175 EFI Std. Rot, 1.87:1, Ratcheting	1991	USA	0D000750-0G437999	N/A	N/A
V-175 EFI Counter Rot, 1.87:1, Ratcheting	1991	USA	0D082000-0G437999	N/A	N/A
V-175 Std. Rot 1.87:1, Ratcheting	1996-98	USA	0G438000 and Up	N/A	N/A
V-175 Std. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-175 EFI Std. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-175 Counter Rot, 1.87:1 Ratio Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 Std. Rot w/ pre-load pin in drive shaft	1978-79	USA	5393737-6073191	N/A	N/A
V-200 Std. Rot w/ pre-load pin in drive shaft	1980-81	USA	8061595-8065672	N/A	N/A
V-200 Std. Rot w/ pre-load pin in drive shaft	1982-84	USA	6073192-6625220	N/A	N/A
V-200 Std. Rot, 1.87:1, Ratcheting	1985-88	USA	6625221-0C291519	N/A	N/A
V-200 Counter Rot, 1.87:1, Ratcheting	1989-90	USA	0C100861-0G437999	N/A	N/A
V-200 Std. Rot, 1.87:1, Ratcheting	1991	USA	0C291520-0G437999	N/A	N/A
V-200 EFI Std. Rot, 1.87:1, Ratcheting	1989-90	USA	0C100861-0C291519	N/A	N/A
V-200 EFI Std. Rot, 1.87:1, Ratcheting	1991	USA	0C291520-0G437999	N/A	N/A
V-200 EFI Counter Rot, 1.87:1, Ratcheting	1992-95	USA	0D082000-0G437999	N/A	N/A
V-200 DFI Std. Rot, 1.85:1, Ratcheting	1997-04	USA	0G437999	N/A	N/A
V-200 DFI Std. Rot, 1.75:1, Non-Ratcheting	1997	USA	0G438000 and Up	N/A	N/A
V-200 DFI Counter Rot, 1.75:1, Non-Ratcheting	1997	USA	0G386496-0G437999	N/A	52-859340T
V-200 Std. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	N/A
V-200 Counter Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 EFI STD. Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 Counter Rot, 1.87:1, Non-Ratcheting	1996-98	USA	0G438000 and Up	N/A	52-859340T
V-200 DFI Counter Rot, 1.75:1, Non-Ratcheting	1997	USA	0G438000 and Up	N/A	52-859340T
200 (3.0L) DFI Std. Rot, 175:1 Ratio	1998	USA	0G590000 and Up	-	52-859340T
200 (3.0L) Std. Rot, 175:1 Ratio	1998	USA	0G590000 and Up	-	52-859340T
225 (3.0L) DFI Std. Rot 1.75:1 Ratio	1998	USA	0G590000 and Up	-	52-859340T
225 (3.0 Carb) Sea Pro Std. Rot 1.72:1	1994-98	USA	0G437999 and Below	-	52-859340T
225 (3.0 Carb) Sea Pro Std. Rot 1.75:1	1987-88	USA	0G437999 and Below	-	52-859340T
V-220 Std. Rot, 1.87:1 Ratio	1987-88	USA	B117316 and Up	-	52-859340T
V-225 Std. Rot, w/ Pre-load pin in drive shaft	1980-81	USA	5628028 and Up	-	52-859340T
225 (3.0 Carb) EFI Std. 1.62:1 Ratio	1994-98	USA	0D280813 and Up	-	52-859340T
225 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0D129222-0G437999	-	52-859340T
225 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
225 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
250 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G129222-0G437999	-	52-859340T
250 (3.0) EFI Std. 1.75:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
250 (3.0) EFI Std. 1.87:1 Ratio	1995-98	USA	0G438000 and Up	-	52-859340T
250/275 Std. Rotation	1989-94	USA	C101891 and Up	-	52-859340T

# SOUTHSIDE MARINE COMPONENTS

SHIFT SHAFT PIN    Part No: 17-16179			
SHIFT COMPONENTS – 35-70 HP (2, 3 & 4-CYL.)			
 SHIFT CAM Part No: 76039-4	 OIL SEAL Part No: 26-816464-1	 BUSHING ASSEMBLY Part No: 23-77631A2	 O-RING Part No: 25-25439
SHIFT COMPONENTS – 50, 55, 60 HP (3-CYL.)			
 SPRING Part No: 24-30893	 CLUTCH DOG Part No: 52-850048T	 OIL SEAL Part No: 26-816464-1	 SHIFT CAM Part No: 76039-4
SHIFT COMPONENTS – 55, 60-125 HP (3 & 4-CYL.)			
 SPRING Part No: 24-30893	 CROSS PIN Part No: 17-30632	 SPRING 3 JAW Part No: 24-30622	 OIL SEAL Part No: 26-816464-1
 CLUTCH DOG 3 JAW Part No: 52-822539T	 CLUTCH DOG 6 JAW Part No: 52-850048T	 CAM FOLLOWER KIT Part No: 850315A1	 SHIFT CAM 3 JAW Part No: 76039-4
 SHIFT CAM 6 JAW Part No: 850307	 CLUTCH & CAM FOLLOWER KIT 6 JAW Part No: 52-803489T1		 CLUTCH & CAM FOLLOWER KIT 3 JAW Part No: 52-803488T1
SHIFT COMPONENTS – L4, L6 & V6			
 SPRING Part No: 24-30893	 CLUTCH DOG Part No: 52-853594T	 CLUTCH DOG Part No: 52-822539T	
 OIL SEAL Part No: 26-816464-1	 BUSHING ASSEMBLY Part No: 23-77631A2	 CROSS PIN Part No: 17-30632	

# SOUTHSIDE MARINE COMPONENTS

SHIFT COMPONENTS – V6 (3.0L)				
 SPRING Part No: 24-30893	 CROSS PIN Part No: 17-30632	 CLUTCH DOG Part No: 52-853594T		
 CLUTCH DOG Part No: 52-859340T		 OIL SEAL Part No: 26-816464-1		
DRIVE SHAFT COMPONENTS				
Alpha Gearcase for L4, L6 & V6 (65-225 HP)		Late Alpha Gearcase for V6 3.0L		
RETAINING NUT Part No: 824519-1		RETAINING NUT Part No: 824519-1		
BEARING Part No: 31-36387A1		BEARING Part No: 31-36387A1		
PINION BEARING Part No: 387817		PINION BEARING Part No: 387817		
WASHER Part No: 12-92721		WASHER Part No: 12-92721		
PINION NUT Part No: 11-35921		PINION NUT Part No: 11-35921		
DRIVE SHAFT COMPONENTS				
Pre-Load Pin Type Drive Shaft	Retaining Nut Type Drive Shaft		Non-Retaining Nut Type Drive Shaft	
 PINION NUT Part No: 313339	BEARING Part No: 31-77420A1		BEARING Part No: 31-42677A1	
	SHIM SET Part No: 15-812769A1		SHIM SET Part No: 15-44492A1	
	PINION NUT Part No: 313339		PINION NUT Part No: 11-35921	























# SOUTHSIDE MARINE COMPONENTS

PROP SHAFT COMPONENTS – 25, 30, 40, 50 HP (2 & 3-CYL.)			
Late Small Gearcase			
 <p>PROP SHAFT BEARING Part No: 31-21700</p>	 <p>REVERSE GEAR BEARING Part No: 30-20839T</p>	 <p>FORWARD GEAR INSIDE BEARING Part No: 31-41326</p>	 <p>FORWARD GEAR OUTSIDE BEARING Part No: 31-99328A1</p>
 <p>TAPERED ROLLER BEARING 4 Stroke, 40 hp 3 cyl 40-60 hp 4 cyl Part No: 31-812767A1</p>	 <p>PROP SHAFT OUTER SEAL Part No: 26-69189</p>	 <p>PROP SHAFT INNER SEAL Replaces: 321453, 321830 Part No: 26-69188</p>	 <p>O-RING FOR BEARING CARRIER Replaces: 25-20863, 307082 Part No: 25-815460</p>
PROP SHAFT COMPONENTS – 35-70 HP (2, 3 & 4-CYL.)			
Small Gearcase			
 <p>PROP SHAFT BEARING Part No: 31-21700</p>	 <p>REVERSE GEAR BEARING Part No: 30-20839T</p>	 <p>FORWARD GEAR OUTSIDE BEARING Part No: 31-21739</p>	 <p>FORWARD GEAR OUTSIDE BEARING Part No: 31-21739</p>
 <p>FORWARD GEAR OUTSIDE BEARING Part No: 31-38356A1</p>	 <p>PROP SHAFT OUTER SEAL Part No: 26-69189</p>	 <p>PROP SHAFT INNER SEAL Part No: 26-69188</p>	 <p>O-RING FOR BEARING CARRIER Part No: 25-31986</p>



# SOUTHSIDE MARINE COMPONENTS

PROP SHAFT COMPONENTS – 50, 55, 60 HP (3-CYL.)			
Late Small Gearcase (3.44in/87.38mm Torpedo Dia.)			
			
PROP SHAFT BEARING Part No: 31-21700	REVERSE GEAR BEARING Part No: 30-20839T	FORWARD GEAR INSIDE BEARING Part No: 31-21739	TAPERED ROLLER BEARING Part No: 31-812767A1
			
FORWARD GEAR OUTSIDE BEARING Part No: 31-30894A1	SHIM SET Part No: 15-812770A1		PROP SHAFT OUTER SEAL Part No: 26-69189
			
PROP SHAFT INNER SEAL Part No: 26-69188		O-RING FOR BEARING CARRIER Replaces: 25-20863 Part No: 25-815460	
PROP SHAFT COMPONENTS – 55, 60-125 HP (3-4 CYL)			
Late Large Gearcase (4.25in/107.95mm Torpedo Dia.) Bigfoot			
			
PROP SHAFT BEARING Part No: 31-30956	THRUST WASHER REVERSE GEAR Part No: 12-12577	THRUST BEARING REVERSE GEAR Part No: 31-12576	FORWARD GEAR INSIDE BEARING Part No: 31-30895
			
SHIM SET Part No: 15-44491A1	PROP SHAFT OUTER SEAL Part No: 26-70081	PROP SHAFT INNER SEAL Replaces: 26-14077, 26-70080 Part No: 26-76868	BEARING CARRIER W/ BEARINGS & SEALS Part No: 12596T2
			
REVERSE GEAR BEARING Part No: 31-12578T	FORWARD GEAR OUTSIDE BEARING Part No: 31-30894A1		O-RING FOR BEARING CARRIER Part No: 25-97386

# SOUTHSIDE MARINE COMPONENTS













## PROP SHAFT COMPONENTS – L4, L6 & V6 (65-225 HP)

Late Alpha Gearcase (4.75in/120.6mm Torpedo Dia.)

			
PROP SHAFT BEARING Replaces: 387247 <b>Part No: 31-30956T</b>	REVERSE GEAR BEARING <b>Part No: 30-88957T</b>	FORWARD GEAR INSIDE BEARING Replaces: 31-54928 <b>Part No: 382343</b>	FORWARD GEAR INSIDE BEARING <b>Part No: 31-73363T</b>
			
FORWARD GEAR INSIDE BEARING <b>Part No: 31-30895</b>	FORWARD GEAR OUTSIDE BEARING <b>Part No: 31-30894A1</b>	FORWARD GEAR OUTSIDE BEARING <b>Part No: 31-78172A1</b>	SHIM SET <b>Part No: 15-47397A1</b>
			
PROP SHAFT OUTER SEAL <b>Part No: 26-12224</b>	PROP SHAFT INNER SEAL Replaces: 26-14077,26-70080 <b>Part No: 26-76868</b>	O-RING FOR BEARING CARRIER Replaces: 25-31534 <b>Part No: 25-896524</b>	

## PROP SHAFT COMPONENTS – V6 3.0L (200 DFI, 225 CARB, 225 & 250 EFI)

Late 3.0L Alpha Gen II Gearcase

			
PROP SHAFT BEARING <b>Part No: 31-30956</b>	REVERSE GEAR BEARING <b>Part No: 30-88957T</b>	THRUST RING <b>Part No: 68100-1</b>	FORWARD GEAR INSIDE BEARING <b>Part No: 31-30895</b>
			
FORWARD GEAR OUTSIDE BEARING (For 1.65:1 Ratio) <b>Part No: 31-35928A1</b>	FORWARD GEAR OUTSIDE BEARING (For 1.62:1 Ratio) <b>Part No: 31-828439A2</b>	FORWARD GEAR OUTSIDE BEARING (For 1.75:1 Ratio) <b>Part No: 31-30894A1</b>	SHIM SET <b>Part No: 15-47397A1</b>
			
SHIM SET <b>Part No: 15-44491A1</b>	PROP SHAFT OUTER SEAL <b>Part No: 26-12224</b>	PROP SHAFT INNER SEAL Replaces: 26-14077,26-70080 <b>Part No: 26-76868</b>	O-RING FOR BEARING CARRIER <b>Part No: 25-896524</b>


# SOUTHSIDE MARINE COMPONENTS

MODEL	YEAR	THRUST WASHER	SPACER	TAB WASHER	NUT
6-15 HP HALF LENGTH SPINE	1984-UP	42037-1	23-42091-1		11-40140
6-15 HP FULL LENGTH SPLINE	1984-UP	821932	23-42091-1		11-40140
6-15 HP ALL MODELS	1994-UP	821932-1	23-42091-1		11-40140
10 HP, XR10, MAG 10, SEA PRO 10	1990-93	42037	23-42091-1		11-40140
ALL USA 18-25 HP	1980-UP	858498		14-76281	11-88228
18-25 HP THE OTHERS	1980-UP	858498			11-40119-12
25, 30, 40, 45, 50, 60 HP (4 STROKE)	1998-UP	73345A1		14-76281	11-69578A1
30, 40 HP (2 CYL)	1994-UP	73345A1		14-76281	11-69578A1
40 HP (3 CYL)	1997-UP	73345A1		14-76281	11-69578A1
40 HP (4 CYL)	1989-UP	73345A1		14-76281	11-69578A1
50-60 HP (3 CYL)	1991-UP	73345A1		14-76281	11-69578A1
40, 50 HP (FORCE)	1995-99	73345A1		14-76281	11-69578A1
70 HP (FORCE)	1991-95	73345A1		14-76281	11-69578A1
75 HP (FORCE)	1986-98	73345A1		14-76281	11-69578A1
60 HP SEA PRO, MARATHON, BIGFOOT	1987-UP	1319A1		14-816629	11-827614
75-125 HP	1987-UP	1319A1		14-816629	11-827614
90, 120 HP (FORCE)	1995-UP	1319A1		14-816629	11-827614
135-275 HP (V6)	ALL	12-835467Q1		14-816629	11-827614






## RECIEVER FOR 135-275hp V6 Part No: 12-31211A2

PROP HARDWARE – 6-15 HP (1 & 2-CYL.)		
 <p>PROP NUT Replaces: 11-13914 <b>Part No: 11-40140</b></p>	 <p>SPACER <b>Part No: 23-42091-1</b></p>	 <p>THRUST WASHER <b>Part No: 42037</b></p>
 <p>THRUST WASHER <b>Part No: 821932</b></p>	 <p>THRUST WASHER <b>Part No: 821932-1</b></p>	 <p>THRUST WASHER <b>Part No: 42037-1</b></p>

# SOUTHSIDE MARINE COMPONENTS

PROP HARDWARE – 18-25 HP (2-CYL.)			
			
PROP NUT Part No: 11-40119-12	PROP NUT Part No: 11-88228	THRUST WASHER Part No: 858498	TAB WASHER Part No: 14-76281
PROP HARDWARE – 30-75 HP (2, 3 & L4-CYL.)			
			
PROP NUT Part No: 11-69578A1	TAB WASHER Part No: 14-76281	THRUST WASHER Part No: 73345A1	
PROP HARDWARE – 60-120 HP (INLINE 4-CYL)			
			
TAB WASHER Part No: 14-816629		THRUST WASHER Part No: 13191A1	
PROP HARDWARE – 70-275 HP (L4 & V6)			
			
THRUST WASHER Brass or Stainless Steel Part No: 12-835467Q1	Prop Nut Part No: 11-827614	TAB WASHER Part No: 14-816629	TAB WASHER RECIEVER Part No: 12-31211A2

## STAINLESS STEEL TILT TUBES

 <p>7/8" O.D. x 12 1/2 "</p> <p>(USES SLN-1 AND SLN-3 NUTS)</p> <p><b>Part No: STT-1</b></p>		 <p>1.035" O.D. x 12-1/8"</p> <p>(USES SLN-1 AND SLN-2 NUTS)</p> <p><b>Part No: STT-3</b></p>	
			
7/8" x 14 Pitch Stainless Steel Lock Nut <b>Part No: SLN-1</b>	1.0" x 14 Pitch Stainless Steel Jam Nut <b>Part No: SLN-2</b>	7/8" x 14 Pitch Stainless Steel Jam Nut <b>Part No: SLN-3</b>	

## CHRYSLER / FORCE

### Table of Contents

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# SOUTHSIDE MARINE COMPONENTS

## CHRYSLER PISTON KITS AND RINGS

MODEL	CYL.	BORE	PART NUMBER	SIZE	RING NUMBER	RING SIZE
115 HP 77-82	4	3.375"	100-205K	Std	200-210	Std.
			100-205-05K	.020"	200-210-05	.020"
			100-205-06K	.030"	200-210-06	.030"
140 HP 78-84	4	3.375"	100-205K	Std.	200-210	Std.
			100-205-05K	.020"	200-210-05	.020"
			100-205-06K	.030"	200-210-06	.030"

	<p><b>Wrist Pin 17.5mm Bottom Guided Piston Kits</b></p> <p>100-205K</p> <p>100-205-05K</p> <p>100-205-06K</p>		<p><b>Wrist Pin 19.5mm Top Guided Piston Kits</b></p> <p>100-210K</p> <p>100-210-05K</p> <p>100-210-06K</p>
--	--	---	---

## FORCE PISTON KITS AND RINGS

MODEL	CYL.	BORE	PART NUMBER	SIZE	RING NUMBER	RING SIZE
40 HP 92-95	2	3.375"	100-205K	Std.	200-210	Std.
50 HP 92-95	2		100-205-05K	.020"	200-210-05	.020"
70 HP 91-95	3		100-205-06K	.030"	200-210-06	.030"
90 HP 91-94	3					
40 HP 96-97	2	3.375"	100-210K	Std.	200-210	Std.
50 HP 96-98	2		100-210-05K	.020"	200-210-05	.020"
75 HP 96-98	3		100-210-06K	.030"	200-210-06	.030"
90 HP 96-98	3					
120 HP 96-98	4					
120 HP 90-94	4	3.375"	100-205K	Std.	200-210	Std.
150 HP 89-94	5		100-205-05K	.020"	200-210-05	.020"
			100-205-06K	.030"	200-210-06	.030"



# SOUTHSIDE MARINE COMPONENTS

CHRYSLER / FORCE BEARINGS						
HP	Year	Cyl.	Lower Main Bearing	Complete Centre Main Bearing	Centre Main Split Caged	Centre Main Outer Race
40 - 50	96 & Up	2	N/A	N/A	N/A	N/A
45		2	N/A	N/A	N/A	N/A
50	1981 - 87	2	N/A	N/A	N/A	N/A
55	1972 - 76	2	N/A	N/A	N/A	N/A
70	1970 - 96	3	31-818050T4	321K	378252	310433
75	1974 - 83	3	31-818050T4	321K	378252	310433
75	1996 - 99	3	31-818050T4	321K	378252	310433
85	1973 - 88	3	31-818050T4	321K	378252	310433
90	1974 - 95	3	31-818050T4	321K	378252	310433
90	1996 - 99	3	31-818050T4	321K	378252	310433
100	1979 - 81 / 83	4	31-818050T4	321K	378252	310433
105	1972 - 78 / 83	4	31-818050T4	321K	378252	310433
115	1977 - 83	4	31-818050T4	321K	378252	310433
120	1971 - 95	4	31-818050T4	321K	378252	310433
120	1996 - 99	4	31-818050T4	321K	378252	310433
125	1983 - 88	4	31-818050T4	321K	378252	310433
130	1972	4	31-818050T4	321K	378252	310433
135	1974 - 77	4	31-818050T4	321K	378252	310433
140	1978 - 83	4	31-818050T4	321K	378252	310433
150	1990 - 94	5	31-818050T4	321K	378252	310433
HP	Year	Cyl.	Upper Main Bearing	Lower Rod Split Caged	Lower Rod Needles Only	Upper Rod Needles
40 - 50	96 & Up	2	30-64424	388344	31-62596A1	29-47270
45		2	N/A	31-62596A2	31-62596A1	010-134-26
50	1981 - 87	2	30-63742	31-62596A2	31-62596A1	010-134-26
55	1972 - 76	2	N/A	31-62596A2	31-62596A1	010-134-26
70	1970 - 96	3	30-64424	31-62596A2	31-62596A1	010-134-26
75	1974 - 83	3	30-64424	31-62596A2	31-62596A1	010-134-26
75	1996 - 99	3	30-64424	388344	31-62596A1	29-47270
85	1973 - 88	3	30-64424	31-62596A2	31-62596A1	010-134-26
90	1974 - 95	3	30-64424	31-62596A2	31-62596A1	010-134-26
90	1996 - 99	3	30-64424	388344	31-62596A1	29-47270
100	1979 - 81 / 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
105	1972 - 78 / 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
115	1977 - 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
120	1971 - 95	4	30-64424	31-62596A2	31-62596A1	010-134-26
120	1996 - 99	4	30-64424	388344	31-62596A1	29-47270
125	1983 - 88	4	30-64424	31-62596A2	31-62596A1	010-134-26
130	1972	4	30-64424	31-62596A2	31-62596A1	010-134-26
135	1974 - 77	4	30-64424	31-62596A2	31-62596A1	010-134-26
140	1978 - 83	4	30-64424	31-62596A2	31-62596A1	010-134-26
50	1990 - 94	5	30-64424	31-62596A2	31-62596A1	010-134-26

# SOUTHSIDE MARINE COMPONENTS



Upper Rod Bearing Needles  
**Part No: 29-47270**



Upper Rod Bearing  
(Includes Needles & Washers)  
**Part No: 010-134-26**



Lower Rod Bearing  
(Includes Needles only)  
**Part No: 31-62596A1**



Lower Rod Bearing Halves  
Replaces: 31-17514A2  
**Part No: 388344**



Lower Rod Bearing  
(Includes Needles & Retainers)  
**Part No: 31-62596A2**



Upper Main Bearing  
**Part No: 30-64424**



Upper Main Bearing  
**Part No: 30-63742**



Centre Main Outer Race  
**Part No: 310433**



Centre Rollers Only  
Replaces: 31-67445  
**Part No: 378252**



Centre Main Bearing  
**Part No: 321K**



Lower Main Bearing  
**Part No: 31-818050T4**



Upper/Lower Crank Seal  
75/90/120HP  
**Part No: 26-828627**

Casting Number:  
640-856585



Conrod  
Top Guided  
1996-Up 40-120 HP  
**Part No: 640-9612A7**

# SOUTHSIDE MARINE COMPONENTS



Force Bendix 13 Tooth  
40-50hp 92-95  
**Part No: DV397**



Rod Bolt  
Fits Force 40-150 HP  
**Part No: 10-91012**



Solenoid  
**Part No: 89-817109A3**



Solenoid  
**Part No: 25661**

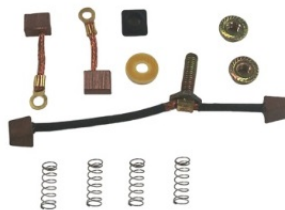
Starter Bendix **Part No: DV393**



**Starter Motor**  
9 Tooth 70-150HP  
**VARIOUS MOTORS** 1966-1994  
Replaces: 480955,490955,F616955  
50-819085/1/T1, 50-853869T,  
50-853869, 50-F616955-1,  
50-898265002  
**Part No: 5393**



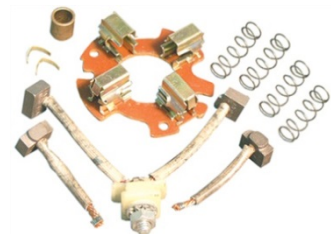
Battery stud exits the  
bottom of starter  
**Starter Motor**  
13 Tooth 40-50HP 1996-1999  
Replaces: 50-820193, 50-820193T1,  
50-820193-1, 50-820193003  
**Part No: 5394**



**Brush Kit**  
Includes Replacement brush kit.  
Fits most permanent magnet  
outboard starters  
**Part No: 385952**



**Prestolite Repair Kit**  
2-brush outboard starters  
**Part No: SR102**



**Prestolite Repair Kit**  
4-brush outboard starters  
**Part No: SR104**



Replacement brushes for  
most small outboards  
**Part No: BK899**



Universal Brush Loading Tool  
**Part No: SR107**



Starter Motor Brush Holder  
**Part No: 61787**

# SOUTHSIDE MARINE COMPONENTS



**Trim Motor**  
Bullet Connector Terminal  
Ends Motor Only  
**Part No: 827675A1**

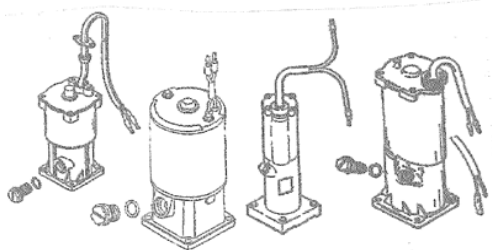


**Motor and Reservoir**  
Only 3 Wire (No Pump)  
Replaces: 449541-1,  
455541 **Part No: 382715**



**Wiring Harness ONLY**  
With 2 relays  
Converts 2 Wire Trim motors for  
use on older 3 wire systems  
**Part No: 8268**

If your trim motor looks like this:



**Use API PT496 For 2 Wires**  
**Use API PT495 For 3 Wires**



**Universal Trim Box**  
Wiring Harness & 2 Relays  
**Part No: 8268K**



**Trim Motor**  
2 Wire  
Replaces: 819479A1,  
819480A1  
**Part No: API PT 496**



**Trim Motor**  
3 Wire  
**Part No: API PT 495**



**FILL CAP KIT**  
**PART NO: TAK276**



**Power Trim Relay**  
3, 4, 6 Cyl 1982 & Later  
**Part No: 584416**



**Universal T/T Switch**  
Dash Mounted  
**Part No: 174652**



**Late Model Trim Relay**  
**Part No: 828151**



**CDM Spark Plug**  
Wire Kit (6 Wires)  
**Part No: 815358A1 KIT**



**Spark Plug Boot Kit**  
**Part No: 663-82370-01**

**Spark Plug Wire**  
Sold Per Metre  
**Part No: 510883**

# SOUTHSIDE MARINE COMPONENTS

## FORCE ELECTRICAL APPLICATION GUIDE

HP	YEAR	Model Ser. Range	Ignition	Stator	Rectifier / Regulator	Coil
40	92-95	1992-C	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
40	92-95	0E000001-0E138599	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
40	96-99	0E138600-0E369299	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	In CD
50	92-95	0E009500-0E138599	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
50	96-97	0E138600-0E283999	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	In CD
50	92	0E000001-0E009499	18495A5	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
70	91-92	E000001-E009499	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
70	93-95	E009500-E138599	18495A12	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
75	96-99	E138600-0E369299	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	In CD
90	91	L Drive B & D	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	91	D	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	91	E000001-E009499	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	91	E009500-E039023	332-7778A9	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	92-95	E039024-E369299	18495A12	398-8778A17 (A) 398-9710A15 (B)	815279T	339-7370A13
90	96-99	E138600-E369299	827509A1	398-832075A13 (A) 398-832075A3 (B)	815279T	N/A
120	91-92	L Drive B, D	332-5772A7	398-8778A17	815279T	339-7370A13
120	91-92	L Drive B, D	332-5772A7	398-9710A15	815279T	339-7370A13
120	92-95	E006551-E139599	332-5772A7	398-832075A13	815279T	339-7370A13
120	92-95	E006551-E139599	332-5772A7	398-832075A3	815279T	339-7370A13
120	96-99	E138600-E369299	827509A1	398-832075A13	815279T	N/A
120	96-99	E138600-E369299	827509A1	398-832075A3	815279T	N/A
150	91-92	91B/C/D/F/J-92A/C	N/A	N/A	815279T	339-7370A13
150	91-92	91B/C/D/F/J-92A/C	N/A	N/A	815279T	339-7370A13
150	91-92	E000001-E009499	N/A	N/A	815279T	339-7370A13
150	91-92	E000001-E009499	N/A	N/A	815279T	339-7370A13

KEY	(A) = 9 AMP
	(B) = 16 AMP



# SOUTHSIDE MARINE COMPONENTS



Power Pack  
**Part No: 18495A5**



Power Pack  
**Part No: 332-7778A9**



Power Pack  
(4 PIN)  
**Part No: 827509A1**



Power Pack  
**Part No: 18495A12**



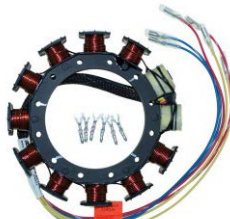
Power Pack  
**Part No: 332-5772A7**



Stator  
16 Amp  
**Part No: 398-832075A3**



Stator  
**Part No: 398-8778A17**



Stator  
**Part No: 398-9710A15**



Stator  
9 Amp  
**Part No: 398-832075A13**



Ignition Coil  
**Part No: 339-7370A13**



Rectifier/ Regulator  
BULLET TERMINALS  
**Part No: 815279T**



**Universal 3 Wire  
Reg/Rect**  
Fits Various Motors 6-300hp  
Wires: Green, Green/White,  
Red, Black(Earth)  
All approx. 150mm long  
Unit approx. 40 x 35mm  
1 Centre Mount Hole  
**Part No: 6F5-81970-62**



**Universal Reg/Rect Kit**  
For use on Outboards  
with under flywheel  
lighting coil  
Instructions Included  
**Part No: RR007CK**

**HEAT SINK COMPOUND:** TYPE 29 WILL NOT HARDEN OR DRY OUT. RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, SUZUKI, TOHATSU AND YAMAHA ENGINES **Part No: 989-8109**



# SOUTHSIDE MARINE COMPONENTS

## CHRYSLER / FORCE GASKET KITS

Year	Cyl	2 / 4 ST	Model	Gasket Kit	Head Gasket
1970-1990	3	2 Stroke	70/ 75/ 85/ 90	27-809753A1	27-820438
1991-1998 (1 Carby)	3	2 Stroke	70/ 75	27-820724A2	27-820438
1995-1999	3	2 Stroke	75/ 90	500-107	27-820438
1983-1984	4	2 stroke	90	27-809754A1	27-824615
1991-1994	3	2 Stroke	90	500-108	27-820438
1993-1996 SportJet	3	2 Stroke	90 – 95	500-109	27-820438
1977-1994	4	2 Stroke	100/ 105/ 115/ 120	27-809754A1	27-824615
1981-1988	4	2 stroke	125	27-809754A1	27-824615
1995-1999	4	2 Stroke	120	500-111	27-824615
1996-2000 SportJet	4	2 Stroke	120	500-113	27-824615
1980-1984	4	2 Stroke	140	27-809754A1	27-824615

### All Gasket Kits come with Crankshaft Seals



Head Gasket  
**Part No: 27-820438**



Head Gasket  
**Part No: 27-824615**



Base Gasket  
**Part No: 27-819381-4**

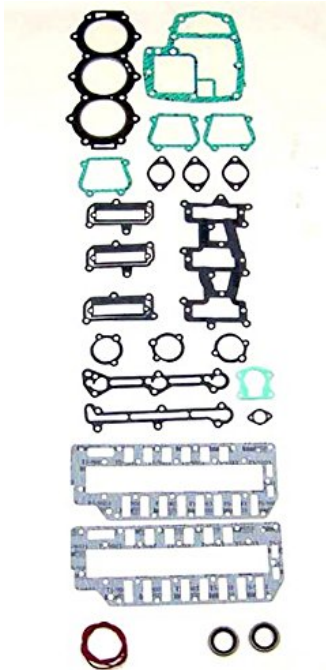


Transfer Port Gasket  
40, 50, 70, 90, 120, 150 HP  
**Part No: 27-820500A3**

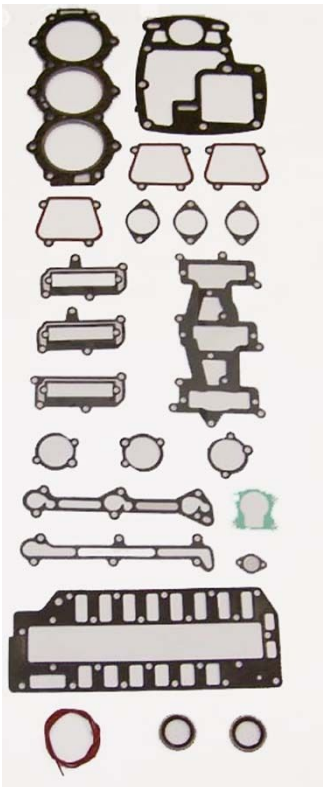
Loctite 518 Gasket Sealant Red 50ml Tube  
**Part No: 518**

# SOUTHSIDE MARINE COMPONENTS

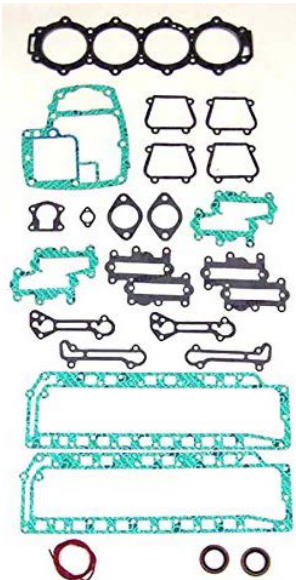
## CHRYSLER / FORCE GASKET KITS



Gasket Kit  
Part No: 500-108



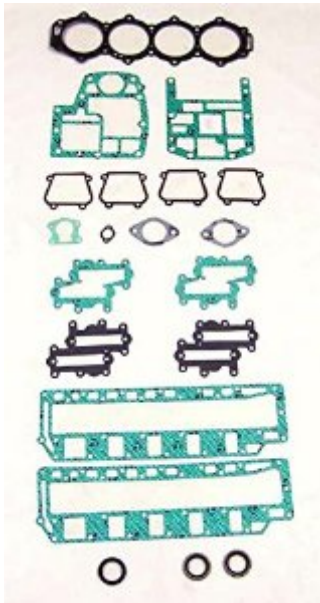
Gasket Kit  
Part No: 500-109



Gasket Kit  
Part No: 27-809754A1



Gasket Kit  
Part No: 27-809753A1



Gasket Kit  
Part No: 500-111



Gasket Kit  
Part No: 500-113



Gasket Kit  
Part No: 27-820724A2



Gasket Kt  
Part No: 500-107

# SOUTHSIDE MARINE COMPONENTS

## Chrysler Thermostats

HP	YEAR	PART NO.
35	1970-1984	14586
40	1992-1997	14586
45	1970-1984	14586
50	1981-1997	14586
55	1970-1976	14586
70	1970-1971	396987
75	1975-1977	396987
75	1996-1997	396987
85	1989	396987
85	1970-1973	396987
90	1974-1977	396987
105	1970-1977	396987
120	1970-1975	396987
120	1990-1997	396987
125	1988	396987
130	1972	396987
135	1971, 1974 -1977	396987
150	1989-1994	396987



Thermostat 50 °  
**Part No: 14586**



Thermostat  
**Part No: 396987M (Metal)**  
**Part No: 396987 (Plastic)**

## Chrysler/ Force Carburettor Kits

Model / HP	Carby Kit Number
3.6, 4.5, 5, 6, 7, 7.5, 8, 9.9, 10, 12, 12.9, 15, 20, 25, 30, 35, 45, 50, 55, 70, 75, 85 (only 856/7HE), 105, 120, 130, 135, 150	<b>FRK739</b>
55 (558 / 559), 60, 70 (706 / 707HA, HC, HD, HE), 75 (754), 85 (All BUT 856/7HE), 90	<b>FK10102-1</b>



Carby Kit  
**Part No: FRK739**














Carby Kit  
**Part No: FK10102-1**



Needle and Seat  
6-150HP  
**Part No: 1395-9258**

# SOUTHSIDE MARINE COMPONENTS

 <p>Primer Bulb and Hose Hose 5/16" 8mm Part No: 6Y1-24306-01</p>	<p>Primer Bulb</p>  <p>For 1/4" Hose 6mm Part No: 6YL-24360-63</p> <p>For 5/16" Hose 8mm Part No: 6Y1-24360-02</p> <p>For 3/8" Hose 10mm Part No: 174511</p>	
<p>Fuel Hose – Sold per Metre</p>  <p>4mm Part No: VP1004</p> <p>1/4 (6mm) Part No: VP1006</p> <p>5/16 (8mm) Part No: 116-315-0560</p> <p>3/8 (10mm) Part No: 116-3154-1000</p>		
<p>Inline Fuel Filter</p>  <p>(1/4" Glass) Part No: 35-16494G</p> <p>5/16" Hose 8mm Part No: 35-816296-1</p> <p>1/4" Hose 6mm Part No: 35-16494</p> <p>3/8" Hose 10mm Part No: 398319</p> <p>For 5/16" in 3/8" Out Part No: 435918</p>		
 <p>Fuel Connector Part No: VP3032</p>	 <p>Fuel Tank Connector Part No: VP3068</p>	 <p>Filter Part No: 35-60494</p>
<p>Tails</p>  <p>1/8" x 5/16" Part No: P30502</p> <p>1/4" x 5/16" Part No: P30504</p> <p>1/8" x 3/8 " Part No: P30602</p> <p>1/4" x 3/8 " Part No: P30604</p> <p>Elbow Tail 5/16" x 1/4" Part No: P3433</p>		
 <p>Alloy Filter Adapter Includes 2 x 5/16 tails Part No: 89876A3</p>	 <p>Filter Kit (S/S Head) Includes 5/16" Tails Part No: VPS35-60494A4</p>	 <p>Filter Kit (Alloy Head) Includes 5/16" Tails Part No: 35-60494A4</p>



# SOUTHSIDE MARINE COMPONENTS

## RACOR FILTERS

Part No.	Filter Head Type	Replaces
<b>VPR35-60494</b>	Mercury, Yamaha	Racor S3213
<b>VPS3214</b>	OMC	Racor S3214
<b>VPS3227</b>	Honda	Racor S3227
<b>VP3350</b>	Mini Racor Kit	

## Mercury/ Yamaha Filter Kits

Part Number	Contents
<b>VPRC/C 35-60494</b>	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRC/SS 35-60494</b>	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRK35-60494</b>	Filter / Clear Bowl
<b>VPR1000</b>	Clear Bowl and O-ring



Filter  
Replaces: VPS3213  
**Part No: VPR35-60494**



Filter Kit



Filter / Clear Bowl  
**Part No:**  
**VPRK-35-60494**



S/S Filter Adapter  
Includes 2 x 5/16 tails  
**Part No: VP25010**



CAV  
Fuel Filter  
**Part No: 522**





Mini Racor Filter  
**Part No: VP3355**



Mini Racor Kit  
**Part No: VP3350**

# SOUTHSIDE MARINE COMPONENTS

CHRYSLER / FORCE WATER PUMP KITS				
Model	Cyl	Year	Impeller Kit	Kit Inc Housing
75 HP Chrysler	3	1980-84	Part No: 12012	Part No: FK1069
85 HP Chrysler	3	1979-84		
85 HP Force	3	1983-89		
90 HP Chrysler	4	1983-84		
100 HP Chrysler	4	1979-84		
105 HP Chrysler	4	1982-83		
115 HP Chrysler	4	1979-84		
125 HP Chrysler	4	1981-82		
125 HP Force	4	1983-89		
140 HP Chrysler	4	1979-84		
				
Water Pump Repair Kit Part No: 12012			Complete Water Pump Kit Part No: FK1069	

## CHRYSLER IMPELLERS

HP	Model	Impeller
35 HP	350-355 HA, HB, HC, HD 356 / 357 HA, HB	47-F40065-2
35 HP	350 HF	47-F40065-2
35 HP	351 HF	47-F40065-2
35 HP	352/ 353 H2P / H9L, 353HOM, HIN	47-F40065-2
35 HP	354HF	47-F40065-2
35 HP	355HF	47-F40065-2
35 HP	356HD	47-F40065-2
35 HP	357HD	47-F40065-2
45 HP	450-457 HA, HC, HD 458 / 459HA, HB	47-F40065-2
55 HP	551HA	47-F84065
55 HP	554 – 559HA, HD	47-F40065-2
70 HP	709HOAN, 49A	47-F84065
70 HP	T700H9A, 706 / 707HA, HC, HD, HE	47-F84065
75 HP	T750H9A, 757H9E, P.S759H9A	47-F84065
85 HP	856 / 857HA, HC, HD	47-F84065
105 HP	1056 / 1057HA-HE, 1058HA, HC	47-803630T
120 HP	1206 / 1207HA-HE, 1208HAHC	47-F84065
135 HP	1358HA-HC	47-F84065
150 HP	1508HA	47-F84065



ID: 16.00  
OD: 57.00  
H: 14.80

Impeller

**Part No: 47-F40065-2**



ID: 21.00  
OD: 56.90  
H: 19.70

Impeller

**Part No: 47-F84065**



ID: 21.00  
OD: 57.30  
H: 29.40

Impeller

Replaces: 47-F523065-1  
**Part No: 47-803630T**



# SOUTHSIDE MARINE COMPONENTS

FORCE IMPELLERS			
HP	Model	Year	Impeller
9.9 - 15 HP	ALL	1979 - 97	47-F436065-2
9.9 - 15 HP	E288600 - E344999	1998	47-42038
10 HP	~	1974 - 78	47-F436065-2
12 HP	~	1979	47-F436065-2
15 HP	~	1974 - 97	47-F436065-2
20 HP	ALL	1979 - 82	47-F462065
20 / 25 HP	ALL	1973 - 78	47-F436065-2
25 HP	~	1989	47-F433065
25 HP	E127700 - E344999	1996 - 98	47-85089
30 HP	ALL	1973 - 82	47-F462065
35 HP	~	1974 - 91	47-F433065
35 HP	ALL	1976 - 87	47-F462065
40 HP	~	1992 -94	47-F433065
40 / 50 HP	E093700 - E369299	1995 -99	47-85089
45 HP	~	1974 - 94	47-F433065
50 HP	~	1981 - 94	47-F433065
55 HP	~	1974 - 76	47-F433065
70 - 75 HP	ALL	1991 -98	47-19453
75 HP	~	1975-78	47-F438065-1
75 HP	~	1980	47-803630T
75 HP	~	1999 - Up	47-43026-1
85 HP	ALL	1975 - 88	47-803630T
85 HP	D, F, G, H	1989	47-89984
85 HP	L-DRIVE-ALL	1989	47-89984
90 HP	E000001-E039023, A, B, CD, C	1991 - 92	47-89984
90 HP	L-DRIVE A, C	1990 - 94	47-89984
90 HP	E039024 - E093699	1992 - 94	47-89984
90 HP	E093700 - UP	1995 - 97	47-43026-1
90 HP	SPORT JET	1995 - 97	47-43026-1
100 HP	~	1979 - 80	47-803630T
115 HP	ALL	1977 - 80	47-803630T
120 HP	ALL	1990	47-89984
120 HP	L - DRIVE - ALL	1990	47-89984
120 HP	SPORT JET	1995 - 97	47-43026-1
125 HP	A, B, C	1981 - 88	47-803630T
125 HP	D, E	1989	47-89984
150 HP	ALL	1989 - Up	47-89984

# SOUTHSIDE MARINE COMPONENTS



ID: 12.85  
OD: 56.60  
H: 14.80

Impeller  
**Part No: 47-F436065-2**



ID: 12.60  
OD: 58.80  
H: 11.80  
**KEY: 28-42376A2**

Impeller  
**Part No: 47-42038**



ID: 14.40  
OD: 57.50  
H: 14.80

Impeller  
**Part No: 47-F462065**



ID: 16.10  
OD: 57.00  
H: 15.10

Impeller  
**Part No: 47-F433065**



ID: 16.00  
OD: 73.00  
H: 13.00  
**KEY: 28-85119**

Impeller  
**Part No: 47-85089**



ID: 19.25  
OD: 78.20  
H: 25.20

Impeller  
**Part No: 47-19453**



ID: 20.80  
OD: 56.60  
H: 19.80

Impeller  
**Part No: 47-F438065-1**



ID: 21.00  
OD: 57.30  
H: 29.40

Impeller  
Replaces: 47-F523065-1  
**Part No: 47-803630T**



ID: 22.50  
OD: 88.00  
H: 32.50

Impeller  
**Part No: 47-43026-1**



ID: 22.30  
OD: 59.50  
H: 33.80

Impeller  
**Part No: 47-89984**



7/8" O.D. x 12-1/2"  
**Part No: STT-1**



7/8" O.D. x 12"  
**Part No: STT-F**



7/8" Locking Nut  
**Part No: SLN-1**



7/8" Jam Nut  
**Part No: SLN-3**

# SOUTHSIDE MARINE COMPONENTS

## CHRYSLER / FORCE GEARCASE SEAL KITS

HP	Year	Part Number
6 / 7.5	1978-Up	N/A
9.9 / 15	1997-Prior	N/A
9.9 / 15	1998	26-41365A3
20 / 25	1972-78	N/A
25	1989	N/A
25	1996-97	26-85090A2
25	1998	26-85090A2
35	1986-91	N/A
35 B	1989-91	N/A
40	1992-94	N/A
50	1984-94	N/A
55	1978-82	N/A
55	1983	N/A
60	1984-Prior	N/A
60	1985	N/A
65	All	N/A
70	1991-95	26-814669A2
75	1982-84	FK1063-2
75	1996-98	26-814669A2
75	1999	26-43035A4
85	1982-89	FK1063-2
85 L Drive	1989	FK1203-1
90	1983-84	FK1063-2
90	1990-94	FK1203-1
90	1995-99	26-43035A4
90 L Drive	1990-91	FK1203-1
100	83-84	FK1063-2
105	1983	FK1063-2
115	83-84	FK1063-2
120	1990-94	FK1203-1
120	1995-99	26-43035A4
125	1983-89	FK1063-2
125 D & E	1989	FK1203-1
125 L Drive	1989	FK1203-1
140	83-84	FK1063-2
150	1989-94	FK1203-1



Gear Case Seal Kit  
1 Piece Gear Box  
**Part No: FK1063-2**



Gear Case Seal Kit  
**Part No: 26-41365A3**



Gear Case Seal Kit  
**Part No: 26-85090A2**



Gear Case Seal Kit  
**Part No: 26-814669A2**



Gear Case Seal Kit  
**Part No: 26-43035A4**



Gear Case Seal Kit  
2 Piece Gear Box  
**Part No: FK1203-1**

## YAMAHA

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# SOUTHSIDE MARINE COMPONENTS

YAMAHA PISTON KITS			1MM = 40 Thou      .75MM = 30 Thou .50MM = 20 Thou    .25MM = 10 Thou		
Model	Cyl	Piston Size	Bore Size	Piston Kit	Piston Rings
6-8B HP 80-82 1985	2	STD 0.25MM 0.50MM	N/A N/A N/A	677-11631-00 677-11635-00 677-11636-00	N/A N/A N/A
9.9 - 15HP 84-97	2	STD 0.50MM	56MM 56.5MM	6E7-11631-00 6E7-11636-00	6E7-11610-00 6E7-11610-20
25 HP 84-86	2	STD	72MM	689-11631-00	689-11610-21
30 HP 84-86					
C Series 89-92		0.50MM	72.5 MM	689-11636-00	689-11610-60
C30 89, 91-97					
E25F 88-90	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00	6G0-11610-00 6G0-11610-20
20C 81-86 20CM 93-94 25A 1978 25D 81-90 28A 78-79	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00 (REPLACES 664 PISTONS)	N/A (6G0 RINGS WILL NOT FIT THESE MOTORS)
25HP A-Series	2	STD 0.50MM	67MM 67.5MM	6G0-11631-00 6G0-11636-00	6G0-11610-00 6G0-11610-20
40 HP	2	STD 0.50MM	75MM 75.5MM	676-11631-00 676-11636-60	676-11610-60 N/A
20 - 25 HP 88 - 11	2	STD 0.50MM	67MM 67.5MM	6L2-11631-00 6L2-11636-00	N/A N/A
20 - 30 HP CV	2	STD 0.50MM	72MM 72.5MM	61N-11631-00 61N-11636-00	61N-11603-00 N/A
40 HP ENDURO (Some 78mm, CHECK)	2	STD 0.50MM	80MM 80.5MM	66T-11631-01 66T-11636-01	66T-11603-00 N/A
40 - 50 HP 3 Ring	3	STD 0.25MM 0.50MM	67MM 67.25MM 67.5MM	6H4-11631-00 6H4-11635-00 6H4-11636-00	6H4-11610-02 6H4-11610-10 6H4-11610-22
40- 50 HP 2 Ring 89 - 11	3	STD 0.25MM 0.50MM 0.75MM 1MM	67MM 67.25MM 67.5MM 67.75MM 68MM	63D-11631-00 63D-11635-00 63D-11636-00 100-252-06K 100-252-07K	63D-11610-00 63D-11604-00 63D-11605-00 63D-11606-00 N/A
48 - 60 HP	2	STD 0.25MM 0.50MM 1MM	82MM 82.25MM 82.5MM 83MM	6H1-11631-03 6H1-11635-03 6H1-11636-03 100-265-07K	See Box Next Pg N/A See Box Next Pg N/A
60 - 70 HP 2 RING	3	STD 0.25MM 0.50MM 0.75MM 1MM	72MM 72.25MM 72.5MM 72.75MM 73MM	6H3-11631-00 6H3-11635-00 6H3-11636-00 N/A 6H3 PISTON	6K5-11601-02 6K5-11601-12 6K5-11601-22 N/A N/A

# SOUTHSIDE MARINE COMPONENTS

YAMAHA PISTON KITS			1MM = 40 Thou      .75MM = 30 Thou .50MM = 20 Thou    .25MM = 10 Thou		
Model	Cyl	Piston Size	Bore Size	Piston Kit	Piston Rings
60-70 HP 3 RING (RINGS ONLY) <b>CHECK MEASUREMENTS</b>	3	STD .50MM	72MM 72.5MM	N/A N/A	6H3-11610-00 6H3-11610-30
75 - 90 HP	3	STD 0.25MM 0.50MM 0.75MM 1MM	82MM 82.25MM 82.5MM 82.75MM 83MM	6H1-11631-00 6H1-11635-00 6H1-11636-00 100-265-06K 100-265-07K	See Box Below N/A See Box Below N/A N/A
115-225HP 90° V4 - V6 21mm Pin (Star) <b>6E5 CONROD</b>	V-4	STD 0.25MM	90MM 90.25MM	6G5-11631-00 6G5-11635-00	6E5-11610-02 N/A
	V-6	0.50MM 1MM	90.50MM 91MM	6G5-11636-00 6G5 STAR	6E5-11610-22 N/A
115-225HP 90° V4 - V6 21mm Pin (Port) <b>6E5 CONROD</b>	V-4	STD 0.25MM	90MM 90.25MM	6G5-11642-00 6G5-11645-00	6E5-11610-02 N/A
	V-6	0.50MM 1MM	90.50MM 91MM	6G5-11646-00 6G5 PORT	6E5-11610-22 N/A
115-225HP 90° V4 - V6 23mm Pin (Star) <b>6R5 CONROD</b>	V-4	STD 0.25MM	90MM 90.25MM	6R5-11631-00 6R5-11635-00	6R5-11603-00 6R5-11610-10
	V-6	0.50MM 1MM	90.50MM 91MM	6R5-11636-00 6R5 STAR	6R5-11605-00 N/A
115-225HP 90° V4 - V6 23mm Pin (Port) <b>6R5 CONROD</b>	V-4	STD 0.25MM	90MM 90.25MM	6R5-11642-00 6R5-11645-00	6R5-11603-00 6R5-11610-10
	V-6	0.50MM 1MM	90.50MM 91MM	6R5-11646-00 6R5 PORT	6R5-11605-00 N/A
225-250HP V6 76° EFI 2002-UP (Star) 6 IND.CARBYS	V6	STD .25MM .50MM	90MM 90.25MM 90.50MM	69L-11631-00 69L-11635-00 69L-11636-00	N/A N/A N/A
225-250HP V6 76° EFI 2002-UP (Port) 6 IND. CARBYS	V6	STD .25MM .50MM	90MM 90.25MM 90.50MM	69L-11642-00 69L-11645-00 69L-11646-00	N/A N/A N/A

ALL PISTON KITS COME WITH	1 X PISTON 1 X SET OF RINGS 1 X WRIST PIN 2 X CIRCLIPS	688-11603-A0      STD	1 x Squared
		688-11610-VP    .50MM	1 x Tapered
		688-11610-02      STD 688-11610-22    .50MM	2 x Tapered

## AVAILABLE SEPERATELY

PISTON/WRIST/GUDGEON PINS/WASHERS	634-11633-00, 648-11633-00, 663-11633-00, 676-11633-00, 689-11633-00, 6E5-11633-00, 6F5-11633-00, 6H3-11633-00, 6R5-11633-00, 6H4-11641-00
PISTON CIRCLIPS	688-11634-00, 6E5-11634-00, 6E7-11634-00, 6G0-11634-00, 6R5-11634-00



# SOUTHSIDE MARINE COMPONENTS

YAMAHA SLEEVES – UNTIL SOLD						
MODEL	SLEEVE DESCRIPTION	CYLINDER I.D.	#	3/32" WALL O.D.	1/8" WALL O.D.	SLEEVE LENGTH
40 H.P. 3 CYLINDER 1983-04 50 H.P. 3 CYLINDER 1983-04 689cc (42.6C.I.)	Straight sleeve, with ports cut in.	2.637" 67MM	RS	LA-069-OB O.D.2.838"		5.240"
60 H.P. 3 CYLINDER 1992-04 70 H.P. 3 CYLINDER 1983- 04 849cc (51.8C.I.)	Straight sleeve, with ports cut in.	2.834" 72MM	RS		L-051-OB O.D.3.078"	5.556"
75 H.P. 3 CYLINDER 1994-00 85 H.P. 3 CYLINDER 1994-96 1140cc (69.6C.I.)	Straight sleeve, with ports cut in.	3.228" 82MM	RS	LA-071-OB O.D.3.443"		5.556"
90 H.P. 3 CYLINDER 1983-04 1140cc (69.6C.I.)	Straight sleeve, with ports cut in.	3.228" 82MM	RS	LA-071-OB O.D.3.443"		5.556"
115 H.P. V-4 1983-88 130 H.P. V-4 1983-88 1730cc (105.5C.I.)	Straight sleeve, with ports cut in.	3.543" 90MM	RS	LA-032-OB O.D. 3.748"		5.163"
115 H.P. V-4 (#6E5) 1989-04 1730cc (105.5C.I.)	Straight sleeve, with ports cut in, compression relief notch at top of exhaust port.	3.543" 90MM	RS	LA-086-OB O.D. 3.748"		5.163"
130 H.P. V-4 (#6L1) 1989-00 1730cc (105.5C.I.)	Straight sleeve, with ports cut in, compression relief notch at top of exhaust port.	3.543" 90MM	RS	LA-087-OB O.D. 3.748"		5.163"
150 H.P. V-6 1983-88 175 H.P. V-6 1983-87 200 H.P. V-6 1983-87 2596cc (158.4 C.I.)	Straight sleeve, with ports cut in.	3.543" 90MM	RS	LA-033-OB O.D. 3.748"		5.163"
150 H.P. 90 V-6 (#6R3) 1993-04 2596cc (158.4.C.I.)	Straight sleeve, with ports cut in, compression relief notch at top of exhaust port.	3.543" 90MM	RS	LA-147-OB O.D. 3.787"		5.163"
200 H.P. V-6 (#6G5) 1988-89 2596cc (158.4 C.I.)	Straight sleeve, with ports cut in, no exhaust port compression relief notch	3.543" 90MM	RS	LA-088-OB O.D. 3.748		5.163"
175 H.P. 90 V-6 (#6R3) 1990-00 200 H.P. 90 V-6 (#6R3) 1990-04 2596cc (158.4C.I.)	Straight sleeve, with ports cut in, no exhaust port compression relief notch	3.543" 90MM	RS	LA-089-OB O.D. 3.787"		5.163"
# RS = Replacement Sleeve						



**Always wait until sleeve arrives before commencing any machine work. Never assume that the stated model & year of the cylinder are correct. Always check if sleeve ports match cylinder ports.**

**Note: Victory Parts Australia will not be responsible for any applications.**

# SOUTHSIDE MARINE COMPONENTS



Wrist Pin Bearing  
9.9 - 15 HP  
**Part No: 93602-14104**



Wrist Pin Bearing  
20 - 50 HP  
**Part No: 93602-20M02**



Wrist Pin Bearing  
20 - 25 HP 2 Cyl 2 Carby  
**Part No: 93602-18M12**



Wrist Pin Bearing  
60 - 70 HP  
**Part No: 93603-18M09**



Wrist Pin Bearing  
40, 50, 55 & 60 HP 2 Cyl  
V4 / V6 & 90 HP 3 Cyl  
**Part No: 93603-21111**



Wrist Pin Bearing  
For a 6R5 Conrod Large  
Pin 23mm 93 and Later  
V4/V6 90°  
**Part No: 93310-323V6**

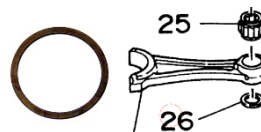


Plate Washer  
**Part No: 90201-23M01**



Wrist Pin Bearing  
76° 225 / 250 HP  
**Part No: 93310-326V4**



Centre Main Bearing  
60-70 HP  
**Part No: 93306-306V2**



Centre Main Bearing  
3 Cyl 75 / 85 / 95 HP  
**Part No: 93310-835U8**



Centre Main Bearing  
V4 / V6 90°  
**Part No: 93310-954U1**



Centre Main Bearing  
76° 225 / 250 HP  
**Part No: 93310-959U0**



Upper Main Bearing  
40-50 HP  
**Part No: 93306-305U8**



Upper Main Bearing  
3 Cyl 60-70 HP  
**Part No: 93311-636U6**



Upper Main Bearing  
3 Cyl 75 / 85 / 95 HP  
**Part No: 93310-636U4**



Upper Main Bearing  
V4 / V6 90°  
**Part No: 93311-940U3**



Upper Main Bearing  
225-300 HP V6 76°  
**Part No: 93311-940V0**



Upper Main Bearing  
225-300 HP V6 76°  
**Part No: 93306-209U1**

# SOUTHSIDE MARINE COMPONENTS

 <p>Lower Main Bearing 40-50 HP <b>Part No: 93306-305U8</b></p>	 <p>Lower Main Bearing 60 / 70 HP <b>Part No: 93306-306V1</b></p>	 <p>Lower Main Bearing 85-90 HP 3 Cyl <b>Part No: 93306-206U5</b></p>	
 <p>Lower Main Bearing V4 / V6 90° Replaces: 30-31265 <b>Part No: 93306-208U0</b></p>	 <p>Big End Bearing 9.9 / 15 HP <b>Part No: 93310-620V5</b></p>	 <p>Big End Bearing 25 HP <b>Part No: 93310-522A4</b></p>	
 <p>Big End Bearing 25/30 HP <b>Part No: 93310-624U5</b></p>	 <p>Big End Bearing 40 HP 2 Cyl <b>Part No: 93310-727V7</b></p>	 <p>Big End Bearing 60/70 <b>Part No: 93310-527W1</b></p>	
 <p>Big End Bearing 40, 55, 90 HP 3 Cyl <b>Part No: 93310-730V8</b></p>	 <p>Big End Bearing V4-V6 90° <b>Part No: 93310-836V2</b></p>	 <p>Big End Bearing 250 HP V6 76° <b>Part No: 93310-840U1</b></p>	 <p>Labyrinth Seal <b>Part no: 6H3-11515-00</b></p>
<b>CRANKSHAFT PINS</b>		662-11681-00, 682-11681-00, 689-11681-01, 6F5-11681-00, 6K5-11681-00	

Refer to this illustration for assistance in determining the correct crankshaft for your application



# SOUTHSIDE MARINE COMPONENTS



**CHECK AVAILABILITY**

New Crank  
40-50 HP 3 Cyl  
**Part No 6H4-11400-00**



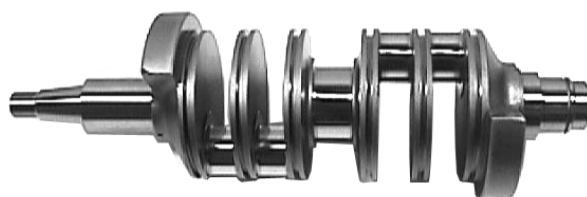
**CHECK AVAILABILITY**

New Crank  
60-70 HP 3 Cyl  
**Part No: 6H3-11400-00**



**CHECK AVAILABILITY**

New Crank  
85 – 90 HP 3 Cyl  
**Part No: 688-11411-01**



**CHECK AVAILABILITY**

New Crank  
90° V4 1984-89, 1996-Up  
Small Taper  
**Part No: 6E5-11411-00**

New Crank  
90° V4 1990-95  
Large Taper  
**Part No: 6N7-11411-00**



**CHECK AVAILABILITY**

New Crank  
90 ° V6 Small Taper  
**Part No: 6G5-11411-02**

New Crank  
90° V6 Large Taper  
**Part No: 6R3-11411-09**



Rod Bolts  
V4 / V6 90°  
C40 2 Cyl 91-97,  
C55 91-95,  
3 Cyl 85-90  
**Part No:**  
**90109-08462**



Rod Bolt  
225-250 HP  
V6 76°  
**Part No:**  
**90109-09001**



Stainless  
Powerhead Bolt Kit  
Fits V4 & V6 90°  
**Part No:**  
**355**



Flywheel Key

V4 / V6 90°  
Replaces:  
90280-05015  
**Part No:**  
**90280-05049**



Timing Belt  
Replaces:  
57-804145  
**Part No:**  
**67F-46241-00**

# SOUTHSIDE MARINE COMPONENTS



Conrod  
All 2 Stroke  
9.9-15 HP 1996-97  
**Part No: 650-11651-04**



Conrod  
E15 Models Only  
**Part No: 662-11651-02**



Conrod  
E25 88-90  
**Part No: 6G0-11651-00**



Thrust Washer: **90209-24M03**

Conrod  
2 Cyl 20-30 HP  
**Part No: 689-11651-00**



Conrod  
40-50 HP 3 Cyl  
**Part No: 6H4-11650-00**



Conrod  
60-70 HP 3 Cyl  
Replaces: 6K5-11650-00  
**Part No: 6H3-11651-00**



Conrod  
C40 2 Cyl, 55 HP 2 Cyl  
75-90 HP 3 Cyl  
**Part No: 688-11650-03**



Conrod  
V4-V6  
23mm Wrist Pin  
**Part No: 6R5-11650-10**



Conrod  
84-92 V4-V6  
21.5mm Wrist Pin  
**Part No: 6E5-11650-01**



# SOUTHSIDE MARINE COMPONENTS

YAMAHA MOTOR SEAL KITS		
HP	Year	Part Number
9.9 - 15 HP 2 Stroke		682 Motor Seal Kit
25-30 HP 2 Stroke	Some Variations	<b>Phone for correct seals</b>
30HP 2 Stroke 3 Cyl		6J8 Motor Seal Kit
45-50HP 2 Stroke 3 Cyl	1984 - Current	6H4 Motor Seal Kit
60-70HP 2 Stroke 3 Cyl	1984 - Current	6H3 Motor Seal Kit
75, 80, 85, 90HP 2 Stroke 3 Cyl	1984 - Current	688 Motor Seal Kit
V4 & V6	1984 - Current	6E5-6G5 Seal Kit
225-250HP 76°	1992 - Current	1778



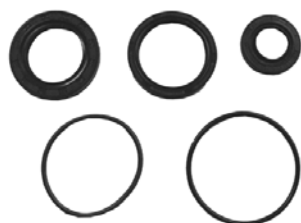
Seal Kit  
9.9-15 HP 2 Cyl 2 Stroke  
**Part No: 682 Motor Seal Kit**



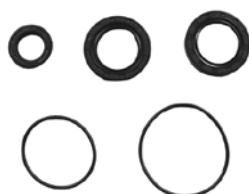
Seal Kit  
30 HP 3 Cyl 2 Stroke  
**Part No: 6J8 Motor Seal Kit**



Seal Kit  
40-50 HP 3 Cyl 2 Stroke  
**Part No: 6H4 Motor Seal Kit**



Seal Kit  
60-70 HP 3 Cyl 2 Stroke  
**Part No: 6H3 Motor Seal Kit**



Seal Kit  
75-90 HP 3 Cyl  
**Part No: 688 Motor Seal Kit**



Seal Kit  
90° V4/V6  
**Part No: 6E5-6G5 Seal Kit**



Seal Kit  
225-250 HP 76 ° V6  
**Part No: Part No: 1778**



Crank Seal Ring  
V4, V6  
**Part No: 6E5-11447-00**



# SOUTHSIDE MARINE COMPONENTS



Contact Point  
8-15, 28 HP  
**Part No: 650-81321-10**



Condenser  
8-15, 28 HP  
**Part No: 647-81325-11**

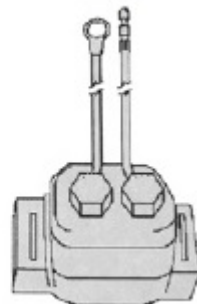
Description	Part No.	Alternate Part No.	Interchangeable
Starter Relay Assembly	6G1-81941-10	68N-81940-00	Yes – One way

A new, more durable starter relay is being used on many models. If replacing an old 6G1- Style starter relay during a repair use the new 68N- style part. Do NOT use the old style starter relay on any models originally equipped with a 68N- Style relay.

OLD



NEW



Starter Relay  
Replaces: 68V-8194A-00  
**Part No: 68N-81940-00**



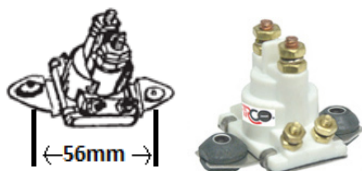
Starter Relay  
Various 2 Stroke 9.9-90HP  
Various 4 Stroke 9.9, 40-60HP  
Replaces: 89-825096T  
**Part No: 6G1-81941-10**



Starter Relay  
Various 60-70HP 89-Up  
Various 80-90HP 89-91  
**Part No: 688-81950-10**



Starter Relay  
Various 115-250HP 94-Up  
**Part No: 61A-81941-00**



Starter Relay  
Various  
4 stroke 25-40 hp  
Replaces: 65W-81941-00,  
89-850187T1  
**Part No: 89-818997T1**



Starter Solenoid  
4 STROKE F115AET 2000-2012  
Replaces: 68V-81941-01  
**Part No: SW486**



Brush Holding Tool  
Fits: Most American Made  
Permanent  
Magnet Outboard Starters  
**Part No: SR107**

# SOUTHSIDE MARINE COMPONENTS

**Refer to Electrical Guide Table for Ignition Coil Applications...**



Ignition Coil  
**Part No: 6E5-85570-10**



Ignition Coil  
**Part No: 6E7-85570-19**



Ignition Coil  
**Part No: 6R3-85570-01**



Ignition Switch  
Control Box 4-Stroke  
**Part No: 703-82510-12**



Ignition Switch  
Control Box 2-Stroke  
**Part No: 703-82510-43**



Dielectric Grease  
5 oz / 148mm  
**Part No: 991-9706**



Lanyard Kit  
**Part No: VP7190**



Universal Stop Switch  
**Part No: 6A0-82550-01**



Stop Switch Cap  
**Part No: 689-8257Y-00**



Universal Emergency  
Cut out Switch  
**Part No: VP50530**



8 Foot Battery Lead  
(Black)  
**Part No: 941-0608B**  
8 Foot Battery Lead  
(Red)  
**Part No: 941-0608R**



Battery  
Isolator Switch  
4 POSITION  
**Part No: VP23122**



Battery Isolator Switch  
**Part No: VP53087**



Spark Plug Boot Kit  
**Part No: 663-82370-01**



Spark Plug Wire  
Sold Per Metre  
**Part No: 510883**

# SOUTHSIDE MARINE COMPONENTS

YAMAHA STARTER MOTOR APPLICATION GUIDE					
MODEL	YEAR	REPLACES	NOTES	STARTER MOTOR PART NO:	BENDIX/ BRUSH HOLDER
20, 25 6, 8, 9.9, 15	1989-13 1984-99	3421, 6L2-81800-11, 6L2-81800-20, 682-81800-11, 682-81800-12,S106-07B/E/ F, S106-12 A/B, 350-76010-0	10 Tooth drive gear	6L2-81800-10	N/A
F8 F9.9 FT8 FT9.9 25 30, 40, 50	2001-10 1989-12 2001-05 2001-13 1999 1989-13	3423, 6F5-81800-10, 6J4-81800-00, 6J4-81800-01, 68T-81800-00, 6G8-81800-11, S108-87A, S108-123	11 Tooth drive gear	6F5-81800-11	DV523
25 30 40	1989-98 1996-13 1993-98	3420, 689-81800-11, 689-81800-12	11 Tooth drive gear	689-81800-13	DV520
F25	1998-09	5364, 65W-81800-00, 65W-81800-01, 65W-81800-02, 65W-81800-03	9 Tooth drive gear	5364	DV364
F30 F40	2001-09 2000-09	5365, 67C-81800-00, 67C-81800-01, 67C-81800-02	9 Tooth drive gear	5365	DV365 SR365
40, 50	1984-88	3425, 6H4-81800-10, 6H4-81800-12, S108-99A, S108-99B	9 Tooth drive gear	6H4-81800-11	DV525 SR425
60, 70	1989-13	3422, 6H3-81800-11, S108-97A	9 Tooth drive gear	6H3-81800-10	DV522 SR422
55	1995-00	3424, 676-81800-10, 697-81800-11, 697-81800-12, 697-81800-13, 99999-03249, S114-221, S114-221E, S114-221F, S114-221G	9 Tooth drive gear	697-81800-10	SR427
F50, F60, F80, F100 FT50 FT60 F70 F115, FL115	2005-13 2005-07 2005-10 2011-13 2000-13	3432, 6CJ-81800-00, 6C5-81800-00, 68V-81800-00, 68V-81800-02, S114-838A S114-838B	13 Tooth drive gear	68V-81800-01	N/A
75 85 80 90	1995-06 1993-06 1989-96 1989-13	3427, 688-81800-10, 688-81800-11	9 Tooth drive gear	688-81800-12	DV527 SR427
F100 F80	1999-06 1999-07	3430, 67F-81800-00, 67F-81800-02, 67F-81800-03, S114-828B, S114-828C	13 Tooth drive gear	67F-81800-01	N/A

# SOUTHSIDE MARINE COMPONENTS

## YAMAHA STARTER MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	NOTES	STARTER MOTOR PART NO:	BENDIX/ BRUSH HOLDER
115, 140 150, 175, 200 F40 F50 FT50	1989-96 1989-96 1999 1995-02 2001-02	3426, 6E5-81800-11, S114-323	9 Tooth drive gear	6E5-81800-12	DV526  SR426
115, 150 130, 175, 200	1997-13 2000-13	3428, 6K7-81800-10, 6N7-81800-00, 6N7-81800-01, 6N7-W5818-01, 61H-81800-00, 61H-81800-01, 61H-81800-10, 99999-03938	9 Tooth drive gear	6N7-81800-10	DV528  SR428
F150, FL150 F200, FL200 F250, FL250	2004-13 2012-13 2006-11	3433, 6BR-81800-00, 6BR-81800-01, S114-867, S114-867A, S114-867B	13 Tooth drive gear	63P-81800-00	N/A
LZ150 LZ200 Z150, Z175, Z200	2003-07 2002-10 2002-13	3431, 68F-81800-01, 68F-81800-03	13 Tooth drive gear	68F-81800-00	N/A
225 250 F50, FT50, FT60 F60	1996-06 1990-03 2003-06 2002-06	3429, 61A-81800-01, 69L-81800-00, 69W-81800-01	9 Tooth drive gear	61A-81800-00	DV529 SR428



Starter Motor  
Part No: 689-81800-13



Starter Motor  
Part No: 6L2-81800-10



Starter Motor  
Part No: 6H3-81800-10



Starter Motor  
Part No: 6F5-81800-11



Starter Motor  
Part No: 697-81800-10



Starter Motor  
Part No: 6H4-81800-11

# SOUTHSIDE MARINE COMPONENTS



Starter Motor  
Part No: 6E5-81800-12



Starter Motor  
Part No: 688-81800-12



Starter Motor  
Part No: 6N7-81800-10



Starter Motor  
Part No: 61A-81800-00



Starter Motor  
Part No: 67F-81800-01



Starter Motor  
Part No: 68F-81800-00



Starter Motor  
Part No: 5364



Starter Motor  
Part No: 5365



Starter Motor  
Part No: 68V-81800-01



Starter Motor  
Part No: 63P-81800-00

## YAMAHA TRIM MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	TRIM MOTOR PART NO:
30, 40, F25 F30, F40, FT25	1998-13 2001-13	65W-43880-01, 67C-43880-00, 67C-43880-01	65W-43880-00
40, 50	1985-98	6264, 6H5-43880-09	6H5-43880-02
40, 50 F50, FT50 F60 F70 FT60	2001-13 2001-06 2002-06 2011-13 2003-07	6259, 62Y-43880-01, 62Y-43880-02, CS3-43880-00, 69W-43880-09	62Y-43880-00
50, 60, 70	1989-91	6267, 6E5-43880-01, 6E5-43880-02, 688-43880-10	6H1-43800-00
40, 50 55 60, 70, 90 75 80 85	1992-94 1995-00 1992-13 1995-06 1992-96 1993-06	6260	6H1-43880-02
40, 50 F40, F50 FT50	1995-01 1995-00 1999	6266, 62X-43880-01, 62X-43880-09	62X-43880-00
F50, F60, FT60 FT50	2005-15 2005-07	6C5-43880-01	6C5-43880-00



# SOUTHSIDE MARINE COMPONENTS

## YAMAHA TRIM MOTOR APPLICATION GUIDE

MODEL	YEAR	REPLACES	TRIM MOTOR PART NO:
F80, F100	2005-13	6258, 6D8-43880-00, 6D8-43880-09	6D8-43880-01
F100, F80	1999-06	6261	67F-43880-00
115, 140, 150, 175, 200, 225	1989-96	6265, 6G5-43880-00, 6G5-43880-01	6G5-43880-02
225 250	1996-06 1990-03	61A-43880-01	61A-43880-02
115, 130, 150, 175, 200 F100 F115, FL115 F150, FL150 F175 F200, F225, F250 LZ150 LZ200 Z150, Z175, Z200 Z250, Z300	1997-13 2002-04 2000-13 2004-11 2014 2012-13 2002-07 2002-10 2002-13 2004-07	6240, 64E-43880-00, 64E-43880-03, 64E-43880-04, 67H-43880-00, 67H-43880-01, 67H-43880-04 68V-43880-00, 68V-43880-01, 68V-43880-03	64E-43880-01
F200, F225, FL200, FL225 F250, FL250 F300, FL300 LZ250, LZ300, Z250, Z300	2002-13 2007-13 2011-13 2003-07	6263, 69J-43880-01	69J-43880-00



Trim Motor  
4 Bolt 2 Wire (41mm Shaft)  
**Part No: 6H5-43880-02**



Trim Motor  
3 Bolt 2 Wire (37mm Shaft)  
**Part No: 62Y-43880-00**



Trim Motor  
4 Bolt 2 Wire (25mm Shaft)  
**Part No: 67F-43880-00**



Trim Motor  
3 Bolt 2 Wire (7mm Shaft)  
**Part No: 62X-43880-00**



Trim Motor  
3 Bolt 3 Wire  
**Part No: 6H1-43800-00**



Trim Motor  
3 Bolt 2 Wire  
**Part No: 6H1-43880-02**



# SOUTHSIDE MARINE COMPONENTS



Trim Motor  
3 Bolt 2 Wire  
**Part No: 69J-43880-00**



Trim Motor 3 Bolt 2 Wire  
**Part No: 6G5-43880-02**



Trim Motor  
4 Bolt 2 Wire  
**Part No: 65W-43880-00**



Trim Motor  
3 Bolt 2 Wire (30mm Shaft)  
**Part No: 6C5-43880-00**



Trim Motor  
3 Bolt 4 Wire  
**Part No: 61A-43880-02**



Trim Motor  
4 Bolt 2 Wire  
**Part No: 64E-43880-01**



Trim Switch Adj Kit  
Replaces: 99999-03830  
**Part No: 64E-43139-10**



Trim Motor  
4 Bolt, 2 Wire  
**LONG SHAFT OR ROUNDED END SHORT SHAFT**  
**Part No: 6D8-43880-01**

16mm SHORT SHAFT

INCLUDES  
41mm COUPLER LENGTH LONG SHAFT



**TRIM** Cap Dust Seal  
**Part No: 6H1-43822-10**

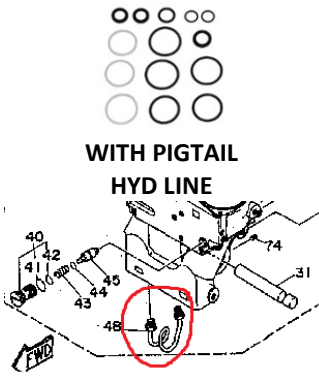
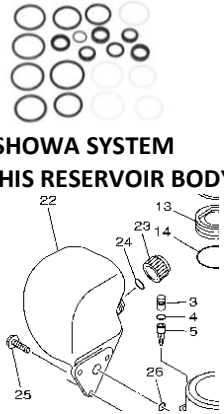
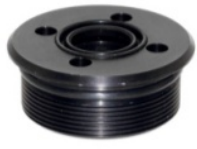









**TILT** Cap Dust Seal  
**Part No: 6H1-43812-00**



Trim & Tilt Switch Assy  
**Part No: 703-82563-02**

# SOUTHSIDE MARINE COMPONENTS

 <p><b>WITH PIGTAIL HYD LINE</b></p> <p>Trim &amp; Tilt Seal Kit 2 Stroke only 115-225HP 86-96 Pigtail Hyd Line on Tilt Cyl <b>Part No: 115225</b></p>	 <p><b>SHOWA SYSTEM HAS THIS RESERVOIR BODY</b></p> <p>Trim &amp; Tilt Seal Kit 2 &amp; 4 Stroke Various Motors 115-225HP 97-Up Showa (Fast Strike) <b>Part No: 115225FS</b></p>	<p><b>TILT</b> Cap W/Seals</p>  <p>115-130 HP 1997-07 150-200 HP 1997-07 250-300 HP 2004-UP</p> <p>Replaces: 63P-43810-00, 63P-43810-09, 64E-43810-00, 64E-43810-09, 64E-43811-01, 64E-43811-02 <b>Part No: 63P438</b></p>	<p><b>TRIM</b> Cyl Cap W/Seals</p>  <p>115-300 HP 1997-06</p> <p>Replaces: 64E-43821-00, 64E-43821-09 <b>Part No: 64E-43821-00</b></p>
 <p>Fits 3 Wire T+T</p> <p>Trim Motor Relay Fits 3 Wire T + T <b>Part No: 688-81950-10</b></p>	 <p>Universal T/T Switch Dash Mounted <b>Part No: 174652</b></p>	 <p>Wiring Harness Converts 2-Wire trim motors for use on older 3 wire systems <b>Part No: 8268</b></p>	
 <p>Fits 2 Wire T + T</p> <p>Trim Motor Relay <b>UP</b> 1991-Up 115 HP 1991-04 130 HP 1991-Up 150 HP 1991-00 175 HP 1991-99 200 HP <b>Part No: 6E5-81950-01</b></p>	 <p>Fits 2 Wire T + T</p> <p>Trim Motor Relay <b>DOWN</b> 1991-Up 115 HP 1991-04 130 HP 1991-Up 150 HP 1991-00 175HP 1991-99 200HP <b>Part No: 6E5-8195A-01</b></p>	 <p>3 Pin Plug Relay Assy <b>Part No: 61A-81950-01</b></p> <p>To order 3 Pin Plug Relay Assy with bullet terminals <b>Part No: 6H1-81950-00</b>, you can order 3 Pin Plug Assy 61A-81950-01 &amp; replace plug with bullet terminals.</p> <p>To order 2 wire rectangle plug <b>Part No: 68V-8195B-01</b>, you can order 3 Pin Plug Assy 61A-81950-01 &amp; adapt to suit.</p> <p>Note: These options will void warranty.</p>	

# SOUTHSIDE MARINE COMPONENTS

## Yamaha Electrical Guide

HP	Year	St	Model	Cyl	Ign. Pack	Stator	Rectifier	Ign. Coil
4 & 5	84-01	2		1	6E0-85540-70	N/A	676-81970-00	N/A
6	84-99	2		2	696-85540-10	N/A	676-81970-00	N/A
8	84-04	2		2	696-85540-10	N/A	676-81970-00	N/A
9.9	84-95	2	EL,ES,LH,LJ,LK,LN,SH,SJ,SK,SN	2	695-85540-10	N/A	676-81970-00	N/A
9.9	89-90	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
9.9	93-95	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	84-95	2	EL,ES,LH,LJ,LK,LN,SH,SJ,SK,SN	2	695-85540-10	N/A	676-81970-00	N/A
15	89-90	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	93-95	2	D	2	695-85540-10	N/A	N/A	6E7-85570-19
15	1996	2	MHV	2	695-85540-10	N/A	N/A	6E7-85570-19
20	93-94	2	CM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
20	94-05	2	EL,ES,ML,MS	2	N/A	N/A	676-81970-00	N/A
25	84-87	2	EL,ES,LH,SH	2	689-85540-21	N/A	676-81970-00	N/A
25	88-93	2	EL,ES,LD,LF,LG,ML,MS,SD,SF,SG	2	N/A	N/A	676-81970-00	N/A
25	89-90	2	D	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	90	2	CV25,EL,EM	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	91-97	2	C25,EL,ES,ML,MS	2	695-85540-10	N/A	676-81970-00	6E7-85570-19
25	96-98	2	C25 MHU, VM	2	N/A	N/A	N/A	N/A
25	94-05	2	EL,ES,ML,MS	2	N/A	N/A	676-81970-00	N/A
25	98-09	4	EH,ER,TH	2	N/A	N/A	815279T	N/A
25	98-09	4	F25,MH	2	N/A	N/A	815279T	N/A
30	84-87	2	EL,ES,LH,SH	2	689-85540-21	N/A	676-81970-00	N/A
30	89-90	2	CV30,EL	2	689-85540-21	N/A	676-81970-00	N/A
30	91-97	2	C30,EL	2	N/A	N/A	676-81970-00	N/A
30	03-05	4	F30	2	N/A	N/A	815279T	N/A
40	84-88	2	ALL	3	6H4-85540-21	N/A	676-81970-00	N/A
40	89-94	2		3	N/A	N/A	676-81970-00	N/A
40	90	2	CV40	2	689-85540-21	N/A	676-81970-00	N/A
40	Up to 95	2	Manual Start	3	N/A	N/A	676-81970-00	N/A
40	Up to 95	2	Electrical Start	3	N/A	N/A	N/A	N/A
40	95-12	2	Manual Start	3	63D-85540-00	N/A	676-81970-00	N/A
40	95-12	2	Start	3	63D-85540-00	N/A	N/A	N/A
40	99	4	AE,EH,ER,TR	4	N/A	N/A	N/A	6E7-85570-19
48	95-00	2	E48	2	696-85540-10	N/A	676-81970-00	N/A
50	84-88	2	ALL	2	6H4-85540-21	N/A	676-81970-00	N/A
50	89-94	2		3	N/A	N/A	676-81970-00	N/A
50	95-06	4	AE,BE,TH,TR, CE	4	N/A	N/A	N/A	6E7-85570-19
50	Up to 95	2	Manual Start	3	N/A	N/A	676-81970-00	N/A
50	Up to 95	2	Electric Start	3	N/A	N/A	N/A	N/A
50	95-12	2	Manual Start	3	63D-85540-00	N/A	676-81970-00	N/A
50	95-12	2	Start	3	63D-85540-00	N/A	N/A	N/A
50		4	FT, FE, HE, FT50	4	N/A	N/A	68V-81960-00	N/A
55	89	2	CV55	2	663-85540-15	N/A	676-81970-00	N/A
55	91-94	2	C60	2	663-85540-15	N/A	676-81970-00	N/A
60	99	2	E60	3	N/A	N/A	676-81970-00	N/A

# SOUTHSIDE MARINE COMPONENTS

## Yamaha Electrical Guide

HP	Year	St	Model	Cyl	Ign. Pack	Stator	Rectifier	Ign. Coil
60	02-07	4	AE,BE	4	N/A	N/A	N/A	6E7-85570-19
60		4	FT, CE, FE, FT60	4	N/A	N/A	68V-81960-00	N/A
70	84-91	2	ET,TLN	3	N/A	N/A	676-81970-00	N/A
70		4	AE	4	N/A	N/A	68V-81960-00	N/A
75	88-96	2	E75	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
75	97-00	2	E75	3	688-85540-12	688-85510-11	N/A	N/A
80	00-07	4	AET	4	N/A	N/A	67F-81960-12	N/A
80		4	BE	4	N/A	N/A	68V-81960-00	N/A
85	89-90	2	CV85	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
85	91-96	2	C85	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
90	84-87	2	ET	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
90	88-91	2	ET	3	688-85540-12	688-85510-11	6G5-81960-A0	N/A
100	01-06	4	AET	4	N/A	N/A	67F-81960-12	N/A
100	02-04	4	BET	4	N/A	N/A	67F-81960-12	N/A
100	05-06	4	DE	4	N/A	N/A	68V-81960-00	N/A
115	84-89	2	ET	4	6E5-85540-12	6G5-85510-10	N/A	6E5-85570-10
115	90-03	2	ET,TJ,TL	4	N/A	N/A	N/A	6R3-85570-01
115		4	AE, FL115	4	N/A	N/A	68V-81960-00	N/A
115	04-05	2	ET,TJ,TL	4	N/A	N/A	N/A	6R3-85570-01
115	91-96	2	C115	4	6E5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
115	97-98	2	C115	4	6E5-85540-12	6G5-85510-10	N/A	6E5-85570-10
115	98-99	2	B115,S115	4	N/A	N/A	N/A	6R3-85570-01
130	88-89	2	ET	4	6E5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
130	90-03	2	ET,TJ,TL	4	N/A	N/A	N/A	6R3-85570-01
150	84-89	2		6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
150	90-99	2		6	N/A	N/A	N/A	6R3-85570-01
150	97	2		6	N/A	N/A	6G5-81960-A0	6R3-85570-01
150	98-05	2		6	N/A	N/A	N/A	6R3-85570-01
175	84-89	2		6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
175	90-05	2		6	N/A	N/A	N/A	6R3-85570-01
200	84-89	2	ET	6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	6E5-85570-10
200	90-01	2		6	N/A	N/A	N/A	6R3-85570-01
225	84-89	2	EXCELL	6	6G5-85540-12	6G5-85510-10	6G5-81960-A0	N/A

**HEAT SINK COMPOUND:** TYPE 29 WILL NOT HARDEN OR DRY OUT. RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, SUZUKI, TOHATSU AND YAMAHA ENGINES



















**Part No: 989-8109**



**BULLET CONNECTORS**  
10 Male, 10 Female with Shields

**Part No: 911-9783**

# SOUTHSIDE MARINE COMPONENTS

 <p>Ignition Pack Part No: 6E0-85540-70</p>	 <p>Hitachi Ignition Part No: 696-85540-10</p>	 <p>Ignition Pack Part No: 695-85540-10</p>	 <p>Ignition Pack Part No: 689-85540-21</p>
 <p>Hitachi Ignition Part No: 663-85540-15</p>	 <p>Ignition Pack Part No: 688-85540-12</p>	 <p>Ignition Pack Part No: 6H4-85540-21</p>	 <p>Ignition Pack Part No: 63D-85540-00</p>
 <p>Ignition Pack Part No: 6E5-85540-12</p>	 <p>Ignition Pack Part No: 6G5-85540-12</p>	 <p>Stator 3 Cyl Part No: 688-85510-11</p>	 <p>Stator 4 Cyl Replaces: 6E5-85510-11 Part No: 6G5-85510-10</p>
 <p>Stator 6 Cyl 20 Amp Part No: 6G5-85510-10</p>	 <p><b>Universal 3 Wire Reg/Rect</b> Fits Various Motors 6-300hp Wires: Green, Green/White, Red, Black(Earth) All approx. 150mm long Unit approx. 40 x 35mm 1 Centre Mount Hole Part No: 6F5-81970-62</p>	 <p><b>Universal Reg/Rect Kit</b> For use on Outboards with under flywheel lighting coil Instructions Included Part No: RR007CK</p>	 <p>Rectifier Part No: 676-81970-00</p>
 <p>Rectifier Replaces: 6D3-81960-00 Part No: 68V-81960-00</p>	 <p>Rectifier Part No: 6G5-81960-A0</p>	 <p>Rectifier Replaces: 65W-81960-00 Part No: 815279T</p>	 <p>Reg/ Rect Part No: 67F-81960-12</p>

**Refer to Yamaha Electrical Guide Table for Applications**

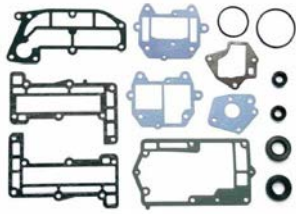


# SOUTHSIDE MARINE COMPONENTS

YAMAHA GASKET SET					
Year	Cyl	Stroke	Model	G / Set	Head / G
1984 - 1996	2	2 Stroke	6 / 8	6G1-W0001-A2	6G1-11193-A1
1984 - 1997	2	2 Stroke	9.9 / 15	682-W0001-03	682-11181-00
97 - Current	2	2 Stroke	9.9 / 15	63V-W0001-00	63V-11181-A0
1989 - 2002	2	4 Stroke	9.9	6G8-W0001-A3	27-825482-1
2002 - Current	2	4 Stroke	9.9 / 15	66M-W0001-01	66M-11181-10
1979 - 1984 67mm Bore	2	2 Stroke	20 / 25	6G0-W0001-00	N/A
1980 - 1987	2	2 Stroke	20 / 25 / 30	695-W0001-00	695-11181-A0
1984 - 1992	2	2 Stroke	20 / 25 / 30	689-W0001-02	689-11181-00
1984 - Current (2 Carby)	2	2 Stroke	20 / 25	6L2-W0001-00	6L2-11181-A1
1993 - Current (1 Carby)	2	2 Stroke	25 / 30	61N-W0001-02	61N-11181-A0
1998 - Current	2	4 Stroke	25	65W-W0001-00	N/A
1993 – 1998	2	2 Stroke	40CV	6R6-W0001-00	676-11181-03
2000 - Current	3	4 Stroke	30 / 40	67C-W0001-00	N/A
1989 - Current	3	2 Stroke	30	6J8-W0001-00	6J8-11181-00
40D (1981) 40A 40B (1978)	2	2 Stroke	40D /40A / 40B	6A0-W0001-01	676-11181-03
1989 - 1997	2	2 Stroke	E40	6F6-W0001-02	6F5-11181-00
1998 - Current	2	2 Stroke	40	66T-W0001-01	66T-11181-A2
1984 - 1994	3	2 Stroke	40 / 50	6H4-W0001-02	6H4-11181-00
1994 - Current	3	2 Stroke	40 / 50	63D-W0001-02	6H4-11181-00
1984 - 1994	2	2 Stroke	48 / 55 /60	697-W0001-02 UNTIL SOLDTHEN NLA	697-11181-00
1984 - Current	3	2 Stroke	60 / 70	6H3-W0001-02	6H3-11181-01
1984 - Current	3	2 Stroke	75 / 80 / 90	688-W0001-02	688-11181-01
1984 - Current	4	2 Stroke	115 / 130 / 140	6E5-W0001-A2	6E5-11181-A1
1999-2007 (Different Manifold Gasket to 68V-W0001-03 Kit)	4	4 Stroke	80 / 100 (A, AET)	67F-W0001-03	67F-11181-02
2005-2013 (Different Manifold Gasket to 68V-W0001-03 Kit)	4	4 Stroke	80 BET / 100 (DET)	67F-W0001-03	67F-11181-02
2000 - Current	4	4 Stroke	75/ 80 / 90 / 100 / 115	68V-W0001-03	67F-11181-02
1984 - UP (Vertical Reeds)	6	2 Stroke	150 / 175 / 200 / 225	6G5-W0001-02	6G5-11181-A1
1995 - UP (Horizontal Reeds) 90°	6	2 Stroke	150 / 175 / 200	500-347	6G5-11181-A1
2002 - Current (HPDI) 2.6L	6	2 Stroke	150 / 175 / 200	68F-W0001-01	N/A
1997 - Current (Carby)	6	2 Stroke	225 / 250	61A-W0001-00	61A-11181-00
1998 - Current (EFI)	6	2 Stroke	225 / 250	65L-W0001-00	61A-11181-00



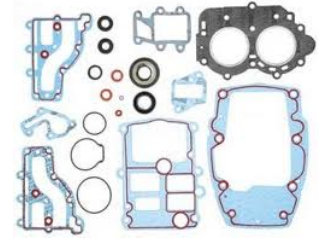
# SOUTHSIDE MARINE COMPONENTS



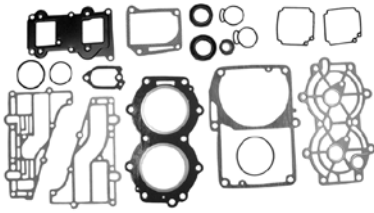
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**Part No: 63V-W0001-00**



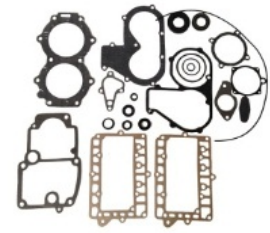
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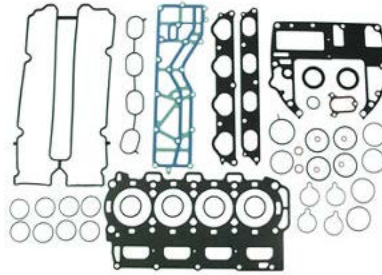
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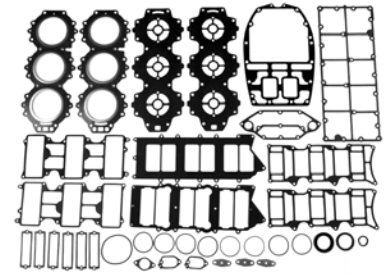


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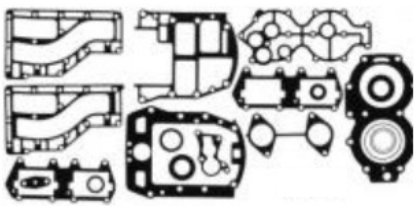


Replaces: 27-804345A02,  
27-858732T02

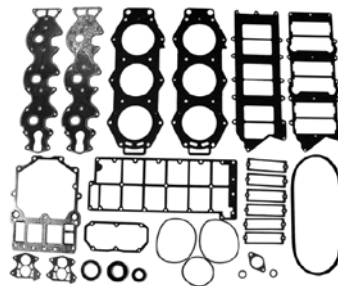
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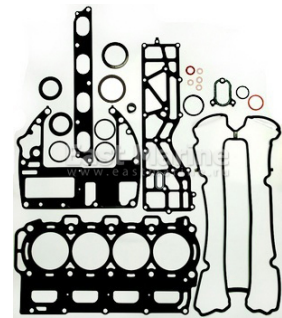
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**Part No: 6A0-W0001-01**



**Part No: 68F-W0001-01**

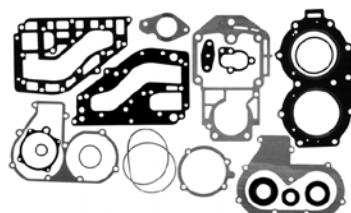


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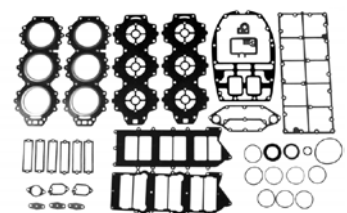


UNTIL SOLD THEN NLA

**Part No: 697-W0001-02**



**Part No: 689-W0001-02**

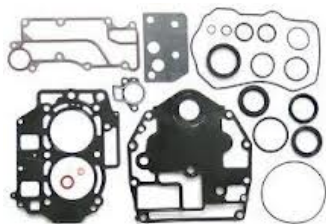


**Part No: 65L-W0001-00**

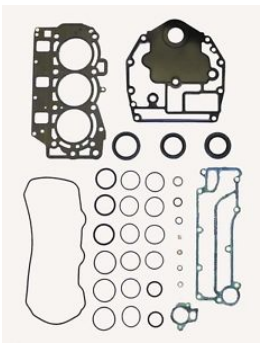
# SOUTHSIDE MARINE COMPONENTS



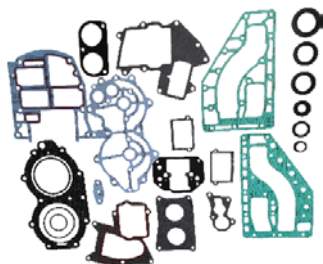
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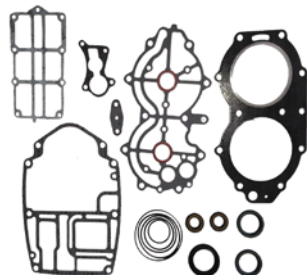
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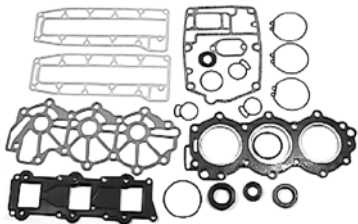
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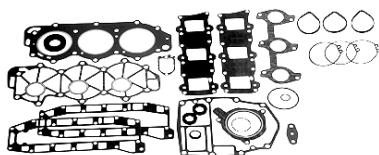
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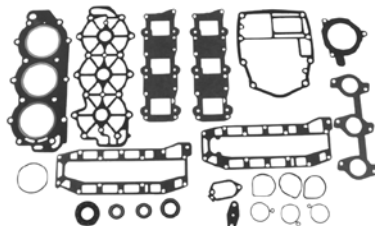
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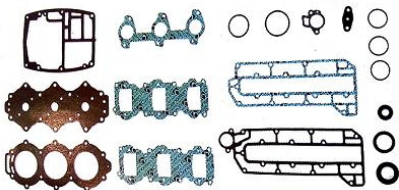
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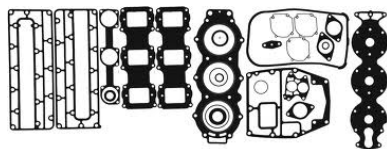
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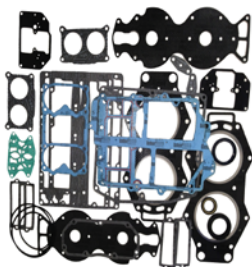
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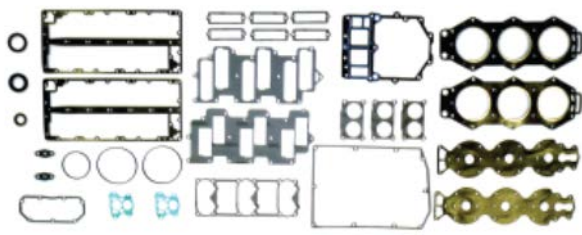
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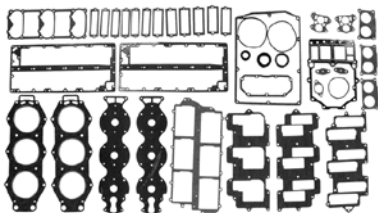
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**Part No: 6E5-W0001-A2**

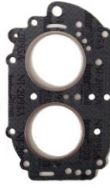




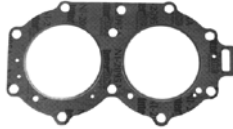












**Part No: 500-347**









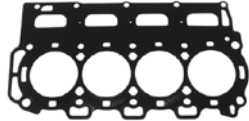
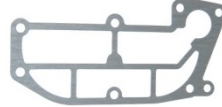
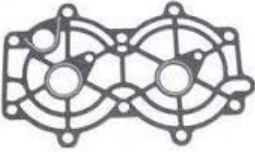

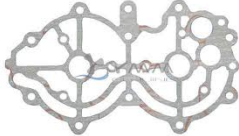
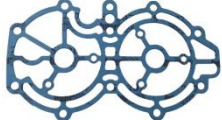
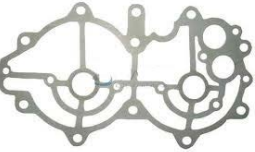

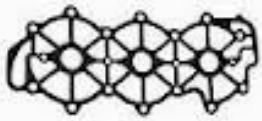
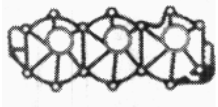




**Part No: 6G5-W0001-02**

# SOUTHSIDE MARINE COMPONENTS


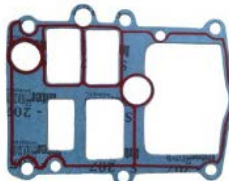
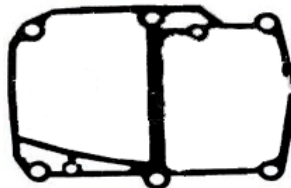





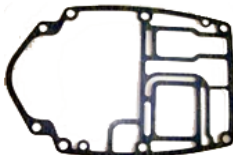
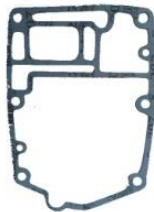

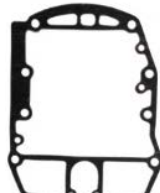

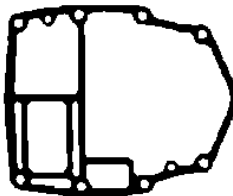

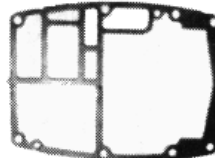
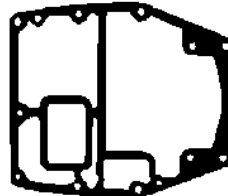
			
Head Gasket 8 HP <b>Part No: 677-11181-01</b>	Head Gasket 9.9 HP 4-Stroke Replaces: 6G8-11181-00 <b>Part No: 27-825482-1</b>	Head Gasket 9.9-15 HP 84-95 <b>Part No: 682-11181-00</b>	Head Gasket 25 HP Twin Carby <b>Part No: 6L2-11181-A1</b>
			
Head Gasket 9.9-15 HP 1997-Up <b>Part No: 63V-11181-A0</b>	Head Gasket 25CV & 30 HP <b>Part No: 689-11181-02</b>	Head Gasket 25 HP Replaces: 695-11181-A0	Head Gasket <b>Part No: 61N-11181-A0</b>
			
Head Gasket 40 HP 2 Cyl <b>Part No: 676-11181-00</b>	Head Gasket 40 HP 2 Cyl <b>Part No: 66T-11181-A2</b>	Head Gasket <b>Part No: 6F5-11181-00</b>	Head Gasket V4 115-140 HP <b>Part No: 6E5-11181-A1</b>
			
Head Gasket 40, 50, 60 HP 2 Cyl <b>Part No: 697-11181-A0</b>		Head Gasket 30 HP 3 Cyl 1987-Up 25 HP 3 Cyl 96-99 <b>Part No: 6J8-11181-A1</b>	Head Gasket 40/ 50 HP 3 Cyl Replaces: 63D-11181-A1 <b>Part No: 6H4-11181-00</b>
		Loctite 518 Gasket Sealant Red 50ml Tube <b>Part No: 518</b>	



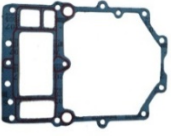
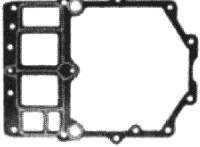



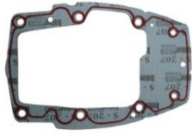

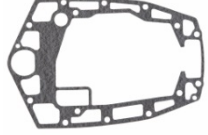
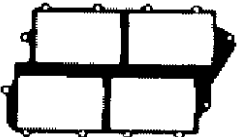
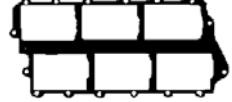




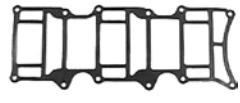
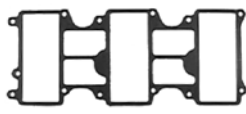




# SOUTHSIDE MARINE COMPONENTS

 <p>Head Gasket V6 225-250 HP <b>Part No: 61A-11181-A0</b></p>	 <p>Head Gasket 3 Cyl 60-70 HP <b>Part No: 6H3-11181-01</b></p>	 <p>Head Gasket 3 Cyl 75-90 HP <b>Part No: 688-11181-A0</b></p>	 <p>Head Gasket V6 150-250 HP <b>Part No: 6G5-11181-A1</b></p>
 <p>Head Gasket 200-225 HP 4-Stroke <b>Port</b> <b>Part No: 69J-11181-03</b></p>	 <p>Head Gasket 200-225 HP 4-Stroke <b>Starboard</b> <b>Part No: 69J-11182-03</b></p>	 <p>Head Gasket 75-115 HP 4-Stroke <b>Part No: 67F-11181-02</b></p>	 <p>Head Cover Gasket <b>Part No: 6G1-11193-A1</b></p>
 <p>Head Cover Gasket <b>Part No: 6L2-11193-00</b></p>	 <p>Head Cover Gasket <b>Part No: 61T-11193-01</b></p>	 <p>Head Cover Gasket <b>Part No: 66T-11193-A2</b></p>	 <p>Head Cover Gasket <b>Part No: 6F6-11193-00</b></p>
 <p>UNTIL SOLD THEN NLA  Head Cover Gasket <b>Part No: 6F5-11193-00</b></p>	 <p>Head Cover Gasket 93-98 2-Cyl CV40 HP <b>Part No: 6E9-11193-A0</b></p>	 <p>Head Cover Gasket <b>Part No: 63D-11193-00</b></p>	 <p>Head Cover Gasket 40-50 HP 3 Cyl <b>Part No: 6H4-11193-00</b></p>
 <p>Head Cover Gasket 60-70 3 Cyl <b>Part No: 6H3-11193-00</b></p>	 <p>Head Cover Gasket 3 Cyl 90 HP <b>Part No: 688-11193-A1</b></p>	 <p>Head Cover Gasket V4 <b>Part No: 6E5-11193-A0</b></p>	 <p>Head Cover Gasket V6 <b>Part No: 6G5-11193-A1</b></p>

# SOUTHSIDE MARINE COMPONENTS





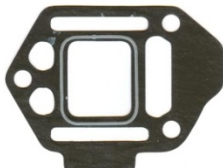

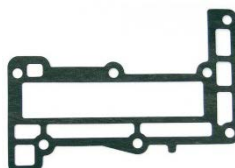

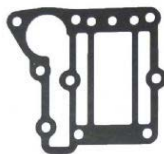




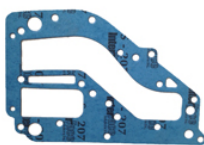

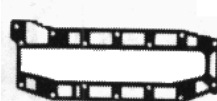

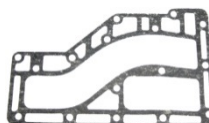

 <p>Head Cover Gasket V6 Part No: 61A-11193-00</p>	 <p>Base Gasket Part No: 682-45113-02</p>	 <p>Base Gasket Part No: 63V-45113-A1</p>	 <p>Base Gasket Part No: 677-45113-01</p>	
 <p>Base Gasket Part No: 656-45113-00</p>	 <p>Base Gasket Part No: 689-45113-A1</p>	 <p>Base Gasket Part No: 6L2-45113-A1</p>	 <p>Base Gasket Replaces: 676-45113-00 Part No: 6F5-45113-A0</p>	
 <p>Base Gasket Part No: 66T-45113-A0</p>	 <p>Base Gasket Part No: 6J8-45113-A1</p>	 <p>Base Gasket Part No: 663-45113-00</p>	 <p>Base Gasket Part No: 676-45114-00</p>	 <p>Upper Casing Gasket Part No: 6G1-45113-A1</p>
 <p>Base Gasket 40-50 HP Part No: 6H4-45113-A0</p>	 <p>Base Gasket 40-60 HP 4-Stroke Replaces: 62Y-11351-00, 62Y-11351-01, 27-825231, 27-892319001 Part No: 67C-11351-00</p>	 <p>Base Gasket 60-70 HP Part No: 6H3-45113-A0</p>	 <p>Base Gasket 90 HP 3 Cyl Part No: 688-45113-00</p>	

# SOUTHSIDE MARINE COMPONENTS



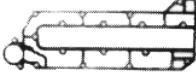
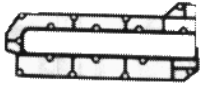
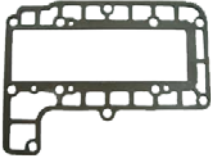


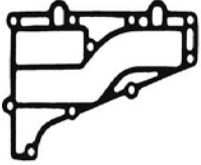
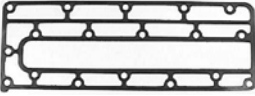
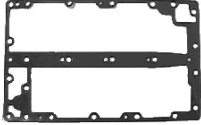
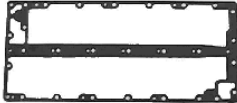
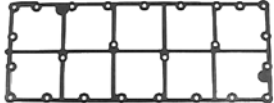








			
Base Gasket <b>Part No: 6E5-45113-02</b>	Base Gasket V4/ V6 <b>Part No: 6G5-45113-A0</b>	Base Gasket 250 HP V6 76° <b>Part No: 61A-45113-A0</b>	Base Gasket 75, 80, 90, 100, 115 4 Stroke Replaces: 27-85872 1, 67F-11351-00 <b>Part No: 68V-11351-00</b>
			
Sandwich Plate Gasket <b>Part No: 6G5-45114-00</b>	Sandwich Plate Gasket <b>Part No: 682-11351-00</b>	Sandwich Plate Gasket <b>Part No: 63D-45114-A0</b>	Sandwich Plate Gasket <b>Part No: 688-45114-A1</b>
			
Intake V4 <b>Part No: 6E5-13645-A1</b>	Intake V6 <b>Part No: 6G5-13645-A1</b>	Reed V6 "Saltwater" Series <b>Part No: 64E-13645-A0</b>	O/SL Housing <b>Part No: 6H4-15369-00</b>
			
Inner Horizontal Reed V6 <b>Part No: 6K7-13646-A1</b>	Outer Horizontal Reed V6 <b>Part No: 6K7-13645-A1</b>	Outer Intake (metal) 76° V6 <b>Part No: 61A-13645-00</b>	Inner Intake (Metal) 76° V6 <b>Part No: 61A-13646-00</b>
			
Reed Block 60-70 HP 3 Cyl Replaces: 6H3-13622-A1 <b>Part No: 6H3-13621-A1</b>	Reed Block 85-90 HP 3 Cyl <b>Part No: 688-13621-A1</b>	Reed Block 40-50 HP 3 Cyl <b>Part No: 6H4-13621-A1</b>	Exhaust Tube Base Gasket <b>Part No: 63V-41133-A1</b>



# SOUTHSIDE MARINE COMPONENTS

			
Manifold Gasket Replaces: 27-881433 <b>Part No: 68V-13645-00</b>	Manifold Gasket <b>Part No: 6D8-13645-00</b>	Manifold Gasket Replaces: 27-804161 <b>Part No: 67F-13645-00</b>	
 Water Passage Cover V4/ V6 <b>Part No: 6E5-11381-A1</b>	 Exhaust Manifold Gasket <b>Part No: 6H4-41134-A0</b>	 Exhaust Gasket Inner <b>Part No: 6G1-41112-A1</b>	 Exhaust Gasket Outer <b>Part No: 6G1-41114-A0</b>
 Exhaust Gasket Inner <b>Part No: 6E0-41112-A1</b>	 Exhaust Gasket Outer <b>Part No: 6E0-41114-A1</b>	 Exhaust Gasket Inner & Outer Replaces: 682-41112-00 <b>Part No: 682-41114-01</b>	 Exhaust Gasket Inner & Outer Replaces: 63V-41114-A0 <b>Part No: 63V-41112-A0</b>
 Exhaust Gasket Inner <b>Part No: 689-41112-00</b>	 Exhaust Gasket Outer <b>Part No: 689-41114-00</b>	 Exhaust Gasket Inner <b>Part No: 6K8-41122-A1</b>	 Exhaust Gasket Outer <b>Part No: 6K8-41124-A1</b>
 Inner & Outer Exhaust 40-50 HP 3 Cyl Replaces: 6H4-41112-00 <b>Part No: 6H4-41114-00</b>	 Outer Exhaust CV40 HP 2 Cyl 93-98 <b>Part No: 6E9-41114-A0</b>	 Inner Exhaust CV40 HP 2 Cyl 93-98 <b>Part No: 676-41112-A0</b>	 Exhaust Gasket <b>Part No: 6F5-41112-00</b>















# SOUTHSIDE MARINE COMPONENTS

 <p>Exhaust Gasket Inner/ Outer 6-8HP <b>Part No: 677-41112-01</b></p>	 <p>Exhaust Gasket Inner/ Outer E25 HP Replaces: 6G0-41112-00 <b>Part No: 6G0-41114-00</b></p>	 <p>Inner Exhaust 60-70 HP 3 Cyl <b>Part No: 6H3-41112-A0</b></p>	 <p>Outer Exhaust 60-70 HP 3 Cyl <b>Part No: 6H3-41114-A0</b></p>
 <p>Outer and Inner Replaces: 664-41112-00 <b>Part No: 664-41114-00</b></p>	 <p>Exhaust Gasket 75-115 hp 4 Stroke Replaces: 67F-41114-A0 <b>Part No: 27-804076003</b></p>	 <p>Inner <b>Part No: 6L2-41112-A1</b></p>	 <p>Outer <b>Part No: 6L2-41114-A1</b></p>
 <p>Exhaust 85-90 HP 3 Cyl Replaces: 688-41114-00 <b>Part No: 688-41112-00</b></p>	 <p>Exhaust Cover V4 Replaces: 6E5-41114-A0 <b>Part No: 6E5-41112-A1</b></p>	 <p>Exhaust Cover Inner/Outer V6 Replaces: 6G5-41114-A0 <b>Part No: 6G5-41112-00</b></p>	 <p>Exhaust Cover V6 <b>Part No: 61A-41112-A0</b></p>
 <p>Water Pump Gasket <b>Part No: 6EO-44315-A0</b></p>	 <p>Water Pump Gasket <b>Part No: 6G1-44315-A0</b></p>	 <p>Water Pump Gasket <b>Part No: 689-44315-00</b></p>	 <p>Water Pump Gasket <b>Part No: 689-44324-00</b></p>
 <p>Water Pump Gasket <b>Part No: 689-44316-00</b></p>	 <p>Water Pump Gasket <b>Part No: 676-44315-00</b></p>	 <p>Water Pump Gasket <b>Part No: 676-44324-00</b></p>	 <p>Water Pump Gasket <b>Part No: 676-44316-00</b></p>

# SOUTHSIDE MARINE COMPONENTS

 <p>Water Pump Gasket Part No: 663-44315-00</p>	 <p>Water Pump Gasket Part No: 663-44324-00</p>	 <p>Water Pump Gasket Part No: 663-44316-00</p>	 <p>Water Pump Gasket Part No: 6H3-44315-00</p>
 <p>Water Pump Gasket Part No: 6H3-44324-00</p>	 <p>Water Pump Gasket Part No: 688-44315-00</p>	 <p>Water Pump Gasket Part No: 688-44324-00</p>	 <p>Water Pump Gasket Part No: 682-44315-00</p>
 <p>Water Pump Gasket Replaces: 6H3-44316-00 Part No: 688-44316-00</p>	 <p>Water Pump Gasket Part No: 63D-44316-00</p>	 <p>Water Pump Gasket Part No: 6E5-44315-00</p>	 <p>Relief Valve Gasket V4/ V6 Part No: 6G5-11382-A1</p>
 <p>Packing Lower Case Gasket Part No: 6E0-45315-A0</p>	 <p>Packing Lower Case Gasket Part No: 6L2-45315-A0</p>	 <p>Packing Lower Case Gasket Part No: 6G1-45315-A0</p>	 <p>Packing Lower Case Gasket Part No: 63V-45315-00</p>
 <p>V4/V6 ONLY Poppet Valve Kit Replaces: 6G5-12416-00 Part No: 60H-12416-00</p>	 <p>Grommet Part No: 90480-20M05</p>	 <p>Water Seal Damper Part No: 6L2-44367-00</p>	 <p>Water Seal Damper Part No: 647-44366-00</p>
 <p>Shift Rod Boot Replaces: 655-4147-00 Part No: 6G1-44147-00</p>	 <p>Shift Rod Boot Replaces: 682-44147-00 Part No: 664-44147-00</p>	 <p>Shift Rod Boot Part No: 6L2-44147-00</p>	 <p>Hose Nipple Part No: 6E5-45378-00</p>

# SOUTHSIDE MARINE COMPONENTS




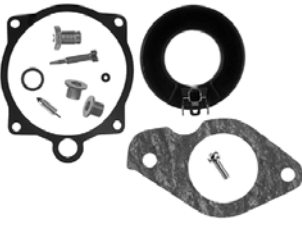
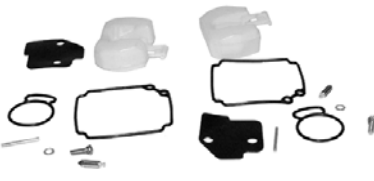
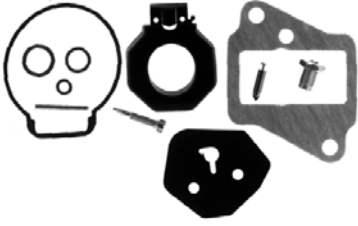
			
Thermo Cover 9.9-15 HP <b>Part No: 682-12414-A1</b>	Thermo Cover 20-25 HP <b>Part No: 655-12414-00</b>	Thermo Cover CV40 HP 93-98 2 Cyl <b>Part No: 6E9-12414-A0</b>	
			
Thermo Cover 2 Stroke 60-70 HP 3 Cyl 4 stroke 9.9-70 HP Replaces: 62Y-12414-00 <b>Part No: 6H3-12414-A1</b>	Thermo Cover 75, 85, 90 HP V4-V6 <b>Part No: 688-12414-A1</b>	Thermo Cover Replaces: 61A-12414-00 Replaces: 6J8-12414-00 <b>Part No: 6H4-12414-00</b>	Thermo Cover 55 HP <b>Part No: 663-12414-A0</b>
			
Thermo Cover 40 HP <b>Part No: 676-12414-00</b>	Pressure Control Cover Gasket 4 Stroke 4-Cyl <b>Part No: 67F-12435-A0</b>	Thermostat 60° 9.9-15 HP 86-95, All 2 Cyl CV Models Replaces: 656-12411-01 <b>Part No: 6F5-12411-02</b>	
			
Thermostat 50° 2-Stroke 4HP-V6 Replaces: 688-12411-00 6H3-12411-11 <b>Part No: 6E5-12411-20</b>	Thermostat 60° 4 Stroke 9.9-60HP Replaces: 6G8-12411-02 <b>Part No: 66M-12411-01</b>	Thermostat 50° 225-300 2 Stroke 03-Up 115 4 Stroke 00-Up Replaces: 68V-12411-00 <b>Part No: 60V-12411-00</b>	Thermostat 60° 80-300 HP 4-Stroke Replaces: 6D9-12411-00 <b>Part No: 67F-12411-00</b>

## Thermostat Conversion Guide

143 Degrees Fahrenheit  
= 60 Degrees Celsius (61.6)  
120 Degrees Fahrenheit  
= 50 Degrees Celsius (48.9)


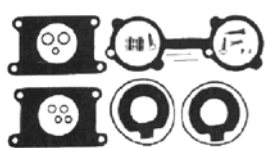




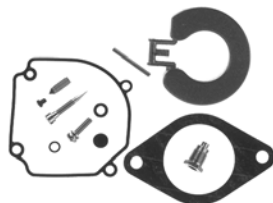

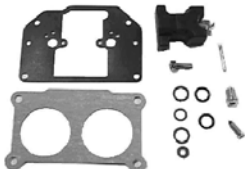






133 = 56.11  
130 = 54.44  
105 = 40.55

# SOUTHSIDE MARINE COMPONENTS

YAMAHA CARBURETTOR KITS			
HP	YEAR	PART NO.	
2	All	6A1-W0093-01	 <p>Carb Kit All 2 HP <b>Part No: 6A1-W0093-01</b></p>
3	All	6G1-W0093-00	
6 - 8	84-Current	6G1-W0093-00	 <p>Carb Kit All 3 HP 6-8 HP 84-Current Replaces: 6NO-W0093-00 <b>Part No: 6G1-W0093-00</b></p>
9.9-15	1985-95	6E7-W0093-04	
9.9-15	96-Current	63V-W0093-00	 <p>Carb Kit 9.9-15 HP 96-Up <b>Part No: 63V-W0093-00</b></p>
20- 25 (2 Carby)	88-Current	6L2-W0093-00*	
25	1984-1987	689-W0093-02	 <p>Carb Kit 25-30 HP 84-97 <b>Part No: 689-W0093-02</b></p>
25C	1990-1997	689-W0093-02	
25- 30 (1 Carby)	93-Current	61N-W0093-00	 <p>Carb Kit 20-25HP 88-Current 2 Carby <b>Part No: 6L2-W0093-00</b></p>
30	1984-1986	689-W0093-02	
30C	1989-1992	689-W0093-02	 <p>Carb Kit 9.9-15 HP 85-95 <b>Part No: 6E7-W0093-04</b></p>
40- 55 CV	90-Current	696-W0093-02*	
40- 50 3-Cyl	1984-1988	6H4-W0093-01	
40- 50 3-Cyl	89-Current	6H4-W0093-03	
F40	1999	62Y-W0093-00	
F50	95-97,99-00	62Y-W0093-00	
60- 70	84-Current	6H3-W0093-02**	
60 -70	1992-Current	6H1-W0093-10**	
75- 85	93-97 , 01-06	6H1-W0093-01	
80- 90	1989-1991	6H1-W0093-01	
80	1992-1996	6H1-W0093-10	
90	92-97 , 00-12	6H1-W0093-10	
F80- F100	1999-2002	67F-W0093-00	
V4-V6	All 1 Float	6G5-W0093-10 #	
V4-V6	All 2 Float	6E5-W0093-06	
225- 250 V6	90-03, 76 °	61A-W0093-01	
* Enough to rebuild 2 Carburettors			
# Enough to rebuild 3 Carburettors			
** Check Model for Correct Application			












# SOUTHSIDE MARINE COMPONENTS

 <p>Carb Kit 25- 30 HP 93-Current 1 Carby <b>Part No: 61N-W0093-00</b></p>	 <p>Carb Kit 40-55CV 90-Current <b>Part No: 696-W0093-02</b></p>	 <p>Carb Kit 40-50 HP 3 Cyl 88-Current <b>Part No: 6H4-W0093-03</b></p>	 <p>Carb Kit F 40 / F50 HP Replaces: 809594A1 <b>Part No: 62Y-W0093-00</b></p>
 <p>Carb Kit <b>**CHECK MODEL/APP CHART</b> 1984-Current 60-70 HP <b>Part No: 6H3-W0093-02</b></p>	 <p>Carb Kit <b>**CHECK MODEL/APP CHART</b> 60-70 HP, 80-90HP Replaces: 6H2-W0093-10 <b>Part No: 6H1-W0093-10</b></p>	 <p>Carb Kit 75-90 HP <b>Part No: 6H1-W0093-01</b></p>	
 <p>Carb Kit 1999-02 F80-F100 <b>Part No: 67F-W0093-00</b></p>	 <p>Carb Kit Single Bowl V4/V6 <b>Part No: 6G5-W0093-10</b></p>	 <p>Carb Kit Double Bowl V4/V6 <b>Part No: 6E5-W0093-06</b></p>	 <p>Carb Kit 90-03 V6 76° 225-250 HP <b>Part No: 61A-W0093-01</b></p>
 <p>Carb Kit 40-50 Cyl 84-88 <b>Part No: 6H4-W0093-01</b></p>	 <p>Needle 25-30 HP <b>Part No: 61N-14392-00</b></p>	 <p>Needle and Seat 40-50 HP <b>Part No: 6H4-14590-00</b></p>	 <p>Needle and Seat VARIOUS MOTORS 40-90 HP 2 STROKE 80-100 4 STROKE Replaces: 6H3-14590-01 <b>Part No: 692-14590-00</b></p>



# SOUTHSIDE MARINE COMPONENTS

 <p>Float Bowl Gasket V4 / V6 <b>Part No: 64D-14384-00</b></p>	 <p>Carb Mount Gasket V4 / V6 <b>Part No: 6E5-14198-A1</b></p>	 <p>Carb Mount 75-90 HP 3 Cyl <b>Part No: 688-14198-00</b></p>
 <p>Reed Block Gasket V4 / V6 <b>Part No: 6E5-13621-A1</b></p>	 <p>High Pressure Fuel Pump    200HP 1998, 225-250HP 97-99 Replaces: 65L-13907-00 <b>Part No: 809088T-1</b></p>	
 <p>Fuel Pump 25-90 HP 2 Stroke <i>Does not come with a mounting gasket</i> Replaces: 6A0-24410-01 <b>Part No: 692-24410-01</b></p>	 <p>Fuel Pump V4/ V6 2 Stroke <i>Does not come with a mounting gasket</i> <b>Part No: 6E5-24410-01</b></p>	 <p>Fuel Pump 25-60hp 4 Stroke Replaces: 62Y-24410-02/03 <b>Part No: 62Y-24410-04</b></p>
 <p>6 -9.9 HP 4 Stroke <b>Part No: 68T-24410-01</b></p>	 <p>9.9-15 HP 4 Stroke 2005- Up <b>Part No: 66M-24410-11</b></p>	
		
<p>Inner &amp; Outer Fuel Pump Diaphragm Kit FOR ENGINE BLOCK MOUNTED FUEL PUMPS ONLY <i>Does not come with a mounting gasket</i> 25-90 HP <b>Part No: 648-24410-00</b></p>	<p>Inner &amp; Outer Fuel Pump Diaphragm Kit 90° V4 &amp; V6 115-200 HP 76° V6 225-250 HP <b>Part No: 6E5-6G5 F/Pump</b></p>	<p>Fuel Pump Mounting Gasket 3 Cyl 25-90 HP V4/V6 <b>Part No: 650-24431-00</b></p>

# SOUTHSIDE MARINE COMPONENTS



**Part No: 6E0-24471-00**



**Part No: 677-24471-00**



**Part No: 677-24411-00**



**Part No: 6G8-24411-00**



**Part No: 6G8-14368-00**



**Part No: 6G1-24471-00**



**Part No: 6J8-24471-00**



**Part No: 648-24434-01**



**Part No: 663-24411-00**



**Part No: 6E5-24411-00**



**Part No: 648-24411-00**



**Part No: 648-24435-02**



**Part No: 6E5-24471-00**



Primer Bulb and Hose  
Hose 5/16" 8mm  
**Part No: 6Y1-24306-01**



Primer Bulb

For 5/16" Hose 8mm  
**Part No: 6Y1-24360-02**

For 1/4" Hose 6mm  
**Part No: 6YL-24360-63**  
For 3/8" Hose 10mm  
**Part No: 174511**

**Fuel Hose – Sold per Metre**



4mm

**Part No: VP1004**



6mm

**Part No: VP1006**



5/16 (8mm)

**Part No: 116-315-0560**

3/8 (10mm)

**Part No: 116-3154-1000**

# SOUTHSIDE MARINE COMPONENTS

<div><div>INLINE FUEL FILTERS</div><div>(¼" Glass)</div><div>Part No: 35-16494G</div><div>5/16" Hose 8mm Part No: 35-816296-1</div><div>1/4" Hose 6mm Part No: 35-16494</div><div>3/8" Hose 10mm Part No: 398319</div><div>For 5/16" in 3/8" Out Part No: 435918</div></div> <div></div>				
<div><div>Tank Connector To suit VP3041 Fuel Connector Part No: VP3073</div></div>	<div><div>S/S Filter Adapter Part No: VP25010</div></div>	<div><div>Filter Part No: 35-60494</div></div>		
<div><div>Tails</div><div></div></div>				
<div><div>1/8" x 5/16" Part No: P30502</div></div>	<div><div>1/4" x 5/16" Part No: P30504</div></div>	<div><div>1/8" x 3/8 " Part No: P30602</div></div>	<div><div>1/4" x 3/8 " Part No: P30604</div></div>	<div><div>Elbow Tail 5/16" x 1/4" Part No: P3433</div></div>
<div><div><div>Filter Part No: VPR35-60494</div></div></div>	<div><div><div>Filter Kit</div></div></div>		<div><div><div>Filter / Clear Bowl Part No: VPRK35-60494</div></div></div>	
<div><div><div>Universal inline Filter Part No: 646-24251-02</div></div></div>	<div><div><div>Filter F6-F8 2001-Up Replaces: 369-02230-0 Part No: 68T-24251-00</div></div></div>		<div><div><div>Fuel Filter 4 ST 150-250 HP Replaces: 65L-24563-00 Part No: 35-888289T2</div></div></div>	
<div><div><div>Inline Mini Fuel Filter 5mm 3/16 Part No: VP191</div></div></div>	<div><div><div>Fuel Filter 4 St 9.9 - 40 HP 98-09 Replaces: 65W-24251-00, 65W-24251-10 Part No: 35-816296-1</div></div></div>	<div><div><div>Fuel Filter 4 Stroke 30-100hp 05-Up Part No: 6C5-24251-00</div></div></div>	<div><div><div>Fuel Filter 4 Stroke 75-115 HP (WITHOUT SENSOR) Part No: 68V-24563-00</div></div></div>	

# SOUTHSIDE MARINE COMPONENTS

 <p>O-ring Replaces: 93210-32738 <b>Part No: 93210-37M25</b></p> <p>Fuel Filter <b>Part No: 61N-24560-00-00</b></p>	 <p>Fuel Filter 4 Stroke 30-115 HP 2006-Up <b>(WITH SENSOR)</b> Replaces: 6D8-24563-00 <b>Part No: 6D8-WS24A-00</b></p>	 <p>O-ring Replaces: 93210-32738 <b>Part No: 93210-37M25</b></p> <p>Fuel Filter Various Motors 115-225HP 1994-Up <b>Part No: 6R3-24560-00</b></p>	
 <p>Fuel Filter F150-350HP Replaces: 6P3-24563-00 <b>Part No: 6P3-WS24A-01</b></p>	<p>Fuel Connector</p>  <p><b>Part No: 6Y1-24305-01</b> Deluxe  <b>Part No: VP3041</b> Standard</p>	 <p>Sump Bung Washer 14mm I.D. <b>Part No: 90430-14M09</b></p>	
 <p>Oil Filter 9.9 HP 4 Stroke <b>Part No: 6G8-13440-0</b></p>	 <p>Oil Filter <b>Part No: 15400-PFB-004</b></p>	 <p>Oil Filter <b>Part No: 5GH-13440-00</b></p>	 <p>Oil Filter <b>Part No: 69J-13440-00</b></p>
 <p>Alloy Filter Adapter Includes 2 x 5/16 tails <b>Part No: 89876A3</b></p>	 <p>Filter Kit (S/S Head) Includes 5/16" Tails <b>Part No: VPS35-60494A4</b></p>  <p>Filter Kit (Alloy Head) Includes 5/16" Tails <b>Part No: 35-60494A4</b></p>		
 <p>Oil Filter <b>Part No: N26-13440-00</b></p>	 <p>Mini Racor Kit <b>Part No: VP3350</b></p>	 <p>Mini Racor Filter <b>Part No: VP3355</b></p>	

# SOUTHSIDE MARINE COMPONENTS

## RACOR FILTERS

Part No.	Filter Head Type	Replaces
<b>VPR35-60494</b>	Mercury, Yamaha	Racor S3213
<b>VPS3214</b>	OMC	Racor S3214
<b>VPS3227</b>	Honda	Racor S3227
<b>VP3350</b>	Mini Racor Kit	

## MERCURY / YAMAHA FILTER KITS



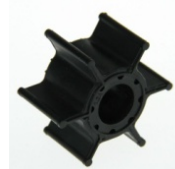


Part Number	Contents
<b>VPRC/K 35-60494</b>	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRC/KSS 35-60494</b>	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRK35-60494</b>	Filter / Clear Bowl
<b>VPR1000</b>	Clear Bowl and O-ring

## 4-Stroke Oil Filter Applications

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004
80-115 HP	YAMAHA	5GH-13440-00
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B <b>2002 – CURRENT (CHECK MODEL)</b>	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A <b>2008- CURRENT (CHECK MODEL)</b>	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004
75-250 HP	HONDA	5GH-13440-00
UP TO 60 HP	MERC/YAMAHA	15400-PFB-004
75-115 HP	MERC/YAMAHA	5GH-13440-00
75-115HP EFI <b>1B366823-2B059605</b>	MERCURY	35-877761
75-115HP EFI <b>2B080987 &amp; UP</b>	MERCURY	5GH-13440-00
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED <b>LATER MODELS</b>	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839



# SOUTHSIDE MARINE COMPONENTS

 <p>ID: 9.9 OD: 36 H: 14.5</p> <p><b>Part No: 6L5-44352-00</b></p>	 <p>ID: 11.15 OD: 47.5 H: 13.7</p> <p><b>Part No: 646-44352-00</b></p>	 <p>ID: 11 OD: 40 H: 12.6</p> <p><b>Part No: 6E0-44352-01</b></p>	 <p>ID: 14 OD: 69.5 H: 13.1</p> <p>Replaces: 656-44352-00, 694-44352-00</p> <p><b>Part No: 6GO-44352-00</b></p>
 <p>ID: 14 OD: 40 H: 22</p> <p>Replaces: 47-95611M</p> <p><b>Part No: 662-44352-00</b></p>	 <p>ID: 12.85 OD: 53 H: 14</p> <p><b>Part No: 63V-44352-01</b></p>	 <p>ID: 13 OD: 40 H: 22</p> <p><b>Part No: 682-44352-00</b></p>	 <p>ID: 11.7 OD: 52.8 H: 14</p> <p><b>Part No: 68T-44352-00</b></p>
 <p>ID: 16.15 OD: 69.5 H: 12.8</p> <p>Replaces: 664-44352-00</p> <p><b>Part No: 689-44352-02</b></p>	 <p>ID: 16.1 OD: 51 H: 19</p> <p>Replaces: 879127</p> <p><b>Part No: 6H4-44352-00</b></p>		 <p>ID: 18.05 OD: 51.80 H: 19.05</p> <p>Replaces: 697-44352-00, 879124</p> <p><b>Part No: 6H3-44352-00</b></p>
 <p>ID: 20.01 OD: 58 H: 30</p> <p>Replaces: 879120</p> <p><b>Part No: 688-44352-00</b></p>	 <p>ID: 20 OD: 58.2 H: 34.7</p> <p><b>Part No: 67F-44352-00</b></p>	 <p>ID: 22.45 OD: 89 H: 31</p> <p>Replaces: 879126</p> <p><b>Part No: 6E5-44352-00</b></p>	 <p>ID: 24.85 OD: 89 H: 36</p> <p><b>Part No: 6AW-44352-00</b></p>
 <p>ID: 11.9 OD: 40 H: 18</p> <p><b>Part No: 6G1-44352-00</b></p>	 <p>ID: 14.1 OD: 51 H: 19</p> <p>Replaces: 879128</p> <p><b>Part No: 6L2-44352-00</b></p>	 <p>ID: 16 OD: 69.8 H: 22.1</p> <p>Replaces: 676-44352-00, 47-99971M</p> <p><b>Part No: 6F5-44352-00</b></p>	 <p>ID: 22.6 OD: 88.5 H: 35.5</p> <p><b>Part No: 6CE-44352-00</b></p>



# SOUTHSIDE MARINE COMPONENTS



Repair Kit  
without Housing  
**Part No:  
6E0-W0078-01**



Repair Kit  
without Housing  
**Part No:  
63V-W0078-00**



Repair Kit  
without Housing  
**Part No:  
682-W0078-A1**



Repair Kit  
without Housing  
**Part No:  
6L2-W0078-00**



Repair Kit  
without Housing  
**Part No: 694-W0078-00**



Repair Kit  
without Housing  
**Part No: 689-W0078-00**



Repair Kit  
without Housing  
**Part No: 6J8-W0078-00**



Repair Kit without  
Housing  
Replaces: 69P-W0078-00  
**Part No: 61N-W0078-00**



Repair Kit  
without Housing  
**Part No: 66T-W0078-00**



679-44316-A0 Sold Separately  
Repair Kit  
without Housing  
**Part No: 676-W0078-00**





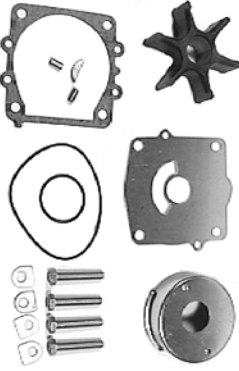

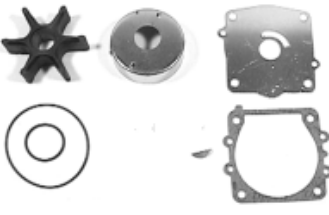



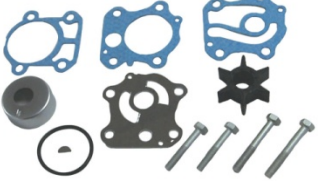



Repair Kit  
without Housing  
**Part No: 6H4-W0078-00**



Repair Kit  
without Housing  
**Part No: 6BG-W0078-00**

# SOUTHSIDE MARINE COMPONENTS

			
<p>Repair Kit without Housing <b>Part No: 688-W0078-00</b></p>	<p>Repair kit without Housing <b>Part No: 67F-W0078-00</b></p>	<p>Repair Kit without Housing <b>Part No: 6G5-W0078-00</b></p>	<p>Repair Kit without Housing <b>Part No: 692-W0078-00</b></p>
			
<p>Repair Kit without Housing Replaces: 6S1-W0078-00 <b>Part No: 61A-W0078-01</b></p>	<p>Repair Kit without Housing <b>Part No: 68V-W0078-00</b></p>	<p>Repair Kit without Housing <b>Part No: 6N6-W0078-00</b></p>	<p>Repair Kit without Housing Replaces: 6G1-W0078-A0 <b>Part No: 6N0-W0078-00</b></p>
			
<p>Repair Kit without Housing <b>Part No: 63D-W0078-01</b></p>	<p>Repair Kit without Housing <b>Part No: 6H3-W0078-00</b></p>	<p>Repair Kit without Housing <b>Part No: 663-W0078-00</b></p>	<p>Repair Kit without Housing <b>Part No: 6P2-W0078-00</b></p>

# SOUTHSIDE MARINE COMPONENTS



**GENUINE IMPELLER INC**

Repair Kit  
without Housing  
**Part No: 6AW-W0078-00**



Water Pump Housing  
**Part No:  
63V-44301-00**



Water Pump Housing  
Replaces:  
61N-44311-00  
**Part No:  
69P-44311-00**



Water Pump Housing  
**Part No:  
6L2-44311-00**



Water Pump  
Housing  
**Part No:  
689-44311-03**



Water Pump  
Housing  
**Part No:  
688-44311-01**



Water Pump  
Housing  
Replaces:  
663-44311-02  
**Part No:  
6J8-44311-00**



Water Pump  
Housing  
**Part No:  
682-44300-01**



Water Pump  
Housing  
**Part No:  
66T-44311-00**



Water Pump  
Housing  
**Part No:  
676-44311-00**



Water Pump  
Housing  
**Part No:  
6E5-44311-00**



Water Pump  
Housing  
**Part No:  
67F-44311-00**



Water Pump Hsg  
Replaces: 6N0-G4311-00,  
6G1-44311-00  
**Part No:  
6N0-G4311-00**



Water Pump Housing  
**Part No: 63D-44311-00**



Water Pump Housing  
**Part No: 6H3-44311-00**



Water Pump Housing  
**Part No: 6AW-44311-01**



Water Pump Housing  
**Part No: 61A-44311-01**

# SOUTHSIDE MARINE COMPONENTS

		 <b>EMPTY HOUSING ONLY</b> SEALS AND O’RING 93210-48MG8 SOLD SEPERATELY		
Water Pump Base / Lower Housing Replaces: 6D8-44341-00, 6D8-WS443-00 <b>Part No: 688-44341-01-94</b>	Water Pump Base / Lower Housing <b>Inc’s 93101-25M57 Seals and 93210-48MG8 O’Ring</b> Replaces: 63D-W4434-00 <b>Part No: 63B-Y429H-K1</b>	CALL FOR THE CORRECT SEALS FOR YOUR MOTOR  Replaces: 63D-44341-00 <b>Part No: 6BG-44341-00</b>		
 Wear Plate <b>Part No: 6E0-44323-00</b>	 Wear Plate <b>Part No: 63V-44323-00</b>	 Wear Plate <b>Part No: 682-44323-00</b>	 Wear Plate <b>Part No: 67F-44323-00</b>	
 Wear Plate <b>Part No: 6L2-44323-00</b>	 Wear Plate <b>Part No: 689-44323-00</b>	 Wear Plate <b>Part No: 676-44323-00</b>	 Wear Plate <b>Part No: 6E5-44323-00</b>	 Wear Plate <b>Part No: 694-44323-00</b>
 Wear Plate Replaces: 69P-44323-00 <b>Part No: 61N-44323-00</b>	 Wear Plate <b>Part No: 66T-44323-00</b>	 Wear Plate Replaces: 6G5-44323-00 <b>Part No: 61A-44323-00</b>	 Wear Plate <b>Part No: 663-44323-00</b>	 Wear Plate <b>Part No: 6AW-44323-00</b>
 Wear Plate <b>Part No: 6H3-44323-00</b>	 Wear Plate <b>Part No: 688-44323-00</b>	 Wear Plate <b>Part No: 68V-44323-00</b>	 Wear Plate <b>Part No: 63D-44323-00</b>	 Wear Plate <b>Part No: 655-44323-00</b>



# SOUTHSIDE MARINE COMPONENTS

	 Replaces: 69P-44322-00 Part No: 61N-44322-00		
Part No: 61A-44322-00	Part No: 61N-44322-00	Part No: 63D-44322-00	Part No: 63V-44322-00
			
Part No: 67F-44322-00	Part No: 676-44322-00	Part No: 682-44322-00	Part No: 689-44322-00
		 Replaces: 663-44322-00 Part No: 6H3-44322-00	
Part No: 6E0-44322-02	Part No: 6E5-44322-00	Part No: 6H3-44322-00	Part No: 688-44322-00
	 Washer Part No: 90206-22M19	 Washer Part No: 90201-22M01	 Woodruff Key 6-70 HP Replaces: 90280-03024 Part No: 90280-03M03
Part No: 6L2-44322-00	Part No: 90206-22M19	Part No: 90201-22M01	Part No: 90280-03M03
 Woodruff Key 80-100 HP Part No: 90280-04M04	 Woodruff Key 115 HP-Up Part No: 90280-04M05	 Collar V4/ V6 Part No: 61A-45527-00	 Water Pump Spacer Part No: 61A-45538-00
Part No: 90280-04M04	Part No: 90280-04M05	Part No: 61A-45527-00	Part No: 61A-45538-00

# SOUTHSIDE MARINE COMPONENTS

## YAMAHA GEAR CASE SEAL KITS

HP	Year	Part Number
6-8	1984 - Current	6G1-W0001-21
9.9 / 15	1983 - 95	682-W0001-21
9.9 / 15	1995 - Current	63V-W0001-21
25	1997 - 02	6J8-W0001-21
20 / 30 1 Carby	1981 - 94	689-W0001-21
20 / 25 2 Carby	1988 - Current	6L2-W0001-21
25 / 30	2001 - Current	61N-W0001-21
30 3 Cyl	1987 - Current	6J8-W0001-21
40/ 50 3 Carb	1984 - 89	6H4-W0001-21
40 2 Cylinder	1982 - 95	676-W0001-21
40 / 50 / 60	1995 - Current	63D-W0001-21
FT25/F30/F40	2003-2009	67C-W0001-22
50	1985 - 91	6H4-W0001-21
60 / 70	1984 - Current	6H3-W0001-21
F60	2002-2006	63D-W0001-21
C, P75	1994 - 99	688-W0001-21
E75	1995 - 00	688-W0001-21
F75	2003-Current	67F-W0001-21
C80	1997	688-W0001-21
F80	1999-2013	67F-W0001-21
C85	1992 - 96	688-W0001-21
CV85E	1989 - 91	688-W0001-21
90	1992 - 02	688-W0001-21
B90	1998 - 99	688-W0001-21
C90	1997 - 01	688-W0001-21
F90	2003 - Current	67F-W0001-21
F100	1999-03	67F-W0001-21
F100	2002-04	68V-W0001-21
115	1986 - Current	6E5-W0001-21
F115	2000-13	68V-W0001-21
130 TRP	1986 - Current	6E5-W0001-21
150	1984-97, 2000-13	6G5-W0001-21
175, 200	1984-95, 2000-13	6G5-W0001-21
225	1984 - 96	6G5-W0001-21
225	96-98, 00-06	61A-W0001-21
250	90-95, 01-03	61A-W0001-21



Gear Case Seal Kit  
Replaces: 6N0-W0001-21  
**Part No: 6G1-W0001-21**



Gear Case Seal Kit  
**Part No: 682-W0001-21**



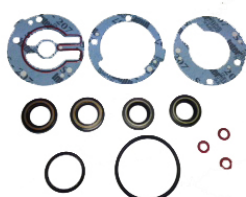
Gear Case Seal Kit  
**Part No: 63V-W0001-21**



Gear Case Seal Kit  
**Part No: 67F-W0001-21**



Gear Case Seal Kit  
**Part No: 6J8-W0001-21**



Gear Case Seal Kit  
**Part No: 689-W0001-21**



Gear Case Seal Kit  
**Part No: 6L2-W0001-21**



# SOUTHSIDE MARINE COMPONENTS



Gear Case Seal Kit  
**Part No: 61N-W0001-21**



Gear Case Seal Kit  
**Part No: 6H4-W0001-21**



679-44316-A0 Sold Separately

Gear Case Seal Kit  
**Part No: 676-W0001-21**



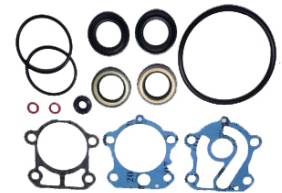
Gear Case Seal Kit  
Replaces: 69W-W0001-20  
**Part No:  
63D-W0001-21**



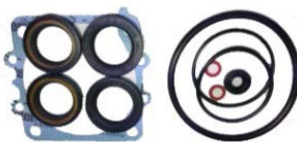
Gear Case Seal Kit  
**Part No:  
67C-W0001-22**



Gear Case Seal Kit  
**Part No:  
6H3-W0001-21**



Gear Case Seal Kit  
**Part No: 688-W0001-21**



Gear Case Seal Kit  
**Part No: 6E5-W0001-21**



Gear Case Seal Kit  
**Part No:  
6G5-W0001-21**



Gear Case Seal Kit  
Replaces: 65L-W0001-CO  
**Part No: 61A-W0001-21**



Gear Case Seal Kit  
**Part No: 68V-W0001-21**



Yamaha Gearbox  
Drain Washer 5 Pack  
Replaces: 90430-08020  
**Part No: YSG-14090-90**

# SOUTHSIDE MARINE COMPONENTS

## COVER NUTS



Cover Nut  
20-30 HP

**Part No: 664-45384-02**



Cover Nut  
40-50 HP

**Part No: 697-45384-00**



Cover Nut  
60-90 HP and V4 2 St  
80-115 HP 4-Stroke

**Part No: 688-45384-00**



Cover Nut  
V6

**Part No: 6G5-45384-00**

## YAMAHA PROP COMPONENTS



20mm Length  
Smaller Motors

Cotter Pin

**Part No:  
91490-30020**



Cotter Pin

**Part No:  
91490-30030**



Nut

**Part No:  
90171-16011**



Spacer

**Part No: 66T-45997-00**

Fits Models: F30 HP (2001-05), F40 HP (2000-05), F50 HP (2001, 2003, 2005), F60 HP (2002-05)



Nut

**Part No: 90171-16011**

Fits Models: F50 HP (2002, 2004), F75 HP (2003-05), F80 HP (1999-03), F90 HP (2003-05),  
F100 HP (1999-02), FT 80 HP (2003), T50 HP (2001-05), T60 HP (2003-05),  
60 HP (2004-05), 70 HP (2004-05), 90 HP (2004-05)



Cotter Pin

**Part No:  
91490-30030**



Cotter Pin

**Part No:  
91490-30030**



Nut

**Part No:  
90171-14013**



Washer

**Part No:  
92990-14200**



Spacer

**Part No:  
689-45997-00**

Fits Models: C25 HP (1991-97), C30 HP (1991-97), CV25 HP (1990), CV30 HP (1989-90),  
F25 HP (1989-2005), 25 HP (1984-2005), 30 HP (1984-87, 1989-93, 1996-99, 2001-02)

# SOUTHSIDE MARINE COMPONENTS

## YAMAHA PROP COMPONENTS



Cotter Pin

**Part No: 91490-40030**



Nut

**Part No: 90171-18M04**



Washer

**Part No: 92990-18200**



Spacer

**Part No: 688-45997-01**

Fits Models: B-115HP (1998-99), C-115HP (1991-00), C-150HP (1996, 1998-99), D-150HP (1997-99), DX-150HP (1999-05), F-115HP (2000-05), F-150HP (2004-05), F-200HP (2002-05), F-225HP (2002-05), F-250HP (2005), L-115HP (1998), L-130HP (1989-01), L-150HP (1986-99), L-200HP (1986-99), L-225HP (1994-99), L-250HP (1990-99), LF-115HP (2000-05), LF-150HP (2004-05), LF-200HP (2002-05), LF-225HP (2002-05), LF-250HP (2005), LX-150HP (1999-01), LX-200HP (1999-01), LX-225HP (2000-03), LX-250HP (2000-03), LZ-150HP (2000-05), LZ-200HP (2000-05), LZ-250HP (2003-05), LZ-300HP (2004-05), P-115HP (1993-96), P-150HP (1991-99), P-175HP (1994-99), P-200HP (1991-99), PW-150HP (1998), PX-150HP (1999), S-115HP (1996-99), S-130HP (1996-1999), S-150HP (1996-99), S-175HP (1996-99), S-200HP (1996-99), S-225HP (1996-99), S-250HP (1996-99), SX-150HP (1999-04), SX-200HP (1999-05), SX-225HP (2000-03), SX-250HP (2000-03), V-150HP (2000-05), V-175HP (2000), V-200HP (1989-99), V-225HP (1989-99), VX-150HP (2000-01, 2003-04), VX-200HP (2000-05), VX-225HP (2000-04), VX-250HP (2002-04), VX-300HP (2004), VZ-150HP (2000-03, 2005), VZ-175HP (2001-03, 2005), VZ-200HP (2001-03, 2005), VZ-225HP (2003, 2005), VZ-250HP (2003, 2005), VZ-300HP (2005), Z-150HP (2000-05), Z-175HP (2001-05), Z-200HP (2000-05), Z-250HP (2003-05), Z-300HP (2004-05), 115HP (1984-05), 130HP (1988-04), 150HP (1985-01, 2003-05), 175HP (1985-95, 1997, 2000), 200HP (1984-98), 225HP (1990-97), 250HP (1990-92, 1994-95)



Cotter Pin

**Part No:  
91490-40030**



Nut

**Part No:  
90171-16011**



Washer

**Part No:  
90201-17M00**



Spacer

**Part No:  
688-45997-01**

Fits Models: B-90HP (1989-99), C-60HP (1996-01), C-70HP (2000-01), C-75HP (1994-96, 1998-99), C-80HP (1997), C-85HP (1991-96), C-90HP (1997-01), CV-85HP (1989-90), E-60HP (1995-00), E-75HP (1995-00), P-60HP (1991-99), P-75HP (1996-99), S-75HP (1996), T-50HP (1996-00), 60HP (2001-03), 70HP (1984-03), 90HP (1984-03)



Cotter Pin's

**Part No: 91490-30040  
Part No: 91490-40030**



Cotter Pin

**Part No: 91490-30030**



Nut

**Part No: 90171-16011**




Spacer

**Part No: 670-45997-00**

Fits Models: C-40HP (1991-93, 1995-02), C-50HP (1998-01), C-55HP (1991-95), CV-40HP (1990), CV-55HP (1989), E-48HP (1995, 1997-00), F-40HP (1999), F-50HP (1996-00), P-40HP (1998), P-50HP (1991-96), 40HP (1984-85), 50HP (1986-97, 1999-05)

# SOUTHSIDE MARINE COMPONENTS

## YAMAHA THROTTLE CABLES

PART NO:	APPLICATION
6L2-26301-00	9.9-25 HP
676-26311-00	40A HP 2 Cylinder
689-26311-03	6-8 HP, (20CM, MHU) 25D, (30A 3 Cyl)
61N-26311-00	25-30 CV 2 Cyl
Joint Link <b>Part No: 6H1-41237-00</b> (Replaces: 662-41237-01) 	

## PROP NUTS

PART NO:	APPLICATION
90171-10M01	6-15 HP
90171-14013	25 HP
90171-16011	40-50 HP
90171-18M04	V4-V6

## THRUST WASHER (SPACER)

66T-45997-00
663-45987-00
670-45997-00
688-45987-01
688-45997-01
689-45997-00

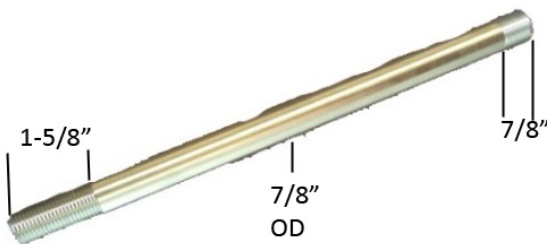
# SOUTHSIDE MARINE COMPONENTS



7/8" O.D. x 12-1/2"  
**Part No: STT-1**



7/8" x 14 Pitch Stainless Steel  
Lock Nut  
**Part No: SLN-1**



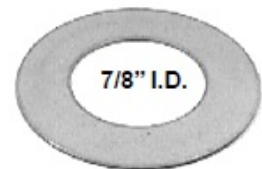
7/8" O.D. x 12-7/8"  
**Part No: STT-4**



7/8" x 14 Pitch  
Stainless Steel Jam Nut  
**Part No: SLN-3**



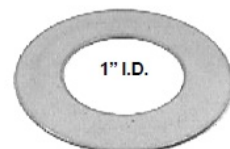
1.0" O.D. x 12-1/16"  
**Part No: STT-2**



7/8" Tilt Tube Thrust Washer  
**Part No: VTT-WST**



Yamaha Tilt Tube Bushing 1.0"  
Replaces: 90386-25M31-00  
**Part No: VTT-BY**



OMC Tilt Tube Thrust Washer  
**Part No: VTT-TW**

# SOUTHSIDE MARINE COMPONENTS

## Yamaha Identification Letter

Letter	Year
Q	1982
P	1983
L	1984
K	1985
J	1986
H	1987
G	1988
F	1989
D	1990
C	1991
B	1992
A	1993
Z	1994
Y	1995
X	1996
W	1997
V	1998
U	1999
T	2000
S	2001
R	2002
Q	2003
P	2004
N	2005
K	2006
J	2007
H	2008
G	2009
F	2010
D	2011
C	2012
B	2013
A	2014/2015
Z	2016

To identify the correct year, refer to the letter found in the bottom right hand corner of the ID Tag on the motor. **Note: This table is for AUSTRALIAN motors only**



# SUZUKI

## Table of Contents

Anodes	
Carburettor Kits	
Fuel Filters, Connectors & Hose	
Fuel Pump Kits	
Gaskets & Gasket Kits	
Gearcase Seal Kits	
Impellers	
Oil Filters	
Rectifiers/Regulators	
Starter Motors	
Thermostats	
Tilt Tubes	
Trim Motors	
Water Pump Kits	

# SOUTHSIDE MARINE COMPONENTS

BENDIX PART NO: **DV512**



BRUSHES PART NO: **SR412**

## STARTER

Various 40-90 HP **2 Stroke**

Various 9.9-30 HP **4 Stroke**

Replaces: S108-112, S108-120, S108-94,  
31100-94400, 31100-94401,  
31100-94402, 3C8-76010-10,  
31100-96311, 31100-96310

**Part No: 3C8-76010-100**



BRUSHES PART NO: **SR426**

## STARTER

75/85 HP

**2-Stroke** 1988-00

Replaces: S114-555, 31100-95600

**Part No: 31100-95601**



BRUSHES PART NO: **SR428**

## STARTER

90/100, 150-225 HP

**2-Stroke**

Replaces: S114-551, S114-674,  
31100-87D00, 31100-87D10

**Part No: 31100-92E00**

BENDIX PART NO: **DV512**



BRUSHES PART NO: **SR428**

## STARTER

115-140 HP **2-Stroke**

Replaces: S114-437, S114-673,  
31100-94500, 31100-94510,  
31100-94511, 31100-94512,  
31100-94600, 31100-94601

**Part No: 31100-94610**



## STARTER

90-140 HP **4-Stroke**

Replaces: 31100-90J01, 5033799

**Part No: 31100-90J00**



BRUSHES PART NO: **SR427**

## STARTER

20-25 HP **2 Stroke** 77-79

50-65 HP **2 Stroke** 80-83

Replaces: 31100-95240,  
31100-95240

**Part No: 697-81800-10**



## TRIM MOTOR

DF40-DF50 Up to 2000

**Part No: 38100-87J-OEP**



## TRIM MOTOR

60-250 HP 4-Stroke 4 Bolt 2 Wire

Replaces: 38100-93J00

**Part No: 438529**



## Trim Motor

DT90 91-97, DT100 91-00, DT150/200/225 91-Up,  
DT175 91-92 3 Bolt 2 Wire

Replaces: 38100-92E00-OED, 38100-92E00-OEP

**Part No: 3811-87E20-OED**



## TRIM MOTOR

69.5mm O-Ring Base

3 Bolt 3 Wire

DT150 87-96, DT175 87-92,  
DT200 88-97, DT225 90-00

**Part No: 38100-87D01-OED**

# SOUTHSIDE MARINE COMPONENTS

 <p><b>Rectifier</b> Small Motors <b>Part No: 676-81970-00</b></p>	 <p><b>Universal 3 Wire Reg/Rect</b> Fits Various Motors 6-300hp Wires: Green, Green/White, Red, Black(Earth) All approx. 150mm long Unit approx. 40 x 35mm 1 Centre Mount Hole <b>Part No: 6F5-81970-62</b></p>	 <p>Universal T/T Switch Dash Mounted <b>Part No: 174652</b></p>	 <p><b>Universal Reg/Rect Kit</b> For use on Outboards with under flywheel lighting coil Instructions Included <b>Part No: RR007CK</b></p>
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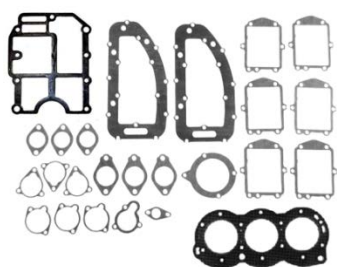
**HEAT SINK COMPOUND:** TYPE 29 WILL NOT HARDEN OR DRY OUT. RECOMMENDED FOR USE WHEN MOUNTING RECTIFIERS AND REGULATORS ON CHRYSLER, FORCE, MARINER, MERCURY, NISSAN, SUZUKI, TOHATSU AND YAMAHA ENGINES

**Part No: 989-8109**

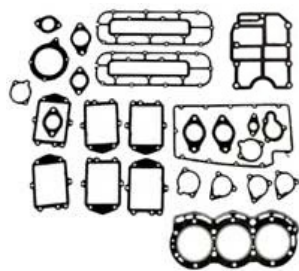
## SUZUKI GASKET SET AND HEAD GASKET TABLE

### 2 STROKE ONLY

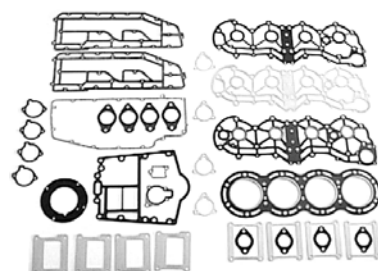
Model	Year	Cyl	Head Gasket	Gasket Set
6 HP	84-89	2	11141-98101	
8 HP	88-89	2	11141-92001	
9.9 HP	83-87	2	11141-93901	
9.9 HP	88-89	2	11141-92001	
15 HP	83-89	2	11141-93901	
20 HP	86-88	2	11141-96311	
25HP	83-88	2	11141-96303	
30HP	ALL YEARS	2	11141-96303	
35/40 HP	84-89	2	11141-94401	
40 HP	83	2	11141-94303	
50 HP	83-84	2	11141-95206	
75/85 HP	83-87	3	11141-95505	11400-95895
65 HP	85-89	3	11141-94701	
75/85 HP	88-UP	3	11141-95600	11403-95829
90 HP	89-97	V4	11141-87E90	
100 HP	89-00	V4	11141-87E90	
115/140	ALL	4	11141-94600	11400-94842
150/200 HP	86	V6	11141-87D90	



Inline 3  
**Part No: 11400-95895**






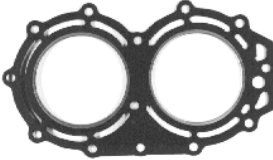



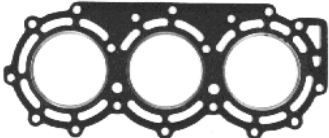
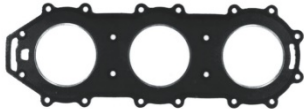









Inline 3  
**Part No: 11403-95829**



Inline 4  
**Part No: 11400-94842**

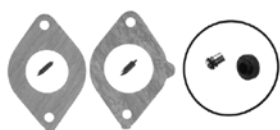
# SOUTHSIDE MARINE COMPONENTS

 <p>Replaces: 11141-87E20, 11141-87E10</p> <p><b>Part No: 11141-87E90</b></p>	 <p><b>Part No: 11141-98101</b></p>	 <p><b>Part No: 11141-93901</b></p>
 <p><b>Part No: 11141-95206</b></p>	 <p><b>Part No: 11141-94303</b></p>	 <p><b>Part No: 11141-94401</b></p>
 <p><b>Part No: 11141-92001</b></p>	 <p><b>Part No: 11141-96311</b></p>	 <p>Replaces: 11141-96344</p> <p><b>Part No: 11141-96303</b></p>
 <p><b>Part No: 11141-94701</b></p>	 <p><b>Part No: 11141-87D90</b></p>	 <p><b>Part No: 11141-95505</b></p>
 <p>SUPERCEDED NEW STYLE</p>  <p>OLD STYLE</p> <p>Replaces: 11141-95621 11141-95620, 11141-95611, 11141-95610</p> <p><b>Part No: 11141-95600</b></p>	 <p>SUPERCEDED NEW STYLE</p>  <p>OLD STYLE</p> <p>Replaces: 11141-94506, 11141-94610, 11141-94620</p> <p><b>Part No: 11141-94600</b></p>	 <p>Base Gasket 75/80 HP</p> <p><b>Part No: 51211-95630</b></p>
 <p>Loctite 518 Gasket Sealant Red 50ml Tube</p> <p><b>Part No: 518</b></p>		

# SOUTHSIDE MARINE COMPONENTS

## SUZUKI CARBURETOR KITS

Model	Year	Part Number
DF25	ALL	<b>13910-89J01</b>
DT25C	ALL	<b>13910-95D00</b>
DF30	ALL	<b>13910-89J01</b>
DT30C	ALL	<b>13910-95D00</b>
DT35	87-1989	<b>13910-94400</b>
DT40C	84-1998	<b>13910-94400</b>
DT40	80-1998	<b>13910-94400</b>
DT55	85-1997	<b>13910-94701</b>
DT65	85-1997	<b>13910-94400</b>
DT75	83-1997	<b>13910-94701</b>
DT85	80-2000	<b>13910-94400</b>
DT90	89-1997	<b>13910-87D00</b>
DT100	89-2001	<b>13910-87D00</b>
DT115	81-2001	<b>13910-94701</b>
DT140	81-2001	<b>13910-94400</b>
DT150	86-1994	<b>13910-87D00</b>
DT175	87-1992	<b>13910-87D00</b>
DT200	86-1992	<b>13910-87D00</b>



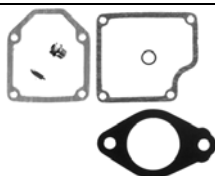
Carburettor Kit  
**Part No: 13910-95D00**



Carburettor Kit  
**Part No: 13910-94701**



Carburettor Kit  
**Part No: 13910-87D00**



Carburettor Kit  
**Part No: 13910-94400**



Carburettor Kit  
**Part No: 13910-89J01**



Fuel Pump  
Mounting Gasket  
**Part No: 650-24431-00**



Fuel Pump  
9.9 – 65 HP  
(External Pump)  
DT25C-DT40C  
Replaces: 15100-94300/11  
**Part No: 692-24410-01**



Fuel Pump  
(External Pump)  
Diaphragm Kit  
9.9-65 HP 2 stroke  
**Part No: 648-24410-00**



Primer Bulb and Hose  
5/16" 8mm  
**Part No: 6Y1-24306-01**






















Primer Bulb  
For 5/16" Hose 8mm  
**Part No: 6Y1-24360-02**

For 1/4" Hose 6mm  
**Part No: 6YL-24360-63**

For 3/8" Hose 10mm  
**Part No: 174511**



# SOUTHSIDE MARINE COMPONENTS

 <b>Fuel Hose – Sold per Metre</b>		4mm <b>Part No: VP1004</b> 5/16 (8mm) <b>Part No: 116-315-0560</b> 1/4 (6mm) <b>Part No: VP1006</b> 3/8 (10mm) <b>Part No: 116-3154-1000</b>	
<b>Inline Fuel Filter</b> 		5/16" 8mm Hose <b>Part No: 35-816296-1</b> 1/4" Hose 6mm <b>Part No: 35-16494</b> 3/8" Hose 10mm <b>Part No: 398319</b> For 5/16" in 3/8" Out <b>Part No: 435918</b>	
 <p>Fuel Filter DF 6-15HP Replaces: 15410-98500 <b>Part No: 5032238</b></p>	 <p>Fuel Filter DF 25-140 HP <b>Part No: 15410-87J10</b></p>	 <p>Fuel Filter DF 25-140 HP Replaces: 5035974 <b>Part No: 15410-87J30</b></p>	 <p>Fuel Filter DF 40A/50A/60A <b>Top Hose off centre</b> <b>Part No: 15410-88L00</b></p>
 <p>Fuel Filter DF 70A/80A/90A 2009-UP <b>Part No: 15410-87L00</b></p>	 <p>Fuel Filter DF 150-200 HP <b>Top hose 180 degree</b> <b>Part No: 15410-96J00</b></p>	 <p>Fuel Filter DF 200-250HP <b>(WITHOUT SENSOR)</b> <b>Part No: 68V-24563-00</b></p>	 <p>Fuel Filter Element DF 200-300 HP Replaces: 15412-93J00 <b>Part No: 35-888289T2</b></p>
 <p>Fuel Filter DF100A,115A,140A 2011-UP <b>Part No: 15412-92J00</b></p>	 <p>Fuel Filter DF200-300 HP Replaces: 15412-93J10 <b>Part No: 6P3-WS24A-01</b></p>	 <p>Fuel Filter DF200 -DF300 HP 04-10 <b>Part No: 15440-93J00</b></p>	 <p>Fuel Hose Tie Strap (100pk) <b>Part No: 320107</b></p>
<b>Tails</b> 			
1/8" x 5/16" <b>Part No: P30502</b>	1/4" x 5/16" <b>Part No: P30504</b>	1/8" x 3/8 " <b>Part No: P30602</b>	1/4" x 3/8 " <b>Part No: P30604</b>
Elbow Tail 5/16" x 1/4" <b>Part No: P3433</b>			
 <p>Inline Mini Fuel Filter 5mm 3/16 <b>Part No: VP191</b></p>	 <p><b>Standard Fuel</b> Connector Up to 75 HP <b>Part No: VP3031</b></p>	 <p>Fuel Connector Up to 75 HP <b>Part No: VP3031 Deluxe</b></p>	 <p>Fuel Connector 75 HP and Above <b>Part No: VP3069</b></p>

# SOUTHSIDE MARINE COMPONENTS



Fuel Connector  
Up to 75 HP  
**Part No: VP3068**



Fuel Connector  
Female to  
3/8" Hose Barb  
75 HP and Above  
**Part No: VP3034**



Fuel Connector  
Female to  
3/8" Hose Barb  
Up to 75 HP  
**Part No: VP3032**



4-Stroke Oil Filter  
Fits 150-300 HP  
Replaces: 16510-96J00  
**Part No: 16510-93J00**



4-Stroke Oil Filter  
Fits DF8A, DF9.9, DF9.9A, DF15  
Replaces: 16510-45H10, 763364  
**Part No: 16510-05240**



4-Stroke Oil Filter  
Fits DF25, DF30, DF40,  
DF50, DF60, DF70  
**Part No: 16510-87J00**



4-Stroke Oil Filter  
Fits up to 140HP  
**GENUINE Part No: 16510-87J00**  
**AFTERMARKET**  
Replaces: 16510-82703  
**Part No: 16510-92J00**



Thermostat 60 °  
**4 STROKE**  
70A,80A,90A 09- UP  
90HP 01-08, 100HP 09-UP  
115HP 01-UP 140HP 02-UP,  
150-175HP 06-10  
200-250HP 04-UP, 300HP 07-10  
Replaces: 17670-90J00  
**Part No: 67F-12411-00**



Thermostat 60 °  
**4 STROKE**  
9.9-15HP 04-10, 25-30HP 00-07  
35HP 87-89, 40HP 84-10  
50HP 99-10, 60-70HP 98-09  
**2 STROKE**  
35C 87-89, 40C 86-97  
**Part No: 17670-94402**



Sump Washer 12mm  
Replaces 09168-12012  
**Part No: 90601-ZE2-000**



Thermostat Gasket  
25-30 HP 00-07  
**Part No: 17685-89J00**



Thermostat Gasket  
DT30  
**Part No: 17685-96300**



Thermostat Gasket  
60-70 HP 98-09  
**Part No: 17685-99E00**



Thermostat Gasket  
40-225 HP 87-2010  
**Part No: 17685-87D10**

# SOUTHSIDE MARINE COMPONENTS

SUZUKI IMPELLER / REPAIR KITS			
H/P Model	Year	Impeller	W/P Repair Kit
DT3.5	1983-84	17461-98501	
DT4	1985-98	17461-98501	17400-98652
DF4 / DF5 / DF6	ALL	17461-98501	17400-98661
DT5	1977-83	17461-98501	
DT5	1999-02	17461-98501	17400-98652
DT6	1984-02	17461-98501	17400-98551
DT8	1980-87	17461-98501	17400-98551
DT8C/9.9C	1988-97	17461-92D02	17400-92D01
DF8A/9.9A	2010-11	17461-93901	
DT9.9	1977-82	17461-93001	
DT9.9	1980-82	17461-93501	
DT9.9	1983-87	17461-93901	17400-93951
DF9.9, DF9.9TH	1997-06	17461-93901	17400-93951
DF9.9, DF9.9TH	2007-UP	17461-93901	
DF9.9A	2010-UP	17461-93901	
DF9.9B	2014	17461-93901	
DT14	1977-79	17461-93001	
DT15	1983-88	17461-93901	17400-93951
DT15C	1989-97	17461-93901	17400-93951
DF15	1997-06	17461-93901	17400-93951
DF15	2007-12	17461-93901	
DF15A	2013-14	17461-93901	
DT16	1977-82	17461-93001	
DT16	1980-82	17461-93501	
DT20	1977-79	17461-93001	
DT20	1986-88	17461-96301	17400-96351
DT25	1977-82	17461-93001	
DT25	1980-82	17461-93001	
DT25	1983-88	17461-96301	17400-96351
DT25C	1989-00	17461-96301	17400-96351
DT25	2015-UP	17461-94L00	
DF25	2000-06	17461-96301	17400-96351
DF25A	2013-14	17461-96301	17400-96351
DF25A	2015 -UP	17461-94L00	

# SOUTHSIDE MARINE COMPONENTS

SUZUKI IMPELLER / REPAIR KITS			
H/P Model	Year	Impeller	W/P Repair Kit
DT30	UP TO 2015	17461-96301	17400-96351
DT30	2015 & UP	17461-94L00	
DF30	2000-07	17461-96301	17400-96351
DF30A	2013-UP	17461-96301	17400-96351
DT35	1980-82	17461-94700	
DT35	1987-89	17461-96301	17400-96351
DT40	1980-83	17461-94700	
DT40C	1986-98	17461-96301	17400-96351
DF40	1999-10	17461-96301	17400-96351
DF40	2010-UP	17461-96301	
PU40 (Jet)	1989-UP	17461-96301	
DT50	UP TO 1984	17461-94700	17400-94700?
DF50	1999-2010	17461-96301	17400-96351
DF50	2010-UP	17461-96301	
DT55	1985-97	17461-94700	17400-94700
DT60	1984	17461-95300	
DF60	1998-06	17461-87E00	17400-87E03
DF60	2008-09	17461-87E00	
DF60	2010-UP	17461-96301	
DT65 + DT60 1983	UP TO 1982	17461-94700	17400-94700
DT65	1985-97	17461-94700	17400-94700
DF70	1998-06	17461-87E00	17400-87E03
DF70	2008	17461-87E00	
DF70	2009-UP	17461-87E00	
DT75	1983– 00	17461-95300	17400-95550
DF80	2009-10	17461-87E00	17400-87E03
DT85	1980-00	17461-95300	17400-95550
PU85 (Jet)	1989-97	17461-95300	
DT90	1990- UP	17461-87E00	17400-87E03
DF90	2001-08	17461-94511	17400-90J11
DF90	2009-10	17461-87E00	

# SOUTHSIDE MARINE COMPONENTS

SUZUKI IMPELLER / REPAIR KITS			
H/P Model	Year	Impeller	W/P Repair Kit
DF90	S/N 680686-889999	17461-94511	17400-92J00
DT100	1990-UP	17461-87E00	17400-87E03
DF100	Up to S/N 981304	17461-94511	17400-92J00
DF100	S/N 981305 & UP	17461-94511	17400-92J21
DT115	1986-01	17461-94511	17400-94611
DF115	2001-05	17461-94511	17400-90J11
DF115A	2013 - UP	17461-94511	17400-92J21
DF115T	S/N 681518-983178	17461-94511	17400-92J00
DF115T	S/N 983179 & UP	17461-94511	17400-92J21
DF115Z	S/N 880001-980055	17461-94511	17400-92J00
DF115Z	S/N 980056 & UP	17461-94511	17400-92J21
DT140	1986-01	17461-94511	17400-94611
DF140	2001-10	17461-94511	17400-90J11
DF140A	2013 -UP	17461-94511	17400-92J21
DF140T	2002-05	17461-94511	17400-90J11
DF140T	S/N 682149-983645	17461-94511	17400-92J00
DF140T	S/N 983646 & UP	17461-94511	17400-92J21
DF140Z	2002-05	17461-94511	17400-90J11
DF140Z	S/N 680234-980353	17461-94511	17400-92J00
DF140Z	S/N 980354 & UP	17461-94511	17400-92J21
DT150	1986-03	17461-94511	17400-87D11
DF150	2006-UP	17461-94511	17400-96J00
DT175	1987-92	17461-94511	17400-87D11
DF175	2006-UP	17461-94511	17400-96J00
DT200	1986-00	17461-94511	17400-87D11
DT225	1990-03	17461-94511	17400-87D11
DF200	2004-UP	17461-93J00	17400-93J00
DF225	2004-UP	17461-93J00	17400-93J00
DF250	2004-UP	17461-93J00	17400-93J00
DF250S	2008-UP	17461-93J00	17400-98J01
DF250AP	2013-UP	17461-93J00	17400-98J01
DF300	2007-UP	17461-93J00	17400-98J01
DF300AP	2012 -UP	17461-93J00	17400-98J01



# SOUTHSIDE MARINE COMPONENTS

SUZUKI IMPELLER DIMENSIONS			
Part Numbers and Replacements	Dimensions (mm)		
	Inside Diameter	Outside Diameter	Height
17461-98400, 17461-98401	10.00	41.00	13.50
17461-98402, 17461-98500	10.00	41.00	13.50
<b>17461-98501</b> , 17461-98502	10.00	41.00	13.50
17461-98503, 17461-985L0,	10.00	41.00	13.50
17461-985M0, 5030188	10.00	41.00	13.50
<b>17461-92D02</b>	12.20	42.00	19.90
<b>17461-93001</b> , 17461-93002	15.10	70.20	12.20
17461-93003, 17461-93004	15.10	70.20	12.20
17461-93900, <b>17461-93901</b>	13.20	40.00	22.00
17461-93902, 17461-93903	13.20	40.00	22.00
17461-96903, 17461-939L0	13.20	40.00	22.00
17461-939M0	13.20	40.00	22.00
<b>17461-96301</b> , 17461-96302	17.10	67.50	16.20
17461-96310, 17461-96311	17.10	67.50	16.20
17461-96312, 17461-964L0	17.10	67.50	16.20
17461-96400, 17461-96402	17.10	67.50	16.20
<b>17461-94L00</b>	17.10	60.20	14.00
<b>17461-94700</b> , 17461-94701	17.30	67.50	19.00
17461-95200, 17461-95201	17.30	67.50	19.00
<b>17461-95300</b> , 17461-95301	20.10	67.50	19.10
17461-95302, 17461-95500	20.10	67.50	19.10
17461-95501	20.10	67.50	19.10
<b>17461-87E00</b> , 17461-87E10	22.20	78.50	26.00
17461-87E11, 17461-87E12	22.20	78.50	26.00
17461-94510, <b>17461-94511</b>	24.20	89.00	31.80
17461-90J00, 17461-90J01	24.20	89.00	31.80
<b>17461-93J00</b>	24.30	87.00	39.00
17461-93500, <b>17461-93501</b>	15.10	41.20	21.00

# SOUTHSIDE MARINE COMPONENTS



Impeller  
Replaces: 5030188  
**Part No: 17461-98501**



Impeller  
**Part No: 17461-92D02**



Impeller  
**Part No: 17461-93001**



Impeller  
**Part No: 17461-93901**



Impeller  
**Part No: 17461-95300**



Impeller  
Replaces: 5031417  
**Part No: 17461-96301**



Impeller  
**Part No: 17461-94700**



Impeller  
**Part No: 17461-94L00**



Impeller  
Replaces: 5035040  
**Part No: 17461-93J00**



Impeller  
Replaces: 5030722,  
5030723  
**Part No: 17461-87E00**



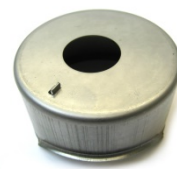
Impeller  
Replaces: 5033542  
**Part No: 17461-94511**



Impeller  
**Part No: 17461-93501**

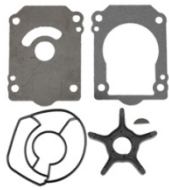


Water Pump Cup  
DF70A/80A/90A 09-Up  
**Part No: 17413-99E11**



Water Pump Cup  
DF200-DF250 04 –Up  
DF300 07- Up  
**Part No: 17413-93J02**

# SOUTHSIDE MARINE COMPONENTS



Impeller Repair Kit  
Replaces: OMC 5035036  
17400-93J02  
**Part No: 17400-93J00**



Impeller Repair Kit  
Replaces: 17400-986L0  
**Part No: 17400-98661**



Impeller Repair Kit  
**Part No: 17400-98551**



Impeller Repair Kit  
**Part No: 17400-92D01**



Impeller Repair Kit  
**Part No: 17400-93951**



Impeller Repair Kit  
Replaces: 17400-96353,  
17400-96403, 5031744  
**Part No: 17400-96351**



Impeller Repair Kit  
**Part No: 17400-98J01**



Impeller Repair Kit  
Replaces: 17400-94701  
**Part No: 17400-94700**



Impeller Repair Kit  
Replaces: 17400-87E04  
**Part No: 17400-87E03**



Impeller Repair Kit  
Replaces: 17400-95351  
**Part No: 17400-95550**



Impeller Repair Kit  
Replaces: 17400-96J02  
**Part No: 17400-96J00**



Impeller Repair Kit  
**Part No: 17400-94611**



Impeller Repair Kit  
**Part No: 17400-92J00**



Impeller Repair Kit  
Replaces: 17400-90J20, 5033541  
**Part No: 17400-90J11**



Impeller Repair Kit  
**Part No: 17400-87D11**



Impeller Repair Kit  
**Part No: 17400-98652**



Impeller Repair Kit  
**Part No: 17400-92J21**

# SOUTHSIDE MARINE COMPONENTS

## Suzuki Gear Case Seal Kits

HP/Model	Year	Part Number	HP/Model	Year	Part Number
DT25C, DT30C DF25, DF30	ALL	<b>25700-95D00</b>	DF90, DF100, DF115	UP TO 2008	<b>25700-90J01</b>
DT40C,DF40,DF40A DF50,DF50A,DF60A	ALL	<b>25700-94400</b>	DT100	89-00	<b>25700-87E00</b>
DT55, DT65	ALL	<b>25700-94700</b>	DT115, DT140	ALL	<b>25700-94500</b>
DF60, DF70	01-10	<b>25700-99E00</b>	DF140	ALL	<b>25700-92J00</b>
DF60, DF70	98-00	<b>25700-87E00</b>	DT150	89-03	<b>25700-87D00</b>
DT75, DT85	ALL	<b>25700-95500</b>	DF150,DF175,DF200 DF225,DF250	ALL	<b>25700-93J00</b>
DT90	89-97	<b>25700-87E00</b>	DT175	89-92	<b>25700-87D00</b>
DF70A,DF80A,DF90A	08-UP	25700-87L00 <b>UNAVAIL</b>	DT200	89-00	<b>25700-87D00</b>
			DT225	90-03	<b>25700-87D00</b>



Replaces: 25700-88L00, 5031456  
**Part No: 25700-94400**



**Part No: 25700-94700**



**Part No: 25700-99E00**



Replaces: 25700-95501  
**Part No: 25700-95500**



**Part No: 25700-87E00**



**Part No: 25700-90J01**



**Part No: 25700-94500**



**Part No: 25700-92J00**



**Part No: 25700-87D00**



**Part No: 25700-93J00**



Replaces: 25700-95D01  
**Part No: 25700-95D00**



Suzuki Bung Washer 5 Pack  
Replaces: 09168-10022  
**Part No: 5030071**

# SOUTHSIDE MARINE COMPONENTS

**GO TO MISCELLANEOUS SECTION AT THE BACK OF THE CATALOGUE FOR ALL ANODES**



Bar Anode  
DF60-DF300 01-12  
DT115-DT140 96-01  
**Part No: 55320-94900**



Block Anode  
4-Stroke 9.9-300HP 97-08  
2-Stroke 4-200HP 83-03  
Replaces: 55320-95310  
**Part No: CDZ9-49**



Trim Tab Anode  
DF25-30 00-10  
DT20-DT35 86-00  
Replaces: 55125-96310  
**Part No: CDZ9-50**



Trim Tab Anode  
DT150 86-03, DT175 87-92  
DT200 86-00, DT225 90-03  
Replaces: 55125-87D00  
**Part No: CDZ9-51**



Anode  
Mounts inside water passage on  
both intake and exhaust side  
**Part No: 55321-87J00**



Gear Case Anode  
60-140HP 4 stroke  
1998-UP  
Replaces: 5032930  
**Part Number: 55321-90J01**



Gasket  
**Part No: 11265-87E10**



O-Ring  
**Part No: 09280-22019**



Replaces OE: 335554  
7/8" x 14 pitch Stainless Steel  
Lock Nut  
**Part No: SLN-1**



7/8" x 14 Pitch  
Stainless Steel Jam Nut  
**Part No: SLN-3**



7/8" O.D. x 12-1/2"  
**Part No: STT-1**



1.0" O.D. x 12-1/16"  
**Part No: STT-2**

## HONDA

### Table of Contents

Anodes	
Fuel Filters, Connectors & Hose	
Gaskets	
Gearcase Seal Kits	
Impellers	
Oil Filters	
Starter Motors	
Thermostats	
Tilt tubes	
Trim Motors	
Water Pump Kits	



# SOUTHSIDE MARINE COMPONENTS



Primer Bulb and Hose  
Hose 5/16" 8mm  
**Part No: 6Y1-24306-01**

Primer Bulb



For 1/4" Hose  
6mm  
**Part No:  
6YL-24360-63**

For 5/16" Hose  
8mm  
**Part No:  
6Y1-24360-02**

For 3/8" Hose  
10mm  
**Part No:  
174511**

**Fuel Hose – Sold per Metre**



4mm  
**Part No: VP1004**



1/4 (6mm)  
**Part No: VP1006**



5/16 (8mm)  
**Part No: 116-315-0560**

3/8 (10mm)  
**Part No: 116-3154-1000**

**Inline Fuel Filter**



(1/4" Glass)

**Part No: 35-16494G**

5/16" Hose 8mm  
**Part No: 35-816296-1**

1/4" Hose 6mm  
**Part No: 35-16494**

3/8" Hose 10mm  
**Part No: 398319**

For 5/16" in 3/8" Out  
**Part No: 435918**

**Tails**



1/8" x 5/16"  
**Part No: P30502**



1/4" x 5/16"  
**Part No: P30504**

1/8" x 3/8"  
**Part No: P30602**

1/4" x 3/8"  
**Part No: P30604**

Elbow Tail  
5/16" x 1/4"  
**Part No: P3433**



Inline Mini Fuel Filter 5mm 3/16 **Part No: VP191**

# SOUTHSIDE MARINE COMPONENTS

 <p>Inline Fuel Filter 6-8 HP 2001-Up Replaces: 369-02230-0 <b>Part No: 68T-24251-00</b></p>	 <p>Fuel Filter VARIOUS MOTORS 9.9 –60HP UP TO 1997 8 – 30HP 1997-2007 8 – 90HP 2007- UP <b>Part No: 16910-ZV4-015</b></p>	 <p>Fuel Filter VARIOUS MOTORS 15-130HP 1999 - UP <b>Part No: 16900-SR3-004</b></p>	 <p>Fuel Filter VARIOUS MOTORS 40 –50HP UP TO 1997 35 – 90HP 1997-2006 40 – 50HP 2007- UP <b>Part No: 16900-SR5-004</b></p>
 <p>Fuel Filter 75-100HP 2007- UP <b>Part No: 16910-ZY9-004</b></p>	 <p>Fuel Filter VARIOUS MOTORS 115HP PRE 1997 200-225HP 2002-03 135-225HP 2004-06 115-225HP 2007- UP <b>Part No: 16901-ZY3-003</b></p>	 <p>Fuel Filter 75 – 225 HP Fuel Injected <b>Part No: 16911-ZY3-010</b></p>	 <p>Complete Fuel Filter BF115, BF130, AX, AY, A1 <b>Part No: 16010-ST5-993</b></p>
 <p>Female Hose Connector, new style 3/8" hose. Will NOT interchange with OE 5/16" hose assemblies <b>Part No: VP37259</b></p>	 <p>Fuel Connector Round Guide 3/8" Fuel Hose <b>Part No: VP3077</b></p>	 <p>Fuel Connector Square Guide 5/16" Fuel Hose <b>Part No: VP3076</b></p>	 <p>Oil Filter Up to 75 HP <b>Part No: 15400-PFB-004</b></p>
 <p>Oil Filter 75-225 HP Replaces: 15400-POH-30, 15400-PLC-004 <b>Part No: 5GH-13440-00</b></p>	 <p>Sump Bung Washer 12mm <b>Part No: 90601-ZE2-000</b></p>	 <p>Thermostat 50 ° Up to 150 HP Replaces: 19300-ZY6-003 <b>Part No: 6E5-12411-20</b></p>	 <p>Thermostat 60 ° Various 8-225 HP Replaces: 19300-ZY3-023, 19300-ZW9-003, 19300-881-761 <b>Part No: 66M-12411-01</b></p>

Thermostat Conversion Guide	
143 Degrees Fahrenheit = 60 Degrees Celsius (61.6)	133 = 56.11
120 Degree Fahrenheit = 50 Degrees Celcius (48.89)	130 = 54.44
	105 = 40.55

# SOUTHSIDE MARINE COMPONENTS

## TRIM MOTORS



Trim Motor  
2 Wire  
BF35-50 1992-UP  
**Part No: 36120-ZV5-821**



Trim Motor  
4 Bolt, Round Plug-In Connector  
Includes O-Ring  
BF40, BF50 04-UP  
**Part No: 36120-ZW4-H12**



Trim Motor  
BF75 - UP  
With Showa Trim Units  
Includes adapter to replace hollow hex shafts  
70.5mm Base  
**Part No: 438529**



Trim Motor  
4 Bolt, Round Plug-In Connector  
Includes O-Ring

BF75, BF90	07-UP
BF135A, BF150A	04-UP
BF115D	UP TO 97 & 07-UP
BF175A	07-UP
BF200A, BF225A	02-UP

Replaces: 36120-ZY6-013, 36120-ZY9-003  
**Part No: 36120-ZY3-013**



Universal T/T Switch  
Dash Mounted  
**Part No: 174652**



Trim & Tilt Switch Assy  
**Part No: 703-82563-02**

## STARTER MOTORS



### **Starter Motor**

9 Tooth Drive

BF35, BF45 95-97

BF40, BF50 95-10

Replaces: S114-677, 31200-ZV5-003, 31200-ZV6A-0130

**Part No: 31200-ZV5-0130**



### **Starter Motor**

13 Tooth Drive

BF75-90 97-UP (**NOT** INC DKO OR DK2 MODELS)

BF115 99-06, BF130 99-04

Replaces: 31200-ZW1-004

**Part No: 31200-ZW5-003**



### **Starter Motor**

13 Tooth Drive

BF75-90 07-UP (DKO & DK2) , BF115 (DK1) 07-UP , BF135 04-UP , BF150 04-UP

Replaces: 31200-ZY9A-0031, 31200-ZY6-003

**Part No: 31200-ZY9-003**

## REGULATOR / RECTIFIERS



### **Universal 3 Wire Reg/Rect**

Fits Various Motors 6-300hp

Wires: Green, Green/White, Red, Black(Earth)

All approx. 150mm long

Unit approx. 40 x 35mm

1 Centre Mount Hole

**Part No: 6F5-81970-62**



### **Universal Reg/Rect Kit**

For use on Outboards with  
under flywheel lighting coil

Instructions Included

**Part No: RR007CK**

# SOUTHSIDE MARINE COMPONENTS

HONDA IMPELLER TABLE				
H/P Model	Year	Impeller	MODELS	W/P Repair Kit
BF5	ALL YEARS	19210-881-A01	AH,AK,AM,AW,AX,AY,A1-A6,DKO	
BF7.5	Pre 1997	19210-881-A01	A-F	
BF8		19210-881-A01	AH,AK,AM,AW,AX,AY, A3-A6,AKO	
BFP8	CHECK MODEL	19210-ZW9-A32	D1-D6 (UL SIZE)	
BFP8	CHECK MODEL	19210-ZW9-003	D1, D2 (L, S SIZE)	
BF8	2001-UP	19210-ZW9-003	D1, D2	
BF9.9	PRE 1997	19210-ZV4-013	AH,AK, AM	
BF9.9	1997-2000	19210-ZV4-651	AM,AW,AX,AY	
BFP9.9	2001-UP	19210-ZW9-A32	D1-D6 (UL SIZE )	
BFP9.9		19210-ZW9-003	D1, D2 (L, S SIZE)	
BF9.9	2001-UP	19210-ZW9-003	D1, D2	
BF10	PRE 1997	19210-881-A01	A-F	
BF10		19210-ZW9-003	D	
BF15		19210-ZV4-013	AH, AK, AM	
BF15		19210-ZV4-651	AM,AW,AX,AY,A1,A2	
BF15		19210-ZW9-A32	D3-D6, DK3	
BFP15		19210-ZW9-A32	D3-D6	
BF20	PRE 2003	19210-ZV7-003		
BF20		19210-ZW9-A32	D3-D6	
BFP20		19210-ZW9-A32	D3-D4	
BF25	ALL YEARS	19210-ZV7-003	A, AW,AX,AY,A1-A3,D4-D6, DK0	
BF30	ALL YEARS	19210-ZV7-003	A, AW,AX,AY, D4-D6, DK0	
BF35	1997	19210-ZV5-003	AM	
BF40	ALL YEARS	19210-ZV5-003	A, A1-A6, AK0, AW, AX, AY, D, DK2	06193-ZV5-020
BF45		19210-ZV5-003	AM	
BF50	ALL YEARS	19210-ZV5-003	A, A1-A6, AK0, AW, AX, AY, D, DK2	06193-ZV5-020
BF60	2010-UP	19210-ZV5-003	FUEL INJECTED	
BF60	2010-UP	19210-ZW1-B04	BIGFOOT	
BF75	1996-1998	47-43026	MERCURY GEARBOX	12040
BF75		19210-ZW1-B04	AX,AY, A1-A6, DK0,DK2	
BF75	AVAIL TO BE ADVISED	19210-ZY9-H01	DK3	
BF90	1996-1998	47-43026	MERCURY GEARBOX	12040
BF90		19210-ZW1-B04	AX,AY,A1-A6, AT, DK0, DK2	
BF90	AVAIL TO BE ADVISED	19210-ZY9-H01	DK4	
BF100	AVAIL TO BE ADVISED	19210-ZY9-H01	A	
BF115	1999-UP	19210-ZW1-B04	AX,AY,A1-A6, AK0, D, DK1	
BF130	1999-2004	19210-ZW1-B04	AX,AY,A1-A4	
BF135	2004-UP	19210-ZW1-B04	A4-A6, AK0, AK2	
BF150	2004-UP	19210-ZW1-B04	A4-A6, AKO, AK2	
BF175	2007-UP	19210-ZY3-003	AK1- AK2	
BF200	2002-UP	19210-ZY3-003	A2-A6, AK0-AK3	
BF225	2002-UP	19210-ZY3-003	A2-A6, AK0-AK3	
BF250		19210-ZY3-003	A	

# SOUTHSIDE MARINE COMPONENTS

HONDA Impeller Dimensions			
Part Number	Dimensions (mm)		
	Inside Diameter	Outside Diameter	Height
19210-881-A01 FLAT DRIVE	14.20	41.00	23.00
19210-ZV4-651 WOODRUFF KEY	14.10	41.00	27.55
19210-ZW9-003	13.00	45.70	15.00
19210-ZW9-013	13.00	45.70	15.00
19210-ZV4-013 WEDGE KEY	14.20	41.00	27.55
19210-ZW9-A32	16.20	45.65	14.80
19210-ZV7-003 KEYWAY 5.20mm	17.20	55.75	20.20
19210-ZV5-003 KEYWAY 4.20mm	17.20	55.75	20.20
19210-ZW1-B04 SQUARE KEYWAY	23.40	87.20	31.30
47-42036 ROUND KEYWAY	22.50	89.00	32.50
19210-ZY3-003	26.00	89.75	31.30
19210-ZY9-H01	23.20	63.70	34.75



# SOUTHSIDE MARINE COMPONENTS



**Part No: 19210-881-A01**



**Part No: 19210-ZV4-651**



**Part No: 19210-ZY3-003**



Replaces: 19210-ZW1-003  
**Part No: 47-42036**



**Part No: 19210-ZV4-013**



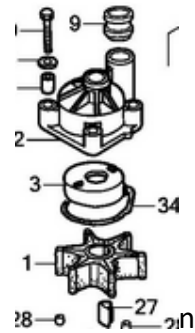
Replaces: 19210-ZV7-013  
**Part No: 19210-ZV7-003**



Replaces: 19210-ZW9-013  
**Part No: 19210-ZW9-003**



**Part No: 19210-ZV5-003**



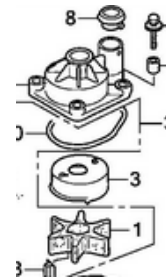
**Part No: 19210-ZY9-H01**



**Part No: 19210-ZW1-B04**



**Part No: 19210-ZW9-A32**



**Part No: 19210-ZY1-003**



**Water Pump Kit**  
BF35A, BF40A, BF40D, BF45A, BF50A, BF50D  
Replaces: 06193-ZV5-000, 06193-ZV5-010  
**Part No: 06193-ZV5-020**

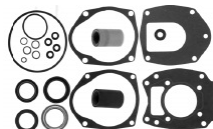








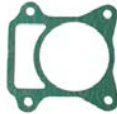











**Water Pump Kit**  
Mercury Gear Box  
75-90 HP  
Replaces: 19210-ZWL-303  
**Part No: 12040**

# SOUTHSIDE MARINE COMPONENTS

## LOWER UNIT SEAL KIT TABLE

HP/ Model		Part Number	
BF20		VP188364	
BF35, 40, 45, 50		VP188362	
BF75, 90 early Mercury G/Box		26-43035A4	
BF75, 90 1998 & Earlier		VP188366	
BF75, 90 1999 & Up		VP188365	
BF115, 130		VP188365	

 Lower Unit Seal Kit Part No: 26-43035A4		 Lower Unit Seal Kit Part No: VP188366		 Lower Unit Seal Kit Part No: VP188365	
 Lower Unit Seal Kit Part No: VP188362		 Lower Unit Seal Kit Part No: VP188364		 Honda Gearcase Bung Washer (Nylon) Pack of 5 Part No: 90507-921-000	
 Honda Bung O'Ring Late Model Replaces: 307853 Part No: 91301-216-000	 Thermostat Cover Gasket 30-130 HP Part No: 19351-ZV5-000	 Thermostat Cover O'Ring Part No: 19317-ZW9-000	 Water Pump Gasket 3 Cyl 20-50 HP Part No: 19242-ZV5-000		
 Water Pump Gasket 3 Cyl 20-50 HP Part No: 19233-ZV5-000		 Water Pump Gasket 75-130 HP 4 Cyl Part No: 19234-ZW1-B00		 Water Pump Gasket 75-130 HP 4 Cyl Part No: 19242-ZW1-B00	
 Intake Manifold Gasket 25-30 HP 3 Cyl Part No: 17151-ZV7-000		 Intake Manifold Gasket 35-50 HP 3-Cyl Part No: 17151-ZV5-000		 Intake Manifold Gasket 75-90HP 4-Cyl Part No: 17151-ZW1-000	
 Carby Gasket 25-30hp Part No: 16221-ZW2-000		 Carby Gasket 35-50hp Part No: 16221-ZW4-000		 Head Gasket 35-50 HP 3 Cyl Replaces: 12251-ZV5-000 Part No: 12251-ZW4-H01	

# SOUTHSIDE MARINE COMPONENTS

**GO TO THE MISCELLANEOUS SECTION AT THE BACK OF THE CATALOGUE FOR A FULL LIST OF ANODES**



Bar Anode (small)  
45-50HP Pre 97  
35-50 HP 97-05  
**Part No: 06411-ZV5-000**



Bar Anode (large)  
75-225 HP 97-06  
**Part No: 06411-ZW1-000**



Aluminium Anode  
Replaces: 41109-ZW1-003  
75-90HP, 97-98 Only  
**Part No: CDZ9-53**



Aluminium Anode  
2-100 HP Pre 1997  
**Part No: 41106-935-812**



Trim Tab Anode  
BF75A & BF90A  
Replaces: 41107-ZW1-003-ZA  
**Part No: CDZ9-21**



Trim Tab Anode  
Replaces 41107-ZV5-000  
20-50 HP 98-UP  
**Part No: CDZ9-44**



Plate Bar Anode  
Replaces: 41109-ZW1-B00  
Honda 75, 130, 225 HP  
**Part No: 41109-2WT-B00**



Internal Engine Anode  
8-20 HP  
**Part No: 41106-ZW-000**



Button Anode  
Internal Engine 25-Up 97-Up  
25-50HP Pre 97  
**Part No: 12155-ZV5-000**

# SOUTHSIDE MARINE COMPONENTS

## RACOR FILTERS

Part No.	Filter Head Type	Replaces
<b>VPR35-60494</b>	Mercury, Yamaha	Racor S3213
<b>VPS3214</b>	OMC	Racor S3214
<b>VPS3227</b>	Honda	Racor S3227
<b>VP3350</b>	Mini Racor Kit	

## MERCURY / YAMAHA FILTER KITS

Part Number	Contents
<b>VPRC/K 35-60494</b>	Alloy Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRC/KSS 35-60494</b>	S/S Head, Fuel Filter, Clear Bowl, 2 x 5/16" Tails and 2 x Bungs
<b>VPRK35-60494</b>	Filter / Clear Bowl
<b>VPR1000</b>	Clear Bowl and O-ring



Filter  
Replaces: VPS3213  
**Part No: VPR35-60494**



Filter Kit



Filter / Clear Bowl  
**Part No: VPRK35-60494**

# SOUTHSIDE MARINE COMPONENTS

## 4-STROKE OIL FILTER APPLICATIONS

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004
80-115 HP	YAMAHA	5GH-13440-00
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B <b>2002 - CURRENT (CHECK MODEL)</b>	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A <b>2008- CURRENT (CHECK MODEL)</b>	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004
75-250 HP	HONDA	5GH-13440-00
UP TO 60 HP	MERC/YAMAHA	15400-PFB-004
75-115 HP	MERC/YAMAHA	5GH-13440-00
75-115HP EFI <b>1B366823-2B059605</b>	MERCURY	35-877761
75-115HP EFI <b>2B080987 &amp; UP</b>	MERCURY	5GH-13440-00
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED <b>LATER MODELS</b>	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839

## TILT TUBE



7/8" O.D. x 12-1/2"

Part No: STT-1



7/8" x 14 Pitch  
Stainless Steel Jam Nut  
**Part No: SLN-3**



7/8" x 14 Pitch  
Stainless Steel Lock Nut  
**Part No: SLN-1**



7/8" Tilt Tube Thrust  
Washer  
**Part No: VTT-WST**



7/8" Tilt Tube Bushing  
**Part No: VTT-BST**


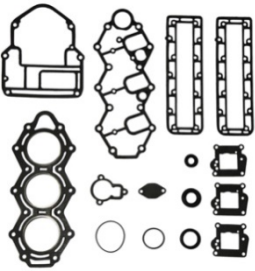
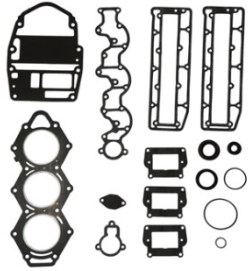
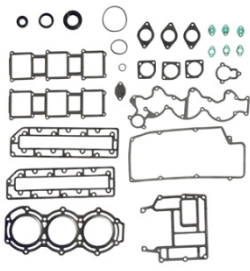








## TOHATSU

### Table of Contents

Anodes	
Fuel Filters, Connectors & Hose	
Fuel Pumps	
Gaskets	
Gasket Kits	
Gearcase Seal Kits	
Impellers	
Rectifiers	
Starter Motors	
Thermostats	
Tilt tubes	
Trim Motors	



# SOUTHSIDE MARINE COMPONENTS

 <p>Gasket Kit Mercury/Tohatsu 25-30 HP 2-Cyl Replaces: 27-812939A1 <b>Part No: 3A1-87121-0</b></p>	 <p>Gasket Kit M40D2, M50D2 Up to 2005 Complete with Seals <b>Part No: 10-7480</b></p>	 <p>Gasket Kit M60/70B Up to 2002, M60/70C Up to 2003 Replaces: 3F3-87121-0M <b>Part No: 10-7280</b></p>	 <p>Gasket Kit M80/90A Up to 2002, Complete with Seals Replaces: 3B7-87121-1 <b>Part No: 10-7380</b></p>
 <p>Trim Motor 4 Bolt 2 Wire 97-Up M60B-M140A2 Replaces: 3E0-77180-0 <b>Part No: 438529</b></p>	 <p>Fits 2 Wire T + T</p> <p>Trim Motor Relay UP &amp; DOWN Any Up / Down Application 2 WIRE ONLY <b>Part No: 6E5-81950-01 (UP) 6E5-8195A-01 (DOWN)</b></p>		 <p>Universal T/T Switch Dash Mounted <b>Part No: 174652</b></p>
 <p>Starter Solenoid VARIOUS 8-115HP Replaces: 3H8-76040-0, 68V-8194A-00 <b>Part No: 68N-81940-00</b></p>	<p><b>Starter Motor</b> 10 Tooth Drive 2 Stroke 9.9D2, 15D2, 18E2 Replaces: 3421, 6L2-81800-11, 6L2-81800-20, 682-81800-11, 682-81800-12, S106-07B/E/ F, S106-12 A/B, 350-76010-0 <b>Part No: 6L2-81800-10</b></p> 		
 <p>9 Tooth Drive</p> <p><b>Starter Motor</b> <b>2 STROKE:</b> 25-40HP 2 CYL 1992-Up MS25, MS30, M25C2, M25C3, M25H, M30A3, M30 Replaces: S108-98, 50-853805A1 346-76010-0A0, 346-76010-0M <b>Part No: 346-76010-0</b></p>	 <p>9 Tooth Drive BENDIX PART NO: DV512 BRUSHES PART NO: SR412</p> <p><b>Starter Motor</b> <b>2 STROKE:</b> 40-50HP (92-03) 60-70HP (96-03) <b>4 STROKE:</b> 9.9-15HP (00-08) 18HP (01-06) 20HP (08) 25-30HP (02-05) <b>TLDI:</b> 40/50/90 HP(01-06) 70HP (03-06) <b>Part No: 3C8-76010-100</b></p>	 <p>9 Tooth Drive</p> <p><b>Starter Motor</b> <b>2 STROKE:</b> 45-140 HP Replaces: S114-667, S114-415, S114-571, FM5900 353-76010-300, 353-76010-04 <b>Part No: 353-76010-1A0</b></p>	

# SOUTHSIDE MARINE COMPONENTS

## INLINE FUEL FILTERS



5/16" Hose 8mm

**Part No:**  
**35-816296-1**

(1/4" Glass)

**Part No:**  
**35-16494G**

1/4" Hose 6mm  
**Part No: 35-16494**

3/8" Hose 10mm

**Part No: 398319**

For 5/16" in  
3/8" Out

**Part No: 435918**



Inline Mini Fuel Filter  
5mm 3/16  
**Part No: VP191**



Filter  
F6-F8 2001-Up  
Replaces: 369-02230-0  
**Part No:**  
**68T-24251-00**



Fuel Connector  
TANK END  
**Part No: VP3037**



Fuel Connector  
MOTOR END  
**Part No: VP3040**



Tank Fitting  
**Part No: VP3038**



Oil Filter  
Fits 9.9-50 HP  
**Part No: 3R0-07615-0**



Fuel Hose Tie Strap (100pk)  
**Part No: 320107**



**Universal 3 Wire Reg/Rect**  
Fits Various Motors 6-300hp  
Wires: Green, Green/White,  
Red, Black(Earth)  
All approx. 150mm long  
Unit approx. 40 x 35mm  
1 Centre Mount Hole  
**Part No: 6F5-81970-62**
















Rectifiers  
Small Motors  
**Part No:**  
**676-81970-00**



**Universal Reg/Rect Kit**  
For use on Outboards with  
under flywheel lighting coil  
Instructions Included  
**Part No: RR007CK**

# SOUTHSIDE MARINE COMPONENTS

					
Fuel Pump 25-115 HP External Pump Replaces: 356-04000-1 <b>Part No:</b> <b>692-24410-01</b>	Fuel Pump Mounting Gasket <b>Part No:</b> <b>650-24431-00</b>	Fuel Pump Diaphragm Kit 25-115 HP External Pump <b>Part No:</b> <b>648-24410-00</b>	Primer Bulb and Hose Hose 5/16" 8mm <b>Part No:</b> <b>6Y1-24306-01</b>	Primer Bulb For 1/4" Hose <b>Part No:</b> <b>6YL-24360-63</b> For 3/8" Hose <b>Part No: 174511</b> For 5/ 16" Hose <b>Part No:</b> <b>6Y1-24360-02</b>	
TAILS					
	1/8" x 5/16" <b>Part No:</b> <b>P30502</b>	1/4" x 5/16" <b>Part No:</b> <b>P30504</b>	1/8" x 3/8 " <b>Part No:</b> <b>P30602</b>	1/4" x 3/8 " <b>Part No:</b> <b>P30604</b>	Elbow Tail 5/16" x 1/4" <b>Part No: P3433</b>
					
Thermostat 2 Cyl <b>2 Stroke</b> 6B, 9.9A, 15A Up to 2002 8B, 9.8B, 9.9D, 15D, 18E Up to 2003 <b>Part No: 350-01030-1</b>		Thermostat 60 ° 2 Cyl <b>4 Stroke</b> 8, 9.8A 03-14, 9.9B Up to 2006 9.9, 15, 20C 08-14 15, 18B Up to 2008 25,30A Up to 2005 25, 30B 05-14 Replaces: 855676002 <b>Part No: 3R3-01030-0</b>		Thermostat 2-Cyl <b>2 Stroke</b> 9.9B, 9.9C, 15B, 15C, 18C, 18D, 35C Up to 02 30A, 40A, 50A Up to 03 40C Up to 04, 25C Up to 05 50B Up to 2014, 40B 03-2014 <b>3 Cyl TLDI 40,50,70,90</b> <b>Part No: 345-01030-0</b>	
					
Thermostat 3 Cyl 40-50HP <b>2 Stroke</b> <b>Part No: 353-01030-0</b>	Thermostat <b>2 Stroke</b> 4 Cyl 120-140HP 3 Cyl 60,70,75,90,115HP <b>Part No: 3C7-01030-0</b>	Thermostat Gasket 2-Cyl Replaces: 346-01032-0 <b>Part No: 27-853702005</b>		Thermostat Gasket 3-Cyl Replaces: 353-01032-0 <b>Part No: 27-853702 4</b>	

# SOUTHSIDE MARINE COMPONENTS



Head Gasket  
Mercury/Tohatsu  
4-5 HP 1 Cyl  
**Part No: 369-01005-1**



Mercury/Tohatsu  
6 - 9.8HP 2 Cyl  
Replaces: 27-803663 7  
27-803663 021  
**Part No: 3B2-01005-1**



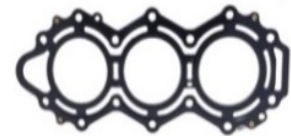
Head Gasket  
Tohatsu 55mm Bore  
9.9 - 15 HP  
Replaces: 27-803663 018  
**Part No: 351-01005-0**



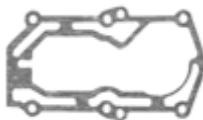
Head Gasket  
Tohatsu 60mm Bore  
18 HP  
Replaces: 27-803663 019  
**Part No: 350-01005-0**



Head Gasket  
Mercury/Tohatsu  
25-30 HP 2-Cyl  
Replaces: 346-01005-2  
**Part No: 27-812939 1**



Head Gasket  
Mercury/Tohatsu  
40-50 3 Cyl  
Replaces: 3C8-01005-5  
3T5-01005-0  
**Part No: 27-812939 10 A/M PAPER**  
**Part No: 27-812939 10 GEN METAL**



Powerhead Gasket  
2.5, 3.3 HP  
**Part No: 27-815076002**



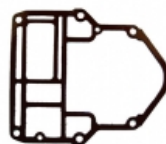
Base Gasket  
6-9.8 HP 2 Cyl  
Up to 2003  
Replaces: 3B2-01303-0, 27-803663 10  
**Part No: 27-803663 023**



Base Gasket  
9.9-18 HP 2 Cyl  
Up to 2003  
Replaces: 350-01303-1, 27-803663 6  
**Part No: 27-803663 020**



Base Gasket  
25-30 HP 2 Cyl  
Replaces: 346-01303-0  
**Part No: 27-853987001**



Base Gasket  
40-50 3 Cyl  
Replaces: 3C8-01303-0  
**Part No: 27-812939024**



Exhaust Gasket  
40-50 3 Cyl Inner and Outer  
Replaces: 3C8-02305-0  
**Part No: 27-812939020**



Loctite 518 Gasket Sealant Red 50ml Tube  
**Part No: 518**

# SOUTHSIDE MARINE COMPONENTS

TOHATSU IMPELLERS				
H/P Model	Stroke	Year	Impeller	Water Pump Kits
2.5, 3.5	2	ALL	47-95289 2	
2 A/B, 2.5 A/B, 3.5A/B, 3.5B2	2 & 4	ALL	47-16154	
4, 5, 6A2, 6C	2 & 4	ALL	47-16154	
6B	2 & 4	2005-2010	47-16154	
6B	2 & 4	UP TO 2002	3B2-65021-1	
<b>8A, 9.8A CALL FOR MORE INFORMATION RE THIS IMPELLER</b>			<b>337-65021-0</b>	
8, 9.8	2 & 4	ALL	3B2-65021-1	
9.9, 15, 18, 20	2 & 4	ALL	334-65021-0	
25, 30, 40C (2 CYL)	2	ALL	345-65021-0	853792T01
40B2, 50B 50B2	2	2010-2011 2003, 2006 2010-2011	3C7-65021-2	
40, 50 (3 CYL)	2 & 4	ALL	3C8-65021-2	853792A3
45A, 50, 55A, 55B, 70A, 70A2	2	MID 80'S - LATE 90'S	353-65021-0	
60, 70, 80, 90	2	ALL	3C7-65021-2	
90A	2	UP TO 2002	3C7-65021-1	
70B, 90B	2	2003-2010	3C7-65021-1	
75C, 90C	2	2010-2011	3C7-65021-1	
115, 120, 140	2	ALL	3C7-65021-1	

TOHATSU Impeller Dimensions			
Part Number	Dimensions (mm)		
	Inside Diameter	Outside Diameter	Height
309-65021-0	12.10	41.00	14.00
<b>47-95289 2</b>	12.10	41.00	14.00
<b>334-65021-0</b>	14.00	40.70	23.30
47-09217	14.00	40.70	23.30
345-65021-0	17.30	44.00	20.00
332-65021-0	10.20	33.80	14.20
369-65021-0	10.20	33.80	14.20
<b>47-16154</b>	10.20	33.80	14.20
3B2-65021-1	12.10	40.00	18.00
3B7-65021-2	20.30	66.00	35.00
<b>3C7-65021-1</b>	20.30	66.00	35.00
3C8-65021-2	17.20	50.40	20.00
353-65021-0	17.20	60.50	23.80
337-65021-0	15.10	36.80	20.30



# SOUTHSIDE MARINE COMPONENTS

			
Water Pump Impeller Replaces: 309-65021-0 <b>Part No: 47-95289 2</b>	Water Pump Impeller Replaces: 369-65021-0, 332-65021-0, 47-16154-3 <b>Part No: 47-16154</b>	Water Pump Impeller <b>Part No: 3B2-65021-1</b>	Water Pump Impeller <b>Part No: 3C8-65021-2</b>
			
Water Pump Impeller Replaces: 3B7-65021-2 <b>Part No: 3C7-65021-1</b>	Water Pump Impeller <b>Part No: 334-65021-0</b>	Water Pump Impeller <b>Part No: 353-65021-0</b>	Water Pump Impeller <b>Part No: 345-65021-0</b>
			
Water Pump Housing 25/30 HP 2 Cyl 2 Stroke Replaces: 46-16156 2 <b>Part No: 348-65016-1</b>	Water Pump Cup 25/30 2 Stroke Replaces: 16157-2 <b>Part No: 348-65011-0</b>	Water Pump Plate 25/30 HP 2 Stroke Replaces: 16159-2 <b>Part No: 348-65025-0</b>	
			
Water Pump Plate 40/50 HP 2 Stroke Replaces: 851857 <b>Part No: 3C8-65025-0</b>	Grommet Replaces: 26-16168 1 <b>Part No: 3B7-65014-0</b>	Gearcase Drain Seal (PKT 5) Replaces: 27-95220 <b>Part No: 332-60006-0</b>	



# SOUTHSIDE MARINE COMPONENTS



OLD 3C8



NEW 3T5

Water Pump Cup  
3 CYL 40/50 2 Stroke

**NOTE: IF REPLACING WITH UPDATED 3T5 CUP,  
YOU MUST ALSO REPLACE WITH  
UPDATED 3T5 HSG**

Replaces: 3C8-65011-1, 16157-3

**Part No: 3T5-65011-0**



OLD 3C8



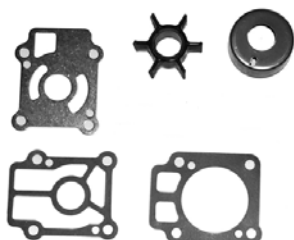
NEW 3T5

Water Pump Housing  
3 CYL 40/50 HP 2 Stroke

**NOTE: IF REPLACING WITH UPDATED 3T5 HSG,  
YOU MUST ALSO REPLACE WITH  
UPDATED 3T5 CUP**

Replaces: 3C8-65016-1, 46-16156 3

**Part No: 3T5-65016-0**



2 Cyl Water Pump Kit  
M25C3/30A4/40C 2 Stroke  
Replaces: 361-87322-0

**Part No: 853792T01**



3 Cyl Water Pump Kit

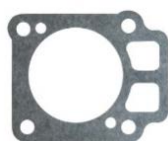
MD40/50A

**(CAN BE USED ON M40/50D2 MOTORS IF HOUSING IS  
ALSO REPLACED- > 3T5-65016-0)**

**NOTE: CANNOT BE USED ON MD40/50B TLDI MOTORS**

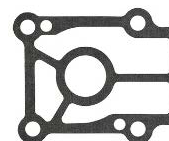
Replaces: 3T5-87322-3, 3C8-87322-1

**Part No: 853792A3**



25-40 HP  
Water Pump Gasket  
Replaces: 27-16158-2

**Part No: 348-65018-0**



25-40 HP  
Wear Plate Gasket  
Replaces: 27-16160-2

**Part No: 348-65029-1**



40-50 HP  
Wear Plate Gasket  
Replaces: 27-16158-4

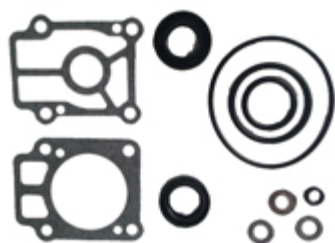
**Part No: 3C8-65029-2**



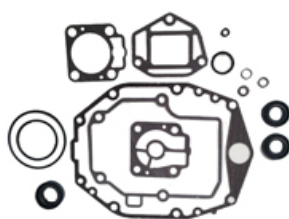
40-50 HP  
Water Pump Gasket  
Replaces: 27-16158-3

**Part No: 3C8-65018-3**

# SOUTHSIDE MARINE COMPONENTS



Gear Case Seal Kit  
25-30 HP  
Replaces: 346-87321-6  
**Part No: 27-95220A1**



Gear Case Seal Kit  
40 HP  
Replaces: 3C8-87321-0  
**Part No: 27-851887A07**



Internal Engine Anode  
Tohatsu 6-40 HP Cavitation Plate  
Replaces: 338-60218-2  
**Part No: 823913**

## GEAR BOX SEALS TO SUIT VARIOUS MOTORS

**26-16130 1** (Replaces: 346-60111-0)

**26-16130 2** (Replaces: 334-60223-0)

**26-16162 2** (Replaces: 346-65013-0)

**26-803752** (Replaces: 332-60223-0)

**26-853707 9** (Replaces: 3C8-60223-0)

## REVERSE BEARING CARRIER O'RINGS

**25-16131** (Replaces: 345-65015-0)

**25-16131 1** (Replaces: 332-60103-0)

**93210-74M35** (Replaces: 345-60103-0, 25-16131 2)



Bar Anode  
Replaces: 3C7-60218-2  
40D, 50, 70, 90, 120-140 HP  
**Part No: 55320-94900**



7/8" O.D. x 12-1/2"  
**Part No: STT-1**



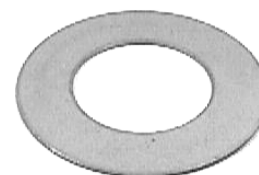
7/8" x 14 "  
Pitch Stainless Steel Lock Nut  
**Part No: SLN-1**



7/8" x 14 "  
Stainless Steel Jam Nut  
**Part No: SLN-3**



7/8" Tilt Tube Bushing  
**Part No: VTT-BST**



7/8" Tilt Tube Thrust Washer  
**Part No: VTT-WST**

**REFER TO MISCELLANEOUS SECTION FOR FULL RANGE OF TOHATSU ANODES**

## INBOARD & MISCELLANEOUS

### Table of Contents

Adaptor Kits	
Anodes & Anode Kits	
Impellers & Pump Bases	
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Gauges & Meters	
Gimbal Bearings & Bell housing Kits	
Helms	
Control Box Cam / Lever	
Propellers	
Spark Plugs	
Starter Motors	
Steering Cables & Kits	
Steering Components	
Tools & Testers	
Trim Motors	

## INBOARD

### STARTER MOTORS



**HIGH-PERFORMANCE**  
Permanent magnet gear  
reduction starter  
FITS Mercruiser, Cobra, Yamaha,  
Volvo Penta with CW Rotation  
12 ¾ " flywheel  
Replaces all CW Rotating 10MT  
starters 1 Long & 1 Short Bolt  
straight across pattern.  
Replaces: 381781, 384198,  
981074, 982107, 982121,  
982200, 983248, 983444,  
983790, 985966, 988217,  
3850526, 3854750, 3855882,  
3858463  
**Part No: 30460**



**HIGH-PERFORMANCE**  
Permanent magnet gear  
reduction starter  
FITS Volvo Penta, Mercruiser,  
Marine Power, ETC..  
Two long bolt Staggered Pattern  
14" flywheel, CW Rotation  
Will also replace 9T OE version  
Replaces: 984456, 986505,  
3850525, 3853982, 3854751,  
3855177, 3857747, 3860566  
**Part No: 30470**



**HIGH PERFORMANCE**  
FITS Mercruiser, Crusader,  
Marine Power, Pleasurecraft &  
others  
14MT, CW Rotation  
Replaces: Arco 30120  
**Part No: 30456**



**HIGH PERFORMANCE**  
FITS Mercruiser, Crusader,  
Marine Power,  
Pleasurecraft & others  
14MT, CCW Rotation  
**Part No: 30457**



MBK450 Mounting Bolt Kit  
May be required  
if replacing 10MT style starters



Direct OE Replacement Gear Reduction Starter.  
FITS All GM Engines 14" Flywheel. Staggered Bolt Pattern.  
Recommended for late model 3.0L with  
14" flywheel using tail bracket.  
**Part No: 30433**

### ALTERNATORS



Late Model Mercruiser  
12 Volt, 55 AMP, Internal Regulator  
2-inch mounting foot,  
single groove pulley included  
Replaces: 12449, 78403A1, 78403A2, 817119A1,  
817119A4, 92497A3, 98555, 98555A1  
**Part No: 60050**

## TRIM MOTORS



Volvo Penta  
**Part No: 6223**



Volvo Penta Up to 1999  
W/Oildyne Pump  
**Part No: 6227**



FITS Volvo Penta  
Includes Hydraulic valve body  
Ring terminal ends  
**Part No: 6224**



Motor Only  
Mercruiser I/O's,  
Mercury Outboards  
W/Oildyne Pump  
12 Volt Ring Terminal Ends  
REPLACES EARLY  
SQUARE-STYLE MOTOR  
Replaces: 17649, 17649A02,  
87828, 17649A1,  
17649T, 891736T  
**Part No: 6218**



Late Model Mercruiser  
W/Oildyne Pump  
Ring terminal Ends  
Replaces: 14336A6, 14336A8,  
14336A9, 14336A15, 14336A17,  
14336A20, 865380A13,  
88183A5, 88183A6,  
88183A11, 88183A12  
**Part No: 6275**



Motor/Reservoir Only  
B.M.W , Mercruiser, Volvo Penta  
Includes: Screws,  
Gasket & Adapter  
Ring Terminal Ends  
**Part No: 6217**



Repair kit only  
**Part No: TR217**



Mercruiser Pump  
Base  
**Part No:  
46-57234A1**



Mercruiser Control  
Box Lever  
**Part No: 34682**



Mercruiser Control  
Box Cam  
**Part No: 59369**



Universal T/T  
Switch  
Dash Mounted  
**Part No: 174652**




Mercruiser Pump  
Base 1967-1969  
**Part No:  
46-48748A1**



# SOUTHSIDE MARINE COMPONENTS

## TRANSOM ASSEMBLY COMPONENTS APPLICATIONS

Model	Year	Serial No. Range	Gimbal Bearing	Bell Housing Gasket Set
120/ 140	1974-77	37870850-4893634	30-60794A2	
120/ 140	1978-82	4893635-6225576	30-60794A2	
470/ 485	1976-82	4238730-6225575	30-60794A2	
165	1974-77	3780850-4890459	30-60794A2	
165	1978-81	4890460 & UP	30-60794A2	
888	1974-77	3784375 & UP	30-60794A2	
225/ 233	1974-77	3856268 & UP	30-60794A2	
898/ 228	1977-82	4782330-6225576	30-60794A2	
250/ 260	1977-82	4791300-6225576	30-60794A2	
R/ MR / Alpha One	1983-90	6225577 & UP	30-60794A2	27-94996A2
R/ MR / Alpha One	1983-90	6225577 & UP	30-60794A2	27-94996A2
Alpha One SS	1986-89	0A545004 & UP	30-60794A2	27-94996A2
Alpha One SS	1986-89	0D469859 & UP	30-60794A2	27-94996A2
Alpha One Gen II	1991 & UP	0D469859 & UP	30-60794A2	27-94996A2
<div>  <p>Gimbal Bearing Replaces: 30-862540A3 <b>Part No: 30-60794A2</b></p> </div> <div>  <p>Bell Housing Gasket Set <b>Part No: 27-94996A2</b></p> </div> <div>  <p>Gear Case Seal Kit Mercruiser Alpha I Gen II 1991 &amp; Up <b>Part No: 26-816575A3</b></p> </div> <div>  <p><b>Height:</b> 50.6mm <b>ID:</b> 19mm Flat Drive <b>OD:</b> 66.5mm Replaces: JAB 17954-001 MC97 752094 <b>Part No: 47-59362</b></p> </div>				
<p><b>Impeller Kit</b> Height: 50.20mm OD: 65.00mm ID: 16.00mm Replaces: Johnson Pump 09-1028B / Detroit Diesel 5193602 / Yanmar 127610-42200 / Perkins 24880031/34711008 Solè Diesel / Volvo 3841697, 3841697, 875593-6, 877061-2 / Caterpillar 3N1906 / Mariner Mercury Mercruiser 47-801332602 / Cummins 650607 / Jabsco 920-0001 / Vetus IMP00301 <b>Part No: 500106GT</b></p> 				
<p><b>Impeller Kit</b> Height: 31.60mm OD: 57.00mm ID: 14.40mm Replaces: Jabsco 1210-0001, 3085-0001/Johnson 09-102BB / Sole 351.11.008 / Volvo Penta 3862567, 3862281, 375811-2, 877400 / Yanmar 129470-42530 <b>Part No: 500107GT</b></p> 				
<p>OMC – COBRA LOWER DRIVE SHAFT 1986-1993 V6,V8 1990-1993 4 CYL 3.0L <b>Part No: 911693 UNTIL SOLD</b></p>				



# SOUTHSIDE MARINE COMPONENTS

## 4-STROKE OIL FILTER APPLICATIONS

HP	BRAND	PART NUMBER
9.9-50HP	TOHATSU	3R0-07615-0
Up to 70 HP	YAMAHA	15400-PFB-004
80-115 HP	YAMAHA	5GH-13440-00
150A, 150B, 200A, 200C, 200F, 200G, 225A, 250A, 250B <b>2002 – CURRENT (CHECK MODEL)</b>	YAMAHA	69J-13440-00
200D, 225D, 225F, 250C, 250D, 300A, 300B, 350A <b>2008- CURRENT (CHECK MODEL)</b>	YAMAHA	N26-13440-00
Up to 75 HP	HONDA	15400-PFB-004
75-250 HP	HONDA	5GH-13440-00
UP TO 60 HP	MERC/YAMAHA	15400-PFB-004
75-115 HP	MERC/YAMAHA	5GH-13440-00
75-115HP EFI <b>1B366823-2B059605</b>	MERCURY	35-877761
75-115HP EFI <b>2B080987 &amp; UP</b>	MERCURY	5GH-13440-00
135-200 HP VERADO 4 CYL	MERCURY	35-877767
225-300 HP VERADO 6 CYL	MERCURY	35-877769
150-300 HP	MERC/YAMAHA	69J-13440-00
25-70HP GENUINE	SUZUKI	16510-87J00
25-140HP AFTERMARKET	SUZUKI	16510-92J00
70-140HP AFTERMARKET VERTICALLY MOUNTED <b>LATER MODELS</b>	SUZUKI	16510-61A31
150-300HP	SUZUKI	16510-93J00
15HP	OMC	434839
<div>  <p> <b>Mercury 4.3L Oil Filter</b>  Replaces: 35-883702Q  <b>Part No: 35-802884Q</b> </p> </div> <div>  <p> <b>Mercury Oil Filter</b>  Replaces: 35-866340, 35-866340Q02,  35-866340Q03  <b>Part No: 35-802885Q</b> </p> </div> <div>  <p> <b>Oil Filter</b>  Replaces: 3FV-13440-00  <b>Part No: 15400-PFB-004</b> </p> </div>		

# SOUTHSIDE MARINE COMPONENTS

ALUMINIUM PROPELLERS			
Motor Application : OMC	Propeller Size	Part No	Propeller Bushing
4.5-8 HP	8 1/2 X 9"	390237	P10B
9.9-15 HP	9 1/2 X 10"	778772	P1B
20- 35 HP	10 1/2 X 11"	386637	P35B
20- 35 HP	10 X 13"	386933	P35B
20- 35 HP	10 X 15"	763486	P35B
40-60 HP	12 1/2 X 13"	386909	P55B
40-60 HP	12 1/4 X 15"	386786	P55B
40-60 HP	11 3/4 X 17"	386841	P55B
60-140 HP	13 3/4 X 15"	391198	P8B
60-140 HP	13 1/4 X 17"	391199	P8B
60-140 HP	13 X 19"	382765	P8B
130-300 HP	15 1/2 X 15"	391535	P9B
130-300 HP	15 X 17"	391200	P9B
130-300 HP	14 1/2 X 19"	391201	P9B
HOUSEBOAT/PONTOON PROP	14 X 13"	JJJ-13SP	(UNTIL SOLD)
Motor Application : SUZUKI	Propeller Size	Part No	Propeller Bushing
	7 7/8 X 5 7/8"	58111-99722-019	(UNTIL SOLD)
<b>Thru hub exhaust, 13 tooth Spline</b>			
35 -65HP	11 1/2 X 13"	58100-94313-019	P14B
35 -65HP	11 1/2 X 12"	58100-95393-019	(UNTIL SOLD)
75 -140HP, 60/70 (4 stroke)	13 3/4 X 15"	LS57-15SP	P8B
75 -140HP, 60/70 (4 stroke)	13 1/4 X 17"	LS58-17SP	P8B
75 -140HP, 60/70 (4 stroke)	13 X 19"	LS59-19SP	P8B
Motor Application : TOHATSU	Propeller Size	Part No	Propeller Bushing
25-30 HP TOHATSU	9 7/8 X 11"	3R0-64523-0	P39B
25-30 HP TOHATSU	9 7/8 X 13"	3R0-64527-0	P39B
Motor Application : HONDA	Propeller Size	Part No	Propeller Bushing
35-50HP HONDA 11 1/8 X 13	10 3/8 X 12"	HLM77-12SP	
35-50HP HONDA	11 1/8 X 13"	58130-ZV5-013	
35-50HP HONDA	10 3/8 X 14"	HLM76-14SP	

# SOUTHSIDE MARINE COMPONENTS

ALUMINIUM PROPELLERS			
Motor Application : YAMAHA	Propeller Size	Part No	Propeller Bushing
9.9-15 HP YAMAHA	9 1/4 X 10 1/2"	683-45943-00-EL	
9.9-15 HP	9 1/4 X 9 3/4"	683-45952-00-EL	
20-30 HP	9 7/8 X 10 1/2"	664-45945-00-EL	P39B
20-30 HP	9 7/8 X 13"	664-45949-02-EL	P39B
40-55 HP, 60 HP 4 Stroke	11 1/8 X 13"	663-45945-02-EL	P14B
40-55 HP, 60 HP 4 Stroke	11 5/8 X 11"	663-45947-02-EL	P14B
40-55 HP, 60 HP 4 Stroke	11 3/8 X 12"	663-45952-02-EL	P14B
40-55 HP, 60 HP 4 Stroke	12 1/4 X 9"	663-45956-01-EL	P14B
60-140 HP	14 X 13"	6E5-13SP	(UNTIL SOLD)
60-140 HP	13 1/4 X 17"	6E5-45945-01-EL	P17A70
60-140 HP	13 1/2 X 15"	6E5-45947-00-EL	P17A70
150-225 HP	15 3/4 X 15"	6G5-45941-00	
150-225 HP	14 X 19"	6G5-45945-01-98	
Motor Application : MERCURY	Propeller Size	Part No	Propeller Bushing
6-15 HP	9 X 9"	48-828156A12	
18-25 HP	10 3/8 X 11"	48-19638A40	P25B
18-25 HP	10 3/8 X 13"	48-19640A40	P25B
35-70 HP	10 3/8 X 13"	48-73136A40	P16A
35-70 HP	10 1/4 X 14"	48-73138A40	P16A
35-70 HP	10 X 15"	48-73140A4	P16A
70-150 HP	13 3/4 X 15"	48-77342A45	P17A70
70-150 HP	13 1/4 X 17"	48-77344A45	P17A70
70-150 HP	13 X 19"	48-77346A45	P17A70
135-300 HP	15 3/4 X 15"	48-78116A4	
135-300 HP	14 1/2 X 17"	48-78118A4	
135-300 HP	14 1/2 X 19"	48-78120A4	
135-300 HP	14 X 21"	48-78122A4	

# SOUTHSIDE MARINE COMPONENTS

NGK SPARK PLUGS		
B6HS	BPZ8HS-10	DPR5EA-9
B6S	BPZ8HS-15	DPR6EA-9
B7HS	BR6FS	DPR6EB-9
B7HS-10	BR6HS	DPR8EA-9
B7S	BR7HS	DR5HS
B8ES	BR7HIX	DR6HS
B8HS-10	BR7HS-10	DR7EA
B9HS-10	BR8ES	DR7EB
BKR5EYA-11	BR8ES-11	ILFR6G-E
BKR6E	BR8HS-10	IZFR5G
BKR6EKU	BR9HS-10	IZFR5J
BKR6ES-11	BU8H	IZFR6F11
BKR7EKU	BUHW	IZFR6K-11
BMR4A	BUHW-2	IZFR6K-11E
BP7HS-10	BUZHW-2	IZFR6N-E
BP8HN-10	BUZ8H	LFR4A-E
BP8HS-10	BZ7HS-10	LFR5A-11
BPR5ES	CPR6EA-9	LFR6A-11
BPR6EFS	CR4HSB	LKR6E
BPR6ES	CR5EH9	LKR7E
BPR6HS-10	CR6HSA	LMAR6C-9
BPR7HS	CR9EB	PZFR6H
BPR7HS-10	DCPR6E	ZFR7F
BPR8HS	DCPR7E	ZFR7F11
BPZ8H-N-10	DCR7EIX	
CHAMPION SPARK PLUGS		
<b>RA8HC</b> Replaces 500476, 584918,765841,765865	<b>QL77JC4</b> Replaces 502180,507969, 509925,765838, 765903,765910,	<b>QL78YC</b> Replaces 437929,505448, 505449,765902, 765839,765906
<b>QC10PEPB</b> Replaces 5006308	<b>QC12PEP</b> Replaces 5000547	
<b>QC10WEP</b> Replaces 5007419	<b>QC12PEPB</b> Replaces 763689	
 <p>Spark Plug Boot Kit Part No: 663-82370-01</p>		 <p>Spark Plug Wire Sold Per Metre Part No: 510883</p>

# SOUTHSIDE MARINE COMPONENTS

## **STANDARD C8 ENGINE (33c) CONTROL CABLES**

Stroke: 87 mm

Suitable for outboard, inboard and stern drive engines. High efficiency for smooth operations.

High flexibility for reduced bend radius.

Stainless steel cables end fittings



PART NO	LENGTH	PART NO	LENGTH
VP83007	7'	VP83016	16'
VP83008	8'	VP83017	17'
VP83009	9'	VP83018	18'
VP83010	10'	VP83019	19'
VP83011	11'	VP83020	20'
VP83012	12'	VP83022	22'
VP83013	13'	VP83023	23'
VP83014	14'	VP83024	24'
VP83015	15'		

## **PREMIUM C8 ENGINE CONTROL CABLES**

Stroke: 87 mm

Suitable for outboard, inboard and stern drive engines. Extremely flexible ensuring minimum friction and maximum efficiency. Ideal for long and complex runs with tight radius bends.

Stainless steel cables end fittings



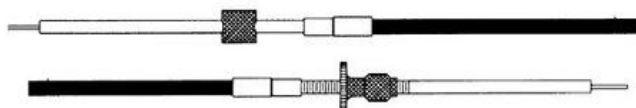
PART NO	LENGTH	PART NO	LENGTH
VPP83010	10'	VPP83018	18'
VPP83011	11'	VPP83019	19'
VPP83012	12'	VPP83020	20'
VPP83013	13'	VPP83022	22'
VPP83014	14'	VPP83024	24'
VPP83015	15'	VPP83026	26'
VPP83016	16'	VPP83028	28'
VPP83017	17'	VPP83030	30'

## **ENGINE CONTROL CABLES**

Stroke: 75 mm

Suitable for Johnson, Evinrude & OMC Engines  
Manufactured before 1979.

PART NO	LENGTH
VP82912	12'
VP82914	14'
VP82916	16'



## **C14 ENGINE CONTROL CABLES**

Stroke: 75 mm

Suitable for Johnson, Evinrude & OMC Engines  
Manufactured after 1979.

PART NO	LENGTH	PART NO	LENGTH
VP83210	10'	VP83216	16'
VP83211	11'	VP83217	17'
VP83212	12'	VP83218	18'
VP83213	13'	VP83220	20'
VP83214	14'	VP83222	22'
VP83215	15'		



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

# SOUTHSIDE MARINE COMPONENTS

## C5 ENGINE CONTROL CABLES

Stroke: 95 mm

Suitable for Mercury and Mercruiser Engines

PART NO	LENGTH	PART NO	LENGTH
VP83310	10'	VP83316	16'
VP83311	11'	VP83317	17'
VP83312	12'	VP83318	18'
VP83313	13'	VP83320	20'
VP83314	14'	VP83322	22'
VP83315	15'	VP83324	24'



## C16 ENGINE CONTROL CABLES

Suit Mariner Engines up to 50 HP  
AND **Selected** Tohatsu Engines

PART NO	LENGTH
VP83252	12'
VP83254	14'
VP83256	16'



## C36 ENGINE CONTROL CABLES

Stroke: 85 mm

Suitable for Mercury & Mercruiser  
Mercury Generation II Series

PART NO	LENGTH	PART NO	LENGTH
VP83350	10'	VP83356	16'
VP83351	11'	VP83357	17'
VP83352	12'	VP83358	18'
VP83353	13'	VP83359	19'
VP83354	14'	VP83360	20'
VP83355	15'		



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97



## STEERING CABLES

PART NO	LENGTH	PART NO	LENGTH
VP83410	10'	VP83416	16'
VP83411	11'	VP83417	17'
VP83412	12'	VP83418	18'
VP83413	13'	VP83419	19'
VP83414	14'	VP83420	20'
VP83415	15'	VP83422	22'

## ROTARY HELM STEERING KITS

KIT INCLUDES: 1 x 3 SPOKE STEERING WHEEL (VP83720)  
 1 x T85 HELM ASSY/BEZEL 90 DEG (VP83525)  
 1 x M66 STEERING CABLE TO SUIT LENGTH

PART NUMBER	LENGTH (FEET)
VP83510K	10' KIT with Rotary Helm
VP83511K	11' KIT with Rotary Helm
VP83512K	12' KIT with Rotary Helm
VP83513K	13' KIT with Rotary Helm
VP83514K	14' KIT with Rotary Helm
VP83515K	15' KIT with Rotary Helm
VP83516K	16' KIT with Rotary Helm
VP83517K	17' KIT with Rotary Helm
VP83518K	18' KIT with Rotary Helm
VP83519K	19' KIT with Rotary Helm
VP83520K	20' KIT with Rotary Helm
VP83522K	22' KIT with Rotary Helm

1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

PLANETARY HELM STEERING KIT

KIT INCLUDES: 1 x 4 SPOKE STEERING WHEEL (VP83730)  
1 x T71FC PLANETARY GEAR HELM (VP83526)  
1 x BEZEL MOUNT 90 DEG (VP83545)  
1 x M66 STEERING CABLE TO SUIT LENGTH

PART NUMBER	LENGTH (FEET)
VP83510PK	10' KIT with Planetary Helm
VP83511PK	11' KIT with Planetary Helm
VP83512PK	12' KIT with Planetary Helm
VP83513PK	13' KIT with Planetary Helm
VP83514PK	14' KIT with Planetary Helm
VP83515PK	15' KIT with Planetary Helm
VP83516PK	16' KIT with Planetary Helm
VP83517PK	17' KIT with Planetary Helm
VP83518PK	18' KIT with Planetary Helm
VP83519PK	19' KIT with Planetary Helm
VP83520PK	20' KIT with Planetary Helm
VP83522PK	22' KIT with Planetary Helm



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

## NON FEED HELM STEERING KIT

KIT INCLUDES: 1 x 4 SPOKE STEERING WHEEL (VP83730)  
 1 x NON FEED S/HELM (VP83531)  
 1 x BEZEL MOUNT 90 DEG (VP83545)  
 1 x M66 STEERING CABLE TO SUIT LENGTH

PART NUMBER	LENGTH (FEET)
VP83510PNF	10' KIT with Non Feed Helm
VP83511PNF	11' KIT with Non Feed Helm
VP83512PNF	12' KIT with Non Feed Helm
VP83513PNF	13' KIT with Non Feed Helm
VP83514PNF	14' KIT with Non Feed Helm
VP83515PNF	15' KIT with Non Feed Helm
VP83516PNF	16' KIT with Non Feed Helm
VP83517PNF	17' KIT with Non Feed Helm
VP83518PNF	18' KIT with Non Feed Helm
VP83519PNF	19' KIT with Non Feed Helm
VP83520PNF	20' KIT with Non Feed Helm
VP83522PNF	22' KIT with Non Feed Helm



1 ft = 30.5cm

FT	6	10	16	22	28	32	36
MTR	1.83	3.05	4.88	6.71	8.53	9.75	10.97

# SOUTHSIDE MARINE COMPONENTS



## **Alloy Terminal Eye**

Replaces standard plastic eye terminal in kits.

**Part No: VP83598**



## **Swivel Assembly**

Swivel assembly to suit transom mounted and splash well installation, to allow the motor to be tilted without damage to the cable.

**Part No: VP83580**



L12x Cable End Fitting

**Part No: VP83600**



## **Steering Cable Supports**

S39 Clamp block in marine aluminium & S/S

**Part No: VP83561**



## **Steering Cable Supports**

S40 Splashwell mounting Corrosion resistant

**Part No: VP83835**



## **Steering Cable Supports S61 Clamp**

block in Corrosion resistant painted steel

**Part No: VP83566**



## **Control Cable Clamp and shim**

Stainless Steel

**Part No: VP83610**



Clamp Cap O'Ring and Nut

**Part No: 6E5-43145-01**



## **Tiller Arm for Mercury Engines**

This draglink has an adjustable end to accommodate the centering of the motor

**Part No: VP83570**

## **Tiller Arm for OMC Engines**

This draglink has an adjustable end to accommodate the centering of the motor

**Part No: VP83575**



Starter Rope 5mm (per metre)

**Part No: 316705**



Starter Rope 4mm (per metre)

**Part No: 322236**

# SOUTHSIDE MARINE COMPONENTS



## **Tachometer**

Universal all outboard engines  
Dial range 7000 RPM  
Hole size 85mm  
**Part No: VP86110**



## **Fuel Gauge**

0-180 OHMS  
12 volts  
Hole size 52mm  
**Part No: VP86130**



## **Fuel Gauge**

30-240 OHMS  
12/24 volts  
Hole size 52mm  
**Part No: VP40110 (Black)**  
**Part No: VP40110W (White)**



## **Speedometer**

Dial Range 50 Knot  
Hole Size 85mm  
(Requires Pitot Tube Kit)→  
**Part No: VP86100**



## **Pitot Tube Kit**

Includes Transom mount,  
mounting hardware &  
20ft of tubing  
**Part No: VP86106**



## **Voltmeter**

10-16 Volt  
Hole size 52mm  
**Part No: VP86120**



## **Hourmeter**

Elapse in hours/tenths  
12-32 Volts  
Hole size 52mm  
**Part No: VP86124**



**Tacho/Hour Meter**  
**Part No: VP4002**



**Dielectric Grease**  
5 oz / 148mm  
**Part No: 991-9706**



**Universal Emergency**  
**Cut out Switch**  
**Part No: VP50530**



**Battery**  
**Isolator Switch**  
**4 POSITION**  
**Part No: VP23122**



**8 Foot Battery Lead**  
**(Black)**  
**Part No: 941-0608B**  
**8 Foot Battery Lead**  
**(Red)**  
**Part No: 941-0608R**



**Battery Isolator Switch**  
**Part No: VP53087**

# SOUTHSIDE MARINE COMPONENTS

## **T85 ROTARY STEERING SINGLE CABLE HELM**

### **Features:**

- Corrosion resistant materials
- Particularly suitable where clearance is limited
- Lock to lock steering wheel turns approx. 3
- Includes black 90 degree Bezel mounting kit
- Maximum allowable steering wheel diameter: 406mm (16")
- Minimal Feedback
- Compact for Mounting
- Uses M66 Ultraflex Cable or a seastar SSC62 style cable
- Exceeds EN 28848 safety standards
- Max operation load of 340KG at the tiller, which is about a 7metre boat with a 200 HP outboard



**Part No: VP83525**

## **T71FC PLANETARY STEERING HELM**

### **Features:**

- Fast connect, simple installation. All stainless steel cable output ends.
- Corrosion resistant materials. Particularly suitable where clearance is limited.
- Use with optional 90deg or 20deg mounting bezel
- Standard 3/4" tapered shaft
- Lock-to-lock steering wheel turn approx. 3.8
- Stroke 228mm (9")
- Maximum allowable steering wheel dia 406mm (16")
- Minimum steering cable bend radius 200mm (7.9")
- Minimal feedback, compact for mounting.
- Not to be equipped to boats that exceeds the max HP rating.
- Boats faster than 50mph should use the twin cable steering system
- T72FC is recommended



**Part No: VP83526**

## **T73 NON-FEED BACK PLANETARY GEAR FAST CONNECT HELM**

These helms operate with a 3.8 turn lock to lock & a stroke of 228mm. Their outstanding features are the no feedback design that incorporates a patented non-reversible mechanism, which eliminates continuous load on the operator caused by propeller torque. These helms are suitable for larger outboards & sports boats. They use the M66 Ultraflex cable or a seastar SSC62 style cable. There are two mounting options available, a 90deg & a 20deg bezel kit to allow for angled & vertical dashboards.



**Part No: VP83531**



# SOUTHSIDE MARINE COMPONENTS



3 Spoke Steering Wheel  
**Part No: VP83720**



4 Spoke Steering Wheel  
**Part No: VP83730**



OMC Control Adaptor Kit  
Sold in Pairs  
**Part No: VP83640**



**Slop Stopper and Trim Rings**  
Black round slop stopper  
**Part No: VP295088**  
Black Round Trim Ring  
**Part No: VP295086**  
Black Oval Panel Trim Ring  
**Part No: VP295084**



130mm x 130mm x 45mm  
90 deg Mounting Kit Black  
**Part No: VP83545**

130mm x 130mm x 45mm  
20 deg Mounting Kit Black  
**Part No: VP83540**



K57 Kit to Adapt C2, C8  
& Mach Zero Cable.  
Cable for use with  
OMC Engines  
**Part No VP83638**



**Steering Cable Adaptor**  
K66 adaptor converts our  
fast connect steering cable  
into a nut to nut cable.  
**Part No: VP83535**



K56 Kit to Adapt C2,  
C8 & Mach Zero  
Cables for use  
Mercury Engines  
**Part No: VP83636**



Mercury & Mercruiser  
Control Adaptor kit  
Sold in Pairs  
**Part No: VP83639**



Ultraflex K46 Steering Cable adaptor  
**Part No: VP83536**



Bullet Connectors  
10 Male, 10 Female with Shields  
**Part No: 911-9783**

# SOUTHSIDE MARINE COMPONENTS



Gear Case Filler  
Fill or Flush Gear Case  
**Part No: 551-33-1**



Gear Case Filler  
Hose Replacement  
**Part No: 551-33HB**



Gearcase Filler Adapter  
Suzuki  
**Part No: 551-334S**



Metric Gearcase Filler  
Adapter  
Yamaha / Honda  
**Part No: 551-334M**



Threaded Nozzle  
Mercury / OMC  
**Part No: 551-33TN**



Gearcase Filler  
Adapter Kit  
**Part No: 551-334K**



Gearcase Filler  
Replacement Valve  
**Part No: 551-33VA**



Digital Multi Metre with  
DVA and Temp  
**Part No: 511-60A**



Digital Multi Meter with DVA  
**Part No: 511-33A**



Fluid Extractor 6.5L  
**Part No: VP3-334**



Gear Case Pressure Tester  
**Part No: 995-103**



4 Cylinder Carburettor  
Synchronizer kit with case  
**Part No: 999-250**



Gear Case Vacuum Tester  
**Part No: 995-102**



Prop and Bearing Carrier Puller  
Capacity: 5 Tons (min)  
For all Models  
**Part No: 90095**

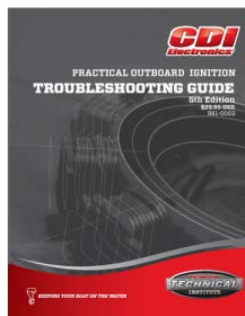
# SOUTHSIDE MARINE COMPONENTS

## CDI Troubleshooting Guide

This resource has a wealth of information that will help you accurately diagnose some of the most common issues.

Ask for one to be sent with your next order

**Complimentary from  
Victory Parts Australia**



20 x Yamaha, 20 x OMC  
20 x Mercury, 5 x Suzuki  
5 x Honda, 5 x Tohatsu

Bung Washer Pack

**Part No: VP12345**



Replacement Pins **Part No: VP7463P**

Trim & Tilt Cap Tool

**Universal** Gland Nut Wrench

Removes and installs gland nuts on hydraulic cylinders. Adjusts from 1" to 3-3/4" (25-95mm) in diameter. Reverses to fit 1/4" or 7/32" pinholes.

Use with 1/2" square drive ratchet

**Part No: VP70566**



## CDI ELECTRONICS Compression Test Kit

Designed for dry and wet cylinder compression testing to detect ring or cylinder head problems, sticking valves, blown head gaskets and more.

\*Not for use on diesel engines.

**Part No: 511-9778**



## UNTIL SOLD

Analogue Multi-Meter / DVA  
A VOA meter with built-in Direct voltage adapter. Properly tests electrical and ignition systems.

Required tool for Mercury dealers. Includes instructions, test leads, a spare fuse and convenient carrying case.

**Part No: 996-170**



Mercury Shift  
Bushing Tool

**Part No: 91-31107T**



Tilt Tube Reamer  
3/8 Shank 5/8 Teeth

**Part No: 986-600**



Compression Tester

**Part No: 995-210**



Drive Shaft Retainer  
Nut Wrench

**Part No: 91-43506**



Pin Tool Set

**Part No: 553-2700**



Adjustable  
neon indicator

**Part No: 511-9766**



Trigger Tester

**Part No: 511-9710**



Merc Remote  
Starter Switch

**Part No: 511-7900**

# SOUTHSIDE MARINE COMPONENTS



Infrared Temperature  
Meter  
**Part No: 511-0300**



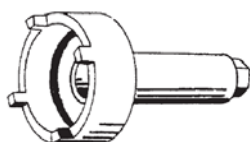
Starter Brush Loading  
Tool  
**Part No: SR107**



OMC Flywheel Puller  
**Part No: 378103**



Measuring Jug  
100:1, 50:1, 24:1, 16:1  
**Part No: 173965**



**Bearing Carrier Retainer Wrench**  
Removes and installs bearing  
carrier retainer nuts on  
MC-1/R/MR/Alpha One/Gen II,  
Bravo I, TRS drive units &  
assorted V6 Outboards  
**Part No: 90190**



Peak Reading DVA Adapter  
without Leads  
**Part No: 511-9773NL**



**Mercury Flywheel Puller**  
Fits 2-Cyl. 35 & 40 HP, 4 Cyl, 45 &  
50 HP, 3-Cyl, 50-75 HP, 4-Cyl,  
75-125 HP, all 6-Cyl inline Engines  
and all V-6 Engines.  
**Part No: VP201**



**OMC Lifting Eye**  
1988 & Up  
**Part No: 985-155**



**Mercury Lifting Eye**  
Fits 2-Cyl, 35 & 40 HP, 4-Cyl, 45 &  
50 HP, 3-Cyl, 50-70 HP, 4-Cyl,  
75-80 HP. All 6-Cyl inline  
and all V6 engines  
**Part No: VP904**



HD Battery Terminal Crimper  
**Part No: 996-200**



Pressure/ Vacuum Tester  
**Part No: 551-34PV**



Timing Light  
**Part No: 996-175**



Spark Plug Tester  
**Part No: 511-9764**

# SOUTHSIDE MARINE COMPONENTS

 <p>Anode OMC 4-8 HP 88-05 Cavitation Plate Replaces: 334451 <b>Part No: 432397</b></p>	 <p>Block Anode OMC 8-15HP 93-01 4 Stroke <b>Part No: 338635</b></p>	 <p>Cavitation Plate Anode OMC 20-35 HP 91-Up <b>Part No: 434029</b></p>	 <p>OMC 40-70 HP 83-05 <b>Part No: 392462</b></p>
 <p>Block Anode OMC 90-225HP 91-Up Some 50-70HP 96-01 OMC Cobra 84-96 (NOT 460) Replaces: 393023, 436745 <b>Part No: CDZ9-19</b></p>	 <p>Bar Anode OMC 60-225HP 03-06 <b>Part No: 5030907</b></p>	 <p>Bar Anode OMC 50-225HP 91-Up V4-V6 <b>Part No: 433580</b></p>	 <p>Cavitation Plate Anode OMC 90-235HP 82-90 Replaces: 392123 <b>Part No: CDZ9-18</b></p>
 <p>Waffle Bar Anode OMC Replaces: 367, 976669 <b>Part No: CDZ9-17</b></p>	 <p>Cavitation Plate Anode OMC Cobra 87-93 Replaces: 984513, 3853818 <b>Part No: CDZ9-27</b></p>	 <p>Gimbal Plate Anode OMC 1986 Replaces: 983952 <b>Part No: CDZ9-56</b></p>	 <p>OMC BNG Carrier Anode COBRA 84-96 KING COBRA 90-95 Replaces: 431708 <b>Part No: CDZ9-57</b></p>
 <p>Anode Merc 6-15 HP Cavitation Plate <b>Part No: 42121A2</b></p>	 <p>Block Anode Honda BF75A &amp; BF90A 97&amp;98 Only Mercury Leg <b>Part No: 41109-ZW1-003</b></p>	 <p>Cav Plate Anode OMC Variety 81-11, 2hp 83-90 Replaces: 123009, 173029, 327606 Honda 2-15HP 97-07 Replaces: 41106-ZV4-650 <b>Part No: CDZ9-08</b></p>	 <p>Bar Anode Merc 30-50 HP <b>Part No: 825271</b></p>



# SOUTHSIDE MARINE COMPONENTS

 <p>Trim Tab Anode Merc/Tohatsu 6-20 HP Replaces: 853762T01 <b>Part No: 3V1-60217-0</b></p>	 <p>Trim Tab Anode Merc 25-50 HP 88-Up Replaces: 822157, 822157T2 <b>Part No: CDZ9-91</b></p>	 <p>Trim Tab Anode Force 25HP Merc/Mar 9.9-15 HP, Bigfoot 4 St, 2 cyl 15-25 HP Replaces: 98432T5, 94286 <b>Part No: VP6092</b></p>	 <p>Trim Tab Anode Merc/Tohatsu 25-50 HP Replaces: 853762 <b>Part No: 3C8-60217-1</b></p>
 <p>Trim Tab Anode Merc/Mar 50-60 HP 91-Up Force 70 &amp; 75 HP <b>Part No: 17264T2</b></p>	 <p>Waffel Plate Anode Mercury 30-300 HP Replaces: 43396 <b>Part No: CDZ9-26</b></p>	 <p>Trim Tab Anode Merc Old Style 2, 4, 6 Cyl Most Merc/Mar 35hp-Up Mercruiser, Alpha One outdrives Honda BF75A, BF90A Replaces: 31640, 41107-ZW1-003-ZA <b>Part No: CDZ9-21</b></p>	 <p>Bar Anode Merc 30-300 HP Replaces: 818298 <b>Part No: CDZ9-58</b></p>
 <p>Wedge Anode <b>2 Required</b> Merc/Mar 35-300 HP 90 &amp; 120 HP Force 95-UP Replaces: 826134 <b>Part No: CDZ9-53</b></p>	 <p>Cavitation Plate Anode Alpha One Gen II Outdrives Replaces: 821629 <b>Part No: CDZ9-59</b></p>	 <p>Trim Ram Anode Mercruiser Bravo I, II, III, X, XR, XZ &amp; Blackhawk Drives Replaces: 806190 <b>Part No: CDZ9-60</b></p>	 <p>BNG Carrier Anode Mercruiser Alpha One Gen II Outdrives Replaces: 806105 <b>Part No: CDZ9-66</b></p>
 <p>Drive Shaft Housing Anode Mercruiser Bravo I, II, III, X, XR &amp; XZ Outdrives Replaces: 821630 <b>Part No: CDZ9-65</b></p>	 <p>Trim Tab Anode Mercruiser Alpha One 83-90 Replaces: 34127 <b>Part No: CDZ9-20</b></p>	 <p>Anode Gimble Housing Mercruiser Plate TR &amp; TRS Outdrives Replaces: 34762 <b>Part No: CDZ9-22</b></p>	 <p>Anode Gimble Housing Mercruiser Alpha One Keypower KP08-KP10 Replaces: 55989 <b>Part No: CDZ9-23</b></p>



# SOUTHSIDE MARINE COMPONENTS

	 <p>Trim Tab Anode High Performance Mercury All Bravo Outdrives Merc Alpha 1 Gen II Replaces: 76214 <b>Part No: CDZ9-25</b></p>	 <p>Cooling Cover Anode Mercruiser Alpha One 1983-90 Replaces: 43994 <b>Part No: CDZ9-52</b></p>	 <p>Trim Ram Anode Alpha One Gen II Drive Mercruiser Replaces: 806189 <b>Part No: CDZ9-54</b></p>
 <p>Cavitation Plate Anode 1988-00 Mariner &amp; Yam 2-5 HP <b>Part No: 6L5-45251-02</b></p>	 <p>Cavitation Plate Anode Yamaha 6-8 HP 1989 <b>Part No: 6G1-45251-02</b></p>	 <p>Cavitation Plate Anode Yamaha 6-8 HP 90-98 Replaces: 6NO-WG525-00 <b>Part No: 6G1-45251-03</b></p>	 <p>Cavitation Plate Anode Yamaha 6-9.9 HP 4 Stroke 06-Up 2 Stroke 01-05 <b>Part No: 68T-45251-00</b></p>
 <p>Internal Engine Anode Yamaha 2 Stroke 6-9.9 HP 85-05 4 Stroke 8-70 HP 06 -Up <b>Part No: 6G8-11325-00</b></p>	 <p>Round Plate Anode Yam 9.9 HP Merc/Mar 88-91 XR4 Magnum II (OB242885-OD081999) Replaces: 15300 <b>Part No: 6E8-42251-00</b></p>		 <p>Anode Yamaha 9.9hp 2 Stroke 94-05 4 Stroke 06-Up <b>Part No: 6G8-45251-01</b></p>
 <p>Plate Anode Yamaha 9.9-15 HP 84-97 Replaces: 811990M <b>Part No: 6E8-45251-01</b></p>	 <p>Cavitation Plate Anode Yamaha 8-30 HP 2 Stroke 93-05 4 Stroke 06-Up <b>Part No: 61N-45251-01</b></p>	 <p>Bracket Anode Yamaha 4-15 HP 88-89 8-225HP 98-Up Replaces: 6EO-45251-11A <b>Part No: 65W-45251-00</b></p>	 <p>Bar Anode Yamaha 40-100 HP Replaces: 6H1-45251-02 6H1-45251-03 <b>Part No: CDZ9-48</b></p>

# SOUTHSIDE MARINE COMPONENTS

 <p>Trim Tab Anode Yamaha 20-50 HP 84-Up Replaces: 664-45371-01 Honda 25-50HP 98-Up Replaces 41107-ZV5-000 <b>Part No: CDZ9-44</b></p>	 <p>Trim Tab Anode Yamaha 25-60 HP 2 Stroke 00-05 4 Stroke 06-Up <b>Part No: 67C-45371-00</b></p>	 <p>Block Anode Yamaha 25-60 HP 2 Stroke 00-05 4 Stroke 06-Up <b>Part No: 67C-45251-00</b></p>	 <p>Trim Tab Anode Yamaha 40-90 HP 84-Up Replaces: 688-45371-02 <b>Part No: CDZ9-42</b></p>
 <p>Internal Engine Anode Yamaha 40-90 HP 84-Up <b>Part No: 688-11325-00</b></p>	 <p>Cavitation Plate Anode Yamaha 40-90 HP 84-87 Replaces: 688-45251-01 <b>Part No: CDZ9-46</b></p>	 <p>Trim Tab Anode Yamaha 4 Stroke 50-100 HP 99-Up <b>Part No: 67F-45371-00</b></p>	 <p>Trim Tab Anode Yamaha 90-200 HP 84-Up Replaces: 6E5-45371-01 <b>Part No: CDZ9-41</b></p>
 <p>Powerhead Anode Yamaha 4 Stroke 80-250 HP 04-06 Replaces: 68V-11325-00 <b>Part No: 68V-11325-01</b></p>	 <p>Powerhead Anode Yamaha 4 Stroke 80-250HP 07-09 <b>Part No: 68V-11325-02</b></p>	 <p>Trim Tab Anode Yamaha L/H Rotation 90-200 HP Replaces: 6K1-45371-00 <b>Part No: CDZ9-40</b></p>	 <p>Trim Tab Anode Yamaha 150-200 86-Up Replaces: 6J9-45371-00 <b>Part No: CDZ9-43</b></p>
 <p>Bracket Anode Yamaha 115-200 HP 84-87 Replaces: 6E5-45251-00 <b>Part No: CDZ9-45</b></p>	 <p>Bracket Anode Yamaha 115-300HP 87-Up Replaces: 6G5-45251-01 <b>Part No: CDZ9-47</b></p>	 <p>Trim Tab Anode Yamaha 300HP 06-Up 200-250HP 1990-Up Replaces: 69L-45371-00 <b>Part No: 61A-45371-00</b></p>	 <p>Internal Engine Anode Yamaha Crankcase &amp; Oil Cooler <b>Part No: 6E5-11325-00</b></p>

# SOUTHSIDE MARINE COMPONENTS

 <p>Internal Engine Anode Yamaha Replaces: 826887M <b>Part No:</b> <b>6J8-11325-00</b></p>	 <p>Internal Engine Anode Yamaha <b>Part No:</b> <b>62Y-11325-00</b></p>	 <p>Internal Engine Anode Yamaha <b>Part No:</b> <b>66M-11325-00</b></p>	 <p>Pencil Anode Grommet <b>Part No:</b> <b>66M-11328-00</b></p>	 <p>Internal Engine Anode Yamaha VARIOUS 80-225HP 99-04 <b>Part No:</b> <b>67F-11325-00</b></p>
 <p>Internal Engine Anode Yamaha VARIOUS 80-350HP 2010-UP <b>Part No: 67F-11325-01</b></p>	 <p>Block Anode Suzuki 4 Stroke 97-08 9.9-300 HP 2 Stroke 83-03 4-200 HP Replaces: 55320-95310, 55320-95311 <b>Part No: CDZ9-49</b></p>	 <p>Trim Tab Anode Suzuki 150-225HP 1986-03 Replaces: 55125-87D00, 55120-87801 <b>Part No: CDZ9-51</b></p>	 <p>Bar Anode OMC 60-225HP 03-06 Suzuki DF60-300 01-10 DT115-DT140 96-01 Tohatsu 40D,50,70,90, 120-140HP Replaces: 5030907, 3C7-60218-2 <b>Part No: 55320-94900</b></p>	
 <p>Trim Tab Anode Suzuki DF25-30HP 00-10 DT20-DT35 86-00 Replaces: 55125-96310 <b>Part No: CDZ9-50</b></p>	 <p>Gear Case Anode Suzuki 60-140HP 4 stroke 1998-UP Replaces: OMC 5032930 <b>Part No: 55321-90J01</b></p>	 <p>Internal Engine Anode Suzuki Replaces OMC 5031705, 5034351 Suzuki 11130-94600 <b>Part No: 55321-87J00</b></p>	 <p>Internal Engine Anode Honda 8-20HP <b>Part No: 41106-ZW-000</b></p>	
 <p>Honda Button Anode Internal Engine 25HP-Up 97-Up 25-50HP PRE 97 <b>Part No:</b> <b>12155-ZV5-000</b></p>	 <p>Bar Anode (Small) Honda 35-50 HP 97-05 45-50HP PRE 97 <b>Part No:</b> <b>06411-ZV5-000</b></p>	 <p>Bar Anode (Large) Honda 75-225HP 97-06 <b>Part No:</b> <b>06411-ZW1-000</b></p>	 <p>Plate Bar Anode Honda 75, 130, 225 HP <b>Part No:</b> <b>41109-2WT-B00</b></p>	 <p>Bracket Anode Honda Pre 1997 2-100 HP Replaces: 6E0-45251-11 <b>Part No:</b> <b>41106-935-812</b></p>

# SOUTHSIDE MARINE COMPONENTS

 <p>Plate Bar Anode Honda 75-90HP 97-98 ONLY Replaces 41109-ZW1-003 <b>Part No: CDZ9-53</b></p>	 <p>Internal Engine Anode Tohatsu 6-40HP Merc/Mar 2.5-50HP Replaces: 338-60218-2 <b>Part No: 823913</b></p>	 <p>Trim Tab Anode Merc/Tohatsu 25-50HP Replaces: 853762 <b>Part No: 3C8-60217-1</b></p>	
 <p>Outdrive Bar Anode Volvo Penta 200-280 Replaces: 832598 <b>Part No: CDZ9-16</b></p>	 <p>OutDrive Anode V17 Volvo Penta 250-270 HP Replaces: 875805-4, 875806-4 <b>Part No: CDZ9-31</b></p>	 <p>Outdrive Ring Anode V18 Volvo Penta 280-290 Replaces: 839388, 875815-3 <b>Part No: CDZ9-12</b></p>	
 <p>Bar Anode Volvo Penta 290 Replaces: 852835 <b>Part No: CDZ9-14</b></p>	 <p>Outdrive Ring Anode Volvo Penta DP Replaces: 875821-1 <b>Part No: CDZ9-15</b></p>	 <p>Prop Nut Anode Bravo III Replaces: 865182 <b>Part No: CDAPN</b></p>	 <p>Anode Grommet <b>Part No: 67F-11328-00</b></p>
 <p>To Suit Alpha 1 Generation II 1991 and Later Stern Drive – Bolts Included <b>Part No CDZK9-501</b></p>	 <p>To suit Alpha 1 1983-1990 Stern Drive Bolts Included Serial No 6225577 through to OD469828 <b>Part No CDZK9-502</b></p>	 <p>To suit Bravo Outdrives Bolts included <b>Part No CDZK9-504</b></p>	
 <p>To suit Bravo II and III Stern Drive up to 2003 Through to serial number OM179451 Bolts Included <b>Part No CDAK9-507</b></p>		 <p>To suit Bravo III Design 2 Outdrives 2004 &amp; Up Serial number OM100001 &amp; Up Bolts Included <b>Part No CDAK9-508</b></p>	